ABACUS ARCHITECTURE PSC

# Project Manual

For the Construction of Renovation of

**EDIFICIO DE LA ADMINISTRACIÓN DE COMPENSACIONES POR ACCIDENTES DE AUTOMOVILES (ACAA)**
**SERVICIOS GENERALES**
SAN JUAN, P.R.

REFFER ALL COMMUNICATIONS CONCERNING THIS PROJECT TO THE ADDRESS BELOW.

THIS PROJECT MANUAL CONSISTS OF 261 BOUND PAGES.

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SECTION 01 10 00 - SUMMARY OF THE WORK
PART 1 – GENERAL

RELATED DOCUMENTS

Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

**PROJECT DESCRIPTION**

The project consists of interior improvements and remodeling of the ACAA General Services offices located at 255-273 Avenida de la Constitución, San Juan, Puerto Rico. Work includes selective demolition of existing interior elements and the construction of new architectural, mechanical, electrical, and structural improvements required to update the facility layout and building systems.

ACAA - SERVICIOS GENERALES

The scope of work includes architectural modifications to office spaces, installation of new partitions, ceilings and finishes, upgrades to HVAC distribution systems, electrical and lighting improvements, and related structural and accessibility modifications.

DEMOLITION WORK

Selective demolition shall include, but not be limited to:

• Removal of existing gypsum board partitions and selected concrete block walls as indicated in demolition drawings.
• Removal of existing interior doors, windows, frames and hardware scheduled to be replaced.
• Removal of existing modular office wall panels and associated components.
• Removal of existing ceiling systems including acoustical ceiling tiles and suspended ceiling grid.
• Removal of existing lighting fixtures, diffusers, ductwork components and ceiling-mounted equipment as required for new installations.
• Removal of existing bathroom fixtures, kitchen counter and sink in areas indicated in drawings.
• Removal of selected electrical panels, wiring devices and related components to allow installation of new systems.
• Removal and disposal of construction debris and materials off-site in accordance with local regulations.

All demolition work is assumed to be non-structural unless otherwise noted and shall be coordinated with the Architect prior to removal of any structural components.

INTERIOR REMODELING WORK

Construction work shall include the following improvements:

Architectural Work

• Construction of new interior partition walls using metal studs and gypsum board.
• Construction of new concrete or block walls where indicated.
• Installation of new suspended acoustical ceiling systems.
• Installation of new doors, frames, hardware and glazing systems.
• Installation of new aluminum storefront doors and windows where indicated.
• Installation of new mirrored sliding closet doors.
• Replacement of selected windows and exterior doors with new units.
• Installation of new millwork including kitchenette cabinetry and storage components.
• Installation of new interior finishes including flooring, paint, and wall finishes.

Mechanical (HVAC) Work

• Modification of existing HVAC systems to serve the new layout.
• Installation of new ductwork distribution.
• Installation of new supply and return air diffusers.
• Installation of new return air transfer openings and ducts connected to the existing AHU.
• Removal of existing ductwork and mechanical components where required.

Electrical Work

• Installation of new lighting systems and lighting distribution.
• Installation of new receptacles and electrical devices.
• Installation of new emergency lighting fixtures.
• Installation of fire alarm devices compatible with existing Honeywell fire alarm system.
• Installation of telecommunication outlets and wiring infrastructure.
• Removal and replacement of existing electrical fixtures and wiring where required.

Structural Work

• Structural modifications associated with new wall openings and slab patching.
• Structural reinforcement and repair of existing slab openings.
• Minor structural improvements required to support new architectural layout and equipment.

Accessibility Improvements

• Construction of new ADA compliant ramp as indicated in drawings.
• Modifications to restrooms and circulation areas to improve accessibility where indicated.

GENERAL CONSTRUCTION REQUIREMENTS

The work shall be performed in a manner that minimizes disruption to building operations and occupants. The Contractor shall coordinate construction activities with the Owner to maintain safe and continuous building operation throughout the construction period.

The Contractor shall be responsible for:

• Coordination of construction activities.
• Protection of existing building components to remain.
• Temporary barriers and dust control measures.
• Material delivery, storage, and waste removal.
• Protection of adjacent areas during construction.

WORK SEQUENCE

Construction activities may be performed during off-hours or weekends if required and approved by the Owner.

**END OF SECTION**

# SECTION 013300 - SUBMITTAL PROCEDURES

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. This Section includes administrative and procedural requirements for submitting Shop Drawings, Product Data, Samples, and other submittals.

B. Related Sections include the following:

1. Division 01 Section "Payment Procedures" for submitting Applications for Payment and the Schedule of Values.
2. Division 01 Section "Project Management and Coordination" for submitting and distributing meeting and conference minutes and for submitting Coordination Drawings.
3. Division 01 Section "Construction Progress Documentation" for submitting schedules and reports, including Contractor's Construction Schedule and the Submittals Schedule.
4. Division 01 Section "Photographic Documentation" for submitting [**construction photographs**] [**and**] [**construction videotapes**].
5. Division 01 Section "Quality Requirements" for submitting test and inspection reports[**and for mockup requirements**].
6. Division 01 Section "Closeout Procedures" for submitting warranties.
7. Division 01 Section "Project Record Documents" for submitting Record Drawings, Record Specifications, and Record Product Data.
8. Division 01 Section "Operation and Maintenance Data" for submitting operation and maintenance manuals.
9. Division 01 Section "Demonstration and Training" for submitting videotapes of demonstration of equipment and training of Owner's personnel.
10. Divisions 02 through 49 Sections for specific requirements for submittals in those Sections.

### 1.3 DEFINITIONS

A. Action Submittals: Written and graphic information that requires Architect's[ **and Construction Manager's**] responsive action.

B. Informational Submittals: Written information that does not require Architect's[ **and Construction Manager's**] responsive action. Submittals may be rejected for not complying with requirements.

1.4 SUBMITTAL PROCEDURES

A. General: Electronic copies of CAD Drawings of the Contract Drawings will[ **not**] be provided by Architect for Contractor's use in preparing submittals.

B. Coordination: Coordinate preparation and processing of submittals with performance of construction activities.

1. Coordinate each submittal with fabrication, purchasing, testing, delivery, other submittals, and related activities that require sequential activity.
2. Coordinate transmittal of different types of submittals for related parts of the Work so processing will not be delayed because of need to review submittals concurrently for coordination.

a. [**Architect reserves**] [**Architect and Construction Manager reserve**] the right to withhold action on a submittal requiring coordination with other submittals until related submittals are received.

C. Submittals Schedule: Comply with requirements in Division 01 Section "Construction Progress Documentation" for list of submittals and time requirements for scheduled performance of related construction activities.

D. Processing Time: Allow enough time for submittal review, including time for resubmittals, as follows. Time for review shall commence on [**Architect's**] [**Construction Manager's**] receipt of submittal. No extension of the Contract Time will be authorized because of failure to transmit submittals enough in advance of the Work to permit processing, including resubmittals.

1. Initial Review: Allow [**15**] <**Insert number**> days for initial review of each submittal. Allow additional time if coordination with subsequent submittals is required. [**Architect**] [**Construction Manager**] will advise Contractor when a submittal being processed must be delayed for coordination.
2. Intermediate Review: If intermediate submittal is necessary, process it in same manner as initial submittal.
3. Resubmittal Review: Allow [**15**] <**Insert number**> days for review of each resubmittal.
4. Sequential Review: Where sequential review of submittals by Architect's consultants, Owner, or other parties is indicated, allow [**21**] <**Insert number**> days for initial review of each submittal.

a. <**Insert list of Specification Sections requiring sequential review.**>

5. Concurrent Consultant Review: Where the Contract Documents indicate that submittals may be transmitted simultaneously to Architect and to Architect's consultants, allow [**15**] <**Insert number**> days for review of each submittal. Submittal will be returned to [**Architect**] [**Construction Manager, through Architect,**] before being returned to Contractor.

a. <**Insert list of Specification Sections allowing concurrent review.**>

E. Identification: Place a permanent label or title block on each submittal for identification.

1. Indicate name of firm or entity that prepared each submittal on label or title block.

2. Provide a space approximately [**6 by 8 inches (150 by 200 mm)**] <**Insert size**> on label or beside title block to record Contractor's review and approval markings and action taken by Architect[ **and Construction Manager**].
3. Include the following information on label for processing and recording action taken:

    a. Project name.
    b. Date.
    c. Name and address of Architect[ **and Construction Manager**].
    d. Name and address of Contractor.
    e. Name and address of subcontractor.
    f. Name and address of supplier.
    g. Name of manufacturer.
    h. Submittal number or other unique identifier, including revision identifier.

        1) Submittal number shall use Specification Section number followed by a decimal point and then a sequential number (e.g., 061000.01). Resubmittals shall include an alphabetic suffix after another decimal point (e.g., 061000.01.A).

    i. Number and title of appropriate Specification Section.
    j. Drawing number and detail references, as appropriate.
    k. Location(s) where product is to be installed, as appropriate.
    l. Other necessary identification.

F. Deviations: [**Highlight**] [**Encircle**] [**Highlight, encircle,**] or otherwise specifically identify deviations from the Contract Documents on submittals.

G. Additional Copies: Unless additional copies are required for final submittal, and unless Architect[ **or Construction Manager**] observes noncompliance with provisions in the Contract Documents, initial submittal may serve as final submittal.

1. Submit one copy of submittal to concurrent reviewer in addition to specified number of copies to Architect[ **and Construction Manager**].
2. Additional copies submitted for maintenance manuals will[ **not**] be marked with action taken and will be returned.

H. Transmittal: Package each submittal individually and appropriately for transmittal and handling. Transmit each submittal using a transmittal form. Architect[ **and Construction Manager**] will [**return submittals, without review,**] [**discard submittals**] received from sources other than Contractor.

1. Transmittal Form: Use [**AIA Document G810**] [**CSI Form 12.1A**] [**facsimile of sample form at end of Section**].
2. Transmittal Form: Provide locations on form for the following information:

    a. Project name.
    b. Date.
    c. Destination (To:).
    d. Source (From:).
    e. Names of subcontractor, manufacturer, and supplier.
    f. Category and type of submittal.

g. Submittal purpose and description.
h. Specification Section number and title.
i. Drawing number and detail references, as appropriate.
j. Transmittal number[**, numbered consecutively**].
k. Submittal and transmittal distribution record.
l. Remarks.
m. Signature of transmitter.

3. On an attached separate sheet, prepared on Contractor's letterhead, record relevant information, requests for data, revisions other than those requested by Architect[ **and Construction Manager**] on previous submittals, and deviations from requirements in the Contract Documents, including minor variations and limitations. Include same label information as related submittal.

I. Resubmittals: Make resubmittals in same form and number of copies as initial submittal.

1. Note date and content of previous submittal.
2. Note date and content of revision in label or title block and clearly indicate extent of revision.
3. Resubmit submittals until they are marked "<**Insert approval notation from Architect's (and Construction Manager's) action stamp**>."

J. Distribution: Furnish copies of final submittals to manufacturers, subcontractors, suppliers, fabricators, installers, authorities having jurisdiction, and others as necessary for performance of construction activities. Show distribution on transmittal forms.

K. Use for Construction: Use only final submittals with mark indicating "<**Insert approval notation from Architect's (and Construction Manager's) action stamp**>" taken by Architect[ **and Construction Manager**].

## 1.5 CONTRACTOR'S USE OF ARCHITECT'S CAD FILES

A. General: At Contractor's written request, copies of Architect's CAD files will be provided to Contractor for Contractor's use in connection with Project, subject to the following conditions:

1. <**Insert conditions on which CAD files will made available.**>

# PART 2 - PRODUCTS

## 2.1 ACTION SUBMITTALS

A. General: Prepare and submit Action Submittals required by individual Specification Sections.

1. Submit electronic submittals directly to extranet specifically established for Project.

B. Product Data: Collect information into a single submittal for each element of construction and type of product or equipment.

1. If information must be specially prepared for submittal because standard printed data are not suitable for use, submit as Shop Drawings, not as Product Data.
2. Mark each copy of each submittal to show which products and options are applicable.
3. Include the following information, as applicable:

    a. Manufacturer's written recommendations.
    b. Manufacturer's product specifications.
    c. Manufacturer's installation instructions.
    d. Standard color charts.
    e. Manufacturer's catalog cuts.
    f. Wiring diagrams showing factory-installed wiring.
    g. Printed performance curves.
    h. Operational range diagrams.
    i. Mill reports.
    j. Standard product operation and maintenance manuals.
    k. Compliance with specified referenced standards.
    l. Testing by recognized testing agency.
    m. Application of testing agency labels and seals.
    n. Notation of coordination requirements.

4. Submit Product Data before or concurrent with Samples.
5. Number of Copies: Submit [**three**] <**Insert number**> copies of Product Data, unless otherwise indicated. Architect[**, through Construction Manager,**] will return [**two**] <**Insert number**> copies. Mark up and retain one returned copy as a Project Record Document.

C. Shop Drawings: Prepare Project-specific information, drawn accurately to scale. Do not base Shop Drawings on reproductions of the Contract Documents or standard printed data[**, unless submittal of Architect's CAD Drawings are otherwise permitted**].

1. Preparation: Fully illustrate requirements in the Contract Documents. Include the following information, as applicable:

    a. Dimensions.
    b. Identification of products.
    c. Fabrication and installation drawings.
    d. Roughing-in and setting diagrams.
    e. Wiring diagrams showing field-installed wiring, including power, signal, and control wiring.
    f. Shopwork manufacturing instructions.
    g. Templates and patterns.
    h. Schedules.
    i. Design calculations.
    j. Compliance with specified standards.
    k. Notation of coordination requirements.
    l. Notation of dimensions established by field measurement.
    m. Relationship to adjoining construction clearly indicated.
    n. Seal and signature of professional engineer if specified.
    o. Wiring Diagrams: Differentiate between manufacturer-installed and field-installed wiring.

2. Sheet Size: Except for templates, patterns, and similar full-size drawings, submit Shop Drawings on sheets at least 8-1/2 by 11 inches (215 by 280 mm) but no larger than 30 by 40 inches (750 by 1000 mm).
3. Number of Copies: Submit two opaque (bond) copies of each submittal. Architect[**, through Construction Manager,**] will return one copy.
4. Number of Copies: Submit [**three**] <**Insert number**> opaque copies of each submittal, unless copies are required for operation and maintenance manuals. Submit [**five**] <**Insert number**> copies where copies are required for operation and maintenance manuals. Architect[ **and Construction Manager**] will retain [**two**] <**Insert number**> copies; remainder will be returned.[ **Mark up and retain one returned copy as a Project Record Drawing.**]

D. Samples: Submit Samples for review of kind, color, pattern, and texture for a check of these characteristics with other elements and for a comparison of these characteristics between submittal and actual component as delivered and installed.

1. Transmit Samples that contain multiple, related components such as accessories together in one submittal package.
2. Identification: Attach label on unexposed side of Samples that includes the following:

    a. Generic description of Sample.
    b. Product name and name of manufacturer.
    c. Sample source.
    d. Number and title of appropriate Specification Section.

3. Disposition: Maintain sets of approved Samples at Project site, available for quality-control comparisons throughout the course of construction activity. Sample sets may be used to determine final acceptance of construction associated with each set.

    a. Samples that may be incorporated into the Work are indicated in individual Specification Sections. Such Samples must be in an undamaged condition at time of use.
    b. Samples not incorporated into the Work, or otherwise designated as Owner's property, are the property of Contractor.

4. Samples for Initial Selection: Submit manufacturer's color charts consisting of units or sections of units showing the full range of colors, textures, and patterns available.

    a. Number of Samples: Submit [**one**] <**Insert number**> full set(s) of available choices where color, pattern, texture, or similar characteristics are required to be selected from manufacturer's product line. Architect[**, through Construction Manager,**] will return submittal with options selected.

5. Samples for Verification: Submit full-size units or Samples of size indicated, prepared from same material to be used for the Work, cured and finished in manner specified, and physically identical with material or product proposed for use, and that show full range of color and texture variations expected. Samples include, but are not limited to, the following: partial sections of manufactured or fabricated components; small cuts or containers of materials; complete units of repetitively used materials; swatches showing color, texture, and pattern; color range sets; and components used for independent testing and inspection.

a. Number of Samples: Submit [**three**] <**Insert number**> sets of Samples. Architect[ **and Construction Manager**] will retain [**two**] <**Insert number**> Sample sets; remainder will be returned.[ **Mark up and retain one returned Sample set as a Project Record Sample.**]

1) Submit a single Sample where assembly details, workmanship, fabrication techniques, connections, operation, and other similar characteristics are to be demonstrated.
2) If variation in color, pattern, texture, or other characteristic is inherent in material or product represented by a Sample, submit at least [**three**] <**Insert number**> sets of paired units that show approximate limits of variations.

E. Product Schedule or List: As required in individual Specification Sections, prepare a written summary indicating types of products required for the Work and their intended location. Include the following information in tabular form:

1. Type of product. Include unique identifier for each product.
2. Number and name of room or space.
3. Location within room or space.
4. Number of Copies: Submit [**three**] <**Insert number**> copies of product schedule or list, unless otherwise indicated. Architect[**, through Construction Manager,**] will return [**two**] <**Insert number**> copies.

a. Mark up and retain one returned copy as a Project Record Document.

F. Contractor's Construction Schedule: Comply with requirements specified in Division 01 Section "Construction Progress Documentation" for Construction Manager's action.

G. Submittals Schedule: Comply with requirements specified in Division 01 Section "Construction Progress Documentation."

H. Application for Payment: Comply with requirements specified in Division 01 Section "Payment Procedures."

I. Schedule of Values: Comply with requirements specified in Division 01 Section "Payment Procedures."

J. Subcontract List: Prepare a written summary identifying individuals or firms proposed for each portion of the Work, including those who are to furnish products or equipment fabricated to a special design.[ **Use CSI Form 1.5A.**] Include the following information in tabular form:

1. Name, address, and telephone number of entity performing subcontract or supplying products.
2. Number and title of related Specification Section(s) covered by subcontract.
3. Drawing number and detail references, as appropriate, covered by subcontract.
4. Number of Copies: Submit [**three**] <**Insert number**> copies of subcontractor list, unless otherwise indicated. Architect[**, through Construction Manager,**] will return [**two**] <**Insert number**> copies.

a. Mark up and retain one returned copy as a Project Record Document.

K. LEED Submittals: Comply with requirements specified in Division 01 Section "Sustainable Design Requirements."

1. Number of Copies: Submit [**three**] <**Insert number**> copies of LEED submittals, unless otherwise indicated.

2.2 INFORMATIONAL SUBMITTALS

A. General: Prepare and submit Informational Submittals required by other Specification Sections.

1. Number of Copies: Submit [**two**] <**Insert number**> copies of each submittal, unless otherwise indicated. Architect[ **and Construction Manager**] will not return copies.
2. Certificates and Certifications: Provide a notarized statement that includes signature of entity responsible for preparing certification. Certificates and certifications shall be signed by an officer or other individual authorized to sign documents on behalf of that entity.
3. Test and Inspection Reports: Comply with requirements specified in Division 01 Section "Quality Requirements."

B. Coordination Drawings: Comply with requirements specified in Division 01 Section "Project Management and Coordination."

C. Contractor's Construction Schedule: Comply with requirements specified in Division 01 Section "Construction Progress Documentation."

D. Qualification Data: Prepare written information that demonstrates capabilities and experience of firm or person. Include lists of completed projects with project names and addresses, names and addresses of architects and owners, and other information specified.

E. Welding Certificates: Prepare written certification that welding procedures and personnel comply with requirements in the Contract Documents. Submit record of Welding Procedure Specification (WPS) and Procedure Qualification Record (PQR) on AWS forms. Include names of firms and personnel certified.

F. Installer Certificates: Prepare written statements on manufacturer's letterhead certifying that Installer complies with requirements in the Contract Documents and, where required, is authorized by manufacturer for this specific Project.

G. Manufacturer Certificates: Prepare written statements on manufacturer's letterhead certifying that manufacturer complies with requirements in the Contract Documents. Include evidence of manufacturing experience where required.

H. Product Certificates: Prepare written statements on manufacturer's letterhead certifying that product complies with requirements in the Contract Documents.

I. Material Certificates: Prepare written statements on manufacturer's letterhead certifying that material complies with requirements in the Contract Documents.

J. Material Test Reports: Prepare reports written by a qualified testing agency, on testing agency's standard form, indicating and interpreting test results of material for compliance with requirements in the Contract Documents.

K. Product Test Reports: Prepare written reports indicating current product produced by manufacturer complies with requirements in the Contract Documents. Base reports on evaluation of tests performed by manufacturer and witnessed by a qualified testing agency, or on comprehensive tests performed by a qualified testing agency.

L. Research/Evaluation Reports: Prepare written evidence, from a model code organization acceptable to authorities having jurisdiction, that product complies with building code in effect for Project. Include the following information:

1. Name of evaluation organization.
2. Date of evaluation.
3. Time period when report is in effect.
4. Product and manufacturers' names.
5. Description of product.
6. Test procedures and results.
7. Limitations of use.

M. Schedule of Tests and Inspections: Comply with requirements specified in Division 01 Section "Quality Requirements."

N. Preconstruction Test Reports: Prepare reports written by a qualified testing agency, on testing agency's standard form, indicating and interpreting results of tests performed before installation of product, for compliance with performance requirements in the Contract Documents.

O. Compatibility Test Reports: Prepare reports written by a qualified testing agency, on testing agency's standard form, indicating and interpreting results of compatibility tests performed before installation of product. Include written recommendations for primers and substrate preparation needed for adhesion.

P. Field Test Reports: Prepare reports written by a qualified testing agency, on testing agency's standard form, indicating and interpreting results of field tests performed either during installation of product or after product is installed in its final location, for compliance with requirements in the Contract Documents.

Q. Maintenance Data: Prepare written and graphic instructions and procedures for operation and normal maintenance of products and equipment. Comply with requirements specified in Division 01 Section "Operation and Maintenance Data."

R. Design Data: Prepare written and graphic information, including, but not limited to, performance and design criteria, list of applicable codes and regulations, and calculations. Include list of assumptions and other performance and design criteria and a summary of loads. Include load diagrams if applicable. Provide name and version of software, if any, used for calculations. Include page numbers.

S. Manufacturer's Instructions: Prepare written or published information that documents manufacturer's recommendations, guidelines, and procedures for installing or operating a

product or equipment. Include name of product and name, address, and telephone number of manufacturer. Include the following, as applicable:

1. Preparation of substrates.
2. Required substrate tolerances.
3. Sequence of installation or erection.
4. Required installation tolerances.
5. Required adjustments.
6. Recommendations for cleaning and protection.

T. Manufacturer's Field Reports: Prepare written information documenting factory-authorized service representative's tests and inspections. Include the following, as applicable:

1. Name, address, and telephone number of factory-authorized service representative making report.
2. Statement on condition of substrates and their acceptability for installation of product.
3. Statement that products at Project site comply with requirements.
4. Summary of installation procedures being followed, whether they comply with requirements and, if not, what corrective action was taken.
5. Results of operational and other tests and a statement of whether observed performance complies with requirements.
6. Statement whether conditions, products, and installation will affect warranty.
7. Other required items indicated in individual Specification Sections.

U. Insurance Certificates and Bonds: Prepare written information indicating current status of insurance or bonding coverage. Include name of entity covered by insurance or bond, limits of coverage, amounts of deductibles, if any, and term of the coverage.

V. Construction [**Photographs**] [**and**] [**Videotapes**]: Comply with requirements specified in Division 01 Section "Photographic Documentation."

W. Material Safety Data Sheets (MSDSs): Submit information directly to Owner; do not submit to Architect.

1. Architect will not review submittals that include MSDSs and will return the entire submittal for resubmittal.

## 2.3 DELEGATED DESIGN

A. Performance and Design Criteria: Where professional design services or certifications by a design professional are specifically required of Contractor by the Contract Documents, provide products and systems complying with specific performance and design criteria indicated.

1. If criteria indicated are not sufficient to perform services or certification required, submit a written request for additional information to Architect.

B. Delegated-Design Submittal: In addition to Shop Drawings, Product Data, and other required submittals, submit [**three**] <**Insert number**> copies of a statement, signed and sealed by the responsible design professional, for each product and system specifically assigned to Contractor to be designed or certified by a design professional.

1. Indicate that products and systems comply with performance and design criteria in the Contract Documents. Include list of codes, loads, and other factors used in performing these services.

PART 3 - EXECUTION

3.1 CONTRACTOR'S REVIEW

A. Review each submittal and check for coordination with other Work of the Contract and for compliance with the Contract Documents. Note corrections and field dimensions. Mark with approval stamp before submitting to Architect[ **and Construction Manager**].

B. Approval Stamp: Stamp each submittal with a uniform, approval stamp. Include Project name and location, submittal number, Specification Section title and number, name of reviewer, date of Contractor's approval, and statement certifying that submittal has been reviewed, checked, and approved for compliance with the Contract Documents.

3.2 ARCHITECT'S[ **AND CONSTRUCTION MANAGER'S**] / ACTION

A. General: Architect[ **and Construction Manager**] will not review submittals that do not bear Contractor's approval stamp and will return them without action.

B. Action Submittals: Architect[ **and Construction Manager**] will review each submittal, make marks to indicate corrections or modifications required, and return it. Architect[ **and Construction Manager**] will stamp each submittal with an action stamp and will mark stamp appropriately to indicate action taken, as follows:

1. <**Insert description of each action indicated on Architect's (and Construction Manager's) stamp.**>

C. Informational Submittals: Architect[ **and Construction Manager**] will review each submittal and will not return it, or will return it if it does not comply with requirements. Architect[ **and Construction Manager**] will forward each submittal to appropriate party.

D. Partial submittals are not acceptable, will be considered nonresponsive, and will be returned without review.

E. Submittals not required by the Contract Documents may not be reviewed and may be discarded.

END OF SECTION 013300

SECTION 042200 - CONCRETE UNIT MASONRY

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Concrete masonry units (CMU's).
2. Steel reinforcing bars.

1.2 PRECONSTRUCTION TESTING

A. Preconstruction Testing Service: Owner will engage a qualified independent testing agency to perform preconstruction testing indicated below. Retesting of materials that fail to comply with specified requirements shall be done at Contractor's expense.

1. Concrete Masonry Unit Test: For each type of unit required, according to ASTM C 140 for compressive strength.
2. Mortar Test (Property Specification): For each mix required, according to ASTM C 109/C 109M for compressive strength[**, ASTM C 1506 for water retention, and ASTM C 91 for air content**].
3. Mortar Test (Property Specification): For each mix required, according to ASTM C 780 for compressive strength.
4. Grout Test (Compressive Strength): For each mix required, according to ASTM C 1019.

1.3 SUBMITTALS

A. Product Data: For each type of product indicated.

B. LEED Submittals:

1. Product Certificates for Credit MR 5.1[ **and Credit MR 5.2**]: For products and materials required to comply with requirements for regional materials indicating location and distance from Project of material manufacturer and point of extraction, harvest, or recovery for each raw material. Include statement indicating cost for each regional material and the fraction by weight that is considered regional.

C. Shop Drawings: For reinforcing steel. Detail bending and placement of unit masonry reinforcing bars. Comply with ACI 315, "Details and Detailing of Concrete Reinforcement."[ **Show elevations of reinforced walls.**]

D. Samples: For each type and color of [**exposed masonry unit**] [**and**] [**colored mortar**].

E. Material Certificates: For each type and size of product indicated. For masonry units include [**data on material properties**] [**material test reports substantiating compliance with requirements**].

F. Mix Designs: For each type of mortar[ **and grout**]. Include description of type and proportions of ingredients.

1. Include test reports for mortar mixes required to comply with property specification. Test according to ASTM C 109/C 109M for compressive strength, ASTM C 1506 for water retention, and ASTM C 91 for air content.
2. Include test reports, according to ASTM C 1019, for grout mixes required to comply with compressive strength requirement.

## 1.4 QUALITY ASSURANCE

A. Masonry Standard: Comply with ACI 530.1/ASCE 6/TMS 602 unless modified by requirements in the Contract Documents.

B. Sample Panels: Build sample panels to verify selections made under sample submittals and to demonstrate aesthetic effects. Comply with requirements in Division 01 Section "Quality Requirements" for mockups.

1. Build sample panels for [**each type of exposed unit masonry construction**] [**typical exterior wall**] [**typical interior wall**] [**typical exterior and interior walls**] in sizes approximately [**48 inches (1200 mm)**] [**60 inches (1500 mm)**] <**Insert size**> long by [**36 inches (900 mm)**] [**48 inches (1200 mm)**] <**Insert size**> high[ **by full thickness**].

## 1.5 PROJECT CONDITIONS

A. Cold-Weather Requirements: Do not use frozen materials or materials mixed or coated with ice or frost. Do not build on frozen substrates. Remove and replace unit masonry damaged by frost or by freezing conditions. Comply with cold-weather construction requirements contained in ACI 530.1/ASCE 6/TMS 602.

B. Hot-Weather Requirements: Comply with hot-weather construction requirements contained in ACI 530.1/ASCE 6/TMS 602.

# PART 2 - PRODUCTS

## 2.1 MASONRY UNITS, GENERAL

A. Defective Units: Referenced masonry unit standards may allow a certain percentage of units to contain chips, cracks, or other defects exceeding limits stated in the standard. Do not use units where such defects will be exposed in the completed Work.

B. Fire-Resistance Ratings: Where indicated, provide units that comply with requirements for fire-resistance ratings indicated as determined by testing according to ASTM E 119, by equivalent masonry thickness, or by other means, as acceptable to authorities having jurisdiction.

## 2.2 CONCRETE MASONRY UNITS

A. Regional Materials: Provide CMUs that have been manufactured within 500 miles (800 km) of Project site from aggregates[ **and cement**] that have been extracted, harvested, or recovered, as well as manufactured, within 500 miles (800 km) of Project site.

B. Shapes: Provide shapes indicated and for lintels, corners, jambs, sashes, movement joints, headers, bonding, and other special conditions.

C. Integral Water Repellent: Provide units made with liquid polymeric, integral water repellent admixture that does not reduce flexural bond strength [**for exposed units**] [**and**] [**where indicated**].

1. Products: Subject to compliance with requirements, [**provide the following**] [**provide one of the following**] [**available products that may be incorporated into the Work include, but are not limited to, the following**]:

a. ACM Chemistries, Inc.; RainBloc.
b. BASF Aktiengesellschaft; Rheopel Plus.
c. Grace Construction Products, W. R. Grace & Co. - Conn.; Dry-Block.
d. <**Insert manufacturer's name; product name or designation**>.

D. CMUs: ASTM C 90.

1. Unit Compressive Strength: Provide units with minimum average net-area compressive strength of [**2150 psi (14.8 MPa)**] [**2800 psi (19.3 MPa)**] [**3050 psi (21.0 MPa)**] <**Insert value**>.
2. Density Classification: [**Lightweight**] [**Medium weight**] [**Normal weight**][ **unless otherwise indicated**].

E. Concrete Building Brick: ASTM C 55.

1. Unit Compressive Strength: Provide units with minimum average net-area compressive strength of [**2800 psi (19.31 MPa)**] [**3050 psi (21.03 MPa)**] [**3750 psi (25.86 MPa)**] [**4050 psi (27.92 MPa)**] <**Insert value**>.
2. Density Classification: [**Lightweight**] [**Medium weight**] [**Normal weight**].

## 2.3 MORTAR AND GROUT MATERIALS

A. Regional Materials: Provide aggregate for mortar and grout[**, cement, and lime**] that have been extracted, harvested, or recovered, as well as manufactured, within 500 miles (800 km) of Project site.

B. Portland Cement: ASTM C 150, Type I or II, except Type III may be used for cold-weather construction. Provide natural color or white cement as required to produce mortar color indicated.

C. Hydrated Lime: ASTM C 207, Type S.

D. Portland Cement-Lime Mix: Packaged blend of portland cement and hydrated lime containing no other ingredients.

E. Masonry Cement: ASTM C 91.

1. Products: Subject to compliance with requirements, [**provide the following**] [**provide one of the following**] [**available products that may be incorporated into the Work include, but are not limited to, the following**]:

a. Capital Materials Corporation; Flamingo Color Masonry Cement.
b. Cemex S.A.B. de C.V.; [**Brikset Type N**] [**Citadel Type S**] [**Dixie Type S**] [**Kosmortar Type N**] [**Richmortar**] [**Victor Plastic Cement**].
c. Essroc, Italcementi Group; [**Brixment**] [**or**] [**Velvet**].
d. Holcim (US) Inc.; [**Mortamix Masonry Cement**] [**Rainbow Mortamix Custom Buff Masonry Cement**] [**White Mortamix Masonry Cement**].
e. Lafarge North America Inc.; [**Magnolia Masonry Cement**] [**Lafarge Masonry Cement**] [**Trinity White Masonry Cement**].
f. Lehigh Cement Company; [**Lehigh Masonry Cement**] [**Lehigh White Masonry Cement**].
g. National Cement Company, Inc.; Coosa Masonry Cement.
h. <**Insert manufacturer's name; product name or designation**>.

F. Mortar Cement: ASTM C 1329.

1. Products: Subject to compliance with requirements, [**provide the following**] [**provide one of the following**] [**available products that may be incorporated into the Work include, but are not limited to, the following**]:

a. Lafarge North America Inc.; [**Lafarge Mortar Cement**] [**or**] [**Magnolia Superbond Mortar Cement**].
b. <**Insert manufacturer's name; product name or designation**>.

G. Mortar Pigments: Natural and synthetic iron oxides and chromium oxides, compounded for use in mortar mixes and complying with ASTM C 979. Use only pigments with a record of satisfactory performance in masonry mortar.

1. Products: Subject to compliance with requirements, [**provide the following**] [**provide one of the following**] [**available products that may be incorporated into the Work include, but are not limited to, the following**]:

a. Davis Colors; True Tone Mortar Colors.
b. Lanxess Corporation; Bayferrox Iron Oxide Pigments.
c. Solomon Colors, Inc.; SGS Mortar Colors.
d. <**Insert manufacturer's name; product name or designation**>.

H. Colored Cement Product: Packaged blend made from [**portland cement and hydrated lime**] [**masonry cement**] [**or**] [**mortar cement**] and mortar pigments, all complying with specified requirements, and containing no other ingredients.

1. Products: Subject to compliance with requirements, [**provide the following**] [**provide one of the following**] [**available products that may be incorporated into the Work include, but are not limited to, the following**]:

    a. Colored Portland Cement-Lime Mix:

        1) Capital Materials Corporation; Riverton Portland Cement Lime Custom Color.
        2) Holcim (US) Inc.; Rainbow Mortamix Custom Color Cement/Lime.
        3) Lafarge North America Inc.; Eaglebond Portland & Lime.
        4) Lehigh Cement Company; Lehigh Custom Color Portland/Lime Cement.
        5) <**Insert manufacturer's name; product name or designation**>.

    b. Colored Masonry Cement:

        1) Capital Materials Corporation; Flamingo Color Masonry Cement.
        2) Cemex S.A.B. de C.V.; Richcolor Masonry Cement.
        3) Essroc, Italcementi Group; Brixment-in-Color.
        4) Holcim (US) Inc.; Rainbow Mortamix Custom Color Masonry Cement.
        5) Lafarge North America Inc.; U.S. Cement Custom Color Masonry Cement.
        6) Lehigh Cement Company; Lehigh Custom Color Masonry Cement.
        7) National Cement Company, Inc.; Coosa Masonry Cement.
        8) <**Insert manufacturer's name; product name or designation**>.

I. Aggregate for Mortar: ASTM C 144.

1. For joints less than 1/4 inch (6 mm) thick, use aggregate graded with 100 percent passing the No. 16 (1.18-mm) sieve.
2. White-Mortar Aggregates: Natural white sand or crushed white stone.
3. Colored-Mortar Aggregates: Natural sand or crushed stone of color necessary to produce required mortar color.

J. Aggregate for Grout: ASTM C 404.

K. Cold-Weather Admixture: Nonchloride, noncorrosive, accelerating admixture complying with ASTM C 494/C 494M, Type C, and recommended by manufacturer for use in masonry mortar of composition indicated.

1. Products: Subject to compliance with requirements, [**provide the following**] [**provide one of the following**] [**available products that may be incorporated into the Work include, but are not limited to, the following**]:

    a. Euclid Chemical Company (The); Accelguard 80.
    b. Grace Construction Products, W. R. Grace & Co. - Conn.; Morset.
    c. Sonneborn Products, BASF Aktiengesellschaft; Trimix-NCA.
    d. <**Insert manufacturer's name; product name or designation**>.

L. Water-Repellent Admixture: Liquid water-repellent mortar admixture intended for use with CMUs, containing integral water repellent by same manufacturer.

1. Products: Subject to compliance with requirements, [**provide the following**] [**provide one of the following**] [**available products that may be incorporated into the Work include, but are not limited to, the following**]:

    a. ACM Chemistries, Inc.; RainBloc for Mortar.
    b. BASF Aktiengesellschaft; Rheopel Mortar Admixture.
    c. Grace Construction Products, W. R. Grace & Co. - Conn.; Dry-Block Mortar Admixture.
    d. <**Insert manufacturer's name; product name or designation**>.

M. Water: Potable.

## 2.4 REINFORCEMENT

A. Uncoated Steel Reinforcing Bars: ASTM A 615/A 615M or ASTM A 996/A 996M, Grade 60 (Grade 420).

B. Masonry Joint Reinforcement, General: ASTM A 951/A 951M.

1. Interior Walls: [**Mill-**] [**Hot-dip**] galvanized, carbon steel.
2. Exterior Walls: [**Hot-dip galvanized, carbon**] [**Stainless**] steel.
3. Wire Size for Side Rods: [**0.148-inch (3.77-mm)**] [**0.187-inch (4.76-mm)**] diameter.
4. Wire Size for Cross Rods: [**0.148-inch (3.77-mm)**] [**0.187-inch (4.76-mm)**] diameter.
5. Wire Size for Veneer Ties: [**0.148-inch (3.77-mm)**] [**0.187-inch (4.76-mm)**] diameter.
6. Spacing of Cross Rods, Tabs, and Cross Ties: Not more than 16 inches (407 mm) o.c.
7. Provide in lengths of not less than 10 feet (3 m)[**, with prefabricated corner and tee units**].

## 2.5 TIES AND ANCHORS

A. Materials: Provide ties and anchors specified in this article that are made from materials that comply with the following unless otherwise indicated.

1. Hot-Dip Galvanized, Carbon-Steel Wire: ASTM A 82/A 82M; with ASTM A 153/A 153M, Class B-2 coating.
2. Steel Sheet, Galvanized after Fabrication: ASTM A 1008/A 1008M, Commercial Steel, with ASTM A 153/A 153M, Class B coating.
3. Steel Plates, Shapes, and Bars: ASTM A 36/A 36M.

B. Adjustable Anchors for Connecting to Structural Steel Framing: Provide anchors that allow vertical or horizontal adjustment but resist tension and compression forces perpendicular to plane of wall.

1. Anchor Section for Welding to Steel Frame: Crimped 1/4-inch- (6.35-mm-) diameter, hot-dip galvanized steel wire.
2. Tie Section: Triangular-shaped wire tie, sized to extend within 1 inch (25 mm) of masonry face, made from [**0.187-inch- (4.76-mm-)**] [**0.25-inch- (6.35-mm-)**] diameter, hot-dip galvanized steel wire.

C. Adjustable Anchors for Connecting to Concrete: Provide anchors that allow vertical or horizontal adjustment but resist tension and compression forces perpendicular to plane of wall.

1. Connector Section: Dovetail tabs for inserting into dovetail slots in concrete and attached to tie section; formed from [**0.060-inch- (1.52-mm-) thick, steel sheet, galvanized after fabrication**] [**01.05-inch- (2.66-mm-) thick, steel sheet, galvanized after fabrication**].
2. Tie Section: Triangular-shaped wire tie, sized to extend within 1 inch (25 mm) of masonry face, made from [**0.187-inch- (4.76-mm-)**] [**0.25-inch- (6.35-mm-)**] diameter, hot-dip galvanized steel wire.
3. Corrugated Metal Ties: Metal strips not less than 7/8 inch (22 mm) wide with corrugations having a wavelength of 0.3 to 0.5 inch (7.6 to 12.7 mm) and an amplitude of 0.06 to 0.10 inch (1.5 to 2.5 mm) made from [**0.060-inch- (1.52-mm-) thick, steel sheet, galvanized after fabrication**] [**0.075-inch- (1.90-mm-) thick, steel sheet, galvanized after fabrication**] [**01.05-inch- (2.66-mm-) thick, steel sheet, galvanized after fabrication**] with dovetail tabs for inserting into dovetail slots in concrete and sized to extend to within 1 inch (25 mm) of masonry face.

D. Partition Top anchors: 0.105-inch- (2.66-mm-) thick metal plate with 3/8-inch- (9.5-mm-) diameter metal rod 6 inches (152 mm) long welded to plate and with closed-end plastic tube fitted over rod that allows rod to move in and out of tube. Fabricate from steel, hot-dip galvanized after fabrication.

E. Rigid Anchors: Fabricate from steel bars 1-1/2 inches (38 mm) wide by 1/4 inch (6.35 mm) thick by 24 inches (610 mm) long, with ends turned up 2 inches (51 mm) or with cross pins unless otherwise indicated.

1. Corrosion Protection: [**Hot-dip galvanized to comply with ASTM A 153/A 153M**] [**Epoxy coating 0.020 inch (0.51 mm) thick**].

F. Anchor Bolts: [**Headed**] [**or**] [**L-shaped**] steel bolts complying with ASTM A 307, Grade A (ASTM F 568M, Property Class 4.6); with ASTM A 563 (ASTM A 563M) hex nuts and, where indicated, flat washers; hot-dip galvanized to comply with ASTM A 153/A 153M, Class C; of dimensions indicated.

## 2.6 MISCELLANEOUS MASONRY ACCESSORIES

A. Compressible Filler: Premolded filler strips complying with ASTM D 1056, Grade 2A1; compressible up to 35 percent; formulated from [**neoprene**] [**urethane**] [**or**] [**PVC**].

B. Preformed Control-Joint Gaskets: Made from [**styrene-butadiene-rubber compound, complying with ASTM D 2000, Designation M2AA-805**] [**or**] [**PVC, complying with ASTM D 2287, Type PVC-65406**] and designed to fit standard sash block and to maintain lateral stability in masonry wall; size and configuration as indicated.

C. Bond-Breaker Strips: Asphalt-saturated, organic roofing felt complying with ASTM D 226, Type I (No. 15 asphalt felt).

## 2.7 MORTAR AND GROUT MIXES

A. General: Do not use admixtures, including pigments, air-entraining agents, accelerators, retarders, water-repellent agents, antifreeze compounds, or other admixtures unless otherwise indicated.

1. Do not use calcium chloride in mortar or grout.
2. Use [**portland cement-lime**] [**masonry cement**] [**or**] [**mortar cement**] mortar unless otherwise indicated.
3. For exterior masonry, use [**portland cement-lime**] [**masonry cement**] [**or**] [**mortar cement**] mortar.
4. For reinforced masonry, use [**portland cement-lime**] [**masonry cement**] [**or**] [**mortar cement**] mortar.
5. Add cold-weather admixture (if used) at same rate for all mortar that will be exposed to view, regardless of weather conditions, to ensure that mortar color is consistent.

B. Preblended, Dry Mortar Mix: Furnish dry mortar ingredients in form of a preblended mix. Measure quantities by weight to ensure accurate proportions, and thoroughly blend ingredients before delivering to Project site.

C. Mortar for Unit Masonry: Comply with ASTM C 270, [**Proportion**] [**Property**] Specification. Provide the following types of mortar for applications stated unless another type is indicated.

1. For masonry below grade or in contact with earth, use [**Type M**] [**Type S**].
2. For reinforced masonry, use [**Type S**] [**Type N**].
3. For mortar parge coats, use [**Type S**] [**or**] [**Type N**].
4. For exterior, above-grade, load-bearing and non-load-bearing walls and parapet walls; for interior load-bearing walls; for interior non-load-bearing partitions; and for other applications where another type is not indicated, use Type N.
5. For interior non-load-bearing partitions, Type O may be used instead of Type N.

D. Pigmented Mortar: Use colored cement product[ **or select and proportion pigments with other ingredients to produce color required. Do not add pigments to colored cement products**].

1. Pigments shall not exceed 10 percent of portland cement by weight.
2. Pigments shall not exceed 5 percent of [**masonry cement**] [**or**] [**mortar cement**] by weight.
3. Application: Use pigmented mortar for exposed mortar joints with the following units:

    a. Decorative CMUs.
    b. Pre-faced CMUs.

E. Colored-Aggregate Mortar: Produce required mortar color by using colored aggregates and natural color or white cement as necessary to produce required mortar color.

1. Application: Use colored aggregate mortar for exposed mortar joints with the following units:

    a. Decorative CMUs.
    b. Pre-faced CMUs.

F. Grout for Unit Masonry: Comply with ASTM C 476.

1. Use grout of type indicated or, if not otherwise indicated, of type (fine or coarse) that will comply with Table 1.15.1 in ACI 530.1/ASCE 6/TMS 602 for dimensions of grout spaces and pour height.
2. Proportion grout in accordance with ASTM C 476, [**Table 1**] [**or**] [**paragraph 4.2.2 for specified 28-day compressive strength indicated, but not less than 2000 psi (14 MPa)**].
3. Provide grout with a slump of [**8 to 11 inches (203 to 279 mm)**] [**10 to 11 inches (254 to 279 mm)**] as measured according to ASTM C 143/C 143M.

## PART 3 - EXECUTION

### 3.1 TOLERANCES

A. Dimensions and Locations of Elements:

1. For dimensions in cross section or elevation do not vary by more than plus 1/2 inch (12 mm) or minus 1/4 inch (6 mm).
2. For location of elements in plan do not vary from that indicated by more than plus or minus 1/2 inch (12 mm).
3. For location of elements in elevation do not vary from that indicated by more than plus or minus 1/4 inch (6 mm) in a story height or 1/2 inch (12 mm) total.

B. Lines and Levels:

1. For bed joints and top surfaces of bearing walls do not vary from level by more than 1/4 inch in 10 feet (6 mm in 3 m), or 1/2 inch (12 mm) maximum.
2. For conspicuous horizontal lines, such as lintels, sills, parapets, and reveals, do not vary from level by more than 1/8 inch in 10 feet (3 mm in 3 m), 1/4 inch in 20 feet (6 mm in 6 m), or 1/2 inch (12 mm) maximum.
3. For vertical lines and surfaces do not vary from plumb by more than 1/4 inch in 10 feet (6 mm in 3 m), 3/8 inch in 20 feet (9 mm in 6 m), or 1/2 inch (12 mm) maximum.
4. For conspicuous vertical lines, such as external corners, door jambs, reveals, and expansion and control joints, do not vary from plumb by more than 1/8 inch in 10 feet (3 mm in 3 m), 1/4 inch in 20 feet (6 mm in 6 m), or 1/2 inch (12 mm) maximum.
5. For lines and surfaces do not vary from straight by more than 1/4 inch in 10 feet (6 mm in 3 m), 3/8 inch in 20 feet (9 mm in 6 m), or 1/2 inch (12 mm) maximum.

C. Joints:

1. For bed joints, do not vary from thickness indicated by more than plus or minus 1/8 inch (3 mm), with a maximum thickness limited to 1/2 inch (12 mm).
2. For head and collar joints, do not vary from thickness indicated by more than plus 3/8 inch (9 mm) or minus 1/4 inch (6 mm).
3. For exposed head joints, do not vary from thickness indicated by more than plus or minus 1/8 inch (3 mm).

## 3.2 LAYING MASONRY WALLS

A. Lay out walls in advance for accurate spacing of surface bond patterns with uniform joint thicknesses and for accurate location of openings, movement-type joints, returns, and offsets. Avoid using less-than-half-size units, particularly at corners, jambs, and, where possible, at other locations.

B. Use full-size units without cutting if possible. If cutting is required to provide a continuous pattern or to fit adjoining construction, cut units with motor-driven saws; provide clean, sharp, unchipped edges. Allow units to dry before laying unless wetting of units is specified. Install cut units with cut surfaces and, where possible, cut edges concealed.

C. Bond Pattern for Exposed Masonry: Unless otherwise indicated, lay exposed masonry in running bond; do not use units with less than nominal 4-inch (100-mm) horizontal face dimensions at corners or jambs.

D. Built-in Work: As construction progresses, build in items specified in this and other Sections. Fill in solidly with masonry around built-in items.

E. Fill space between steel frames and masonry solidly with mortar unless otherwise indicated.

F. Where built-in items are to be embedded in cores of hollow masonry units, place a layer of metal lath, wire mesh, or plastic mesh in the joint below and rod mortar or grout into core.

G. Fill cores in hollow CMUs with grout 24 inches (600 mm) under bearing plates, beams, lintels, posts, and similar items unless otherwise indicated.

## 3.3 MORTAR BEDDING AND JOINTING

A. Lay hollow CMUs as follows:

1. With face shells fully bedded in mortar and with head joints of depth equal to bed joints.
2. With webs fully bedded in mortar in all courses of piers, columns, and pilasters.
3. With webs fully bedded in mortar in grouted masonry, including starting course on footings.
4. With entire units, including areas under cells, fully bedded in mortar at starting course on footings where cells are not grouted.

B. Lay solid masonry units with completely filled bed and head joints; butter ends with sufficient mortar to fill head joints and shove into place. Do not deeply furrow bed joints or slush head joints.

C. Tool exposed joints slightly concave when thumbprint hard, using a jointer larger than joint thickness unless otherwise indicated.

D. Cut joints flush for masonry walls to receive plaster or other direct-applied finishes (other than paint) unless otherwise indicated.

## 3.4 MASONRY JOINT REINFORCEMENT

A. General: Install entire length of longitudinal side rods in mortar with a minimum cover of 5/8 inch (16 mm) on exterior side of walls, 1/2 inch (13 mm) elsewhere. Lap reinforcement a minimum of 6 inches (150 mm).

1. Space reinforcement not more than 16 inches (406 mm) o.c.
2. Space reinforcement not more than 8 inches (203 mm) o.c. in foundation walls and parapet walls.
3. Provide reinforcement not more than 8 inches (203 mm) above and below wall openings and extending 12 inches (305 mm) beyond openings[ **in addition to continuous reinforcement**].

B. Interrupt joint reinforcement at control and expansion joints unless otherwise indicated.

C. Provide continuity at wall intersections by using prefabricated T-shaped units.

D. Provide continuity at corners by using prefabricated L-shaped units.

## 3.5 ANCHORING MASONRY TO STRUCTURAL STEEL AND CONCRETE

A. Anchor masonry to structural steel and concrete where masonry abuts or faces structural steel or concrete to comply with the following:

1. Provide an open space not less than [**1/2 inch (13 mm)**] [**1 inch (25 mm)**] [**2 inches (50 mm)**] wide between masonry and structural steel or concrete unless otherwise indicated. Keep open space free of mortar and other rigid materials.
2. Anchor masonry with anchors embedded in masonry joints and attached to structure.
3. Space anchors as indicated, but not more than 24 inches (610 mm) o.c. vertically and 36 inches (915 mm) o.c. horizontally.

## 3.6 REINFORCED UNIT MASONRY INSTALLATION

A. Temporary Formwork and Shores: Construct formwork and shores as needed to support reinforced masonry elements during construction.

1. Construct formwork to provide shape, line, and dimensions of completed masonry as indicated. Make forms sufficiently tight to prevent leakage of mortar and grout. Brace, tie, and support forms to maintain position and shape during construction and curing of reinforced masonry.
2. Do not remove forms and shores until reinforced masonry members have hardened sufficiently to carry their own weight and other loads that may be placed on them during construction.

B. Placing Reinforcement: Comply with requirements in ACI 530.1/ASCE 6/TMS 602.

C. Grouting: Do not place grout until entire height of masonry to be grouted has attained enough strength to resist grout pressure.

1. Comply with requirements in ACI 530.1/ASCE 6/TMS 602 for cleanouts and for grout placement, including minimum grout space and maximum pour height.
2. Limit height of vertical grout pours to not more than [**60 inches (1520 mm)**] [**12.67 ft. (3.86 m)**] <**Insert height**>.

## 3.7 FIELD QUALITY CONTROL

A. Testing and Inspecting: Owner will engage special inspectors to perform tests and inspections and prepare reports. Allow inspectors access to scaffolding and work areas, as needed to perform tests and inspections. Retesting of materials that fail to meet specified requirements shall be done at Contractor's expense.

B. Inspections: [**Level 1**] [**Level 2**] special inspections according to the "International Building Code."

1. Begin masonry construction only after inspectors have verified proportions of site-prepared mortar.
2. Place grout only after inspectors have verified compliance of grout spaces and of grades, sizes, and locations of reinforcement.
3. Place grout only after inspectors have verified proportions of site-prepared grout.

C. Testing Prior to Construction: One set of tests.

D. Testing Frequency: One set of tests for each 5000 sq. ft. (464 sq. m) of wall area or portion thereof.

E. Concrete Masonry Unit Test: For each type of unit provided, according to ASTM C 140 for compressive strength.

F. Mortar Aggregate Ratio Test (Proportion Specification): For each mix provided, according to ASTM C 780.

G. Mortar Test (Property Specification): For each mix provided, according to ASTM C 780. Test mortar for [**mortar air content**] [**and**] [**compressive strength**].

H. Grout Test (Compressive Strength): For each mix provided, according to ASTM C 1019.

## 3.8 PARGING

A. Parge exterior faces of below-grade masonry walls, where indicated, in 2 uniform coats to a total thickness of 3/4 inch (19 mm).

B. Use a steel-trowel finish to produce a smooth, flat, dense surface. Form a wash at top of parging and a cove at bottom.

C. Damp-cure parging for at least 24 hours and protect parging until cured.

## 3.9 REPAIRING, POINTING, AND CLEANING

A. In-Progress Cleaning: Clean unit masonry as work progresses by dry brushing to remove mortar fins and smears before tooling joints.

B. Final Cleaning: After mortar is thoroughly set and cured, clean exposed masonry as follows:

1. Test cleaning methods on sample wall panel; leave one-half of panel uncleaned for comparison purposes.
2. Clean concrete masonry by cleaning method indicated in NCMA TEK 8-2A applicable to type of stain on exposed surfaces.

## 3.10 MASONRY WASTE DISPOSAL

A. Waste Disposal as Fill Material: Dispose of clean masonry waste, including excess or soil-contaminated sand, waste mortar, and broken masonry units, by crushing and mixing with fill material as fill is placed.

1. Do not dispose of masonry waste as fill within 18 inches (450 mm) of finished grade.

B. Excess Masonry Waste: Remove excess clean masonry waste that cannot be used as fill, as described above, and other masonry waste, and legally dispose of off Owner's property.

END OF SECTION 042200

# SECTION 081113 - HOLLOW METAL DOORS AND FRAMES

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. Section Includes:

1. Standard hollow metal [**doors**] [**and**] [**frames**].

B. Related Sections:

1. Division 04 Section "Unit Masonry" for embedding anchors for hollow metal work into masonry construction.
2. Division 08 Section "Stainless-Steel Doors and Frames" for hollow metal doors and frames manufactured from stainless steel.
3. Division 08 Section "Detention Doors and Frames" for hollow metal doors and frames for detention facilities.
4. Division 08 Section "Sound Control Door Assemblies" for packaged, acoustical hollow metal door and frame assemblies with STC ratings of 35 or more.
5. Division 08 Section [**"Door Hardware"**] [**"Door Hardware (Scheduled by Describing Products)"**] for door hardware for hollow metal doors.
6. Division 09 Sections [**"Exterior Painting"**] [**and**] [**"Interior Painting"**] for field painting hollow metal doors and frames.
7. Division 13 Section "Radiation Protection" for lead-lined, hollow metal doors and frames.
8. Division 26 Sections for electrical connections including conduit and wiring for door controls and operators.

### 1.3 DEFINITIONS

A. Minimum Thickness: Minimum thickness of base metal without coatings.

B. Standard Hollow Metal Work: Hollow metal work fabricated according to ANSI/SDI A250.8.

C. Custom Hollow Metal Work: Hollow metal work fabricated according to ANSI/NAAMM-HMMA 861.

## 1.4 SUBMITTALS

A. Product Data: For each type of product indicated. Include construction details, material descriptions, core descriptions, [**fire-resistance rating,**] [**temperature-rise ratings,**] and finishes.

B. Shop Drawings: Include the following:

1. Elevations of each door design.
2. Details of doors, including vertical and horizontal edge details and metal thicknesses.
3. Frame details for each frame type, including dimensioned profiles and metal thicknesses.
4. Locations of reinforcement and preparations for hardware.
5. Details of each different wall opening condition.
6. Details of anchorages, joints, field splices, and connections.
7. Details of accessories.
8. Details of moldings, removable stops, and glazing.
9. Details of conduit and preparations for power, signal, and control systems.

C. Samples for Initial Selection: For units with factory-applied color finishes.

D. Samples for Verification:

1. For each type of exposed finish required, prepared on Samples of not less than 3 by 5 inches (75 by 125 mm).
2. For the following items, prepared on Samples about [**12 by 12 inches (305 by 305 mm)**] <**Insert size**> to demonstrate compliance with requirements for quality of materials and construction:

a. Doors: Show vertical-edge, top, and bottom construction; core construction; and hinge and other applied hardware reinforcement. Include separate section showing glazing if applicable.
b. Frames: Show profile, corner joint, floor and wall anchors, and silencers. Include separate section showing fixed hollow metal panels and glazing if applicable.

E. Other Action Submittals:

1. Schedule: Provide a schedule of hollow metal work prepared by or under the supervision of supplier, using same reference numbers for details and openings as those on Drawings. Coordinate with door hardware schedule.

F. Oversize Construction Certification: For assemblies required to be fire rated and exceeding limitations of labeled assemblies.

G. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, for each type of hollow metal door and frame assembly.

## 1.5 QUALITY ASSURANCE

A. Source Limitations: Obtain hollow metal work from single source from single manufacturer.

B. Fire-Rated Door Assemblies: Assemblies complying with NFPA 80 that are listed and labeled by a qualified testing agency, for fire-protection ratings indicated, based on testing at [**positive pressure**] [**as close to neutral pressure as possible**] according to [**NFPA 252**] [**UBC Standard 7-2**] [**or**] [**UL 10B**] [**UL 10C**].

1. Oversize Fire-Rated Door Assemblies: For units exceeding sizes of tested assemblies, provide certification by a qualified testing agency that doors comply with standard construction requirements for tested and labeled fire-rated door assemblies except for size.
2. Temperature-Rise Limit: [**Where indicated**] [**At vertical exit enclosures and exit passageways**], provide doors that have a maximum transmitted temperature end point of not more than 450 deg F (250 deg C) above ambient after 30 minutes of standard fire-test exposure.

C. Fire-Rated, Borrowed-Light Frame Assemblies: Assemblies complying with NFPA 80 that are listed and labeled, by a testing and inspecting agency acceptable to authorities having jurisdiction, for fire-protection ratings indicated, based on testing according to [**NFPA 257 or UL 9**] [**UBC Standard 7-4**]. Label each individual glazed lite.

D. Smoke-Control Door Assemblies: Comply with [**NFPA 105 or UL 1784**] [**UBC Standard 7-2**].

E. Preinstallation Conference: Conduct conference at [**Project site**] <**Insert location**>.

## 1.6 DELIVERY, STORAGE, AND HANDLING

A. Deliver hollow metal work palletized, wrapped, or crated to provide protection during transit and Project-site storage. Do not use nonvented plastic.

1. Provide additional protection to prevent damage to finish of factory-finished units.

B. Deliver welded frames with two removable spreader bars across bottom of frames, tack welded to jambs and mullions.

C. Store hollow metal work under cover at Project site. Place in stacks of five units maximum in a vertical position with heads up, spaced by blocking, on minimum 4-inch- (102-mm-) high wood blocking. Do not store in a manner that traps excess humidity.

1. Provide minimum 1/4-inch (6-mm) space between each stacked door to permit air circulation.

## 1.7 PROJECT CONDITIONS

A. Field Measurements: Verify actual dimensions of openings by field measurements before fabrication.

1.8 COORDINATION

A. Coordinate installation of anchorages for hollow metal frames. Furnish setting drawings, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, and items with integral anchors. Deliver such items to Project site in time for installation.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Manufacturers: Subject to compliance with requirements, [**provide products by one of the following**] [**available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following**]:

1. Amweld Building Products, LLC.
2. Benchmark; a division of Therma-Tru Corporation.
3. Ceco Door Products; an Assa Abloy Group company.
4. Valcor and Samcor
5. Air Master

2.2 MATERIALS

A. Cold-Rolled Steel Sheet: ASTM A 1008/A 1008M, Commercial Steel (CS), Type B; suitable for exposed applications.

B. Hot-Rolled Steel Sheet: ASTM A 1011/A 1011M, Commercial Steel (CS), Type B; free of scale, pitting, or surface defects; pickled and oiled.

C. Metallic-Coated Steel Sheet: ASTM A 653/A 653M, Commercial Steel (CS), Type B; with minimum [**A40 (ZF120)**] [**G60 (Z180) or A60 (ZF180)**] metallic coating.

D. Frame Anchors: ASTM A 591/A 591M, Commercial Steel (CS), 40Z (12G) coating designation; mill phosphatized.

1. For anchors built into exterior walls, steel sheet complying with ASTM A 1008/A 1008M or ASTM A 1011/A 1011M, hot-dip galvanized according to ASTM A 153/A 153M, Class B.

E. Inserts, Bolts, and Fasteners: Hot-dip galvanized according to ASTM A 153/A 153M.

F. Powder-Actuated Fasteners in Concrete: Fastener system of type suitable for application indicated, fabricated from corrosion-resistant materials, with clips or other accessory devices for attaching hollow metal frames of type indicated.

G. Grout: ASTM C 476, except with a maximum slump of 4 inches (102 mm), as measured according to ASTM C 143/C 143M.

H. Mineral-Fiber Insulation: ASTM C 665, Type I (blankets without membrane facing); consisting of fibers manufactured from slag or rock wool with 6- to 12-lb/cu. ft. (96- to 192-kg/cu. m)

density; with maximum flame-spread and smoke-development indexes of 25 and 50, respectively; passing ASTM E 136 for combustion characteristics.

I. Glazing: Comply with requirements in Division 08 Section "Glazing."

J. Bituminous Coating: Cold-applied asphalt mastic, SSPC-Paint 12, compounded for 15-mil (0.4-mm) dry film thickness per coat. Provide inert-type noncorrosive compound free of asbestos fibers, sulfur components, and other deleterious impurities.

## 2.3 STANDARD HOLLOW METAL DOORS

A. General: Provide doors of design indicated, not less than thickness indicated; fabricated with smooth surfaces, without visible joints or seams on exposed faces unless otherwise indicated. Comply with ANSI/SDI A250.8.

1. Design: **Flush panel**
2. Core Construction: Manufacturer's standard kraft-paper honeycomb, polystyrene, polyurethane, polyisocyanurate, mineral-board, or vertical steel-stiffener core.

    a. Fire Door Core: As required to provide fire-protection **and temperature-rise** ratings indicated.
    b. Thermal-Rated (Insulated) Doors: Where indicated, provide doors fabricated with thermal-resistance value (R-value) of not less than [**4.0 deg F x h x sq. ft./Btu (0.704 K x sq. m/W)**] [**6.0 deg F x h x sq. ft./Btu (1.057 K x sq. m/W)**] [**12.3 deg F x h x sq. ft./Btu (2.166 K x sq. m/W)**] <**Insert R-value**> when tested according to ASTM C 1363.

        1) Locations: [**interior doors where indicated**].

3. Vertical Edges for Single-Acting Doors: **Manufacturer's standard**.

    a. Beveled Edge: 1/8 inch in 2 inches (3 mm in 50 mm).

4. Vertical Edges for Double-Acting Doors: Round vertical edges with 2-1/8-inch (54-mm) radius.
5. Top and Bottom Edges: Closed with flush or inverted 0.042-inch- (1.0-mm-) thick, end closures or channels of same material as face sheets.
6. Tolerances: Comply with SDI 117, "Manufacturing Tolerances for Standard Steel Doors and Frames."

B. Interior Doors: Face sheets fabricated from cold-rolled steel sheet **unless metallic-coated sheet is indicated**. Provide doors complying with requirements indicated below by referencing ANSI/SDI A250.8 for level and model and ANSI/SDI A250.4 for physical performance level:

1. Level 1 and Physical Performance Level C (Standard Duty), [**Model 1 (Full Flush)**])].

    a. Width: **As indicated on Drawings**.

C. Hardware Reinforcement: Fabricate according to ANSI/SDI A250.6 with reinforcing plates from same material as door face sheets.

D. Fabricate concealed stiffeners and hardware reinforcement from either cold- or hot-rolled steel sheet.

## 2.4 STANDARD HOLLOW METAL FRAMES

A. General: Comply with ANSI/SDI A250.8 and with details indicated for type and profile.

B. Interior Frames: Fabricated from cold-rolled steel sheet[ **unless metallic-coated sheet is indicated**].

1. Fabricate frames with mitered or coped corners.
2. Fabricate frames as [**knocked down**] [**face welded**] [**full profile welded**] unless otherwise indicated.
3. Fabricate knocked-down, drywall slip-on frames for in-place gypsum board partitions.
4. Frames for Level 1 Steel Doors: 0.042-inch- (1.0-mm-) thick steel sheet.
5. Frames for Level 2 Steel Doors: 0.053-inch- (1.3-mm-) thick steel sheet.
6. Frames for Level 3 Steel Doors: 0.053-inch- (1.3-mm-) thick steel sheet.
7. Frames for Level 4 Steel Doors: 0.067-inch- (1.7-mm-) thick steel sheet.
8. Frames for Wood Doors: [**0.042-inch- (1.0-mm-)**] [**0.053-inch- (1.3-mm-)**] [**0.067-inch- (1.7-mm-)**] thick steel sheet.
9. Frames for Borrowed Lights: [**0.042-inch- (1.0-mm-) thick steel sheet**] [**0.053-inch- (1.3-mm-) thick steel sheet**] [**0.067-inch- (1.7-mm-) thick steel sheet**] [**Same as adjacent door frame**].

C. Hardware Reinforcement: Fabricate according to ANSI/SDI A250.6 with reinforcement plates from same material as frames.

## 2.5 FRAME ANCHORS

A. Jamb Anchors:

1. Masonry Type: Adjustable strap-and-stirrup or T-shaped anchors to suit frame size, not less than 0.042 inch (1.0 mm) thick, with corrugated or perforated straps not less than 2 inches (50 mm) wide by 10 inches (250 mm) long; or wire anchors not less than 0.177 inch (4.5 mm) thick.
2. Stud-Wall Type: Designed to engage stud, welded to back of frames; not less than 0.042 inch (1.0 mm) thick.
3. Compression Type for Drywall Slip-on Frames: Adjustable compression anchors.
4. Postinstalled Expansion Type for In-Place Concrete or Masonry: Minimum 3/8-inch- (9.5-mm-) diameter bolts with expansion shields or inserts. Provide pipe spacer from frame to wall, with throat reinforcement plate, welded to frame at each anchor location.

B. Floor Anchors: Formed from same material as frames, not less than 0.042 inch (1.0 mm) thick, and as follows:

1. Monolithic Concrete Slabs: Clip-type anchors, with two holes to receive fasteners.
2. Separate Topping Concrete Slabs: Adjustable-type anchors with extension clips, allowing not less than 2-inch (50-mm) height adjustment. Terminate bottom of frames at finish floor surface.

## 2.6 HOLLOW METAL PANELS

A. Provide hollow metal panels of same materials, construction, and finish as specified for adjoining hollow metal work.

## 2.7 STOPS AND MOLDINGS

A. Moldings for Glazed Lites in Doors: Minimum 0.032 inch (0.8 mm) thick, fabricated from same material as door face sheet in which they are installed.

B. Fixed Frame Moldings: Formed integral with hollow metal frames, a minimum of 5/8 inch (16 mm) high unless otherwise indicated.

C. Loose Stops for Glazed Lites in Frames: Minimum 0.032 inch (0.8 mm) thick, fabricated from same material as frames in which they are installed.

D. Terminated Stops: Where indicated on interior door frames, terminate stops 6 inches (152 mm) above finish floor with a [**45**] [**90**]-degree angle cut, and close open end of stop with steel sheet closure. Cover opening in extension of frame with welded-steel filler plate, with welds ground smooth and flush with frame.

1. Provide terminated stops [**where indicated**] [**unless otherwise indicated**].

## 2.8 LOUVERS

A. Provide louvers for interior doors, where indicated, that comply with SDI 111C, with blades or baffles formed of 0.020-inch- ((0.5-mm-)) thick, cold-rolled steel sheet set into 0.032-inch-(0.8-mm-) thick steel frame.

1. Sightproof Louver: Stationary louvers constructed with inverted V-shaped or Y-shaped blades.
2. Lightproof Louver: Stationary louvers constructed with baffles to prevent light from passing from one side to the other, any angle.
3. Fire-Rated Automatic Louvers: Louvers constructed with movable blades closed by actuating fusible link, and listed and labeled for use in fire-rated door assemblies of type and fire-resistance rating indicated by same testing and inspecting agency that established fire-resistance rating of door assembly.

## 2.9 ACCESSORIES

A. Mullions and Transom Bars: Join to adjacent members by welding or rigid mechanical anchors.

B. Ceiling Struts: Minimum 1/4-inch-thick by 1-inch- (6.4-mm-thick by 25.4-mm-) wide steel.

C. Grout Guards: Formed from same material as frames, not less than 0.016 inch (0.4 mm) thick.

2.10 FABRICATION

A. Fabricate hollow metal work to be rigid and free of defects, warp, or buckle. Accurately form metal to required sizes and profiles, with minimum radius for thickness of metal. Where practical, fit and assemble units in manufacturer's plant. To ensure proper assembly at Project site, clearly identify work that cannot be permanently factory assembled before shipment.

B. Tolerances: Fabricate hollow metal work to tolerances indicated in [**SDI 117**] [**ANSI/NAAMM-HMMA 861**].

C. Hollow Metal Doors:

1. Exterior Doors: Provide weep-hole openings in bottom of exterior doors to permit moisture to escape. Seal joints in top edges of doors against water penetration.
2. Glazed Lites: Factory cut openings in doors.
3. Astragals: Provide overlapping astragal on one leaf of pairs of doors where required by NFPA 80 for fire-performance rating or where indicated. Extend minimum 3/4 inch (19 mm) beyond edge of door on which astragal is mounted.

D. Hollow Metal Frames: Where frames are fabricated in sections due to shipping or handling limitations, provide alignment plates or angles at each joint, fabricated of same thickness metal as frames.

1. Welded Frames: Weld flush face joints continuously; grind, fill, dress, and make smooth, flush, and invisible.
2. [**Sidelight**] [**and**] [**Transom Bar**] Frames: Provide closed tubular members with no visible face seams or joints, fabricated from same material as door frame. Fasten members at crossings and to jambs by butt welding.
3. Provide countersunk, flat- or oval-head exposed screws and bolts for exposed fasteners unless otherwise indicated.
4. Grout Guards: Weld guards to frame at back of hardware mortises in frames to be grouted.
5. Floor Anchors: Weld anchors to bottom of jambs and mullions with at least four spot welds per anchor.
6. Jamb Anchors: Provide number and spacing of anchors as follows:

a. Masonry Type: Locate anchors not more than 18 inches (457 mm) from top and bottom of frame. Space anchors not more than 32 inches (813 mm) o.c. and as follows:

1) Two anchors per jamb up to 60 inches (1524 mm) high.
2) Three anchors per jamb from 60 to 90 inches (1524 to 2286 mm) high.
3) Four anchors per jamb from 90 to 120 inches (2286 to 3048 mm) high.
4) Four anchors per jamb plus 1 additional anchor per jamb for each 24 inches (610 mm) or fraction thereof above 120 inches (3048 mm) high.

b. Stud-Wall Type: Locate anchors not more than 18 inches (457 mm) from top and bottom of frame. Space anchors not more than 32 inches (813 mm) o.c. and as follows:

1) Three anchors per jamb up to 60 inches (1524 mm) high.

2) Four anchors per jamb from 60 to 90 inches (1524 to 2286 mm) high.
3) Five anchors per jamb from 90 to 96 inches (2286 to 2438 mm) high.
4) Five anchors per jamb plus 1 additional anchor per jamb for each 24 inches (610 mm) or fraction thereof above 96 inches (2438 mm) high.
5) Two anchors per head for frames above 42 inches (1066 mm) wide and mounted in metal-stud partitions.

c. Compression Type: Not less than two anchors in each jamb.
d. Postinstalled Expansion Type: Locate anchors not more than 6 inches (152 mm) from top and bottom of frame. Space anchors not more than 26 inches (660 mm) o.c.

7. Door Silencers: Except on weather-stripped doors, drill stops to receive door silencers as follows. Keep holes clear during construction.

a. Single-Door Frames: Drill stop in strike jamb to receive three door silencers.
b. Double-Door Frames: Drill stop in head jamb to receive two door silencers.

E. Fabricate concealed stiffeners, edge channels, and hardware reinforcement from either cold- or hot-rolled steel sheet.

F. Hardware Preparation: Factory prepare hollow metal work to receive templated mortised hardware; include cutouts, reinforcement, mortising, drilling, and tapping according to the Door Hardware Schedule and templates furnished as specified in Division 08 Section "Door Hardware."

1. Locate hardware as indicated, or if not indicated, according to [**ANSI/SDI A250.8**] [**ANSI/NAAMM-HMMA 861**].
2. Reinforce doors and frames to receive nontemplated, mortised and surface-mounted door hardware.
3. Comply with applicable requirements in ANSI/SDI A250.6 and ANSI/DHI A115 Series specifications for preparation of hollow metal work for hardware.
4. Coordinate locations of conduit and wiring boxes for electrical connections with Division 26 Sections.

G. Stops and Moldings: Provide stops and moldings around glazed lites where indicated. Form corners of stops and moldings with butted or mitered hairline joints.

1. Single Glazed Lites: Provide fixed stops and moldings welded on secure side of hollow metal work.
2. Multiple Glazed Lites: Provide fixed and removable stops and moldings so that each glazed lite is capable of being removed independently.
3. Provide fixed frame moldings on outside of exterior and on secure side of interior doors and frames.
4. Provide loose stops and moldings on inside of hollow metal work.
5. Coordinate rabbet width between fixed and removable stops with type of glazing and type of installation indicated.

2.11 STEEL FINISHES

A. Prime Finish: Apply manufacturer's standard primer immediately after cleaning and pretreating.

1. Shop Primer: Manufacturer's standard, fast-curing, lead- and chromate-free primer complying with ANSI/SDI A250.10 acceptance criteria; recommended by primer manufacturer for substrate; compatible with substrate and field-applied coatings despite prolonged exposure.

B. Factory-Applied Paint Finish: Manufacturer's standard, complying with ANSI/SDI A250.3 for performance and acceptance criteria.

2.12 Color and Gloss: **As selected by Architect from manufacturer's full range**.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

B. Examine roughing-in for embedded and built-in anchors to verify actual locations before frame installation.

C. For the record, prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.

D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Remove welded-in shipping spreaders installed at factory. Restore exposed finish by grinding, filling, and dressing, as required to make repaired area smooth, flush, and invisible on exposed faces.

B. Prior to installation, adjust and securely brace welded hollow metal frames for squareness, alignment, twist, and plumbness to the following tolerances:

1. Squareness: Plus or minus 1/16 inch (1.6 mm), measured at door rabbet on a line 90 degrees from jamb perpendicular to frame head.
2. Alignment: Plus or minus 1/16 inch (1.6 mm), measured at jambs on a horizontal line parallel to plane of wall.
3. Twist: Plus or minus 1/16 inch (1.6 mm), measured at opposite face corners of jambs on parallel lines, and perpendicular to plane of wall.
4. Plumbness: Plus or minus 1/16 inch (1.6 mm), measured at jambs on a perpendicular line from head to floor.

C. Drill and tap doors and frames to receive nontemplated, mortised, and surface-mounted door hardware.

## 3.3 INSTALLATION

A. General: Install hollow metal work plumb, rigid, properly aligned, and securely fastened in place; comply with Drawings and manufacturer's written instructions.

B. Hollow Metal Frames: Install hollow metal frames of size and profile indicated. Comply with [**ANSI/SDI A250.11**] [**HMMA 840**].

1. Set frames accurately in position, plumbed, aligned, and braced securely until permanent anchors are set. After wall construction is complete, remove temporary braces, leaving surfaces smooth and undamaged.

    a. At fire-protection-rated openings, install frames according to NFPA 80.
    b. Where frames are fabricated in sections because of shipping or handling limitations, field splice at approved locations by welding face joint continuously; grind, fill, dress, and make splice smooth, flush, and invisible on exposed faces.
    c. Install frames with removable glazing stops located on secure side of opening.
    d. Install door silencers in frames before grouting.
    e. Remove temporary braces necessary for installation only after frames have been properly set and secured.
    f. Check plumbness, squareness, and twist of frames as walls are constructed. Shim as necessary to comply with installation tolerances.
    g. Field apply bituminous coating to backs of frames that are filled with grout containing antifreezing agents.

2. Floor Anchors: Provide floor anchors for each jamb and mullion that extends to floor, and secure with postinstalled expansion anchors.

    a. Floor anchors may be set with powder-actuated fasteners instead of postinstalled expansion anchors if so indicated and approved on Shop Drawings.

3. Metal-Stud Partitions: Solidly pack mineral-fiber insulation behind frames.
4. Masonry Walls: Coordinate installation of frames to allow for solidly filling space between frames and masonry with grout.
5. Concrete Walls: Solidly fill space between frames and concrete with grout. Take precautions, including bracing frames, to ensure that frames are not deformed or damaged by grout forces.
6. In-Place Concrete or Masonry Construction: Secure frames in place with postinstalled expansion anchors. Countersink anchors, and fill and make smooth, flush, and invisible on exposed faces.
7. In-Place Gypsum Board Partitions: Secure frames in place with postinstalled expansion anchors through floor anchors at each jamb. Countersink anchors, and fill and make smooth, flush, and invisible on exposed faces.
8. Ceiling Struts: Extend struts vertically from top of frame at each jamb to overhead structural supports or substrates above frame unless frame is anchored to masonry or to other structural support at each jamb. Bend top of struts to provide flush contact for securing to supporting construction. Provide adjustable wedged or bolted anchorage to frame jamb members.

9. Installation Tolerances: Adjust hollow metal door frames for squareness, alignment, twist, and plumb to the following tolerances:

    a. Squareness: Plus or minus 1/16 inch (1.6 mm), measured at door rabbet on a line 90 degrees from jamb perpendicular to frame head.
    b. Alignment: Plus or minus 1/16 inch (1.6 mm), measured at jambs on a horizontal line parallel to plane of wall.
    c. Twist: Plus or minus 1/16 inch (1.6 mm), measured at opposite face corners of jambs on parallel lines, and perpendicular to plane of wall.
    d. Plumbness: Plus or minus 1/16 inch (1.6 mm), measured at jambs at floor.

C. Hollow Metal Doors: Fit hollow metal doors accurately in frames, within clearances specified below. Shim as necessary.

1. Non-Fire-Rated Standard Steel Doors:

    a. Jambs and Head: 1/8 inch (3 mm) plus or minus 1/16 inch (1.6 mm).
    b. Between Edges of Pairs of Doors: 1/8 inch (3 mm) plus or minus 1/16 inch (1.6 mm).
    c. Between Bottom of Door and Top of Threshold: Maximum 3/8 inch (9.5 mm).
    d. Between Bottom of Door and Top of Finish Floor (No Threshold): Maximum 3/4 inch (19 mm).

2. Fire-Rated Doors: Install doors with clearances according to NFPA 80.
3. Smoke-Control Doors: Install doors according to [**NFPA 105**] [**UBC Standard 7-2**].

D. Glazing: Comply with installation requirements in Division 08 Section "Glazing" and with hollow metal manufacturer's written instructions.

1. Secure stops with countersunk flat- or oval-head machine screws spaced uniformly not more than 9 inches (230 mm) o.c. and not more than 2 inches (50 mm) o.c. from each corner.

## 3.4 ADJUSTING AND CLEANING

A. Final Adjustments: Check and readjust operating hardware items immediately before final inspection. Leave work in complete and proper operating condition. Remove and replace defective work, including hollow metal work that is warped, bowed, or otherwise unacceptable.

B. Remove grout and other bonding material from hollow metal work immediately after installation.

C. Prime-Coat Touchup: Immediately after erection, sand smooth rusted or damaged areas of prime coat and apply touchup of compatible air-drying, rust-inhibitive primer.

D. Metallic-Coated Surfaces: Clean abraded areas and repair with galvanizing repair paint according to manufacturer's written instructions.

END OF SECTION 081113

# SECTION 08411 - ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. This Section includes the following:

1. [**Exterior**] [**Interior**] [**Exterior and interior**] aluminum-framed storefronts.

    a. Glazing is retained [**mechanically with gaskets on four sides**] [**by structural sealant at vertical edges and mechanically with gaskets at horizontal edges**].

2. [**Exterior**] [**Interior**] [**Exterior and interior**] manual-swing aluminum doors.

3. [**Exterior**] [**Interior**] [**Exterior and interior**] aluminum door frames.

B. Related Sections include the following:

1. Division 7 Section "Building Insulation" for insulation materials field installed with aluminum-framed systems.
2. Division 7 Section "Joint Sealants" for installation of joint sealants installed with aluminum-framed systems and for sealants to the extent not specified in this Section.
3. Division 8 Section "ICU/CCU Entrance Doors" for manual-sliding entrances.
4. Division 8 Section "All-Glass Entrances and Storefronts" for systems without aluminum support framing.
5. Division 8 Section "[**Sliding Automatic Entrance Doors**] [**Swinging Automatic Entrance Doors**]" for automatic entrances.
6. Division 8 Section "Revolving Entrance Doors" for revolving entrances.
7. Division 8 Section "Door Hardware" for hardware to the extent not specified in this Section.
8. Division 8 Section "Glazing" for glazing requirements to the extent not specified in this Section.
9. Division 8 Section "Glazed Aluminum Curtain Walls" for curtain-wall systems that mechanically retain glazing on four sides.
10. Division 8 Section "Structural-Sealant-Glazed Curtain Walls" for curtain-wall systems that retain glazing with structural sealant.
11. Division 8 Section "Sloped Glazing Systems" for sloped glazing installed with aluminum-framed systems.
12. Division 10 Section "Louvers and Vents" for units installed with aluminum-framed systems.

1.3 PERFORMANCE REQUIREMENTS

A. General: Provide aluminum-framed systems, including anchorage, capable of withstanding, without failure, the effects of the following:

1. Structural loads.
2. Thermal movements.
3. Movements of supporting structure indicated on Drawings including, but not limited to, story drift and deflection from uniformly distributed and concentrated live loads.
4. Dimensional tolerances of building frame and other adjacent construction.
5. Failure includes the following:

a. Deflection exceeding specified limits.
b. Thermal stresses transferred to building structure.
c. Framing members transferring stresses, including those caused by thermal and structural movements, to glazing.
d. Glazing-to-glazing contact.
e. Noise or vibration created by wind and thermal and structural movements.
f. Loosening or weakening of fasteners, attachments, and other components.
g. Sealant failure.
h. Failure of operating units to function properly.

B. Structural Sealant: Capable of withstanding tensile and shear stresses imposed by aluminum-framed systems without failing adhesively or cohesively. Provide sealant that fails cohesively before sealant releases from substrate when tested for adhesive compatibility with each substrate and joint condition required.

1. Adhesive failure occurs when sealant pulls away from substrate cleanly, leaving no sealant material behind.
2. Cohesive failure occurs when sealant breaks or tears within itself but does not separate from each substrate because sealant-to-substrate bond strength exceeds sealant's internal strength.

C. Structural-Sealant Joints: Designed to produce tensile or shear stress in structural-sealant joints of less than 20 psi (138 kPa).

D. Structural Loads:

1. Wind Loads: [**As indicated on Drawings**] <**Insert specific loads**>.
2. Seismic Loads: [**As indicated on Drawings**] <**Insert specific loads**>.

E. Deflection of Framing Members:

1. Deflection Normal to Wall Plane: Limited to [**1/175 of clear span for spans up to 13 feet 6 inches (4.1 m) and to 1/240 of clear span plus 1/4 inch (6.35 mm) for spans greater than 13 feet 6 inches (4.1 m)**] <**Insert deflection limit**> or an amount that restricts edge deflection of individual glazing lites to 3/4 inch (19 mm), whichever is less.
2. Deflection Parallel to Glazing Plane: Limited to [**1/360 of clear span or 1/8 inch (3.2 mm), whichever is smaller**] [**amount not exceeding that which reduces glazing bite to less than 75 percent of design dimension and that which reduces edge clearance between framing members and glazing or other fixed components directly below to**

**less than 1/8 inch (3.2 mm) and clearance between members and operable units directly below to less than 1/16 inch (1.5 mm)**].

F. Structural-Test Performance: Provide aluminum-framed systems tested according to ASTM E 330 as follows:

1. When tested at positive and negative wind-load design pressures, systems do not evidence deflection exceeding specified limits.
2. When tested at [**150**] <**Insert number**> percent of positive and negative wind-load design pressures, systems, including anchorage, do not evidence material failures, structural distress, and permanent deformation of main framing members exceeding [**0.2**] <**Insert number**> percent of span.
3. Test Durations: As required by design wind velocity but not less than 10 seconds.

G. Windborne-Debris-Impact-Resistance-Test Performance: Provide aluminum-framed systems that pass large and small missile-impact tests and cyclic-pressure tests according to <**Insert testing requirements**>.

H. Story Drift: Provide aluminum-framed systems that accommodate design displacement of adjacent stories indicated.

1. Design Displacement: [**As indicated on Drawings**] <**Insert design displacement**>.
2. Test Performance: Meeting criteria for passing based on building occupancy type when tested according to AAMA 501.4 at design displacement[ **and 1.5 times design displacement**].

I. Thermal Movements: Provide aluminum-framed systems that allow for thermal movements resulting from the following maximum change (range) in ambient and surface temperatures. Base engineering calculation on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.

1. Temperature Change (Range): 120 deg F (67 deg C), ambient; 180 deg F (100 deg C), material surfaces.
2. Test Performance: No buckling; stress on glass; sealant failure; excess stress on framing, anchors, and fasteners; or reduction of performance when tested according to AAMA 501.5.

    a. Test High Exterior Ambient-Air Temperature: That which produces an exterior metal-surface temperature of [**180 deg F (82 deg C)**] <**Insert temperature**>.
    b. Test Low Exterior Ambient-Air Temperature: [**0 deg F (minus 18 deg C)**] <**Insert temperature**>.
    c. Test Interior Ambient-Air Temperature: [**75 deg F (24 deg C)**] <**Insert temperature**>.

J. Air Infiltration: Provide aluminum-framed systems with maximum air leakage through fixed glazing and framing areas of [**0.06 cfm/sq. ft. (0.03 L/s per sq. m)**] <**Insert rate**> of fixed wall area when tested according to ASTM E 283 at a minimum static-air-pressure difference of [**1.57 lbf/sq. ft. (75 Pa)**] [**6.24 lbf/sq. ft. (300 Pa)**] <**Insert pressure**>.

K. Water Penetration Under Static Pressure: Provide aluminum-framed systems that do not evidence water penetration through fixed glazing and framing areas when tested according to

ASTM E 331 at a minimum static-air-pressure difference of [**20 percent of positive wind-load design pressure, but not less than 6.24 lbf/sq. ft. (300 Pa)**] <**Insert pressure**>.

L. Water Penetration Under Dynamic Pressure: Provide aluminum-framed systems that do not evidence water leakage through fixed glazing and framing areas when tested according to AAMA 501.1 under dynamic pressure equal to [**20 percent of positive wind-load design pressure, but not less than 6.24 lbf/sq. ft. (300 Pa)**] <**Insert pressure**>.

1. Maximum Water Leakage: [**According to AAMA 501.1**] [**No uncontrolled water penetrating systems or appearing on systems' normally exposed interior surfaces from sources other than condensation**]. Water controlled by flashing and gutters that is drained to exterior and cannot damage adjacent materials or finishes is not considered water leakage.

M. Condensation Resistance: Provide aluminum-framed systems with fixed glazing and framing areas having condensation-resistance factor (CRF) of not less than [**53**] <**Insert CRF**> when tested according to AAMA 1503.

N. Average Thermal Conductance: Provide aluminum-framed systems with fixed glazing and framing areas having average U-factor of not more than [**0.69 Btu/sq. ft. x h x deg F (3.92 W/sq. m x K)**] <**Insert U-factor**> when tested according to AAMA 1503.

O. Sound Transmission: Provide aluminum-framed systems with fixed glazing and framing areas having minimum STC [**32**] <**Insert number**> according to ASTM E 413 and an OITC [**26**] <**Insert number**> according to ASTM E 1332, as determined by testing according to ASTM E 90.

## 1.4 SUBMITTALS

A. Product Data: Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for each type of product indicated.

B. Shop Drawings: For aluminum-framed systems. Include plans, elevations, sections, details, and attachments to other work.

1. Include structural analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
2. Include details of provisions for system expansion and contraction and for draining moisture occurring within the system to the exterior.
3. For entrances, include hardware schedule and indicate operating hardware types, functions, quantities, and locations.

C. Samples for Initial Selection: For units with factory-applied color finishes.

D. Samples for Verification: For each type of exposed finish required, in manufacturer's standard sizes.

E. Fabrication Sample: Of each vertical-to-horizontal intersection of systems, made from 12-inch (300-mm) lengths of full-size components and showing details of the following:

1. Joinery.
2. Anchorage.
3. Expansion provisions.
4. Glazing.
5. Flashing and drainage.

F. Welding certificates.

G. Qualification Data: For Installer[ **and testing agency**].

H. Preconstruction Sealant Test Reports: For structural-sealant-glazed systems, compatibility and adhesion test reports from sealant manufacturer indicating that materials forming joint substrates and joint-sealant backings have been tested for compatibility and adhesion with sealants. Include sealant manufacturer's interpretation of test results for sealant performance and recommendations for primers and substrate preparation needed to obtain adhesion.

I. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, for aluminum-framed systems.

J. Structural-Sealant-Glazing Quality-Control Program: Developed specifically for Project.

K. Structural-Sealant-Glazing Quality-Control Program Reports: Documenting quality-control procedures and verifying results for aluminum-framed systems.

L. Field quality-control test and inspection reports.

M. Maintenance Data: For aluminum-framed systems to include in maintenance manuals.

N. Warranties: Special warranties specified in this Section.

## 1.5 QUALITY ASSURANCE

A. Installer Qualifications: Capable of assuming engineering responsibility and performing work of this Section and who is acceptable to manufacturer.

1. Engineering Responsibility: Preparation of data for aluminum-framed systems including Shop Drawings based on testing and engineering analysis of manufacturer's standard units in assemblies similar to those indicated for this Project and submission of reports of tests performed on manufacturer's standard assemblies.

a. Include structural-sealant-glazing quality-control program development and reporting complying with ASTM C 1401 recommendations including, but not limited to, system material qualification procedures, preconstruction sealant-testing program, and procedures and intervals for system fabrication and installation reviews and checks.

B. Testing Agency Qualifications: An independent agency qualified according to ASTM E 699 for testing indicated.

C. Product Options: Information on Drawings and in Specifications establishes requirements for systems' aesthetic effects and performance characteristics. Aesthetic effects are indicated by

dimensions, arrangements, alignment, and profiles of components and assemblies as they relate to sightlines, to one another, and to adjoining construction. Performance characteristics are indicated by criteria subject to verification by one or more methods including preconstruction testing, field testing, and in-service performance.

1. Do not modify intended aesthetic effects, as judged solely by Architect, except with Architect's approval. If modifications are proposed, submit comprehensive explanatory data to Architect for review.

D. Preconstruction Sealant Testing: For structural-sealant-glazed systems, perform sealant manufacturer's standard tests for compatibility and adhesion of sealants with each material that will come in contact with sealants and each condition required by aluminum-framed systems.

1. Test a minimum of five samples of each metal, glazing, and other material.
2. Prepare samples using techniques and primers required for installed systems.
3. For materials that fail tests, determine corrective measures required to prepare each material to ensure compatibility with and adhesion of sealants, including, but not limited to, specially formulated primers. After performing these corrective measures on the minimum number of samples required for each material, retest materials.

E. Accessible Entrances: Comply with [**the U.S. Architectural & Transportation Barriers Compliance Board's "Americans with Disabilities Act (ADA), Accessibility Guidelines for Buildings and Facilities (ADAAG)."**] [**ICC/ANSI A117.1.**] [**FED-STD-795, "Uniform Federal Accessibility Standards."**] <**Insert accessibility standard.**>

F. Welding: Qualify procedures and personnel according to AWS D1.2, "Structural Welding Code--Aluminum."

G. Structural-Sealant Glazing: Comply with recommendations in ASTM C 1401, "Guide for Structural Sealant Glazing."

H. Structural-Sealant Joints: Design reviewed and approved by structural-sealant manufacturer.

I. Mockups: Build mockups to demonstrate aesthetic effects and set quality standards for fabrication and installation.

1. Build mockup of typical wall area as shown on Drawings.
2. Field testing shall be performed on mockups according to requirements in Part 3 "Field Quality Control" Article.
3. Approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

## 1.6 PROJECT CONDITIONS

A. Field Measurements: Verify actual locations of structural supports for aluminum-framed systems by field measurements before fabrication and indicate measurements on Shop Drawings.

1. Established Dimensions: Where field measurements cannot be made without delaying the Work, establish dimensions and proceed with fabricating aluminum-framed systems

without field measurements. Coordinate construction to ensure that actual dimensions correspond to established dimensions.

1.7 WARRANTY

A. Special Assembly Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of aluminum-framed systems that do not comply with requirements or that deteriorate as defined in this Section within specified warranty period.

1. Failures include, but are not limited to, the following:

a. Structural failures including, but not limited to, excessive deflection.
b. Noise or vibration caused by thermal movements.
c. Deterioration of metals[**, metal finishes,**] and other materials beyond normal weathering.
d. Adhesive or cohesive sealant failures.
e. Water leakage through fixed glazing and framing areas.
f. Failure of operating components to function properly.

2. Warranty Period: [**Two**] [**Five**] [**10**] <**Insert number**> years from date of Substantial Completion.

B. Special Finish Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components on which finishes fail within specified warranty period. Warranty does not include normal weathering.

1. Warranty Period: [**20**] <**Insert number**> years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

C. Basis-of-Design Product: The design for aluminum-framed systems is based on <**Insert manufacturer's name and product**>. Subject to compliance with requirements, provide the named product or a comparable product by one of the following:

1. Arch Aluminum & Glass Co., Inc.
2. CMI Architectural Products, Inc.
3. Commercial Architectural Products, Inc.
4. EFCO Corporation.
5. Kawneer.
6. Pittco Architectural Metals, Inc.
7. Tubelite Inc.

8. United States Aluminum.
9. Vistawall Architectural Products.
10. YKK AP America Inc.
11. <**Insert manufacturer's name.**>

## 2.2 MATERIALS

A. Aluminum: Alloy and temper recommended by manufacturer for type of use and finish indicated.

1. Sheet and Plate: ASTM B 209 (ASTM B 209M).
2. Extruded Bars, Rods, Profiles, and Tubes: ASTM B 221 (ASTM B 221M).
3. Extruded Structural Pipe and Tubes: ASTM B 429.
4. Structural Profiles: ASTM B 308/B 308M.
5. Welding Rods and Bare Electrodes: AWS A5.10/A5.10M.

B. Steel Reinforcement: With manufacturer's standard corrosion-resistant primer complying with SSPC-PS Guide No. 12.00 applied immediately after surface preparation and pretreatment. Select surface preparation methods according to recommendations in SSPC-SP COM and prepare surfaces according to applicable SSPC standard.

1. Structural Shapes, Plates, and Bars: ASTM A 36/A 36M.
2. Cold-Rolled Sheet and Strip: ASTM A 1008/A 1008M.
3. Hot-Rolled Sheet and Strip: ASTM A 1011/A 1011M.

## 2.3 FRAMING SYSTEMS

A. Framing Members: Manufacturer's standard extruded-aluminum framing members of thickness required and reinforced as required to support imposed loads.

1. Construction: [**Nonthermal**] [**Framing members are composite assemblies of two separate extruded-aluminum components permanently bonded by an elastomeric material of low thermal conductance**] [**Framing members are one-piece members that are internally slotted at regular intervals**] [**High-performance plastic connectors separate framing members exposed to the exterior from members exposed to the interior**] <**Insert description**>.

B. Brackets and Reinforcements: Manufacturer's standard high-strength aluminum with nonstaining, nonferrous shims for aligning system components.

C. Fasteners and Accessories: Manufacturer's standard corrosion-resistant, nonstaining, nonbleeding fasteners and accessories compatible with adjacent materials.

1. Where fasteners are subject to loosening or turning out from thermal and structural movements, wind loads, or vibration, use self-locking devices.
2. Reinforce members as required to receive fastener threads.
3. Use exposed fasteners with countersunk Phillips screw heads[**, finished to match framing system**] [**, fabricated from stainless steel**].

D. Concrete and Masonry Inserts: Hot-dip galvanized cast-iron, malleable-iron, or steel inserts complying with ASTM A 123/A 123M or ASTM A 153/A 153M requirements.

E. Flashing: Manufacturer's standard corrosion-resistant, nonstaining, nonbleeding flashing compatible with adjacent materials. Form exposed flashing from sheet aluminum finished to match framing and of sufficient thickness to maintain a flat appearance without visible deflection.

F. Framing System Gaskets and Sealants: Manufacturer's standard recommended by manufacturer for joint type.

## 2.4 GLAZING SYSTEMS

A. Glazing: As specified in Division 8 Section "Glazing."

B. Glazing Gaskets: Manufacturer's standard compression types, replaceable, molded or extruded, that maintain uniform pressure and watertight seal.

C. Spacers and Setting Blocks: Manufacturer's standard elastomeric types.

D. Bond-Breaker Tape: Manufacturer's standard TFE-fluorocarbon or polyethylene material to which sealants will not develop adhesion.

E. Glazing Sealants: For structural-sealant-glazed systems, as recommended by manufacturer for joint type and as follows:

1. Structural Sealant: ASTM C 1184, neutral-curing silicone formulation compatible with system components with which it comes in contact, specifically formulated and tested for use as structural sealant, and approved by structural-sealant manufacturer for use in aluminum-framed systems indicated.

    a. Color: [**Black**] [**As selected by Architect from manufacturer's full range of colors**].

2. Weatherseal Sealant: ASTM C 920 for Type S, Grade NS, Class 25, Uses NT, G, A, and O; neutral-curing silicone formulation compatible with structural sealant and other system components with which it comes in contact; and recommended by structural- and weatherseal-sealant and aluminum-framed system manufacturers for this use.

    a. Color: Matching structural sealant.

## 2.5 DOORS

A. Doors: Manufacturer's standard glazed doors, for manual swing operation.

1. Door Construction: [**1-3/4-inch (44.5-mm) overall thickness, with minimum 0.125-inch- (3.2-mm-)**] [**2-inch (50.8-mm) overall thickness, with minimum 0.188-inch- (4.8-mm-)**] [**2- to 2-1/4-inch (50.8- to 57.2-mm) overall thickness, with minimum 0.125-inch- (3.2-mm-)**] thick, extruded-aluminum tubular rail and stile members.

Mechanically fasten corners with reinforcing brackets that are deep penetration and fillet welded or that incorporate concealed tie rods.

a. Thermal Construction: [**High-performance plastic connectors separate aluminum members exposed to the exterior from members exposed to the interior**] <**Insert description**>.

2. Door Design: [**As indicated**] [**Narrow stile; 2-1/8-inch (54-mm) nominal width**] [**Medium stile; 3-1/2-inch (88.9-mm) nominal width**] [**Wide stile; 5-inch (127-mm) nominal width**] <**Insert description**>.

a. Accessible Doors: Smooth surfaced for width of door in area within 10 inches (255 mm) above floor or ground plane.

3. Glazing Stops and Gaskets: [**Beveled**] [**Square**] <**Insert description**>, snap-on, extruded-aluminum stops and preformed gaskets.

a. Provide nonremovable glazing stops on outside of door.

B. Door Hardware: As specified in Division 8 Section "Door Hardware."

## 2.6 DOOR HARDWARE

A. General: Provide heavy-duty units in sizes and types recommended by entrance system and hardware manufacturers for entrances and uses indicated.

1. Opening-Force Requirements:

a. Egress Doors: Not more than 30 lbf (133 N) required to set door in motion and not more than 15 lbf (67 N) required to open door to minimum required width.
b. Accessible Interior Doors: Not more than 5 lbf (22.2 N).

B. Scheduled Door Hardware: Provide door hardware according to the Door Hardware Schedule at the end of Part 3.

1. Named Manufacturer's Products: Product designation and hardware manufacturer are listed in the Door Hardware Schedule at the end of Part 3 to establish minimum requirements for design, grade, function, finish, size, and other distinctive qualities of each type of door hardware.

a. Provide named hardware manufacturer's products.
b. Named products are basis-of-design products. Provide named hardware manufacturer's products or comparable products that are equivalent in function and quality and that are recommended and supplied by entrance system manufacturer.

2. References to BHMA Standards: Provide products complying with standards referenced in this Article and with requirements for description, quality, type, and function listed in the Door Hardware Schedule at the end of Part 3.

C. Pivot Hinges:

1. Standard: BHMA A156.4, Grade 1.
2. Offset-Pivot Hinges: Provide top, bottom, and intermediate offset pivots at each door leaf.

D. Ball-Bearing Butts:

1. Standard: BHMA A156.1, Grade 1, radius corner.
2. Provide nonremovable pins at hinges exposed to outside of door.
3. Provide nonferrous hinges where hinges are exposed to weather.
4. Quantities:

a. For doors with heights up to [**87 inches2210 mm**] <**Insert height**>, provide 3 hinges per leaf.
b. For doors with heights of greater than [**87 and up to 120 inches (2210 and up to 3048 mm)**] <**Insert range**>, provide 4 hinges per leaf.

E. Continuous-Gear Hinges: Manufacturer's standard with stainless-steel bearings between knuckles; fabricated to full height of door and frame.

F. Balanced-Door Hinge Assembly: Manufacturer's standard mechanism with balancing guide roller and top- and bottom-sealed, self-aligning, antifriction bearings, arms, and pivots.

1. Steel Hinge Tube: [**Concealed in jamb**] [**Exposed**].
2. Clear-Opening Width: Reduction of clear-opening width by hinge assembly limited to 3 inches (76 mm) plus door thickness.

G. Locking Devices, General: Do not require use of key, tool, or special knowledge for operation.

1. Opening-Force Requirements:

a. Delayed-Egress Locks: Lock releases within 15 seconds after applying a force of not more than 15 lbf (67 N) for not more than 3 seconds.
b. Latches and Exit Devices: Not more than 15 lbf (67 N) required to release latch.

H. Mortise Auxiliary Locks: BHMA A156.5, Grade 1.

I. Manual Flush Bolts: BHMA A156.16, Grade 1.

J. Automatic and Self-Latching Flush Bolts: BHMA A156.3, Grade 1.

K. Panic Exit Devices: Listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for panic protection, based on testing according to UL 305.

1. Standard: BHMA A156.3, Grade 1.

L. Cylinders: [**As specified in Division 8 Section "Door Hardware."**] [**BHMA A156.5, Grade 1.**]

1. Keying: [**No master**] [**Master**] key system. Permanently inscribe each key with a visual key control number and include notation [**"DO NOT DUPLICATE"**] [**to be furnished by Owner**].

M. Strikes: Provide strike with black-plastic dust box for each latch or lock bolt; fabricated for aluminum framing.

N. Operating Trim: BHMA A156.6.

O. Removable Mullions:

1. Standard: BHMA A156.3.
2. When used with panic exit devices, provide removable mullions listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for panic protection, based on testing according to UL 305. Use only mullions that have been tested with exit devices to be used.

P. Closers: With accessories required for a complete installation, sized as required by door size, exposure to weather, and anticipated frequency of use, and adjustable to meet field conditions and requirements for opening force.

1. Standard: BHMA A156.4, Grade 1.

Q. Concealed Overhead Holders: BHMA A156.8, Grade 1.

R. Surface-Mounted Holders: BHMA A156.16, Grade 1.

S. Door Stops: BHMA A156.16, Grade 1, floor or wall mounted, as appropriate for door location indicated, with integral rubber bumper.

T. Weather Stripping: Manufacturer's standard replaceable components.

1. Compression Type: Made of ASTM D 2000, molded neoprene, or ASTM D 2287, molded PVC.
2. Sliding Type: AAMA 701, made of wool, polypropylene, or nylon woven pile with nylon-fabric or aluminum-strip backing.

U. Weather Sweeps: Manufacturer's standard exterior-door bottom sweep with concealed fasteners on mounting strip.

V. Silencers: BHMA A156.16, Grade 1.

W. Thresholds: Raised thresholds beveled with a slope of not more than 1:2, with maximum height of 1/2 inch (13 mm).

1. Standard: BHMA A156.21.

X. Finger Guards: Manufacturer's standard collapsible neoprene or PVC gasket anchored to frame hinge-jamb at center-pivoted doors.

## 2.7 ACCESSORY MATERIALS

A. Insulating Materials: As specified in Division 7 Section "Building Insulation."

B. Joint Sealants: For installation at perimeter of aluminum-framed systems, as specified in Division 7 Section "Joint Sealants."

C. Bituminous Paint: Cold-applied asphalt-mastic paint complying with SSPC-Paint 12 requirements except containing no asbestos, formulated for 30-mil (0.762-mm) thickness per coat.

## 2.8 FABRICATION

A. Form aluminum shapes before finishing.

B. Weld in concealed locations to greatest extent possible to minimize distortion or discoloration of finish. Remove weld spatter and welding oxides from exposed surfaces by descaling or grinding.

C. Framing Members, General: Fabricate components that, when assembled, have the following characteristics:

1. Profiles that are sharp, straight, and free of defects or deformations.
2. Accurately fitted joints with ends coped or mitered.
3. Means to drain water passing joints, condensation occurring within framing members, and moisture migrating within the system to exterior.
4. Physical and thermal isolation of glazing from framing members.
5. Accommodations for thermal and mechanical movements of glazing and framing to maintain required glazing edge clearances.
6. Provisions for field replacement of glazing from [**exterior**] [**interior**] [**interior for vision glass and exterior for spandrel glazing or panels**].
7. Fasteners, anchors, and connection devices that are concealed from view to greatest extent possible.

D. Mechanically Glazed Framing Members: Fabricate for flush glazing (without projecting stops).

E. Structural-Sealant-Glazed Framing Members: Include accommodations for using temporary support device (dutchman) to retain glazing in place while structural sealant cures.

F. Storefront Framing: Fabricate components for assembly using [**shear-block system**] [**screw-spline system**] [**head-and-sill-receptor system with shear blocks at intermediate horizontal members**] <**Insert description**>.

G. Door Frames: Reinforce as required to support loads imposed by door operation and for installing hardware.

1. At exterior doors, provide compression weather stripping at fixed stops.
2. At interior doors, provide silencers at stops to prevent metal-to-metal contact. Install three silencers on strike jamb of single-door frames and two silencers on head of frames for pairs of doors.

H. Doors: Reinforce doors as required for installing hardware.

1. At pairs of exterior doors, provide sliding weather stripping retained in adjustable strip mortised into door edge.
2. At exterior doors, provide weather sweeps applied to door bottoms.

I. Hardware Installation: Factory install hardware to the greatest extent possible. Cut, drill, and tap for factory-installed hardware before applying finishes.

J. After fabrication, clearly mark components to identify their locations in Project according to Shop Drawings.

## 2.9 ALUMINUM FINISHES

A. General: Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.

B. Finish designations prefixed by AA comply with the system established by the Aluminum Association for designating aluminum finishes.

C. Class II, Clear Anodic Finish: AA-M12C22A31 (Mechanical Finish: nonspecular as fabricated; Chemical Finish: etched, medium matte; Anodic Coating: Architectural Class II, clear coating 0.010 mm or thicker) complying with AAMA 611.

D. Class I, Clear Anodic Finish: AA-M12C22A41 (Mechanical Finish: nonspecular as fabricated; Chemical Finish: etched, medium matte; Anodic Coating: Architectural Class I, clear coating 0.018 mm or thicker) complying with AAMA 611.

E. Class II, Color Anodic Finish: AA-M12C22A32/A34 (Mechanical Finish: nonspecular as fabricated; Chemical Finish: etched, medium matte; Anodic Coating: Architectural Class II, integrally colored or electrolytically deposited color coating 0.010 mm or thicker) complying with AAMA 611.

F. Class I, Color Anodic Finish: AA-M12C22A42/A44 (Mechanical Finish: nonspecular as fabricated; Chemical Finish: etched, medium matte; Anodic Coating: Architectural Class I, integrally colored or electrolytically deposited color coating 0.018 mm or thicker) complying with AAMA 611.

1. Color: [**Light bronze**] [**Medium bronze**] [**Dark bronze**] [**Black**].
2. Color: [**Match Architect's sample**] [**As selected by Architect from full range of industry colors and color densities**].

G. Baked-Enamel Finish: AA-C12C42R1x (Chemical Finish: cleaned with inhibited chemicals; Chemical Finish: acid-chromate-fluoride-phosphate conversion coating; Organic Coating: as specified below). Apply baked enamel complying with paint manufacturer's written instructions for cleaning, conversion coating, and painting.

1. Organic Coating: Thermosetting, modified-acrylic enamel primer/topcoat system complying with AAMA 2603 except with a minimum dry film thickness of 1.5 mils (0.04 mm), medium gloss.

a. Color: [**As indicated by manufacturer's designations**] [**Match Architect's sample**] [**As selected by Architect from manufacturer's full range**].

H. High-Performance Organic Finish (2-Coat Fluoropolymer): AA-C12C40R1x (Chemical Finish: cleaned with inhibited chemicals; Chemical Finish: conversion coating; Organic Coating: manufacturer's standard 2-coat, thermocured system consisting of specially formulated inhibitive primer and fluoropolymer color topcoat containing not less than 70 percent polyvinylidene fluoride resin by weight). Prepare, pretreat, and apply coating to exposed metal surfaces to comply with AAMA [**2604**] [**2605**] and with coating and resin manufacturers' written instructions.

I. High-Performance Organic Finish (3-Coat Fluoropolymer): AA-C12C40R1x (Chemical Finish: cleaned with inhibited chemicals; Chemical Finish: conversion coating; Organic Coating: manufacturer's standard 3-coat, thermocured system consisting of specially formulated inhibitive primer, fluoropolymer color coat, and clear fluoropolymer topcoat, with both color coat and clear topcoat containing not less than 70 percent polyvinylidene fluoride resin by weight). Prepare, pretreat, and apply coating to exposed metal surfaces to comply with AAMA 2605 and with coating and resin manufacturers' written instructions.

1. Color and Gloss: [**As indicated by manufacturer's designations**] [**Match Architect's sample**] [**As selected by Architect from manufacturer's full range**].

## 2.10 SOURCE QUALITY CONTROL

A. Structural-Sealant-Glazed Systems: Perform quality-control procedures complying with ASTM C 1401 recommendations including, but not limited to, system material qualification procedures, sealant testing, and system fabrication reviews and checks.

# PART 3 - EXECUTION

## 3.1 EXAMINATION

A. Examine areas, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of work.

1. Proceed with installation only after unsatisfactory conditions have been corrected.

## 3.2 INSTALLATION

A. General:

1. Comply with manufacturer's written instructions.
2. Do not install damaged components.
3. Fit joints to produce hairline joints free of burrs and distortion.
4. Rigidly secure nonmovement joints.
5. Install anchors with separators and isolators to prevent metal corrosion and electrolytic deterioration.
6. Seal joints watertight, unless otherwise indicated.

B. Metal Protection:

1. Where aluminum will contact dissimilar metals, protect against galvanic action by painting contact surfaces with primer or by applying sealant or tape or installing nonconductive spacers as recommended by manufacturer for this purpose.
2. Where aluminum will contact concrete or masonry, protect against corrosion by painting contact surfaces with bituminous paint.

C. Install components to drain water passing joints, condensation occurring within framing members, and moisture migrating within the system to exterior.

D. Set continuous sill members and flashing in full sealant bed as specified in Division 7 Section "Joint Sealants" and to produce weathertight installation.

E. Install components plumb and true in alignment with established lines and grades, without warp or rack.

F. Install glazing as specified in Division 8 Section "Glazing."

1. Structural-Sealant Glazing:

a. Prepare surfaces that will contact structural sealant according to sealant manufacturer's written instructions to ensure compatibility and adhesion. Preparation includes, but is not limited to, cleaning and priming surfaces.
b. Install weatherseal sealant according to Division 7 Section "Joint Sealants" and according to sealant manufacturer's written instructions to produce weatherproof joints. Install joint filler behind sealant as recommended by sealant manufacturer.

G. Entrances: Install to produce smooth operation and tight fit at contact points.

1. Exterior Entrances: Install to produce tight fit at weather stripping and weathertight closure.
2. Field-Installed Hardware: Install surface-mounted hardware according to hardware manufacturers' written instructions using concealed fasteners to greatest extent possible.

H. Install insulation materials as specified in Division 7 Section "Building Insulation."

I. Install perimeter joint sealants as specified in Division 7 Section "Joint Sealants" and to produce weathertight installation.

J. Erection Tolerances: Install aluminum-framed systems to comply with the following maximum tolerances:

1. Location and Plane: Limit variation from true location and plane to 1/8 inch in 12 feet (3 mm in 3.7 m); 1/4 inch (6 mm) over total length.
2. Alignment:

a. Where surfaces abut in line, limit offset from true alignment to 1/16 inch (1.5 mm).
b. Where surfaces meet at corners, limit offset from true alignment to 1/32 inch (0.8 mm).

3. Diagonal Measurements: Limit difference between diagonal measurement to 1/8 inch (3 mm).

## 3.3 FIELD QUALITY CONTROL

A. Testing Agency: [**Owner will engage**] [**Engage**] a qualified independent testing and inspecting agency to perform field tests and inspections and prepare test reports.

B. Testing Services: Testing and inspecting of representative areas to determine compliance of installed systems with specified requirements shall take place as follows and in successive stages as indicated on Drawings. Do not proceed with installation of the next area until test results for previously completed areas show compliance with requirements.

1. Structural-Sealant Compatibility and Adhesion: Structural sealant shall be tested according to recommendations in ASTM C 1401.

   a. Destructive test method, Method A, Hand Pull Tab (Destructive) in ASTM C 1401, Appendix X2 shall be used.

      1) A minimum of [**two**] [**four**] [**six**] <**Insert number**> areas on each building face shall be tested.
      2) Repair installation areas damaged by testing.

2. Structural-Sealant Glazing Inspection: After installation of aluminum-framed systems is complete, structural-sealant glazing shall be inspected and evaluated according to ASTM C 1401 recommendations.
3. Air Infiltration: Areas shall be tested for air leakage of [**1.5 times the rate specified for laboratory testing under Part 1 "Performance Requirements" Article, but not more than 0.09 cfm/sq. ft. (0.03 L/s per sq. m),**] <**Insert rate**> of fixed wall area when tested according to ASTM E 783 at a minimum static-air-pressure difference of [**1.57 lbf/sq. ft. (75 Pa)**] [**6.24 lbf/sq. ft. (300 Pa)**] <**Insert pressure**>.
4. Water Penetration: Areas shall be tested according to ASTM E 1105 at a minimum [**uniform**] [**and**] [**cyclic**] static-air-pressure difference of [**0.67 times the static-air-pressure difference specified for laboratory testing under Part 1 "Performance Requirements" Article, but not less than 4.18 lbf/sq. ft. (200 Pa),**] <**Insert pressure**> and shall not evidence water penetration.
5. Water Spray Test: Before installation of interior finishes has begun, a minimum area of 75 feet (23 m) by 1 story of aluminum-framed systems designated by Architect shall be tested according to AAMA 501.2 and shall not evidence water penetration.

C. Repair or remove work where test results and inspections indicate that it does not comply with specified requirements.

D. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.

## 3.4 ADJUSTING

A. Entrances: Adjust operating hardware for smooth operation according to hardware manufacturers' written instructions.

1. For doors accessible to people with disabilities, adjust closers to provide a 3-second closer sweep period for doors to move from a 70-degree open position to 3 inches (75 mm) from the latch measured to the leading door edge.

## 3.5 DOOR HARDWARE SCHEDULE

Door Hardware Set No. [#]

Single Door No. [#]; each to have the following:

| | | | | |
|---|---|---|---|---|
| [#] [*] | Hanging Devices | **<Insert description.>** | **<Insert manufacturer.>** | **<Insert finish.>** |
| [#] | Securing Devices (inactive leaf) | **<Insert description.>** | **<Insert manufacturer.>** | **<Insert finish.>** |
| [#] | Securing Devices (active leaf) | **<Insert description.>** | **<Insert manufacturer.>** | **<Insert finish.>** |
| [#] | Operating Trim | **<Insert description.>** | **<Insert manufacturer.>** | **<Insert finish.>** |
| [#] | Accessories for Pairs of Doors | **<Insert description.>** | **<Insert manufacturer.>** | **<Insert finish.>** |
| [#] | Closing Devices | **<Insert description.>** | **<Insert manufacturer.>** | **<Insert finish.>** |
| [#] | Protective Trim Units | **<Insert description.>** | **<Insert manufacturer.>** | **<Insert finish.>** |
| [#] | Stops and Holders | **<Insert description.>** | **<Insert manufacturer.>** | **<Insert finish.>** |
| [#] | Accessories | **<Insert description.>** | **<Insert manufacturer.>** | **<Insert finish.>** |
| [#] | Miscellaneous Items | **<Insert description.>** | **<Insert manufacturer.>** | **<Insert finish.>** |

* Number of [**butt**] [**offset-pivot**] hinges, as specified.

END OF SECTION 08411

# SECTION 085113 - ALUMINUM WINDOWS

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. This Section includes **fixed and operable** aluminum-framed windows for exterior locations.

B. Related Sections include the following:

1. Division 08 Section "Aluminum-Framed Entrances and Storefronts" for coordinating finish among aluminum fenestration units.
2. Division 08 Section "Security Glazing" for security glazing requirements for aluminum windows, including those specified to be factory- or site-glazed units.
3. Division 08 Section "Glazed Aluminum Curtain Walls" for incorporating aluminum windows into glazed curtain walls and for coordinating finish among aluminum fenestration units.
4. Division 26 Sections for electrical service and connections for motor operators, controls, limit switches, and other powered devices and for system disconnect switches for motorized window operators.

### 1.3 DEFINITIONS

A. Performance class designations according to AAMA/WDMA 101/I.S.2/NAFS:

1. AW: Architectural.
2. HC: Heavy Commercial.
3. C: Commercial.
4. LC: Light Commercial.
5. R: Residential.

B. Performance grade number according to AAMA/WDMA 101/I.S.2/NAFS:

1. Design pressure number in pounds force per square foot (pascals) used to determine the structural test pressure and water test pressure.

C. Structural Test Pressure: For uniform load structural test, is equivalent to 150 percent of the design pressure.

D. Minimum Test Size: Smallest size permitted for performance class (gateway test size). Products must be tested at minimum test size or at a size larger than minimum test size to comply with requirements for performance class.

## 1.4 PERFORMANCE REQUIREMENTS

A. General: Provide aluminum windows capable of complying with performance requirements indicated, based on testing manufacturer's windows that are representative of those specified, and that are of minimum test size indicated below:

1. Size required by AAMA/WDMA 101/I.S.2/NAFS for **gateway performance for both gateway performance and optional performance grade**.
2. Size indicated **on Drawings in a schedule**.
3.

B. Structural Performance: Provide aluminum windows capable of withstanding the effects of the following loads, based on testing units representative of those indicated for Project that pass AAMA/WDMA 101/I.S.2/NAFS, Uniform Load Structural Test:

1. Design Wind Loads: Determine design wind loads applicable to Project from basic wind speed indicated in miles per hour (meters per second) at 33 feet (10 m) above grade, according to ASCE 7, Section 6.5, "Method 2-Analytical Procedure," based on mean roof heights above grade indicated on Drawings.

   a. Basic Wind Speed: 150 **mph**

2. Deflection: Design glass framing system to limit lateral deflections of glass edges to less than 1/175 of glass-edge length or 3/4 inch (19 mm), whichever is less, at design pressure based on testing performed according to AAMA/WDMA 101/I.S.2/NAFS, Uniform Load Deflection Test or structural computations.

C. Windborne-Debris Resistance: Provide glazed windows capable of resisting impact from windborne debris, based on the pass/fail criteria as determined from testing glazed windows identical to those specified, according to **ASTM E 1886 and testing information in ASTM E 1996 or AAMA 506** and requirements of authorities having jurisdiction.

D. Thermal Movements: Provide aluminum windows, including anchorage, that allow for thermal movements resulting from the following maximum change (range) in ambient and surface temperatures by preventing buckling, opening of joints, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects. Base engineering calculation on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.

1. Temperature Change (Range): **120 deg F (67 deg C), ambient; 180 deg F (100 deg C) material surfaces**

## 1.5 SUBMITTALS

A. Product Data: Include construction details, material descriptions, fabrication methods, dimensions of individual components and profiles, hardware, finishes, and operating instructions for each type of aluminum window indicated.

1. Motors: Show nameplate data, ratings, characteristics, and mounting arrangements.

B. Shop Drawings: Include plans, elevations, sections, details, hardware, attachments to other work, operational clearances, installation details, and the following:

1. Mullion details, including reinforcement and stiffeners.
2. Joinery details.
3. Expansion provisions.
4. Flashing and drainage details.
5. Weather-stripping details.
6. Thermal-break details.
7. Glazing details.
8. Window cleaning provisions.
9. Window System Operators: Show locations, mounting, and details for installing operator components and controls.
10. Window System Operators: Show locations and details for installing operator components, switches, and controls. Indicate motor size, electrical characteristics, drive arrangement, mounting, and grounding provisions.
11. Wiring Diagrams: Power, signal, and control wiring.
12. For installed products indicated to comply with design loads, include structural analysis data prepared by or under the supervision of a qualified professional engineer detailing fabrication and assembly of aluminum windows and used to determine the following:

    a. Structural test pressures and design pressures from wind loads indicated.
    b. Deflection limitations of glass framing systems.

C. Samples for Initial Selection: For units with factory-applied color finishes.

1. Include similar Samples of hardware and accessories involving color selection.

D. Samples for Verification: For aluminum windows and components required, prepared on Samples of size indicated below.

1. Main Framing Member: 12-inch- (300-mm-) long, full-size sections of extrusions with factory-applied color finish.
2. Window Corner Fabrication: 12-by-12-inch- (300-by-300-mm-) long, full-size window corner including full-size sections of extrusions with factory-applied color finish, weather stripping, and glazing.
3. Operable Window: Full-size unit with factory-applied finish.
4. Hardware: Full-size units with factory-applied finishes.
5. Weather Stripping: 12-inch- (300-mm-) long sections.

E. Product Schedule: For aluminum windows. Use same designations indicated on Drawings.

F. Qualification Data: For **Installer**, **manufacturer** and t**esting agency**.

G. Field quality-control test reports.

H. Product Test Reports: Based on evaluation of comprehensive tests performed **within the last four years** by a qualified testing agency for each type, class, grade, and size of aluminum window. Test results based on use of downsized test units will not be accepted.

I. Maintenance Data: For **operable window sash**, **operating hardware weather stripping window system operators and** finishes to include in maintenance manuals.

J. Warranty: Special warranty specified in this Section.

1.6 QUALITY ASSURANCE

A. Installer Qualifications: An installer acceptable to aluminum window manufacturer for installation of units required for this Project.

1. Installer's responsibilities include providing professional engineering services needed to assume engineering responsibility.
2. Engineering Responsibility: Preparation of data for aluminum windows, including Shop Drawings, based on testing and engineering analysis of manufacturer's standard units in assemblies similar to those indicated for this Project.

B. Manufacturer Qualifications: A manufacturer capable of fabricating aluminum windows that meet or exceed performance requirements indicated and of documenting this performance by inclusion in lists and by labels, test reports, and calculations.

C. Source Limitations: Obtain aluminum windows through one source from a single manufacturer.

D. Product Options: Information on Drawings and in Specifications establishes requirements for aluminum windows' aesthetic effects and performance characteristics. Aesthetic effects are indicated by dimensions, arrangements, alignment, and profiles of components and assemblies as they relate to sightlines, to one another, and to adjoining construction. Performance characteristics are indicated by criteria subject to verification by one or more methods including preconstruction testing, field testing, and in-service performance.

E. Product Options: Drawings indicate size, profiles, and dimensional requirements of aluminum windows and are based on the specific system indicated. Refer to Division 01 Section "Product Requirements." Do not modify size and dimensional requirements.

1. Do not modify intended aesthetic effects, as judged solely by Architect, except with Architect's approval. If modifications are proposed, submit comprehensive explanatory data to Architect for review.

F. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

G. Fenestration Standard: Comply with AAMA/WDMA 101/I.S.2/NAFS, "North American Fenestration Standard Voluntary Performance Specification for Windows, Skylights and Glass Doors," for definitions and minimum standards of performance, materials, components, accessories, and fabrication. Comply with more stringent requirements if indicated.

1. Provide **WDMA**-certified aluminum windows with an attached label.

H. Glazing Publications: Comply with published recommendations of glass manufacturers and with GANA's "Glazing Manual" unless more stringent requirements are indicated.

I. Mockups: Build mockups to verify selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.

1. Build mockup for type(s) of window(s) indicated, in location(s) shown on Drawings.

J. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Division 01 Section "Project Management and Coordination."

K. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Division 01 Section "Project Management and Coordination." Review methods and procedures related to aluminum windows including, but not limited to, the following:

1. Review and finalize construction schedule and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
2. Review and discuss the finishing of aluminum windows that is required to be coordinated with the finishing of other aluminum work for color and finish matching.
3. Review, discuss, and coordinate the interrelationship of aluminum windows with other exterior wall components. Include provisions for structural anchorage, glazing, flashing, weeping, sealants, and protection of finishes.
4. Review and discuss the sequence of work required to construct a watertight and weathertight exterior building envelope.
5. Inspect and discuss the condition of substrate and other preparatory work performed by other trades.

## 1.7 PROJECT CONDITIONS

A. Field Measurements: Verify aluminum window openings by field measurements before fabrication and indicate measurements on Shop Drawings.

1. Established Dimensions: Where field measurements cannot be made without delaying the Work, establish opening dimensions and proceed with fabricating aluminum windows without field measurements. Coordinate wall construction to ensure that actual opening dimensions correspond to established dimensions.

## 1.8 WARRANTY

A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace aluminum windows that fail in materials or workmanship within specified warranty period.

1. Failures include, but are not limited to, the following:

a. Failure to meet performance requirements.
b. Structural failures including excessive deflection, water leakage, air infiltration, or condensation.
c. Faulty operation of movable sash and hardware.
d. Deterioration of metals, other materials, and metal finishes beyond normal weathering.
e. Failure of insulating glass.

2. Warranty Period:

a. Window: **Three** years from date of Substantial Completion.
b. Glazing: **Five** years from date of Substantial Completion.
c. Metal Finish: **10** years from date of Substantial Completion.

## PART 2 - PRODUCTS

### 2.1 MANUFACTURERS

A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

C. Basis-of-Design Product: Subject to compliance with requirements, provide [**the product indicated on Drawings**] <**Insert manufacturer's name; product name or designation**> or a comparable product by one of the following:

1. All Seasons Windows & Doors; All Seasons Commercial Division, Inc.
2. Boyd Aluminum Manufacturing.
3. Custom Window Company.
4. Valcor and Samcor
5. Air Master

### 2.2 MATERIALS

A. Aluminum Extrusions: Alloy and temper recommended by aluminum window manufacturer for strength, corrosion resistance, and application of required finish, but not less than 22,000-psi (150-MPa) ultimate tensile strength, not less than 16,000-psi (110-MPa) minimum yield strength, and not less than 0.062-inch (1.6-mm) thickness at any location for the main frame and sash members.

B. Fasteners: Aluminum, nonmagnetic stainless steel, epoxy adhesive, or other materials warranted by manufacturer to be noncorrosive and compatible with aluminum window members, trim, hardware, anchors, and other components.

1. Reinforcement: Where fasteners screw anchor into aluminum less than 0.125 inch (3.2 mm) thick, reinforce interior with aluminum or nonmagnetic stainless steel to receive screw threads, or provide standard, noncorrosive, pressed-in, splined grommet nuts.
2. Exposed Fasteners: Unless unavoidable for applying hardware, do not use exposed fasteners. For application of hardware, use fasteners that match finish of member or hardware being fastened, as appropriate.

C. Anchors, Clips, and Accessories: Aluminum, nonmagnetic stainless steel, or zinc-coated steel or iron complying with ASTM B 633 for SC 3 severe service conditions; provide sufficient strength to withstand design pressure indicated.

D. Reinforcing Members: Aluminum, nonmagnetic stainless steel, or nickel/chrome-plated steel complying with ASTM B 456 for Type SC 3 severe service conditions, or zinc-coated steel or iron complying with ASTM B 633 for SC 3 severe service conditions; provide sufficient strength to withstand design pressure indicated.

E. Compression-Type Weather Stripping: Provide compressible weather stripping designed for permanently resilient sealing under bumper or wiper action and for complete concealment when aluminum window is closed.

1. Weather-Stripping Material: Elastomeric cellular preformed gaskets complying with ASTM C 509.
2. Weather-Stripping Material: Dense elastomeric gaskets complying with ASTM C 864.
3. Weather-Stripping Material: Manufacturer's standard system and materials complying with AAMA/WDMA 101/I.S.2/NAFS.

F. Sliding-Type Weather Stripping: Provide woven-pile weather stripping of wool, polypropylene, or nylon pile and resin-impregnated backing fabric. Comply with AAMA 701/702.

1. Weather Seals: Provide weather stripping with integral barrier fin or fins of semirigid, polypropylene sheet or polypropylene-coated material. Comply with AAMA 701/702.

G. Replaceable Weather Seals: Comply with AAMA 701/702.

H. Sealant: For sealants required within fabricated windows, provide window manufacturer's standard, permanently elastic, nonshrinking, and nonmigrating type recommended by sealant manufacturer for joint size and movement.

## 2.3 WINDOW

A. Window Type: **As indicated on Drawings**.

B. AAMA/WDMA Performance Requirements: Provide aluminum windows of performance indicated that comply with AAMA/WDMA 101/I.S.2/NAFS[ **unless more stringent performance requirements are indicated**].

1. Performance Class and Grade: R **15**.
2. Performance Class and Grade: LC **25**.
3. Performance Class and Grade: C **30**.
4. Performance Class and Grade: HC **40**.
5. Performance Class and Grade: AW **40**.
6. Performance Class and Grade: As indicated.
7. Performance Class: **R, LC**, **C**, **HC, AW**.

C. Condensation-Resistance Factor (CRF): Provide aluminum windows tested for thermal performance according to AAMA 1503, showing a CRF of **52**.

D. Thermal Transmittance: Provide aluminum windows with a whole-window, U-factor maximum indicated at 15-mph (24-km/h) exterior wind velocity and winter condition temperatures when tested according to **AAMA 1503, ASTM E 142, 3 NFRC 100**.

1. U-Factor: [**0.35 Btu/sq. ft. x h x deg F (2.0 W/sq. m x K)**] [**0.40 Btu/sq. ft. x h x deg F (2.3 W/sq. m x K)**] [**0.43 Btu/sq. ft. x h x deg F (2.5 W/sq. m x K)**] [**0.60 Btu/sq. ft. x h x deg F (3.4 W/sq. m x K)**] or less.

E. Solar Heat-Gain Coefficient (SHGC): Provide aluminum windows with a whole-window SHGC maximum of **0.55**, determined according to NFRC 200 procedures.

F. Sound Transmission Class (STC): Provide glazed windows rated for not less than **26** STC when tested for laboratory sound transmission loss according to ASTM E 90 and determined by ASTM E 413.

G. Air Infiltration: Maximum rate not more than indicated when tested according to AAMA/WDMA 101/I.S.2/NAFS, Air Infiltration Test.

1. Maximum Rate: 0.3 cfm/sq. ft. (5 cu. m/h x sq. m) of area at an inward test pressure of 1.57 lbf/sq. ft. (75 Pa).
2. Maximum Rate: 0.3 cfm/sq. ft. (5 cu. m/h x sq. m) of area at an inward test pressure of 6.24 lbf/sq. ft. (300 Pa).
3. Maximum Rate: 0.1 cfm/sq. ft. (2 cu. m/h x sq. m) of area at an inward test pressure of 6.24 lbf/sq. ft. (300 Pa).

H. Water Resistance: No water leakage as defined in AAMA/WDMA referenced test methods at a water test pressure equaling that indicated, when tested according to AAMA/WDMA 101/I.S.2/NAFS, Water Resistance Test.

1. Test Pressure: 15 percent of positive design pressure, but not less than 2.86 lbf/sq. ft. (140 Pa) or more than 15 lbf/sq. ft. (720 Pa).
2. Test Pressure: 20 percent of positive design pressure, but not more than 15 lbf/sq. ft. (720 Pa).

I. Forced-Entry Resistance: Comply with Performance Grade **40** requirements when tested according to ASTM F 588.

J. Life-Cycle Testing: Test according to AAMA 910 and comply with AAMA/WDMA 101/I.S.2/NAFS.

K. Operating Force and Auxiliary (Durability) Tests: Comply with AAMA/WDMA 101/I.S.2/NAFS for operating window types indicated.

## 2.4 GLAZING

A. Glass and Glazing Materials: Refer to Division 08 Section "Glazing" for glass units and glazing requirements applicable to glazed aluminum window units.

B. Glass **Clear, insulating-glass units, argon gas filled, with low-E coating pyrolytic on second surface or sputtered on second or third surface,** complying with Division 08 Section "Glazing."

C. Glazing System: **Manufacturer's standard factory-glazing system that produces weathertight seal and complies with requirements for windborne-debris resistance.**

**Manufacturer's standard factory-glazing system as indicated in Division 08 Section "Glazing."**

D. Dual-Action Windows: Provide pivoting unit for double glazing, constructed of one sheet of glass in a removable sash for access to interior of unit, installed with airtight gaskets.

## 2.5 HARDWARE

A. General: Provide manufacturer's standard hardware fabricated from aluminum, stainless steel, carbon steel complying with AAMA 907, or other corrosion-resistant material compatible with aluminum; designed to smoothly operate, tightly close, and securely lock aluminum windows, and sized to accommodate sash or ventilator weight and dimensions. Do not use aluminum in frictional contact with other metals. Where exposed, provide **solid bronze**, **extruded, cast, or wrought aluminum**.

B. Counterbalancing Mechanism: Comply with AAMA 902.

1. Sash Balance: Concealed, **spring-loaded, block-and-tackle type or ultralift spring type capable of lifting 70 percent of sash weight**, of size and capacity to hold sash stationary at any open position.

C. Sill Cap/Track: **Extruded-aluminum track with natural anodized finish**. **Rigid PVC or other weather-resistant plastic track with manufacturer's standard integral color**, of thickness, dimensions, and profile indicated; designed to comply with performance requirements indicated and to drain to the exterior.

D. Locks and Latches: Designed to allow unobstructed movement of the sash across adjacent sash in direction indicated and operated from the inside only.

E. Roller Assemblies: Low-friction design.

F. Push-Bar Operators: Provide telescoping-type, push-bar operator designed to open and close ventilators with fixed screens.

G. Gear-Type Rotary Operators: Comply with AAMA 901 when tested according to ASTM E 405, Method A.

1. Operation Function: All ventilators move simultaneously and securely close at both jambs without using additional manually controlled locking devices.

H. Four- or Six-Bar Friction Hinges: Comply with AAMA 904.

1. Locking mechanism and handles for manual operation.
2. Friction Shoes: Provide friction shoes of nylon or other nonabrasive, nonstaining, noncorrosive, durable material.

I. Limit Devices: Provide limit devices designed to restrict sash or ventilator opening.

1. Safety Devices: Limit clear opening to [**4 inches (100 mm)**] [**6 inches (150 mm)**] for ventilation; with custodial key release.

J. Pole Operators: Tubular-shaped anodized aluminum; with rubber-capped lower end and standard push-pull hook at top to match hardware design; of sufficient length to operate window without reaching more than 60 inches (1500 mm) above floor; 1 pole operator and pole hanger per room that has operable windows more than 72 inches (1800 mm) above floor.

K. **Single**-Hung Windows: Provide the following operating hardware:

1. Sash Balances: Two per sash.
2. Handles: Applied sash **lift bar**, **pull-downs** on bottom rail of forward-placed operating sash; two per sash.
3. Handle: Continuous, integral, sash **lift bar**, **pull-down** on bottom rail of forward-placed operating sash.
4. Sash Lock: Cam-action sweep lock and keeper on meeting rail; [**one**] per sash.
5. Sash Lock: Spring-loaded, snap-type lock on bottom rail of lower sash; two per sash.
6. Sash Lock: Spring-loaded plunger lock with keeper on meeting rail of lower sash; two per sash.
7. Sash Lock: Pole-operated, cam-action lock on meeting rail of windows with meeting rail more than 72 inches (1800 mm) above floor; with keeper.
8. Pole Socket: Provide a pole socket or groove on inside face of top rail of **upper** sash on windows with meeting rails more than 72 inches (1800 mm) above floor.
9. Limit Device: **Keyed sash** limit device; **each operable** sash located at jamb; **one** per sash.
10. Removable Lift-Out Sash: Design windows and provide with **tamperproof, key-operated** hardware to permit removal of sash from inside for cleaning.
11. Tilt Lock: Design windows and provide with **tamperproof, key-operated** tilt latch and pivot bar hardware to permit tilting of sash inward for cleaning both sides of sash from interior.

## 2.6 GROUP OR GANG-TYPE WINDOW OPERATING SYSTEMS

A. Provide window operating system of the type and in groups as indicated. Coordinate operating system design with window fabrication and hardware selection to ensure smooth, durable operation of ventilators.

B. Operation Function: All ventilators move simultaneously and securely close at sash frames without using additional manually controlled locking devices.

C. **Rack-and-Pinion or Screw**-Type Operating System: Complete with shafts, brackets, levers, rods, oil-encased gear boxes, and standard fittings and accessories for operation indicated.

D. Horizontal-Movement Operating System: Tension type; complete with mounting brackets, oil-encased gear boxes, steel rod or cable operating in conduit between sash operator units, and standard fittings and accessories for operation indicated.

E. Operation: Manual, with chain-wheel operator on each gear box shaft; with chain loops terminated 24 inches (600 mm) above floor.

F. Operation: Manual, with crank-type operator on each gear box shaft, with removable crank. Where necessary, extend crankshaft with universal joints and support brackets to a suitable

crank-mounting location not more than 44 inches (1115 mm) above floor, with an oil-encased miter gear box.

## 2.7 INSECT SCREENS

A. General: Design windows and hardware to accommodate screens in a tight-fitting, removable arrangement, with a minimum of exposed fasteners and latches. Fabricate insect screens to fully integrate with window frame. Locate screens on [**inside**] [**outside**] of window and provide for each operable exterior sash or ventilator.

1. Aluminum Tubular Frame Screens: Comply with SMA 1004, "Specifications for Aluminum Tubular Frame Screens for Windows," **Architectural C-24** class.
2. Comply with SMA 1004, "Specifications for Aluminum Tubular Frame Screens for Windows," for minimum standards of appearance, fabrication, attachment of screen fabric, hardware, and accessories unless more stringent requirements are indicated.

B. Stainless-Steel Insect Screen Frames: Fabricate frames of nonmagnetic stainless-steel members of 0.020-inch (0.5-mm) minimum wall thickness, with mitered or coped joints or corner extrusions, concealed fasteners, adjustable rollers, and removable PVC spline/anchor concealing edge of frame. Finish frames with No. 2B, bright mill finish.

C. Aluminum Insect Screen Frames: Manufacturer's standard aluminum alloy complying with SMA 1004. Fabricate frames with mitered or coped joints or corner extrusions, concealed fasteners, **adjustable rollers,** and removable PVC spline/anchor concealing edge of frame.

1. Aluminum Tubular Framing Sections and Cross Braces: Roll formed from aluminum sheet with minimum wall thickness as required for class indicated.
2. Extruded-Aluminum or Aluminum Tubular Framing Sections and Cross Braces: Not less than [**0.040-inch (1.0-mm)**] [**0.050-inch (1.3-mm)**] wall thickness.
3. Finish: Match aluminum window members.
4. Finish: **Anodized aluminum** in manufacturer's standard color.
5. Finish: **Anodized aluminum** in color selected by Architect from manufacturer's full range.
6. Finish: Manufacturer's standard.

D. Glass-Fiber Mesh Fabric: [**18-by-14 (1.1-by-1.4-mm) or 18-by-16 (1.0-by-1.1-mm)**] [**20-by-20 (0.85-by-0.85-mm) or 20-by-30 (0.85-by-0.42-mm)**] mesh of PVC-coated, glass-fiber threads; woven and fused to form a fabric mesh resistant to corrosion, shrinkage, stretch, impact damage, and weather deterioration; in the following color. Comply with ASTM D 3656.

1. Mesh Color: **Silver gray**

E. Aluminum Wire Fabric: 18-by-16 (1.1-by-1.3-mm) mesh of 0.011-inch- (0.28-mm-) diameter, coated aluminum wire.

1. Wire-Fabric Finish: **Charcoal gray**.

F. Copper Wire Fabric: 16-by-16 (1.3-by-1.3-mm) mesh of 0.011-inch- (0.28-mm-) diameter copper wire.

G. Bronze Wire Fabric: [**18-by-14 (1.2-by-1.6-mm) mesh of 0.009-inch- (0.23-mm-)**] [**18-by-14 (1.13-by-1.5-mm) mesh of 0.011-inch- (0.28-mm-)**] diameter bronze wire with a clear varnish finish.

H. Stainless-Steel Wire Fabric: [**18-by-14 (1.2-by-1.6-mm) mesh of 0.009-inch- (0.23-mm-)**] [**18-by-16 (1.2-by-1.4-mm) mesh of 0.009-inch- (0.23-mm-)**] [**18-by-16 (1.13-by-1.3-mm) mesh of 0.011-inch- (0.28-mm-)**] diameter, nonmagnetic stainless-steel wire, Type 304 or 316, complying with FS RR-W-365, Type VI.

I. Solar-Screening Mesh Fabric: **17-by-15 (0.86-by-1.1-mm)40-by-40 (0.3-by-0.3-mm) mesh designation (opening dimension)** mesh of PVC-coated, glass-fiber threads; woven and fused to form a fabric mesh resistant to corrosion, shrinkage, stretch, impact damage, and weather deterioration. Comply with ASTM D 3656.

J. Wickets: Provide **hinged** wickets, framed and trimmed for a tight fit and for durability during handling.

## 2.8 ACCESSORIES

A. Integral Ventilating System/Device: Where indicated, provide weather-stripped, adjustable, horizontal fresh-air vent, with a free airflow slot, full width of window sash by approximately [**1 inch (25 mm)**] [**3 inches (75 mm)**] when open, complying with AAMA/WDMA 101/I.S.2/NAFS. Equip vent bar with an integral insect screen, removable for cleaning.

B. Window Cleaner Anchor Bolts: Provide window cleaner anchor bolts of standard design, complying with requirements of authorities having jurisdiction. Fabricate bolts of nonmagnetic stainless steel.

1. Reinforce window units or mullions to receive bolts and provide additional anchorage of units at bolt locations.

C. Integral Louver Blinds: Provide remotely operated horizontal louver blinds in the space between two panes of glass. Construct blinds of aluminum slats, approximately 1 inch (25 mm) wide, with polyester fiber cords, equipped for tilting, raising, and lowering by standard operating hardware located on inside face of sash.

D. Exterior Louver Units: Manually adjustable, extruded-aluminum, solar-shade louver units; of type recommended by manufacturer for application over operable or fixed windows. Provide main extrusion members of 0.062-inch (1.6-mm) minimum wall thickness.

1. Operator: Crank-type gang operator, operable from inside building, designed to rotate louver blades simultaneously at least 80 degrees and to lock units in closed position; one operator per each louver unit. Form unit framing or mounting without interfering with insect screens.

## 2.9 FABRICATION

A. Fabricate aluminum windows in sizes indicated. Include a complete system for assembling components and anchoring windows.

B. Fabricate aluminum windows that are reglazable without dismantling sash or ventilator framing.

C. Thermally Improved Construction: Fabricate aluminum windows with an integral, concealed, low-conductance thermal barrier; located between exterior materials and window members exposed on interior side; in a manner that eliminates direct metal-to-metal contact.

1. Provide thermal-break construction that has been in use for not less than three years and has been tested to demonstrate resistance to thermal conductance and condensation and to show adequate strength and security of glass retention.
2. Provide thermal barriers tested according to AAMA 505; determine the allowable design shear flow per the appendix in AAMA 505.
3. Provide hardware with low conductivity or nonmetallic material for hardware bridging thermal breaks at frame or vent sash.

D. Weather Stripping: Provide full-perimeter weather stripping for each operable sash and ventilator.

1. Horizontal-Sliding Windows: Provide operable sash with a double row of sliding weather stripping in horizontal rails and single- or double-row weather stripping in meeting or jamb stiles, as required to meet specified performance requirements. Provide compression-type weather stripping at perimeter of each movable panel where sliding-type weather stripping is not appropriate.
2. Vertically Pivoted Windows: Provide double-row weather stripping.

E. Weep Holes: Provide weep holes and internal passages to conduct infiltrating water to exterior.

F. Provide water-shed members above side-hinged ventilators and similar lines of natural water penetration.

G. Mullions: Provide mullions and cover plates as shown, matching window units, complete with anchors for support to structure and installation of window units. Allow for erection tolerances and provide for movement of window units due to thermal expansion and building deflections, as indicated. Provide mullions and cover plates capable of withstanding design loads of window units.

H. Subframes: Provide subframes with anchors for window units as shown, of profile and dimensions indicated but not less than 0.062-inch- (1.6-mm-) thick extruded aluminum. Miter or cope corners, and weld and dress smooth with concealed mechanical joint fasteners. Finish to match window units. Provide subframes capable of withstanding design loads of window units.

I. Factory-Glazed Fabrication: Glaze aluminum windows in the factory where practical and possible for applications indicated. Comply with requirements in Division 08 Section "Glazing" and with AAMA/WDMA 101/I.S.2/NAFS.

J. Glazing Stops: Provide snap-on glazing stops coordinated with Division 08 Section "Glazing" and glazing system indicated. Provide glazing stops to match sash and ventilator frames.

## 2.10 FINISHES, GENERAL

A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.

B. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.

C. Appearance of Finished Work: Variations in appearance of abutting or adjacent pieces are acceptable if they are within one-half of the range of approved Samples. Noticeable variations in the same piece are not acceptable. Variations in appearance of other components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

## 2.11 ALUMINUM FINISHES

A. Finish designations prefixed by AA comply with the system established by the Aluminum Association for designating aluminum finishes.

B. Class II, Clear Anodic Finish: AA-M12C22A31 (Mechanical Finish: nonspecular as fabricated; Chemical Finish: etched, medium matte; Anodic Coating: Architectural Class II, clear coating 0.010 mm or thicker) complying with AAMA 611.

C. Class I, Clear Anodic Finish: AA-M12C22A41 (Mechanical Finish: nonspecular as fabricated; Chemical Finish: etched, medium matte; Anodic Coating: Architectural Class I, clear coating 0.018 mm or thicker) complying with AAMA 611.

D. Class II, Color Anodic Finish: AA-M12C22A32/A34 (Mechanical Finish: nonspecular as fabricated; Chemical Finish: etched, medium matte; Anodic Coating: Architectural Class II, integrally colored or electrolytically deposited color coating 0.010 mm or thicker) complying with AAMA 611.

E. Class I, Color Anodic Finish: AA-M12C22A42/A44 (Mechanical Finish: nonspecular as fabricated; Chemical Finish: etched, medium matte; Anodic Coating: Architectural Class I, integrally colored or electrolytically deposited color coating 0.018 mm or thicker) complying with AAMA 611.
1. **As selected by Architect from full range of industry colors and color densities**.

F. Baked-Enamel Finish: AA-C12C42R1x (Chemical Finish: cleaned with inhibited chemicals; Chemical Finish: acid-chromate-fluoride-phosphate conversion coating; Organic Coating: as specified below). Apply baked enamel complying with paint manufacturer's written instructions for cleaning, conversion coating, and painting.

1. Organic Coating: Thermosetting, modified-acrylic or polyester enamel primer/topcoat system complying with AAMA 2603**, except with a minimum dry film thickness of 1.5 mils (0.04 mm),** medium gloss.

2. As **selected by Architect from manufacturer's full range**.

G. High-Performance Organic Finish (2-Coat Fluoropolymer): AA-C12C40R1x (Chemical Finish: cleaned with inhibited chemicals; Chemical Finish: conversion coating; Organic Coating: manufacturer's standard 2-coat, thermocured system consisting of specially formulated inhibitive primer and fluoropolymer color topcoat containing not less than [**50**] [**70**] percent polyvinylidene fluoride resin by weight). Prepare, pretreat, and apply coating to exposed metal surfaces to comply with [**AAMA 2604**] [**AAMA 2605**] and with coating and resin manufacturers' written instructions.

H. High-Performance Organic Finish (3-Coat Fluoropolymer): AA-C12C40R1x (Chemical Finish: cleaned with inhibited chemicals; Chemical Finish: conversion coatings; Organic Coating: manufacturer's standard 3-coat, thermocured system consisting of specially formulated inhibitive primer, fluoropolymer color coat, and clear fluoropolymer topcoat, with both color coat and clear topcoat containing not less than 70 percent polyvinylidene fluoride resin by weight). Prepare, pretreat, and apply coating to exposed metal surfaces to comply with AAMA 2605 and with coating and resin manufacturers' written instructions.

1. Color and Gloss: **As selected by Architect from manufacturer's full range**.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

A. Examine openings, substrates, structural support, anchorage, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of work. Verify rough opening dimensions, levelness of sill plate, **accurate locations of connections to building electrical system;** and operational clearances. Examine wall flashings, vapor retarders, water and weather barriers, and other built-in components to ensure a coordinated, weathertight window installation.

1. Masonry Surfaces: Visibly dry and free of excess mortar, sand, and other construction debris.
2. Wood Frame Walls: Dry, clean, sound, well nailed, free of voids, and without offsets at joints. Ensure that nail heads are driven flush with surfaces in opening and within 3 inches (76 mm) of opening.
3. Metal Surfaces: Dry; clean; free of grease, oil, dirt, rust, corrosion, and welding slag; without sharp edges or offsets at joints.
4. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 INSTALLATION

A. Comply with Drawings, Shop Drawings, and manufacturer's written instructions for installing windows, hardware, accessories, and other components.

B. Install windows level, plumb, square, true to line, without distortion or impeding thermal movement, anchored securely in place to structural support, and in proper relation to wall flashing and other adjacent construction.

C. Set sill members in bed of sealant or with gaskets, as indicated, for weathertight construction.

D. Install windows and components to drain condensation, water penetrating joints, and moisture migrating within windows to the exterior.

E. Separate aluminum and other corrodible surfaces from sources of corrosion or electrolytic action at points of contact with other materials.

F. Connect automatic operators to building electrical system.

## 3.3 FIELD QUALITY CONTROL

A. Testing Agency: **Engage** a qualified testing agency to perform tests and inspections and prepare test reports.

1. Testing and inspecting agency will interpret tests and state in each report whether tested work complies with or deviates from requirements.

B. Testing Services: Testing and inspecting of installed windows shall take place as follows:

1. Testing Methodology: Testing of windows for air infiltration and water resistance shall be performed according to AAMA 502, Test Method **B**, by applying same test pressures required to determine compliance with AAMA/WDMA 101/I.S.2/NAFS in Part 1 "Performance Requirements" Article.
2. Testing Extent: **Three mockup** windows as selected by Architect and a qualified independent testing and inspecting agency. Windows shall be tested immediately after installation.
3. Test Reports: Shall be prepared according to AAMA 502.

C. Remove and replace noncomplying aluminum window and retest as specified above.

D. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.

## 3.4 ADJUSTING, CLEANING, AND PROTECTION

A. Adjust operating sashes and ventilators, screens, hardware, **operators,** and accessories for a tight fit at contact points and weather stripping for smooth operation and weathertight closure. Lubricate hardware and moving parts.

B. Clean aluminum surfaces immediately after installing windows. Avoid damaging protective coatings and finishes. Remove excess sealants, glazing materials, dirt, and other substances.

C. Clean factory-glazed glass immediately after installing windows. Comply with manufacturer's written recommendations for final cleaning and maintenance. Remove nonpermanent labels, and clean surfaces.

D. Remove and replace glass that has been broken, chipped, cracked, abraded, or damaged during construction period.

E. Protect window surfaces from contact with contaminating substances resulting from construction operations. In addition, monitor window surfaces adjacent to and below exterior concrete and masonry surfaces during construction for presence of dirt, scum, alkaline deposits, stains, or other contaminants. If contaminating substances do contact window surfaces, remove contaminants immediately according to manufacturer's written recommendations.

## 3.5 DEMONSTRATION

A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain window operating system. Refer to Division 01 Section "Demonstration and Training."

END OF SECTION 085113

# SECTION 092216 - NON-STRUCTURAL METAL FRAMING

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. This Section includes non-load-bearing steel framing members for the following applications:

1. Interior framing systems (e.g., supports for partition walls, framed soffits, furring, etc.).
2. Interior suspension systems (e.g., supports for ceilings, suspended soffits, etc.).

B. Related Sections include the following:

1. Division 05 Section "Cold-Formed Metal Framing" for exterior and interior load-bearing and exterior non-load-bearing wall studs; floor joists; roof rafters and ceiling joists; and roof trusses.
2. Division 07 Section "Thermal Insulation" for insulation installed with Z-shaped furring members.
3. Division 07 Section "Fire-Resistive Joint Systems" for head-of-wall joint systems installed with non-load-bearing steel framing.
4. Division 09 Section "Gypsum Plastering" for metal lath supported by non-load-bearing steel framing.
5. Division 09 Section "Portland Cement Plastering" for metal lath supported by non-load-bearing steel framing.
6. Division 09 Section "Gypsum Board Shaft Wall Assemblies" for non-load-bearing metal shaft-wall framing, gypsum panels, and other components of shaft-wall assemblies.

### 1.3 SUBMITTALS

A. Product Data: For each type of product indicated.

B. LEED Submittal:

1. Product Data for Credit MR 4.1 **and Credit MR 4.2**: For products having recycled content, documentation indicating percentages by weight of postconsumer and preconsumer recycled content.

    a. Include statement indicating costs for each product having recycled content.

1.4 QUALITY ASSURANCE

A. Fire-Test-Response Characteristics: For fire-resistance-rated assemblies that incorporate non-load-bearing steel framing, provide materials and construction identical to those tested in assembly indicated according to ASTM E 119 by an independent testing agency.

B. STC-Rated Assemblies: For STC-rated assemblies, provide materials and construction identical to those tested in assembly indicated according to ASTM E 90 and classified according to ASTM E 413 by an independent testing agency.

PART 2 - PRODUCTS

2.1 NON-LOAD-BEARING STEEL FRAMING, GENERAL

A. Recycled Content of Steel Products: Provide products with average recycled content of steel products such that postconsumer recycled content plus one-half of preconsumer recycled content is not less than **25** percent.

B. Framing Members, General: Comply with ASTM C 754 for conditions indicated.

1. Steel Sheet Components: Comply with ASTM C 645 requirements for metal, unless otherwise indicated.
2. Protective Coating: **ASTM A 653/A 653M, G40 (Z120), ASTM A 653/A 653M, G60 (Z180), Coating with equivalent corrosion resistance of ASTM A 653/A 653M, G40 (Z120)**, hot-dip galvanized, unless otherwise indicated.

2.2 SUSPENSION SYSTEM COMPONENTS

A. Tie Wire: ASTM A 641/A 641M, Class 1 zinc coating, soft temper, 0.0625-inch- (1.59-mm-) diameter wire, or double strand of 0.0475-inch- (1.21-mm-) diameter wire.

B. Hanger Attachments to Concrete:

1. Anchors: Fabricated from corrosion-resistant materials with holes or loops for attaching wire hangers and capable of sustaining, without failure, a load equal to **5** times that imposed by construction as determined by testing according to ASTM E 488 by an independent testing agency.

a. Type: **Cast-in-place anchor, designed for attachment to concrete forms Postinstalled, chemical anchor**, **Postinstalled, expansion anchor**.

2. Powder-Actuated Fasteners: Suitable for application indicated, fabricated from corrosion-resistant materials with clips or other devices for attaching hangers of type indicated, and capable of sustaining, without failure, a load equal to **10** times that imposed by construction as determined by testing according to ASTM E 1190 by an independent testing agency.

C. Wire Hangers: ASTM A 641/A 641M, Class 1 zinc coating, soft temper, 0.162-inch (4.12-mm) diameter.

D. Flat Hangers: Steel sheet, **in size indicated on Drawings**.

E. Carrying Channels: Cold-rolled, commercial-steel sheet with a base-metal thickness of 0.0538 inch (1.37 mm) and minimum 1/2-inch- (12.7-mm-) wide flanges.

1. Depth: **As indicated on Drawings**.

F. Furring Channels (Furring Members):

1. Cold-Rolled Channels: 0.0538-inch (1.37-mm) bare-steel thickness, with minimum 1/2-inch- (12.7-mm-) wide flanges, 3/4 inch (19.1 mm) deep.
2. Steel Studs: ASTM C 645.

a. Minimum Base-Metal Thickness: **As indicated on Drawings 0.0179 inch (0.45 mm) 0.0312 inch (0.79 mm)**.
b. Depth: **As indicated on Drawings1-5/8 inches (41.3 mm) 2-1/2 inches (63.5 mm) 3-5/8 inches (92.1 mm)**.

3. Hat-Shaped, Rigid Furring Channels: ASTM C 645, 7/8 inch (22.2 mm) deep.

a. Minimum Base Metal Thickness: **As indicated on Drawings 0.0179 inch (0.45 mm) 0.0312 inch (0.79 mm)**.

4. Resilient Furring Channels: 1/2-inch- (12.7-mm-) deep members designed to reduce sound transmission.

a. Configuration: A**symmetrical or hat shaped**.

G. Grid Suspension System for Ceilings: ASTM C 645, direct-hung system composed of main beams and cross-furring members that interlock.

1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
2. Products: Subject to compliance with requirements, provide one of the following:

a. Armstrong World Industries, Inc.; Drywall Grid Systems.
b. Chicago Metallic Corporation; **640-C Fire Front 650-C 660-C**, **Fire Front 670-C** Drywall Furring System.
c. USG Corporation; Drywall Suspension System.

## 2.3 STEEL FRAMING FOR FRAMED ASSEMBLIES

A. Steel Studs and Runners: ASTM C 645.

1. Minimum Base-Metal Thickness: **As indicated on Drawings 0.0179 inch (0.45 mm) 0.027 inch (0.7 mm) 0.0312 inch (0.79 mm)**.
2. Depth: **As indicated on Drawings 3-5/8 inches (92.1 mm) 6 inches (152.4 mm) 4 inches (101.6 mm) 2-1/2 inches (63.5 mm) 1-5/8 inches (41.3 mm)**.

B. Slip-Type Head Joints: Where indicated, provide **one of** the following:

1. Single Long-Leg Runner System: ASTM C 645 top runner with 2-inch- (50.8-mm-) deep flanges in thickness not less than indicated for studs, installed with studs friction fit into top runner and with continuous bridging located within 12 inches (305 mm) of the top of studs to provide lateral bracing.
2. Double-Runner System: ASTM C 645 top runners, inside runner with 2-inch- (50.8-mm-) deep flanges in thickness not less than indicated for studs and fastened to studs, and outer runner sized to friction fit inside runner.
3. Deflection Track: Steel sheet top runner manufactured to prevent cracking of finishes applied to interior partition framing resulting from deflection of structure above; in thickness not less than indicated for studs and in width to accommodate depth of studs.

    a. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
    b. Products: Subject to compliance with requirements, provide one of the following:

        1) Steel Network Inc. (The); **VertiClip SLD**, **VertiTrack VTD** Series.
        2) Superior Metal Trim; Superior Flex Track System (SFT).

C. Firestop Tracks: Top runner manufactured to allow partition heads to expand and contract with movement of the structure while maintaining continuity of fire-resistance-rated assembly indicated; in thickness not less than indicated for studs and in width to accommodate depth of studs.

1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
2. Products: Subject to compliance with requirements, provide one of the following:

    a. Fire Trak Corp.; Fire Trak **attached to studs with Fire Trak Slip Clip**.
    b. Metal-Lite, Inc.; The System.
    c.

D. Flat Strap and Backing Plate: Steel sheet for blocking and bracing in length and width indicated.

1. Minimum Base-Metal Thickness: **As indicated on Drawings 0.0179 inch (0.45 mm) 0.027 inch (0.7 mm) 0.0312 inch (0.79 mm)**.

E. Cold-Rolled Channel Bridging: 0.0538-inch (1.37-mm) bare-steel thickness, with minimum 1/2-inch- (12.7-mm-) wide flanges.

1. Depth: **As indicated on Drawings 1-1/2 inches (38.1 mm)**.
2. Clip Angle: Not less than 1-1/2 by 1-1/2 inches (38.1 by 38.1 mm), 0.068-inch- (1.73-mm-) thick, galvanized steel.

F. Hat-Shaped, Rigid Furring Channels: ASTM C 645.

1. Minimum Base Metal Thickness: **As indicated on Drawings 0.0179 inch (0.45 mm) 0.0312 inch (0.79 mm)**.
2. Depth: **As indicated on Drawings 7/8 inch (22.2 mm) 1-1/2 inches (38.1 mm)**.

G. Resilient Furring Channels: 1/2-inch- (12.7-mm-) deep, steel sheet members designed to reduce sound transmission.

1. Configuration: **Asymmetrical or hat shaped**.

H. Cold-Rolled Furring Channels: 0.0538-inch (1.37-mm) bare-steel thickness, with minimum 1/2-inch- (12.7-mm-) wide flanges.

1. Depth: **As indicated on Drawings 3/4 inch (19.1 mm)**.
2. Furring Brackets: Adjustable, corrugated-edge type of steel sheet with minimum bare-steel thickness of 0.0312 inch (0.79 mm).
3. Tie Wire: ASTM A 641/A 641M, Class 1 zinc coating, soft temper, 0.0625-inch- (1.59-mm-) diameter wire, or double strand of 0.0475-inch- (1.21-mm-) diameter wire.

I. Z-Shaped Furring: With slotted or nonslotted web, face flange of 1-1/4 inches (31.8 mm), wall attachment flange of 7/8 inch (22.2 mm), minimum bare-metal thickness of 0.0179 inch (0.45 mm), and depth required to fit insulation thickness indicated.

## 2.4 AUXILIARY MATERIALS

A. General: Provide auxiliary materials that comply with referenced installation standards.

1. Fasteners for Metal Framing: Of type, material, size, corrosion resistance, holding power, and other properties required to fasten steel members to substrates.

B. Isolation Strip at Exterior Walls: Provide **one of** the following:

1. Asphalt-Saturated Organic Felt: ASTM D 226, Type I (No. 15 asphalt felt), nonperforated.
2. Foam Gasket: Adhesive-backed, closed-cell vinyl foam strips that allow fastener penetration without foam displacement, 1/8 inch (3.2 mm) thick, in width to suit steel stud size.

# PART 3 - EXECUTION

## 3.1 EXAMINATION

A. Examine areas and substrates, with Installer present, and including welded hollow-metal frames, cast-in anchors, and structural framing, for compliance with requirements and other conditions affecting performance.

1. Proceed with installation only after unsatisfactory conditions have been corrected.

## 3.2 PREPARATION

A. Suspended Assemblies: Coordinate installation of suspension systems with installation of overhead structure to ensure that inserts and other provisions for anchorages to building

structure have been installed to receive hangers at spacing required to support the Work and that hangers will develop their full strength.

1. Furnish concrete inserts and other devices indicated to other trades for installation in advance of time needed for coordination and construction.

B. Coordination with Sprayed Fire-Resistive Materials:

1. Before sprayed fire-resistive materials are applied, attach offset anchor plates or ceiling runners (tracks) to surfaces indicated to receive sprayed fire-resistive materials. Where offset anchor plates are required, provide continuous plates fastened to building structure not more than 24 inches (600 mm) o.c.
2. After sprayed fire-resistive materials are applied, remove them only to extent necessary for installation of non-load-bearing steel framing. Do not reduce thickness of fire-resistive materials below that required for fire-resistance ratings indicated. Protect adjacent fire-resistive materials from damage.

## 3.3 INSTALLATION, GENERAL

A. Installation Standard: ASTM C 754, except comply with framing sizes and spacing indicated.

1. Gypsum Plaster Assemblies: Also comply with requirements in ASTM C 841 that apply to framing installation.
2. Portland Cement Plaster Assemblies: Also comply with requirements in ASTM C 1063 that apply to framing installation.
3. Gypsum Veneer Plaster Assemblies: Also comply with requirements in ASTM C 844 that apply to framing installation.
4. Gypsum Board Assemblies: Also comply with requirements in ASTM C 840 that apply to framing installation.

B. Install supplementary framing, and blocking to support fixtures, equipment services, heavy trim, grab bars, toilet accessories, furnishings, or similar construction.

C. Install bracing at terminations in assemblies.

D. Do not bridge building control and expansion joints with non-load-bearing steel framing members. Frame both sides of joints independently.

## 3.4 INSTALLING SUSPENSION SYSTEMS

A. Install suspension system components in sizes and spacings indicated on Drawings, but not less than those required by referenced installation standards for assembly types and other assembly components indicated.

B. Isolate suspension systems from building structure where they abut or are penetrated by building structure to prevent transfer of loading imposed by structural movement.

C. Suspend hangers from building structure as follows:

1. Install hangers plumb and free from contact with insulation or other objects within ceiling plenum that are not part of supporting structural or suspension system.

    a. Splay hangers only where required to miss obstructions and offset resulting horizontal forces by bracing, countersplaying, or other equally effective means.

2. Where width of ducts and other construction within ceiling plenum produces hanger spacings that interfere with locations of hangers required to support standard suspension system members, install supplemental suspension members and hangers in the form of trapezes or equivalent devices.

    a. Size supplemental suspension members and hangers to support ceiling loads within [**performance limits established by referenced installation standards**] <**Insert deflection limit**>.

3. Wire Hangers: Secure by looping and wire tying, either directly to structures or to inserts, eye screws, or other devices and fasteners that are secure and appropriate for substrate, and in a manner that will not cause hangers to deteriorate or otherwise fail.
4. Flat Hangers: Secure to structure, including intermediate framing members, by attaching to inserts, eye screws, or other devices and fasteners that are secure and appropriate for structure and hanger, and in a manner that will not cause hangers to deteriorate or otherwise fail.
5. Do not attach hangers to steel roof deck.
6. Do not attach hangers to permanent metal forms. Furnish cast-in-place hanger inserts that extend through forms.
7. Do not attach hangers to rolled-in hanger tabs of composite steel floor deck.
8. Do not connect or suspend steel framing from ducts, pipes, or conduit.

D. Fire-Resistance-Rated Assemblies: Wire tie furring channels to supports.

E. Seismic Bracing: Sway-brace suspension systems **with hangers used for support**.

F. Grid Suspension Systems: Attach perimeter wall track or angle where grid suspension systems meet vertical surfaces. Mechanically join main beam and cross-furring members to each other and butt-cut to fit into wall track.

G. Installation Tolerances: Install suspension systems that are level to within **1/8 inch in 12 feet (3 mm in 3.6 m)** measured lengthwise on each member that will receive finishes and transversely between parallel members that will receive finishes.

## 3.5 INSTALLING FRAMED ASSEMBLIES

A. Where studs are installed directly against exterior masonry walls or dissimilar metals at exterior walls, install isolation strip between studs and exterior wall.

B. Install studs so flanges within framing system point in same direction.

1. Space studs as follows:

    a. Single-Layer Application: **16 inches (406 mm)** o.c., unless otherwise indicated.

b. Multilayer Application: **16 inches (406 mm)** o.c., unless otherwise indicated.
c. Tile backing panels: **16 inches (406 mm** o.c., unless otherwise indicated.

C. Install tracks (runners) at floors and overhead supports. Extend framing full height to structural supports or substrates above suspended ceilings, except where partitions are indicated to terminate at suspended ceilings. Continue framing around ducts penetrating partitions above ceiling.

1. Slip-Type Head Joints: Where framing extends to overhead structural supports, install to produce joints at tops of framing systems that prevent axial loading of finished assemblies.
2. Door Openings: Screw vertical studs at jambs to jamb anchor clips on door frames; install runner track section (for cripple studs) at head and secure to jamb studs.

a. Install two studs at each jamb, unless otherwise indicated.
b. Install cripple studs at head adjacent to each jamb stud, with a minimum 1/2-inch (12.7-mm) clearance from jamb stud to allow for installation of control joint in finished assembly.
c. Extend jamb studs through suspended ceilings and attach to underside of overhead structure.

3. Other Framed Openings: Frame openings other than door openings the same as required for door openings, unless otherwise indicated. Install framing below sills of openings to match framing required above door heads.
4. Fire-Resistance-Rated Partitions: Install framing to comply with fire-resistance-rated assembly indicated and support closures and to make partitions continuous from floor to underside of solid structure.

a. Firestop Track: Where indicated, install to maintain continuity of fire-resistance-rated assembly indicated.

5. Sound-Rated Partitions: Install framing to comply with sound-rated assembly indicated.
6. Curved Partitions:

a. Bend track to uniform curve and locate straight lengths so they are tangent to arcs.
b. Begin and end each arc with a stud, and space intermediate studs equally along arcs. On straight lengths of not less than 2 studs at ends of arcs, place studs 6 inches (150 mm) o.c.

D. Direct Furring:

1. Screw to wood framing.
2. Attach to concrete or masonry with stub nails, screws designed for masonry attachment, or powder-driven fasteners spaced 24 inches (610 mm) o.c.

E. Z-Furring Members:

1. Erect insulation (specified in Division 07 Section "Thermal Insulation") vertically and hold in place with Z-furring members spaced **24 inches (610 mm) 600 mm** o.c.

2. Except at exterior corners, securely attach narrow flanges of furring members to wall with concrete stub nails, screws designed for masonry attachment, or powder-driven fasteners spaced 24 inches (600 mm) o.c.
3. At exterior corners, attach wide flange of furring members to wall with short flange extending beyond corner; on adjacent wall surface, screw-attach short flange of furring channel to web of attached channel. At interior corners, space second member no more than 12 inches (300 mm) from corner and cut insulation to fit.

F. Installation Tolerance: Install each framing member so fastening surfaces vary not more than 1/8 inch (3 mm) from the plane formed by faces of adjacent framing.

END OF SECTION 092216

# SECTION 092900 - GYPSUM BOARD

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. This Section includes the following:

1. Interior gypsum board.
2. Exterior gypsum board for ceilings and soffits.
3. Tile backing panels.

B. Related Sections include the following:

1. Division 05 Section "Cold-Formed Metal Framing" for load-bearing steel framing that supports gypsum board.
2. Division 06 Section "Rough Carpentry" for wood framing and furring that supports gypsum board.
3. Division 06 Section "Sheathing" for gypsum sheathing.
4. Division 07 Section "Thermal Insulation" for insulation and vapor retarders installed in assemblies that incorporate gypsum board.
5. Division 07 Section "Fire-Resistive Joint Systems" for head-of-wall assemblies that incorporate gypsum board.
6. Division 09 Section "Non-Structural Metal Framing" for non-structural framing and suspension systems that support gypsum board.
7. Division 09 Section "Gypsum Board Shaft Wall Assemblies" for metal shaft-wall framing, gypsum shaft liners, and other components of shaft-wall assemblies.
8. Division 09 Section "Gypsum Veneer Plastering" for gypsum base for veneer plaster and for other components of gypsum-veneer-plaster finishes.
9. Division 09 Section "Tiling" for cementitious backer units installed as substrates for ceramic tile.
10. Division 09 painting Sections for primers applied to gypsum board surfaces.

### 1.3 SUBMITTALS

A. Product Data: For each type of product indicated.

B. Samples: For the following products:

1. Trim Accessories: Full-size Sample in 12-inch- (300-mm-) long length for each trim accessory indicated.

2. Textured Finishes: **Manufacturer's standard size** for each textured finish indicated and on same backing indicated for Work.

C. LEED Submittals:

1. Product Data for Credit MR 4.1 **and MR 4.2**: For products having recycled content, documentation indicating percentages by weight of postconsumer and preconsumer recycled content.

a. Include statement indicating costs for each product having recycled content.

2. Product Data for Credit EQ 4.1: For adhesives used to laminate gypsum board panels to substrates, including printed statement of VOC content.

## 1.4 QUALITY ASSURANCE

A. Fire-Resistance-Rated Assemblies: For fire-resistance-rated assemblies, provide materials and construction identical to those tested in assembly indicated according to ASTM E 119 by an independent testing agency.

B. STC-Rated Assemblies: For STC-rated assemblies, provide materials and construction identical to those tested in assembly indicated according to ASTM E 90 and classified according to ASTM E 413 by an independent testing agency.

C. Mockups: Before beginning gypsum board installation, install mockups of at least 100 sq. ft. (9 sq. m) in surface area to demonstrate aesthetic effects and set quality standards for materials and execution.

1. Install mockups for the following:

a. Each level of gypsum board finish indicated for use in exposed locations.
b. Each texture finish indicated.

2. Apply or install final decoration indicated, including painting and wallcoverings, on exposed surfaces for review of mockups.
3. Simulate finished lighting conditions for review of mockups.
4. Approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

## 1.5 STORAGE AND HANDLING

A. Store materials inside under cover and keep them dry and protected against damage from weather, condensation, direct sunlight, construction traffic, and other causes. Stack panels flat to prevent sagging.

## 1.6 PROJECT CONDITIONS

A. Environmental Limitations: Comply with ASTM C 840 requirements or gypsum board manufacturer's written recommendations, whichever are more stringent.

B. Do not install interior products until installation areas are enclosed and conditioned.

C. Do not install panels that are wet, those that are moisture damaged, and those that are mold damaged.

1. Indications that panels are wet or moisture damaged include, but are not limited to, discoloration, sagging, or irregular shape.
2. Indications that panels are mold damaged include, but are not limited to, fuzzy or splotchy surface contamination and discoloration.

## PART 2 - PRODUCTS

### 2.1 PANELS, GENERAL

A. Recycled Content: Provide gypsum panel products with recycled content such that postconsumer recycled content plus one-half of preconsumer recycled content constitutes a minimum of 10 percent by weight.

B. Size: Provide in maximum lengths and widths available that will minimize joints in each area and that correspond with support system indicated.

### 2.2 INTERIOR GYPSUM BOARD

A. General: Complying with ASTM C 36/C 36M or ASTM C 1396/C 1396M, as applicable to type of gypsum board indicated and whichever is more stringent.

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. American Gypsum Co.
b. BPB America Inc.
c. G-P Gypsum.
d.

B. Regular Type:

1. Thickness: 1/2 inch (12.7 mm).
2. Long Edges: **Tapered and featured (rounded or beveled) for prefilling**.

C. Type X:

1. Thickness: 5/8 inch (15.9 mm).
2. Long Edges: **Tapered and featured (rounded or beveled) for prefilling**.

D. Type C:

1. Thickness: As required by fire-resistance-rated assembly indicated on Drawings.
2. Long Edges: Tapered.

E. Flexible Type: Manufactured to bend to fit radii and to be more flexible than standard regular-type gypsum board of same thickness.

1. Thickness: 1/4 inch (6.4 mm).
2. Long Edges: Tapered.

F. Ceiling Type: Manufactured to have more sag resistance than regular-type gypsum board.

1. Thickness: 1/2 inch (12.7 mm).
2. Long Edges: Tapered.

G. Foil-Backed Type:

1. Core: **As indicated on Drawings 3/8 inch (9.5 mm), regular type, Type C as required by fire-resistance-rated assembly indicated on Drawings**.
2. Long Edges: **Tapered and featured (rounded or beveled) for prefilling**.

H. Abuse-Resistant Type: Manufactured to produce greater resistance to surface indentation, through-penetration (impact resistance), and abrasion than standard, regular-type and Type X gypsum board.

1. Core: **As indicated on Drawings 1/2 inch (12.7 mm), regular type, 5/8 inch (15.9 mm), Type X**.
2. Long Edges: Tapered.

I. High-Impact Type: Manufactured with Type X core, plastic film laminated to back side for greater resistance to through-penetration (impact resistance).

1. Core: **As indicated on Drawings 5/8 inch (15.9 mm) thick**.
2. Plastic-Film Thickness: **0.010 inch (0.254 mm), 0.020 inch (0.508 mm), 0.030 inch (0.762 mm), 0.081 inch (2.057 mm)**.

J. Moisture- and Mold-Resistant Type: With moisture- and mold-resistant core and surfaces.

1. Core: 5/8 inch (15.9 mm), Type X.
2. Long Edges: Tapered.

## 2.3 TRIM ACCESSORIES

A. Interior Trim: ASTM C 1047.

1. Material: **Galvanized or aluminum-coated steel sheet, rolled zinc, plastic, or paper-faced galvanized steel sheet**.
2. Shapes:

   a. Cornerbead.
   b. Bullnose bead.
   c. LC-Bead: J-shaped; exposed long flange receives joint compound.

d. L-Bead: L-shaped; exposed long flange receives joint compound.
e. U-Bead: J-shaped; exposed short flange does not receive joint compound.
f. Expansion (control) joint.
g. Curved-Edge Cornerbead: With notched or flexible flanges.

B. Exterior Trim: ASTM C 1047.

1. Material: **Hot-dip galvanized steel sheet, plastic, or rolled zinc**.
2. Shapes:

a. Cornerbead.
b. LC-Bead: J-shaped; exposed long flange receives joint compound.
c. Expansion (Control) Joint: One-piece, rolled zinc with V-shaped slot and removable strip covering slot opening.

C. Aluminum Trim: Extruded accessories of profiles and dimensions indicated.

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Fry Reglet Corp.
b. Gordon, Inc.
c. Pittcon Industries.
d. <**Insert manufacturer's name.**>

3. Aluminum: Alloy and temper with not less than the strength and durability properties of ASTM B 221 (ASTM B 221M), Alloy 6063-T5.
4. Finish: [**Corrosion-resistant primer compatible with joint compound and finish materials specified**.

## 2.4 JOINT TREATMENT MATERIALS

A. General: Comply with ASTM C 475/C 475M.

B. Joint Tape:

1. Interior Gypsum Wallboard: Paper.
2. Exterior Gypsum Soffit Board: Paper.
3. Glass-Mat Gypsum Sheathing Board: 10-by-10 glass mesh.
4. Tile Backing Panels: As recommended by panel manufacturer.

C. Joint Compound for Interior Gypsum Wallboard: For each coat use formulation that is compatible with other compounds applied on previous or for successive coats.

1. Prefilling: At open joints**, rounded or beveled panel edges,** and damaged surface areas, use setting-type taping compound.

2. Embedding and First Coat: For embedding tape and first coat on joints, fasteners, and trim flanges, use **drying-type, all-purpose** compound.

   a. Use setting-type compound for installing paper-faced metal trim accessories.

3. Fill Coat: For second coat, use **drying-type, all-purpose** compound.
4. Finish Coat: For third coat, use **drying-type, all-purpose** compound.
5. Skim Coat: For final coat of Level 5 finish, use **high-build interior coating product designed for application by airless sprayer and to be used instead of skim coat to produce Level 5 finish**.

D. Joint Compound for Exterior Applications:

1. Exterior Gypsum Soffit Board: Use setting-type taping compound and setting-type, sandable topping compound.
2. Glass-Mat Gypsum Sheathing Board: As recommended by sheathing board manufacturer.

E. Joint Compound for Tile Backing Panels:

1. Water-Resistant Gypsum Backing Board: Use setting-type taping compound and setting-type, sandable topping compound.
2. Glass-Mat, Water-Resistant Backing Panel: As recommended by backing panel manufacturer.
3. Cementitious Backer Units: As recommended by backer unit manufacturer.

## 2.5 AUXILIARY MATERIALS

A. General: Provide auxiliary materials that comply with referenced installation standards and manufacturer's written recommendations.

B. Laminating Adhesive: Adhesive or joint compound recommended for directly adhering gypsum panels to continuous substrate.

1. Use adhesives that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

C. Steel Drill Screws: ASTM C 1002, unless otherwise indicated.

1. Use screws complying with ASTM C 954 for fastening panels to steel members from 0.033 to 0.112 inch (0.84 to 2.84 mm) thick.
2. For fastening cementitious backer units, use screws of type and size recommended by panel manufacturer.

D. Sound Attenuation Blankets: ASTM C 665, Type I (blankets without membrane facing) produced by combining thermosetting resins with mineral fibers manufactured from glass, slag wool, or rock wool.

1. Fire-Resistance-Rated Assemblies: Comply with mineral-fiber requirements of assembly.

2. Recycled Content: Provide blankets with recycled content such that postconsumer recycled content plus one-half of preconsumer recycled content constitutes a minimum of <**Insert number**> percent by weight.

E. Acoustical Sealant: As specified in Division 07 Section "Joint Sealants."

1. Provide sealants that have a VOC content of **250** g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

F. Thermal Insulation: As specified in Division 07 Section "Thermal Insulation."

G. Vapor Retarder: As specified in Division 07 Section "Thermal Insulation."

## 2.6 TEXTURE FINISHES

A. Primer: As recommended by textured finish manufacturer.

B. Polystyrene Aggregate Ceiling Finish: Water-based, job-mixed, polystyrene aggregate finish with flame-spread and smoke-developed indexes of not more than 25 when tested according to ASTM E 84.

1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
2. Products: Subject to compliance with requirements, provide one of the following:

a. G-P Gypsum; Georgia-Pacific Regency Ceiling Textures/Polystyrene.
b. National Gypsum Company; Perfect Spray.
c. USG Corporation; SHEETROCK Ceiling Spray Texture, QT.

3. Texture: **Fine**.

C. Aggregate Finish: Water-based, job-mixed, aggregated, drying-type texture finish for spray application.

1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
2. Products: Subject to compliance with requirements, provide one of the following:

a. G-P Gypsum; Georgia-Pacific Ceiling Textures/Vermiculite.
b. USG Corporation; SHEETROCK Wall and Ceiling Spray Texture (Aggregated).

3. Texture: **Spatter knock-down**.

D. Acoustical Finish: Water-based, chemical-setting or drying-type, job-mixed texture finish for spray application.

1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
2. Products: Subject to compliance with requirements, provide one of the following:

a. International Cellulose Corp.; SonaSpray "fc."
b. USG Corporation; USG Acoustical Plaster Finish.

3. Application Thickness: **1/2 inch (12.7 mm)**.
4. Fire-Test-Response Characteristics: Indices when tested according to ASTM E 84 as follows:

a. Flame Spread: Less than **25**.
b. Smoke Developed: Less than **450**.

5. NRC: **0.55** according to ASTM C 423.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

A. Examine areas and substrates, with Installer present, and including welded hollow-metal frames and framing, for compliance with requirements and other conditions affecting performance.

B. Examine panels before installation. Reject panels that are wet, moisture damaged, and mold damaged.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 APPLYING AND FINISHING PANELS, GENERAL

A. Comply with ASTM C 840.

B. Install ceiling panels across framing to minimize the number of abutting end joints and to avoid abutting end joints in central area of each ceiling. Stagger abutting end joints of adjacent panels not less than one framing member.

C. Install panels with face side out. Butt panels together for a light contact at edges and ends with not more than 1/16 inch (1.5 mm) of open space between panels. Do not force into place.

D. Locate edge and end joints over supports, except in ceiling applications where intermediate supports or gypsum board back-blocking is provided behind end joints. Do not place tapered edges against cut edges or ends. Stagger vertical joints on opposite sides of partitions. Do not make joints other than control joints at corners of framed openings.

E. Form control and expansion joints with space between edges of adjoining gypsum panels.

F. Cover both faces of support framing with gypsum panels in concealed spaces (above ceilings, etc.), except in chases braced internally.

1. Unless concealed application is indicated or required for sound, fire, air, or smoke ratings, coverage may be accomplished with scraps of not less than 8 sq. ft. (0.7 sq. m) in area.

2. Fit gypsum panels around ducts, pipes, and conduits.
3. Where partitions intersect structural members projecting below underside of floor/roof slabs and decks, cut gypsum panels to fit profile formed by structural members; allow 1/4- to 3/8-inch- (6.4- to 9.5-mm-) wide joints to install sealant.

G. Isolate perimeter of gypsum board applied to non-load-bearing partitions at structural abutments, except floors. Provide 1/4- to 1/2-inch- (6.4- to 12.7-mm-) wide spaces at these locations, and trim edges with edge trim where edges of panels are exposed. Seal joints between edges and abutting structural surfaces with acoustical sealant.

H. Attachment to Steel Framing: Attach panels so leading edge or end of each panel is attached to open (unsupported) edges of stud flanges first.

I. Wood Framing: Install gypsum panels over wood framing, with floating internal corner construction. Do not attach gypsum panels across the flat grain of wide-dimension lumber, including floor joists and headers. Float gypsum panels over these members, or provide control joints to counteract wood shrinkage.

J. STC-Rated Assemblies: Seal construction at perimeters, behind control joints, and at openings and penetrations with a continuous bead of acoustical sealant. Install acoustical sealant at both faces of partitions at perimeters and through penetrations. Comply with ASTM C 919 and with manufacturer's written recommendations for locating edge trim and closing off sound-flanking paths around or through assemblies, including sealing partitions above acoustical ceilings.

## 3.3 APPLYING INTERIOR GYPSUM BOARD

A. Install interior gypsum board in the following locations:

1. Regular Type: **Vertical surfaces, unless otherwise indicated**.
2. Type X: **Vertical surfaces, unless otherwise indicated**.
3. Type C: **Where required for specific fire-resistance-rated assembly indicated**.
4. Flexible Type: **Apply in double layer at curved assemblies**.
5. Ceiling Type: **Ceiling surfaces**.
6. Foil-Backed Type: **As indicated on Drawings**.
7. Abuse-Resistant Type: **As indicated on Drawings**.
8. High-Impact Type: **As indicated on Drawings**.
9. Moisture- and Mold-Resistant Type: **As indicated on Drawings**

B. Single-Layer Application:

1. On ceilings, apply gypsum panels before wall/partition board application to greatest extent possible and at right angles to framing, unless otherwise indicated.
2. On partitions/walls, apply gypsum panels **horizontally (perpendicular to framing)**, unless otherwise indicated or required by fire-resistance-rated assembly, and minimize end joints.

    a. Stagger abutting end joints not less than one framing member in alternate courses of panels.
    b. At stairwells and other high walls, install panels horizontally, unless otherwise indicated or required by fire-resistance-rated assembly.

3. On Z-furring members, apply gypsum panels vertically (parallel to framing) with no end joints. Locate edge joints over furring members.
4. Fastening Methods: Apply gypsum panels to supports with steel drill screws.

C. Multilayer Application:

1. On ceilings, apply gypsum board indicated for base layers before applying base layers on walls/partitions; apply face layers in same sequence. Apply base layers at right angles to framing members and offset face-layer joints 1 framing member, 16 inches (400 mm) minimum, from parallel base-layer joints, unless otherwise indicated or required by fire-resistance-rated assembly.
2. On partitions/walls, apply gypsum board indicated for base layers and face layers vertically (parallel to framing) with joints of base layers located over stud or furring member and face-layer joints offset at least one stud or furring member with base-layer joints, unless otherwise indicated or required by fire-resistance-rated assembly. Stagger joints on opposite sides of partitions.
3. On Z-furring members, apply base layer vertically (parallel to framing) and face layer either vertically (parallel to framing) or horizontally (perpendicular to framing) with vertical joints offset at least one furring member. Locate edge joints of base layer over furring members.
4. Fastening Methods: **Fasten base layers with screws; fasten face layers with adhesive and supplementary fasteners**.

D. Laminating to Substrate: Where gypsum panels are indicated as directly adhered to a substrate (other than studs, joists, furring members, or base layer of gypsum board), comply with gypsum board manufacturer's written recommendations and temporarily brace or fasten gypsum panels until fastening adhesive has set.

E. Curved Surfaces:

1. Install panels horizontally (perpendicular to supports) and unbroken, to extent possible, across curved surface plus 12-inch- (300-mm-) long straight sections at ends of curves and tangent to them.
2. For double-layer construction, fasten base layer to studs with screws 16 inches (400 mm) o.c. Center gypsum board face layer over joints in base layer, and fasten to studs with screws spaced 12 inches (300 mm) o.c.

## 3.4 INSTALLING TRIM ACCESSORIES

A. General: For trim with back flanges intended for fasteners, attach to framing with same fasteners used for panels. Otherwise, attach trim according to manufacturer's written instructions.

B. Control Joints: Install control joints **according to ASTM C 840 and in specific locations approved by Architect for visual effect**.

C. Interior Trim: Install in the following locations:

1. Cornerbead: Use at outside corners**, unless otherwise indicated**.
2. Bullnose Bead: Use **at outside corners** or **where indicated**.

3. LC-Bead: Use **at exposed panel edges**.
4. L-Bead: Use **where indicated**.
5. U-Bead: Use **at exposed panel edges** or **where indicated**.
6. Curved-Edge Cornerbead: Use at curved openings.

D. Exterior Trim: Install in the following locations:

1. Cornerbead: Use at outside corners.
2. LC-Bead: Use **at exposed panel edges**.

E. Aluminum Trim: Install in locations **indicated on Drawings**.

## 3.5 FINISHING GYPSUM BOARD

A. General: Treat gypsum board joints, interior angles, edge trim, control joints, penetrations, fastener heads, surface defects, and elsewhere as required to prepare gypsum board surfaces for decoration. Promptly remove residual joint compound from adjacent surfaces.

B. Prefill open joints**, rounded or beveled edges,** and damaged surface areas.

C. Apply joint tape over gypsum board joints, except those with trim having flanges not intended for tape.

D. Gypsum Board Finish Levels: Finish panels to levels indicated below and according to ASTM C 840:

1. Level 1: Ceiling plenum areas, concealed areas, and where indicated.
2. Level 2: **Panels that are substrate for acoustical tile**] [**Where indicated on Drawings**
3. Level 3: **Where indicated on Drawings**
4. Level 4: **At panel surfaces that will be exposed to view, unless otherwise indicated**

    a. Primer and its application to surfaces are specified in other Division 09 Sections.

5. Level 5: **Where indicated on Drawings** .

    a. Primer and its application to surfaces are specified in other Division 09 Sections.

E. Glass-Mat Gypsum Sheathing Board: Finish according to manufacturer's written instructions for use as exposed soffit board.

F. Glass-Mat, Water-Resistant Backing Panels: Finish according to manufacturer's written instructions.

G. Cementitious Backer Units: Finish according to manufacturer's written instructions.

## 3.6 APPLYING TEXTURE FINISHES

A. Surface Preparation and Primer: Prepare and apply primer to gypsum panels and other surfaces receiving texture finishes. Apply primer to surfaces that are clean, dry, and smooth.

B. Texture Finish Application: Mix and apply finish using powered spray equipment, to produce a uniform texture **matching approved mockup and** free of starved spots or other evidence of thin application or of application patterns.

C. Prevent texture finishes from coming into contact with surfaces not indicated to receive texture finish by covering them with masking agents, polyethylene film, or other means. If, despite these precautions, texture finishes contact these surfaces, immediately remove droppings and overspray to prevent damage according to texture-finish manufacturer's written recommendations.

## 3.7 PROTECTION

A. Protect installed products from damage from weather, condensation, direct sunlight, construction, and other causes during remainder of the construction period.

B. Remove and replace panels that are wet, moisture damaged, and mold damaged.

1. Indications that panels are wet or moisture damaged include, but are not limited to, discoloration, sagging, or irregular shape.
2. Indications that panels are mold damaged include, but are not limited to, fuzzy or splotchy surface contamination and discoloration.

END OF SECTION 092900

# SECTION 095123 - ACOUSTICAL TILE CEILINGS

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. This Section includes acoustical tiles for ceilings and the following:

1. Concealed suspension systems.
2. Direct attachment of tiles to substrates with adhesive.
3. Direct attachment of tiles to substrates with staples.

B. Related Sections include the following:

1. Division 09 Section "Acoustical Panel Ceilings" for ceilings consisting of mineral-base and glass-fiber-base acoustical panels and exposed suspension systems.
2. Division 09 Section "Acoustical Metal Pan Ceilings."
3. Division 09 Section "Linear Metal Ceilings."
4. Division 09 Section "Suspended Decorative Grids."

C. Products furnished, but not installed under this Section, include anchors, clips, and other ceiling attachment devices to be cast in concrete at ceilings.

### 1.3 DEFINITIONS

A. AC: Articulation Class.

B. CAC: Ceiling Attenuation Class.

C. LR: Light-Reflectance coefficient.

D. NRC: Noise Reduction Coefficient.

### 1.4 SUBMITTALS

A. Product Data: For each type of product indicated.

B. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which the following items are shown and coordinated with each other, based on input from installers of the items involved:

1. Ceiling suspension system members.

2. Method of attaching hangers to building structure.

    a. Furnish layouts for cast-in-place anchors, clips, and other ceiling attachment devices whose installation is specified in other Sections.

3. Size and location of initial access modules for acoustical tile.
4. Ceiling-mounted items including lighting fixtures, diffusers, grilles, speakers, sprinklers, access panels, and special moldings.
5. Minimum Drawing Scale: **1/4 inch = 1 foot (1:48**.

C. Samples for Initial Selection: For components with factory-applied color finishes.

D. Samples for Verification: For each component indicated and for each exposed finish required, prepared on Samples of size indicated below.

1. Acoustical Tile: Set of full-size Samples of each type, color, pattern, and texture.
2. Concealed Suspension System Members: 12-inch- (300-mm-) long Sample of each type.
3. Exposed Moldings and Trim: Set of 12-inch- (300-mm-) long Samples of each type and color.

E. LEED Submittals:

1. Product Data for Credit MR 4.1 **and MR 4.2**: For products having recycled content, documentation indicating percentages by weight of postconsumer and preconsumer recycled content.

    a. Include statement indicating costs for each product having recycled content.

2. Product Data for Credit EQ 4.1: For **adhesives and sealants**, including printed statement of VOC content.

F. Qualification Data: For testing agency.

G. Field quality-control test reports.

H. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, for each acoustical tile ceiling.

I. Research/Evaluation Reports: For acoustical tile ceiling and components **and anchor and fastener type**.

J. Maintenance Data: For finishes to include in maintenance manuals.

## 1.5 QUALITY ASSURANCE

A. Acoustical Testing Agency Qualifications: An independent testing laboratory, or an NVLAP-accredited laboratory, with the experience and capability to conduct the testing indicated. NVLAP-accredited laboratories must document accreditation, based on a "Certificate of Accreditation" and a "Scope of Accreditation" listing the test methods specified.

B. Source Limitations:

1. Acoustical Ceiling Tile: Obtain each type through one source from a single manufacturer.
2. Suspension System: Obtain each type through one source from a single manufacturer.

C. Source Limitations: Obtain each type of acoustical ceiling tile and supporting suspension system through one source from a single manufacturer.

D. Fire-Test-Response Characteristics: Provide acoustical tile ceilings that comply with the following requirements:

1. Fire-Resistance Characteristics: Where indicated, provide acoustical tile ceilings identical to those of assemblies tested for fire resistance per ASTM E 119 by UL or another testing and inspecting agency acceptable to authorities having jurisdiction.

   a. Fire-Resistance Ratings: Indicated by design designations from **UL's "Fire Resistance Directory" or from the listings of another testing and inspecting agency**.
   b. Identify materials with appropriate markings of applicable testing and inspecting agency.

2. Surface-Burning Characteristics: Provide acoustical tiles with the following surface-burning characteristics complying with ASTM E 1264 for Class **A**, **B, C** materials as determined by testing identical products per ASTM E 84:

   a. Smoke-Developed Index: 450 or less.

E. Seismic Standard: Provide acoustical tile ceilings designed and installed to withstand the effects of earthquake motions according to the following:

1. Standard for Ceiling Suspension Systems Requiring Seismic Restraint: Comply with ASTM E 580.
2. CISCA's Recommendations for Acoustical Ceilings: Comply with CISCA's "Recommendations for Direct-Hung Acoustical Tile and Lay-in Panel Ceilings--Seismic Zones 0-2."
3. CISCA's Guidelines for Systems Requiring Seismic Restraint: Comply with CISCA's "Guidelines for Seismic Restraint of Direct-Hung Suspended Ceiling Assemblies--Seismic Zones 3 & 4."
4. UBC Standard 25-2, "Metal Suspension Systems for Acoustical Tile and for Lay-in Panel Ceilings."
5. ASCE 7, "Minimum Design Loads for Buildings and Other Structures": Section 9, "Earthquake Loads."

F. Mockups: Build mockups to verify selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.

1. Approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

G. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Division 01 Section "Project Management and Coordination."

## 1.6 DELIVERY, STORAGE, AND HANDLING

A. Deliver acoustical tiles, suspension system components, and accessories to Project site in original, unopened packages and store them in a fully enclosed, conditioned space where they will be protected against damage from moisture, humidity, temperature extremes, direct sunlight, surface contamination, and other causes.

B. Before installing acoustical tiles, permit them to reach room temperature and a stabilized moisture content.

C. Handle acoustical tiles carefully to avoid chipping edges or damaging units in any way.

## 1.7 PROJECT CONDITIONS

A. Environmental Limitations: Do not install acoustical tile ceilings until spaces are enclosed and weatherproof, wet work in spaces is complete and dry, work above ceilings is complete, and ambient temperature and humidity conditions are maintained at the levels indicated for Project when occupied for its intended use.

1. Pressurized Plenums: Operate ventilation system for not less than 48 hours before beginning acoustical tile ceiling installation.

## 1.8 COORDINATION

A. Coordinate layout and installation of acoustical tiles and suspension system with other construction that penetrates ceilings or is supported by them, including light fixtures, HVAC equipment, fire-suppression system, and partition assemblies.

## 1.9 EXTRA MATERIALS

A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Acoustical Ceiling Units: Full-size tiles equal to **2.0** percent of quantity installed.
2. Suspension System Components: Quantity of each concealed grid and exposed component equal to **2.0** percent of quantity installed.

# PART 2 - PRODUCTS

## 2.1 ACOUSTICAL TILES, GENERAL

A. Recycled Content: Provide acoustical tiles with recycled content such that postconsumer recycled content plus one-half of preconsumer recycled content constitutes a minimum of percent by weight.

B. Acoustical Tile Standard: Provide manufacturer's standard tiles of configuration indicated that comply with ASTM E 1264 classifications as designated by types, patterns, acoustical ratings, and light reflectances, unless otherwise indicated.

1. Mounting Method for Measuring NRC: Type E-400; plenum mounting in which face of test specimen is 15-3/4 inches (400 mm) away from test surface per ASTM E 795.

C. Acoustical Tile Colors and Patterns: Match appearance characteristics indicated for each product type.

1. Where appearance characteristics of acoustical tiles are indicated by referencing pattern designations in ASTM E 1264 and not manufacturers' proprietary product designations, provide products selected by Architect from each manufacturer's full range that comply with requirements indicated for type, pattern, color, light reflectance, acoustical performance, edge detail, and size.

D. Broad Spectrum Antimicrobial Fungicide and Bactericide Treatment: Provide acoustical tiles treated with manufacturer's standard antimicrobial formulation that inhibits fungus, mold, mildew, and gram-positive and gram-negative bacteria and showing no mold, mildew, or bacterial growth when tested according to ASTM D 3273 and evaluated according to ASTM D 3274 or ASTM G 21.

E. Antimicrobial Fungicide Treatment: Provide acoustical tiles with face and back surfaces coated with antimicrobial treatment consisting of manufacturer's standard formulation with fungicide added to inhibit growth of mold and mildew and showing no mold or mildew growth when tested according to ASTM D 3273 and evaluated according to ASTM D 3274 or ASTM G 21.

## 2.2 ACOUSTICAL TILES FOR ACOUSTICAL TILE CEILING

A. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:

B. Products: Subject to compliance with requirements, provide one of the following:

1. Armstrong World Industries, Inc.;
2. BPB USA; .
3. USG Interiors, Inc.;.

C. Basis-of-Design Product: Subject to compliance with requirements, provide **the product indicated on Drawings** or a comparable product by one of the following:

D. Classification: Provide **fire-resistance-rated** tiles complying with ASTM E 1264 for type, form, and pattern as follows:

1. Type III, mineral base with painted finish; Form **1, nodular 2, water felted 4, cast or molded**.
2. Type and Form:
3. Pattern: **C (perforated, small holes) CD (perforated, small holes and fissured) CE (perforated, small holes and lightly textured), D (fissured), E (lightly textured)**

**F (heavily textured), G (smooth), I (embossed), J (embossed-in-register), As indicated by manufacturer's designation**.

E. Color: **As selected from manufacturer's full range As indicated on Drawings**.

F. LR: Not less than **0.65**.

G. NRC: Not less than **0.50**.

H. CAC: Not less than **20**.

I. AC: Not less than **170**.

J. Edge/Joint Detail: **Square, kerfed and rabbeted, or tongue and grooved, or butt Beveled, kerfed and rabbeted, or tongue and grooved, or butt Beveled, kerfed and rabbeted long edges and square, butt on short edges**.

K. Thickness: **5/8 inch (15 mm)** or **As indicated on Drawings**.

L. Modular Size: **12 by 12 inches (305 by 305 mm) 300 by 300 mm** or **As indicated on Drawings**.

M. Antimicrobial Treatment: **Broad spectrum fungicide and bactericide Fungicide** based.

## 2.3 METAL SUSPENSION SYSTEMS, GENERAL

A. Recycled Content: Provide products made from steel sheet with average recycled content such that postconsumer recycled content plus one-half of preconsumer recycled content is not less than **25** percent.

B. Metal Suspension System Standard: Provide manufacturer's standard metal suspension systems of types, structural classifications, and finishes indicated that comply with applicable requirements in ASTM C 635.

C. Finishes and Colors, General: Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes. Provide manufacturer's standard factory-applied finish for type of system indicated.

D. Attachment Devices: Size for five times the design load indicated in ASTM C 635, Table 1, "Direct Hung," unless otherwise indicated. Comply with seismic design requirements.

1. Anchors in Concrete: Anchors of type and material indicated below, with holes or loops for attaching hangers of type indicated and with capability to sustain, without failure, a load equal to **five** times that imposed by ceiling construction, as determined by testing per ASTM E 488 or ASTM E 1512 as applicable, conducted by a qualified testing and inspecting agency.

    a. Type: **Cast-in-place, Postinstalled expansion, Postinstalled bonded** anchors.
    b. Corrosion Protection: Carbon-steel components zinc plated to comply with ASTM B 633, Class Fe/Zn 5 (0.005 mm) for Class SC 1 service condition.

c. Corrosion Protection: Stainless-steel components complying with ASTM F 593 and ASTM F 594, Group 1 Alloy 304 or 316 for bolts; Alloy 304 or 316 for anchors.

2. Power-Actuated Fasteners in Concrete: Fastener system of type suitable for application indicated, fabricated from corrosion-resistant materials, with clips or other accessory devices for attaching hangers of type indicated, and with capability to sustain, without failure, a load equal to [**10**] <**Insert safety factor**> times that imposed by ceiling construction, as determined by testing per ASTM E 1190, conducted by a qualified testing and inspecting agency.

E. Wire Hangers, Braces, and Ties: Provide wires complying with the following requirements:

1. Zinc-Coated, Carbon-Steel Wire: ASTM A 641/A 641M, Class 1 zinc coating, soft temper.
2. Size: Select wire diameter so its stress at 3 times hanger design load (ASTM C 635, Table 1, "Direct Hung") will be less than yield stress of wire, but provide not less than [**0.106-inch- (2.69-mm-)**] [**0.135-inch- (3.5-mm-)**] <**Insert dimension**> diameter wire.

F. **Flat Hangers**: Mild steel, zinc coated or protected with rust-inhibitive paint.

G. Angle Hangers: Angles with legs not less than 7/8 inch (22 mm) wide; formed with 0.04-inch- (1-mm-) thick, galvanized steel sheet complying with ASTM A 653/A 653M, G90 (Z275) coating designation; with bolted connections and 5/16-inch- (8-mm-) diameter bolts.

H. Seismic Struts: Manufacturer's standard compression struts designed to accommodate lateral forces.

I. Seismic Clips: Manufacturer's standard seismic clips designed and spaced to secure acoustical tiles in-place.

2.4 METAL SUSPENSION SYSTEM FOR ACOUSTICAL TILE CEILING Retain this Article along with "Metal Suspension Systems, General" Article.

A. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:

B. Products: Subject to compliance with requirements, provide one of the following:

1. Armstrong World Industries, Inc.;
2. USG Interiors, Inc.;

C. Basis-of-Design Product: Subject to compliance with requirements, provide **the product indicated on Drawings** or equal to similar**.**

D. Direct-Hung, Double-Web[**,Fire-Rated** Suspension System: Main and cross runners roll formed from and capped with cold-rolled steel sheet, prepainted, electrolytically zinc coated, or hot-dip galvanized according to ASTM A 653/A 653M, G30 (Z90) coating designation.

1. Structural Classification: I**ntermediate**-duty system.
2. Access: **Upward** and **end pivoted** with initial access openings of size indicated below and located throughout ceiling within each module formed by main and cross runners, with additional access available by progressively removing remaining acoustical tiles.

   a. Initial Access Opening: In each module,

E. Indirect-Hung**, Fire-Rated** Suspension System: Main and cross runners roll formed from cold-rolled steel sheet, prepainted, electrolytically zinc coated, or hot-dip galvanized according to ASTM A 653/A 653M, G30 (Z90) coating designation.

1. Structural Classification: **Intermediate**-duty system.
2. Carrying Channels: Cold-rolled steel, 0.059850-inch- (1.52-mm-) minimum base (uncoated) metal thickness, not less than 3/16-inch- (4.7-mm-) wide flanges by 1-1/2-inch- (38-mm-) deep steel channels, 475 lb/1000 feet (0.707 kg/m), **hot-dip galvanized according to ASTM A 653/A 653M, G60 (Z180) coating designation**.
3. Access: Where access is indicated, provide special cross runners or split splines to allow for removal of acoustical units in indicated access areas. Identify access tile with manufacturer's standard unobtrusive markers for each access unit.

## 2.5 METAL EDGE MOLDINGS AND TRIM

A. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:

B. Products: Subject to compliance with requirements, provide one of the following:

1. Armstrong World Industries, Inc.;
2. BPB USA;
3. Chicago Metallic Corporation;
4.

C. Roll-Formed, Sheet-Metal Edge Moldings and Trim: Type and profile indicated or, if not indicated, manufacturer's standard moldings for edges and penetrations that comply with seismic design requirements; formed from sheet metal of same material, finish, and color as that used for exposed flanges of suspension system runners.

1. Provide manufacturer's standard edge moldings that fit acoustical tile edge details and suspension systems indicated and that match width and configuration of exposed runners, unless otherwise indicated.
2. For circular penetrations of ceiling, provide edge moldings fabricated to diameter required to fit penetration exactly.

D. Extruded-Aluminum Edge Moldings and Trim: Where indicated, provide manufacturer's extruded-aluminum edge moldings and trim of profile indicated or referenced by manufacturer's designations, including splice plates, corner pieces, and attachment and other clips, complying with seismic design requirements and the following:

1. Aluminum Alloy: Alloy and temper recommended by aluminum producer and finisher for type of use and finish indicated, and with not less than the strength and durability

properties of aluminum extrusions complying with ASTM B 221 (ASTM B 221M) for Alloy and Temper 6063-T5.

2. Finish designations prefixed by AA comply with system established by the Aluminum Association for designating aluminum finishes.
3. Conversion-Coated Finish: AA-M12C42 (Chemical Finish: cleaned with inhibited chemicals; acid-chromate-fluoride-phosphate conversion coating).
4. Conversion-Coated and Factory-Primed Finish: AA-M12C42R1x (Chemical Finish: cleaned with inhibited chemicals; acid-chromate-fluoride-phosphate conversion coating; organic coating as follows):

    a. Manufacturer's standard factory-applied prime-coat finish ready for field painting.

5. Class II, Clear Anodic Finish: AA-M12C22A31 (Mechanical Finish: nonspecular as fabricated; Chemical Finish: etched, medium matte; Anodic Coating: Architectural Class II, clear coating 0.010 mm or thicker) complying with AAMA 611.
6. Baked-Enamel Finish: AA-C12C42R1x (Chemical Finish: cleaned with inhibited chemicals; Chemical Finish: acid-chromate-fluoride-phosphate conversion coating; organic coating: as specified below). Apply baked enamel complying with paint manufacturer's written instructions for cleaning, conversion coating, and painting.

    a. Organic Coating: Thermosetting, enamel primer/topcoat system with a minimum dry film thickness of 0.8 to 1.2 mils (0.02 to 0.03 mm).

## 2.6 ACOUSTICAL SEALANT

A. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:

B. Products: Subject to compliance with requirements, provide one of the following:

1. Acoustical Sealant for Exposed and Concealed Joints:

    a. Pecora Corporation; AC-20 FTR Acoustical and Insulation Sealant.
    b. USG Corporation; SHEETROCK Acoustical Sealant.
    c. <

2. Acoustical Sealant for Concealed Joints:

    a. OSI Sealants, Inc.; Pro-Series SC-175 Rubber Base Sound Sealant.
    b. Pecora Corporation; BA-98.
    c. Tremco, Inc.; Tremco Acoustical Sealant.

C. Basis-of-Design Product: Subject to compliance with requirements, provide **the product indicated on Drawings**] or equal to similar.

D. Acoustical Sealant for Exposed and Concealed Joints: Manufacturer's standard nonsag, paintable, nonstaining latex sealant**, with a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24),** complying with ASTM C 834 and effective in reducing airborne sound transmission through perimeter joints and openings in

building construction as demonstrated by testing representative assemblies according to ASTM E 90.

E. Acoustical Sealant for Concealed Joints: Manufacturer's standard nondrying, nonhardening, nonskinning, nonstaining, gunnable, synthetic-rubber sealant**, with a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24),** recommended for sealing interior concealed joints to reduce airborne sound transmission.

## 2.7 MISCELLANEOUS MATERIALS

A. Tile Adhesive: Type recommended by tile manufacturer, bearing UL label for Class 0-25 flame spread.

1. Use adhesives that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

B. Staples: 5/16-inch- (8-mm-) long, divergent-point staples.

# PART 3 - EXECUTION

## 3.1 EXAMINATION

A. Examine substrates, areas, and conditions, including structural framing and substrates to which acoustical tile ceilings attach or abut, with Installer present, for compliance with requirements specified in this and other Sections that affect ceiling installation and anchorage and with requirements for installation tolerances and other conditions affecting performance of acoustical tile ceilings.

1. Proceed with installation only after unsatisfactory conditions have been corrected.

## 3.2 PREPARATION

A. Testing Substrates: Before installing adhesively applied tiles on wet-placed substrates such as cast-in-place concrete or plaster, test and verify that moisture level is below tile manufacturer's recommended limits.

B. Measure each ceiling area and establish layout of acoustical tiles to balance border widths at opposite edges of each ceiling. Avoid using less-than-half-width tiles at borders, and comply with layout shown on reflected ceiling plans.

## 3.3 INSTALLATION, SUSPENDED ACOUSTICAL TILE CEILINGS

A. General: Install acoustical tile ceilings to comply with **ASTM C 636, UBC Standard 25-2** and seismic design requirements indicated, per manufacturer's written instructions and CISCA's "Ceiling Systems Handbook."

1. Fire-Rated Assembly: Install fire-rated ceiling systems according to tested fire-rated design.

B. Suspend ceiling hangers from building's structural members and as follows:

1. Install hangers plumb and free from contact with insulation or other objects within ceiling plenum that are not part of supporting structure or of ceiling suspension system.
2. Splay hangers only where required to miss obstructions; offset resulting horizontal forces by bracing, countersplaying, or other equally effective means.
3. Splay hangers only where required **and, if permitted with fire-resistance-rated ceilings,** to miss obstructions; offset resulting horizontal forces by bracing, countersplaying, or other equally effective means.
4. Where width of ducts and other construction within ceiling plenum produces hanger spacings that interfere with location of hangers at spacings required to support standard suspension system members, install supplemental suspension members and hangers in form of trapezes or equivalent devices.
5. Secure wire hangers to ceiling suspension members and to supports above with a minimum of three tight turns. Connect hangers directly either to structures or to inserts, eye screws, or other devices that are secure and appropriate for substrate and that will not deteriorate or otherwise fail due to age, corrosion, or elevated temperatures.
6. Secure flat, angle, channel, and rod hangers to structure, including intermediate framing members, by attaching to inserts, eye screws, or other devices that are secure and appropriate for both structure to which hangers are attached and type of hanger involved. Install hangers in a manner that will not cause them to deteriorate or fail due to age, corrosion, or elevated temperatures.
7. Do not support ceilings directly from permanent metal forms or floor deck. Fasten hangers to cast-in-place hanger inserts, postinstalled mechanical or adhesive anchors, or power-actuated fasteners that extend through forms into concrete.
8. When steel framing does not permit installation of hanger wires at spacing required, install carrying channels or other supplemental support for attachment of hanger wires.
9. Do not attach hangers to steel deck tabs.
10. Do not attach hangers to steel roof deck. Attach hangers to structural members.
11. Space hangers not more than 48 inches (1200 mm) o.c. along each member supported directly from hangers, unless otherwise indicated; provide hangers not more than 8 inches (200 mm) from ends of each member.
12. Size supplemental suspension members and hangers to support ceiling loads within performance limits established by referenced standards and publications.

C. Secure bracing wires to ceiling suspension members and to supports with a minimum of four tight turns. Suspend bracing from building's structural members as required for hangers, without attaching to permanent metal forms, steel deck, or steel deck tabs. Fasten bracing wires into concrete with cast-in-place or postinstalled anchors.

D. Install edge moldings and trim of type indicated at perimeter of acoustical tile ceiling area and where necessary to conceal edges of acoustical tiles.

1. Apply acoustical sealant in a continuous ribbon concealed on back of vertical legs of moldings before they are installed.
2. Screw attach moldings to substrate at intervals not more than 16 inches (400 mm) o.c. and not more than 3 inches (75 mm) from ends, leveling with ceiling suspension system

to a tolerance of 1/8 inch in 12 feet (3.2 mm in 3.6 m). Miter corners accurately and connect securely.

3. Do not use exposed fasteners, including pop rivets, on moldings and trim.

E. Install suspension system runners so they are square and securely interlocked with one another. Remove and replace dented, bent, or kinked members.

F. Arrange directionally patterned acoustical tiles as follows:

1. As indicated on reflected ceiling plans.
2. Install tiles with pattern running in one direction parallel to **long** axis of space.
3. Install tiles in a basket-weave pattern.

G. Install acoustical tiles in coordination with suspension system and exposed moldings and trim. Place splines or suspension system flanges into kerfed edges so tile-to-tile joints are closed by double lap of material.

1. Fit adjoining tile to form flush, tight joints. Scribe and cut tile for accurate fit at borders and around penetrations through tile.
2. Hold tile field in compression by inserting leaf-type, spring-steel spacers between tile and moldings, spaced 12 inches (305 mm) o.c.
3. Protect lighting fixtures and air ducts to comply with requirements indicated for fire-resistance-rated assembly.

## 3.4 INSTALLATION, DIRECTLY ATTACHED ACOUSTICAL TILE CEILINGS

A. Adhesive Installation: Install acoustical tile by bonding to substrate, using amount of adhesive and procedure recommended in writing by tile manufacturer and as follows:

1. Remove loose dust from backs of tiles by brushing and prime them with a thin coat of adhesive.
2. Install splines in joints between tiles; maintain level of bottom surface of tiles to a tolerance of 1/8 inch in 12 feet (3 mm in 3.6 m) and not exceeding 1/4 inch (6.35 mm) cumulatively.
3. Maintain tight butt joints, aligned in both directions and coordinated with ceiling fixtures.

B. Stapled Installation: Fasten acoustical tile to substrate using a minimum of two staples per tile that are installed in flanges of tile and as follows:

1. Form double-lapped joint between tiles by securely pressing tile tongues into corresponding tile grooves.
2. Maintain level of bottom surface of tiles to a tolerance of 1/8 inch in 12 feet (3 mm in 3.6 m) and not exceeding 1/4 inch (6.35 mm) cumulatively. Shim tile or correct substrate as required to maintain tolerance.
3. Maintain tight butt joints, aligned in both directions and coordinated with ceiling fixtures.

C. Install edge moldings and trim of type indicated at perimeter of acoustical tile ceiling area and where necessary to conceal edges of acoustical units.

D. Arrange directionally patterned acoustical tiles as follows:

1. As indicated on reflected ceiling plans.
2. Install tiles with pattern running in one direction parallel to long axis of space.
3. Install tiles with pattern running in one direction parallel to short axis of space.
4. Install tiles in a basket-weave pattern.

## 3.5 FIELD QUALITY CONTROL

A. Special Inspections: **Engage** a qualified special inspector to perform the following special inspections and prepare reports:

1. Suspended ceiling system.
2. Hangers, anchors and fasteners.
3.

B. Testing Agency: **Engage** a qualified testing agency to perform tests and inspections and prepare test reports.

C. Tests and Inspections: Testing and inspecting of completed installations of acoustical tile ceiling hangers and anchors and fasteners shall take place in successive stages, in areas of extent and using methods as follows. Do not proceed with installations of acoustical tile ceiling hangers for the next area until test results for previously completed installations of acoustical tile ceiling hangers show compliance with requirements.

1. Extent of Each Test Area: When installation of ceiling suspension systems on each floor has reached 20 percent completion but no tiles have been installed.

   a. Within each test area, testing agency will select 1 of every 10 power-actuated fasteners and postinstalled anchors used to attach hangers to concrete and will test them for 200 lbf (890 N) of tension; it will also select one of every 2 postinstalled anchors used to attach bracing wires to concrete and will test them for 440 lbf (1957 N) of tension.
   b. When testing discovers fasteners and anchors that do not comply with requirements, testing agency will test those anchors not previously tested until 20 pass consecutively and then will resume initial testing frequency.

D. Remove and replace acoustical tile ceiling hangers and anchors and fasteners that do not pass tests and inspections and retest as specified above.

## 3.6 CLEANING

A. Clean exposed surfaces of acoustical tile ceilings, including trim and edge moldings. Comply with manufacturer's written instructions for cleaning and touchup of minor finish damage. Remove and replace tiles and other ceiling components that cannot be successfully cleaned and repaired to permanently eliminate evidence of damage.

END OF SECTION 095123

# SECTION 096519 - RESILIENT TILE FLOORING

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. Section Includes:
   1. Vinyl composition floor tile.

B. Related Sections:

   1. Division 09 Section "Resilient Base and Accessories" for resilient base, reducer strips, and other accessories installed with resilient floor coverings.
   2. Division 09 Section "Resilient Sheet Flooring" for resilient sheet floor coverings.
   3. Division 09 Section "Linoleum Flooring" for linoleum floor coverings.
   4. Division 09 Section "Static-Control Resilient Flooring" for resilient floor coverings designed to control electrostatic discharge.
   5. Division 09 Section "Resilient Athletic Flooring" for resilient floor coverings for use in athletic-activity or support areas.

### 1.3 SUBMITTALS

A. Product Data: For each type of product indicated.

B. LEED Submittals:

   1. Product Data for Credit EQ 4.1: For **adhesives**, **sealants and chemical-bonding compounds**, including printed statement of VOC content.

C. Shop Drawings: For each type of floor tile. Include floor tile layouts, edges, columns, doorways, enclosing partitions, built-in furniture, cabinets, and cutouts.

   1. Show details of special patterns.

D. Samples for Initial Selection: For each type of floor tile indicated.

E. Samples for Verification: Full-size units of each color and pattern of floor tile required.

   1. For heat-welding bead, manufacturer's standard-size Samples, but not less than **9 inches (230 mm)** long, of each color required.

F. Seam Samples: For seamless-installation technique indicated and for each flooring product, color, and pattern required; with seam running lengthwise and in center of **6-by-9-inch (150-by-230-mm)**] Sample applied to a rigid backing and prepared by Installer for this Project.

G. Product Schedule: For floor tile. **Use same designations indicated on Drawings.**

H. Qualification Data: For qualified Installer.

I. Maintenance Data: For each type of floor tile to include in maintenance manuals.

## 1.4 QUALITY ASSURANCE

A. Installer Qualifications: A qualified installer who employs workers for this Project who are competent in techniques required by manufacturer for floor tile installation **and seaming method** indicated.

1. Engage an installer who employs workers for this Project who are trained or certified by manufacturer for installation techniques required.

B. Fire-Test-Response Characteristics: As determined by testing identical products according to ASTM E 648 or NFPA 253 by a qualified testing agency.

1. Critical Radiant Flux Classification: Class I, not less than 0.45 W/sq. cm.

C. Mockups: Build mockups to verify selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.

1. Build mockups for floor tile including **resilient base and** accessories.

a. Size: Minimum 100 sq. ft. (9.3 sq. m) for each type, color, and pattern **in locations directed by Architect.**

## 1.5 DELIVERY, STORAGE, AND HANDLING

A. Store floor tile and installation materials in dry spaces protected from the weather, with ambient temperatures maintained within range recommended by manufacturer, but not less than 50 deg F (10 deg C) or more than 90 deg F (32 deg C). Store floor tiles on flat surfaces.

## 1.6 PROJECT CONDITIONS

A. Maintain ambient temperatures within range recommended by manufacturer, but not less than **70 deg F (21 deg C)** or more than **95 deg F (35 deg C)** , in spaces to receive floor tile during the following time periods:

1. 48 hours before installation.
2. During installation.
3. 48 hours after installation.

B. Until Substantial Completion, maintain ambient temperatures within range recommended by manufacturer, but not less than [**55 deg F (13 deg C)**] <**Insert temperature**> or more than [**95 deg F (35 deg C)**] <**Insert temperature**>.

C. Close spaces to traffic during floor tile installation.

D. Close spaces to traffic for 48 hours after floor tile installation.

E. Install floor tile after other finishing operations, including painting, have been completed.

## 1.7 EXTRA MATERIALS

A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Floor Tile: Furnish 1 box for every **50** boxes or fraction thereof, of each type, color, and pattern of floor tile installed.

# PART 2 - PRODUCTS

## 2.1 VINYL COMPOSITION FLOOR TILE

A. Products: Subject to compliance with requirements, **provide one of the followingavailable products that may be incorporated into the Work include, but are not limited to, the following**:

1. AB ColorPlus, American Biltrite (Canada) Ltd.;
2. Armstrong World Industries, Inc.;
3. Congoleum Corporation;
4. Mannington Mills, Inc.;

B. Tile Standard: ASTM F 1066, **Class 1, solid-color tile, Class 2, through-pattern tile**, **Class 3, surface-pattern tile**.

C. Wearing Surface: **Smooth**.

D. Thickness: [**0.125 inch (3.2 mm)**] .

E. Size: 12 by 12 inches (305 by 305 mm).

F. Colors and Patterns: **As selected by Architect from full range of industry colors**.

## 2.2 INSTALLATION MATERIALS

A. Trowelable Leveling and Patching Compounds: Latex-modified, portland cement based or blended hydraulic-cement-based formulation provided or approved by manufacturer for applications indicated.

B. Adhesives: Water-resistant type recommended by manufacturer to suit floor tile and substrate conditions indicated.

1. Use adhesives that comply with the following limits for VOC content when calculated according to 40 CFR 59, Subpart D (EPA Method 24):

a. VCT and Asphalt Tile Adhesives: Not more than 50 g/L.
b. Rubber Floor Adhesives: Not more than 60 g/L.

C. Seamless-Installation Accessories:

1. Heat-Welding Bead: Manufacturer's solid-strand product for heat welding seams.

a. Color: **As selected by Architect from manufacturer's full range to contrast with floor tile**.

2. Chemical-Bonding Compound: Manufacturer's product for chemically bonding seams.

a. Use chemical-bonding compound that has a VOC content of **350** g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

D. Floor Polish: Provide protective liquid floor polish products as recommended by manufacturer.

E. Joint Sealant for Resilient Terrazzo Floor Tile: Silicone sealant of type and grade as recommended in writing by manufacturer to suit resilient terrazzo floor tile.

1. Use sealant that has a VOC content of not more than 250 g/L when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
2. Joint-Sealant Color: **As selected by Architect from manufacturer's full range to match floor tile**.

F. Sealers and Finish Coats for Resilient Terrazzo Floor Tile: Premium-type products as recommended by manufacturer for resilient terrazzo floor tile.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

A. Examine substrates, with Installer present, for compliance with requirements for maximum moisture content and other conditions affecting performance of the Work.

B. Verify that finishes of substrates comply with tolerances and other requirements specified in other Sections and that substrates are free of cracks, ridges, depressions, scale, and foreign deposits that might interfere with adhesion of floor tile.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

## 3.2 PREPARATION

A. Prepare substrates according to manufacturer's written instructions to ensure adhesion of resilient products.

B. Concrete Substrates: Prepare according to ASTM F 710.

1. Verify that substrates are dry and free of curing compounds, sealers, and hardeners.
2. Remove substrate coatings and other substances that are incompatible with adhesives and that contain soap, wax, oil, or silicone, using mechanical methods recommended by manufacturer. Do not use solvents.
3. Alkalinity and Adhesion Testing: Perform tests recommended by manufacturer. Proceed with installation only after substrates pass testing.
4. Moisture Testing: Perform tests recommended by manufacturer **and as follows**. Proceed with installation only after substrates pass testing.

    a. Perform anhydrous calcium chloride test, ASTM F 1869. Proceed with installation only after substrates have maximum moisture-vapor-emission rate of **3 lb of water/1000 sq. ft. (1.36 kg of water/92.9 sq. m)** in 24 hours.
    b. Perform relative humidity test using in situ probes, ASTM F 2170. Proceed with installation only after substrates have a maximum **75%** relative humidity level measurement.

C. Access Flooring Panels: Remove protective film of oil or other coating using method recommended by access flooring manufacturer.

D. Fill cracks, holes, and depressions in substrates with trowelable leveling and patching compound and remove bumps and ridges to produce a uniform and smooth substrate.

E. Do not install floor tiles until they are same temperature as space where they are to be installed.

1. Move resilient products and installation materials into spaces where they will be installed at least 48 hours in advance of installation.

F. Sweep and vacuum clean substrates to be covered by resilient products immediately before installation.

## 3.3 FLOOR TILE INSTALLATION

A. Comply with manufacturer's written instructions for installing floor tile.

B. Lay out floor tiles from center marks established with principal walls, discounting minor offsets, so tiles at opposite edges of room are of equal width. Adjust as necessary to avoid using cut widths that equal less than one-half tile at perimeter.

1. Lay tiles **in pattern indicated**.

C. Match floor tiles for color and pattern by selecting tiles from cartons in the same sequence as manufactured and packaged, if so numbered. Discard broken, cracked, chipped, or deformed tiles.

1. Lay tiles **with grain running in one direction in pattern of colors and sizes indicated**.

D. Scribe, cut, and fit floor tiles to butt neatly and tightly to vertical surfaces and permanent fixtures including built-in furniture, cabinets, pipes, outlets, and door frames.

E. Extend floor tiles into toe spaces, door reveals, closets, and similar openings. Extend floor tiles to center of door openings.

F. Maintain reference markers, holes, and openings that are in place or marked for future cutting by repeating on floor tiles as marked on substrates. Use chalk or other nonpermanent, nonstaining marking device.

G. Install floor tiles on covers for telephone and electrical ducts, building expansion-joint covers, and similar items in finished floor areas. Maintain overall continuity of color and pattern between pieces of tile installed on covers and adjoining tiles. Tightly adhere tile edges to substrates that abut covers and to cover perimeters.

H. Adhere floor tiles to flooring substrates using a full spread of adhesive applied to substrate to produce a completed installation without open cracks, voids, raising and puckering at joints, telegraphing of adhesive spreader marks, and other surface imperfections.

I. Seamless Installation:

1. Heat-Welded Seams: Comply with ASTM F 1516. Rout joints and heat weld with welding bead to permanently fuse sections into a seamless floor covering. Prepare, weld, and finish seams to produce surfaces flush with adjoining floor covering surfaces.
2. Chemically Bonded Seams: Bond seams with chemical-bonding compound to permanently fuse sections into a seamless floor covering. Prepare seams and apply compound to produce tightly fitted seams without gaps, overlays, or excess bonding compound on floor covering surfaces.

## 3.4 CLEANING AND PROTECTION

A. Comply with manufacturer's written instructions for cleaning and protection of floor tile.

B. Perform the following operations immediately after completing floor tile installation:

1. Remove adhesive and other blemishes from exposed surfaces.
2. Sweep and vacuum surfaces thoroughly.
3. Damp-mop surfaces to remove marks and soil.

C. Protect floor tile products from mars, marks, indentations, and other damage from construction operations and placement of equipment and fixtures during remainder of construction period.

D. Floor Polish: Remove soil, visible adhesive, and surface blemishes from floor tile surfaces before applying liquid floor polish.

1. Apply **two** coat(s).

E. Joint Sealant: Apply sealant to resilient terrazzo floor tile perimeter and around columns, at door frames, and at other joints and penetrations.

F. Sealers and Finish Coats: Remove soil, visible adhesive, and surface blemishes from resilient terrazzo floor tile surfaces before applying liquid cleaners, sealers, and finish products.

1. Sealer: Apply two base coats of liquid sealer.
2. Finish: Apply **two** coats of liquid floor finish.

G. Cover floor tile until Substantial Completion.

END OF SECTION 096519

# SECTION 099123 - INTERIOR PAINTING

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. This Section includes surface preparation and the application of paint systems on the following interior substrates:

1. Concrete.
2. Clay masonry.
3. Concrete masonry units (CMU).
4. Steel.
5. Galvanized metal.
6. Aluminum (not anodized or otherwise coated).
7. Wood.
8. Gypsum board.
9. Plaster.
10. Spray-textured ceilings.
11. Cotton or canvas insulation covering.

B. Related Sections include the following:

1. Division 05 Sections for shop priming of metal substrates with primers specified in this Section.
2. Division 06 Sections for shop priming carpentry with primers specified in this Section.
3. Division 08 Sections for factory priming windows and doors with primers specified in this Section.
4. Division 09 painting Sections for special-use coatings.
5. Division 09 Section "Exterior Painting" for surface preparation and the application of paint systems on exterior substrates.
6. Division 09 Section "Staining and Transparent Finishing" for surface preparation and the application of wood stains and transparent finishes on interior wood substrates.

### 1.3 SUBMITTALS

A. Product Data: For each type of product indicated.

B. Samples for Initial Selection: For each type of topcoat product indicated.

C. Samples for Verification: For each type of paint system and in each color and gloss of topcoat indicated.

1. Submit Samples on rigid backing, 8 inches (200 mm) square.
2. Step coats on Samples to show each coat required for system.
3. Label each coat of each Sample.
4. Label each Sample for location and application area.

D. Product List: For each product indicated, include the following:

1. Cross-reference to paint system and locations of application areas. Use same designations indicated on Drawings and in schedules.
2. Printout of current "MPI Approved Products List" for each product category specified in Part 2, with the proposed product highlighted.

E. LEED Submittal:

1. Product Data for Credit EQ 4.2: For paints, including printed statement of VOC content **and chemical components**.

## 1.4 QUALITY ASSURANCE

A. MPI Standards:

1. Products: Complying with MPI standards indicated and listed in "MPI Approved Products List."
2. Preparation and Workmanship: Comply with requirements in "MPI Architectural Painting Specification Manual" for products and paint systems indicated.

B. Mockups: Apply benchmark samples of each paint system indicated and each color and finish selected to verify preliminary selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.

1. Architect will select one surface to represent surfaces and conditions for application of each paint system specified in Part 3.

a. Wall and Ceiling Surfaces: Provide samples of at least 100 sq. ft. (9 sq. m).
b. Other Items: Architect will designate items or areas required.

2. Apply benchmark samples after permanent lighting and other environmental services have been activated.
3. Final approval of color selections will be based on benchmark samples.

a. If preliminary color selections are not approved, apply additional benchmark samples of additional colors selected by Architect at no added cost to Owner.

## 1.5 DELIVERY, STORAGE, AND HANDLING

A. Store materials not in use in tightly covered containers in well-ventilated areas with ambient temperatures continuously maintained at not less than 45 deg F (7 deg C).

1. Maintain containers in clean condition, free of foreign materials and residue.
2. Remove rags and waste from storage areas daily.

1.6 PROJECT CONDITIONS

A. Apply paints only when temperature of surfaces to be painted and ambient air temperatures are between 50 and 95 deg F (10 and 35 deg C).

B. Do not apply paints when relative humidity exceeds 85 percent; at temperatures less than 5 deg F (3 deg C) above the dew point; or to damp or wet surfaces.

1.7 EXTRA MATERIALS

A. Furnish extra materials described below that are from same production run (batch mix) as materials applied and that are packaged for storage and identified with labels describing contents.

1. Quantity: Furnish an additional **5** percent, but not less than **1 gal. (3.8 L)** of each material and color applied.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Benjamin Moore & Co.
2. PPG Architectural Finishes, Inc.
3. Sherwin-Williams Company (The).

2.2 PAINT, GENERAL

A. Material Compatibility:

1. Provide materials for use within each paint system that are compatible with one another and substrates indicated, under conditions of service and application as demonstrated by manufacturer, based on testing and field experience.
2. For each coat in a paint system, provide products recommended in writing by manufacturers of topcoat for use in paint system and on substrate indicated.

B. VOC Content of Field-Applied Interior Paints and Coatings: Provide products that comply with the following limits for VOC content, exclusive of colorants added to a tint base, when calculated according to 40 CFR 59, Subpart D (EPA Method 24); these requirements do not apply to paints and coatings that are applied in a fabrication or finishing shop:

1. Flat Paints, Coatings, and Primers: VOC content of not more than 50 g/L.
2. Nonflat Paints, Coatings, and Primers: VOC content of not more than 150 g/L.

3. Anti-Corrosive and Anti-Rust Paints Applied to Ferrous Metals: VOC not more than 250 g/L.
4. Floor Coatings: VOC not more than 100 g/L.
5. Shellacs, Clear: VOC not more than 730 g/L.
6. Shellacs, Pigmented: VOC not more than 550 g/L.
7. Flat Topcoat Paints: VOC content of not more than 50 g/L.
8. Nonflat Topcoat Paints: VOC content of not more than 150 g/L.
9. Anti-Corrosive and Anti-Rust Paints Applied to Ferrous Metals: VOC not more than 250 g/L.
10. Floor Coatings: VOC not more than 100 g/L.
11. Shellacs, Clear: VOC not more than 730 g/L.
12. Shellacs, Pigmented: VOC not more than 550 g/L.
13. Primers, Sealers, and Undercoaters: VOC content of not more than 200 g/L.
14. Dry-Fog Coatings: VOC content of not more than 400 g/L.
15. Zinc-Rich Industrial Maintenance Primers: VOC content of not more than 340 g/L.
16. Pre-Treatment Wash Primers: VOC content of not more than 420 g/L.

C. Chemical Components of Field-Applied Interior Paints and Coatings: Provide topcoat paints and anti-corrosive and anti-rust paints applied to ferrous metals that comply with the following chemical restrictions; these requirements do not apply to paints and coatings that are applied in a fabrication or finishing shop:

1. Aromatic Compounds: Paints and coatings shall not contain more than 1.0 percent by weight of total aromatic compounds (hydrocarbon compounds containing one or more benzene rings).
2. Restricted Components: Paints and coatings shall not contain any of the following:

    a. Acrolein.
    b. Acrylonitrile.
    c. Antimony.
    d. Benzene.
    e. Butyl benzyl phthalate.
    f. Cadmium.
    g. Di (2-ethylhexyl) phthalate.
    h. Di-n-butyl phthalate.
    i. Di-n-octyl phthalate.
    j. 1,2-dichlorobenzene.
    k. Diethyl phthalate.
    l. Dimethyl phthalate.
    m. Ethylbenzene.
    n. Formaldehyde.
    o. Hexavalent chromium.
    p. Isophorone.
    q. Lead.
    r. Mercury.
    s. Methyl ethyl ketone.
    t. Methyl isobutyl ketone.
    u. Methylene chloride.
    v. Naphthalene.
    w. Toluene (methylbenzene).
    x. 1,1,1-trichloroethane.

y. Vinyl chloride.

D. Colors: **As indicated in finish schedule**.

2.3 BLOCK FILLERS

A. Interior/Exterior Latex Block Filler: MPI #4.

1. VOC Content: E Range of **E2, E3**.

2.4 PRIMERS/SEALERS

A. Interior Latex Primer/Sealer: MPI #50.

1. VOC Content: E Range of **E1, E2, E3**.
2. Environmental Performance Rating: **EPR1, EPR 2, EPR 3**.

B. Interior Alkyd Primer/Sealer: MPI #45.

1. VOC Content: E Range of **E1**, **E2**.

C. Wood-Knot Sealer: Sealer recommended in writing by topcoat manufacturer for use in paint systems indicated.

2.5 METAL PRIMERS

A. Alkyd Anticorrosive Metal Primer: MPI #79.

1. VOC Content: E Range of **E1, E2**.

B. Quick-Drying Alkyd Metal Primer: MPI #76.

1. VOC Content: E Range of **E1, E2**, **E3**.

2.6 WOOD PRIMERS

A. Interior Latex-Based Wood Primer: MPI #39.

1. VOC Content: E Range of [**E1**] [**E2**] [**E3**].
2. Environmental Performance Rating: [**EPR 1**] [**EPR 2**] [**EPR 3**].

2.7 LATEX PAINTS

A. Interior Latex (Flat): MPI #53 (Gloss Level 1).

1. VOC Content: E Range of [**E1**] [**E2**] [**E3**].
2. Environmental Performance Rating: [**EPR 0.5**] [**EPR 1.5**] [**EPR 2.5**].

B. Interior Latex (Low Sheen): MPI #44 (Gloss Level 2).

1. VOC Content: E Range of [**E1**] [**E2**] [**E3**].
2. Environmental Performance Rating: [**EPR 1**] [**EPR 2**] [**EPR 3**].

C. Interior Latex (Eggshell): MPI #52 (Gloss Level 3).

1. VOC Content: E Range of [**E1**] [**E2**] [**E3**].
2. Environmental Performance Rating: [**EPR 1**] [**EPR 2**] [**EPR 3**].

D. Interior Latex (Satin): MPI #43 (Gloss Level 4).

1. VOC Content: E Range of [**E1**] [**E2**] [**E3**].
2. Environmental Performance Rating: [**EPR 1.5**] [**EPR 2**] [**EPR 2.5**] [**EPR 3.5**].

E. Interior Latex (Semigloss): MPI #54 (Gloss Level 5).

1. VOC Content: E Range of [**E1**] [**E2**] [**E3**].
2. Environmental Performance Rating: [**EPR 2**] [**EPR 3**] [**EPR 4**].

F. Interior Latex (Gloss): MPI #114 (Gloss Level 6, except minimum gloss of 65 units at 60 deg).

1. VOC Content: E Range of [**E1**] [**E2**] [**E3**].
2. Environmental Performance Rating: [**EPR 2**] [**EPR 3**] [**EPR 4**].

G. Institutional Low-Odor/VOC Latex (Flat): MPI #143 (Gloss Level 1).

1. VOC Content: E Range of E3.
2. Environmental Performance Rating: [**EPR 4**] [**EPR 5.5**].

H. Institutional Low-Odor/VOC Latex (Low Sheen): MPI #144 (Gloss Level 2).

1. VOC Content: E Range of E3.
2. Environmental Performance Rating: EPR 4.5.

I. Institutional Low-Odor/VOC Latex (Eggshell): MPI #145 (Gloss Level 3).

1. VOC Content: E Range of E3.
2. Environmental Performance Rating: EPR 4.5.

J. Institutional Low-Odor/VOC Latex (Semigloss): MPI #147 (Gloss Level 5).

1. VOC Content: E Range of E3.
2. Environmental Performance Rating: [**EPR 3**] [**EPR 5.5**].

K. High-Performance Architectural Latex (Low Sheen): MPI #138 (Gloss Level 2).

1. VOC Content: E Range of [**E1**] [**E2**] [**E3**].
2. Environmental Performance Rating: [**EPR 4**] [**EPR 5**] [**EPR 6**].

L. High-Performance Architectural Latex (Eggshell): MPI #139 (Gloss Level 3).

1. VOC Content: E Range of [**E2**] [**E3**].
2. Environmental Performance Rating: [**EPR 5**] [**EPR 6**].

M. High-Performance Architectural Latex (Satin): MPI #140 (Gloss Level 4).

1. VOC Content: E Range of [**E1**] [**E3**].
2. Environmental Performance Rating: [**EPR 4.5**] [**EPR 6.5**].

N. High-Performance Architectural Latex (Semigloss): MPI #141 (Gloss Level 5).

1. VOC Content: E Range of [**E1**] [**E2**] [**E3**].
2. Environmental Performance Rating: [**EPR 5**] [**EPR 6**] [**EPR 7**].

O. Exterior Latex (Flat): MPI #10 (Gloss Level 1).

1. VOC Content: E Range of [**E1**] [**E2**] [**E3**].

P. Exterior Latex (Semigloss): MPI #11 (Gloss Level 5).

1. VOC Content: E Range of [**E1**] [**E2**] [**E3**].

Q. Exterior Latex (Gloss): MPI #119 (Gloss Level 6, except minimum gloss of 65 units at 60 deg).

1. VOC Content: E Range of [**E1**] [**E2**] [**E3**].

## 2.8 ALKYD PAINTS

A. Interior Alkyd (Flat): MPI #49 (Gloss Level 1).

1. VOC Content: E Range of [**E1**] [**E2**] [**E3**].

B. Interior Alkyd (Eggshell): MPI #51 (Gloss Level 3).

1. VOC Content: E Range of [**E1**] [**E2**].

C. Interior Alkyd (Semigloss): MPI #47 (Gloss Level 5).

1. VOC Content: E Range of [**E1**] [**E2**].
2. Environmental Performance Rating: [**EPR 1**] [**EPR 2**] [**EPR 3**].

D. Interior Alkyd (Gloss): MPI #48 (Gloss Level 6).

1. VOC Content: E Range of [**E1**] [**E2**].

## 2.9 QUICK-DRYING ENAMELS

A. Quick-Drying Enamel (Semigloss): MPI #81 (Gloss Level 5).

1. VOC Content: E Range of [**E1**] [**E2**] [**E3**].

B. Quick-Drying Enamel (High Gloss): MPI #96 (Gloss Level 7).

1. VOC Content: E Range of [**E1**] [**E2**] [**E3**].

2.10 TEXTURED COATING

A. Latex Stucco and Masonry Textured Coating: MPI #42.

1. VOC Content: E Range of [**E2**] [**E3**].

2.11 DRY FOG/FALL COATINGS

A. Latex Dry Fog/Fall: MPI #118.

1. VOC Content: E Range of [**E1**] [**E2**] [**E3**].
2. Environmental Performance Rating: [**EPR 1**] [**EPR 2**] [**EPR 3**].

B. Waterborne Dry Fall: MPI #133.

1. VOC Content: E Range of [**E1**] [**E2**] [**E3**].
2. Environmental Performance Rating: [**EPR 1**] [**EPR 2**] [**EPR 3**].

C. Interior Alkyd Dry Fog/Fall: MPI #55.

1. VOC Content: E Range of [**E1**] [**E2**] [**E3**].

2.12 ALUMINUM PAINT

A. Aluminum Paint: MPI #1.

1. VOC Content: E Range of [**E1**] [**E2**] [**E3**].

2.13 FLOOR COATINGS

A. Interior Concrete Floor Stain: MPI #58.

1. VOC Content: E Range of [**E1**] [**E2**] [**E3**].
2. Environmental Performance Rating: EPR 2.

B. Interior/Exterior Clear Concrete Floor Sealer (Water Based): MPI #99.

1. VOC Content: E Range of [**E1**] [**E2**] [**E3**].

C. Interior/Exterior Clear Concrete Floor Sealer (Solvent Based): MPI #104.

1. VOC Content: E Range of [**E1**] [**E2**].

D. Interior/Exterior Latex Floor and Porch Paint (Low Gloss): MPI #60 (maximum Gloss Level 3).

1. VOC Content: E Range of [**E2**] [**E3**].
2. Environmental Performance Rating: EPR 3.

E. Exterior/Interior Alkyd Floor Enamel (Gloss): MPI #27 (Gloss Level 6).

1. VOC Content: E Range of [**E1**] [**E2**].
2. Additives: Manufacturer's standard additive to increase skid resistance of painted surface.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

A. Examine substrates and conditions, with Applicator present, for compliance with requirements for maximum moisture content and other conditions affecting performance of work.

B. Maximum Moisture Content of Substrates: When measured with an electronic moisture meter as follows:

1. Concrete: 12 percent.
2. Masonry (Clay and CMU): 12 percent.
3. Wood: 15 percent.
4. Gypsum Board: 12 percent.
5. Plaster: 12 percent.

C. Verify suitability of substrates, including surface conditions and compatibility with existing finishes and primers.

D. Begin coating application only after unsatisfactory conditions have been corrected and surfaces are dry.

1. Beginning coating application constitutes Contractor's acceptance of substrates and conditions.

### 3.2 PREPARATION

A. Comply with manufacturer's written instructions and recommendations in "MPI Architectural Painting Specification Manual" applicable to substrates indicated.

B. Remove plates, machined surfaces, and similar items already in place that are not to be painted. If removal is impractical or impossible because of size or weight of item, provide surface-applied protection before surface preparation and painting.

1. After completing painting operations, use workers skilled in the trades involved to reinstall items that were removed. Remove surface-applied protection if any.

2. Do not paint over labels of independent testing agencies or equipment name, identification, performance rating, or nomenclature plates.

C. Clean substrates of substances that could impair bond of paints, including dirt, oil, grease, and incompatible paints and encapsulants.

1. Remove incompatible primers and reprime substrate with compatible primers as required to produce paint systems indicated.

D. Concrete Substrates: Remove release agents, curing compounds, efflorescence, and chalk. Do not paint surfaces if moisture content or alkalinity of surfaces to be painted exceeds that permitted in manufacturer's written instructions.

E. Clay Masonry Substrates: Remove efflorescence and chalk. Do not paint surfaces if moisture content of surfaces or alkalinity of mortar joints to be painted exceed that permitted in manufacturer's written instructions.

F. Concrete Masonry Substrates: Remove efflorescence and chalk. Do not paint surfaces if moisture content or alkalinity of surfaces to be painted exceeds that permitted in manufacturer's written instructions.

G. Steel Substrates: Remove rust and loose mill scale. Clean using methods recommended in writing by paint manufacturer.

H. Galvanized-Metal Substrates: Remove grease and oil residue from galvanized sheet metal fabricated from coil stock by mechanical methods to produce clean, lightly etched surfaces that promote adhesion of subsequently applied paints.

I. Aluminum Substrates: Remove surface oxidation.

J. Wood Substrates:

1. Scrape and clean knots, and apply coat of knot sealer before applying primer.
2. Sand surfaces that will be exposed to view, and dust off.
3. Prime edges, ends, faces, undersides, and backsides of wood.
4. After priming, fill holes and imperfections in the finish surfaces with putty or plastic wood filler. Sand smooth when dried.

K. Gypsum Board Substrates: Do not begin paint application until finishing compound is dry and sanded smooth.

L. Plaster Substrates: Do not begin paint application until plaster is fully cured and dry.

M. Spray-Textured Ceiling Substrates: Do not begin paint application until surfaces are dry.

N. Cotton or Canvas Insulation Covering Substrates: Remove dust, dirt, and other foreign material that might impair bond of paints to substrates.

## 3.3 APPLICATION

A. Apply paints according to manufacturer's written instructions.

1. Use applicators and techniques suited for paint and substrate indicated.
2. Paint surfaces behind movable equipment and furniture same as similar exposed surfaces. Before final installation, paint surfaces behind permanently fixed equipment or furniture with prime coat only.
3. Paint front and backsides of access panels, removable or hinged covers, and similar hinged items to match exposed surfaces.

B. Tint each undercoat a lighter shade to facilitate identification of each coat if multiple coats of same material are to be applied. Tint undercoats to match color of topcoat, but provide sufficient difference in shade of undercoats to distinguish each separate coat.

C. If undercoats or other conditions show through topcoat, apply additional coats until cured film has a uniform paint finish, color, and appearance.

D. Apply paints to produce surface films without cloudiness, spotting, holidays, laps, brush marks, roller tracking, runs, sags, ropiness, or other surface imperfections. Cut in sharp lines and color breaks.

E. Painting Mechanical and Electrical Work: Paint items exposed in equipment rooms and occupied spaces including, but not limited to, the following:

1. Mechanical Work:

a. Uninsulated metal piping.
b. Uninsulated plastic piping.
c. Pipe hangers and supports.
d. Tanks that do not have factory-applied final finishes.
e. Visible portions of internal surfaces of metal ducts, without liner, behind air inlets and outlets.
f. Duct, equipment, and pipe insulation having cotton or canvas insulation covering or other paintable jacket material.
g. Mechanical equipment that is indicated to have a factory-primed finish for field painting.

2. Electrical Work:

a. Switchgear.
b. Panelboards.
c. Electrical equipment that is indicated to have a factory-primed finish for field painting.

## 3.4 FIELD QUALITY CONTROL

A. Testing of Paint Materials: Owner reserves the right to invoke the following procedure at any time and as often as Owner deems necessary during the period when paints are being applied:

1. Owner will engage the services of a qualified testing agency to sample paint materials being used. Samples of material delivered to Project site will be taken, identified, sealed, and certified in presence of Contractor.
2. Testing agency will perform tests for compliance with product requirements.
3. Owner may direct Contractor to stop applying paints if test results show materials being used do not comply with product requirements. Contractor shall remove noncomplying-paint materials from Project site, pay for testing, and repaint surfaces painted with rejected materials. Contractor will be required to remove rejected materials from previously painted surfaces if, on repainting with complying materials, the two paints are incompatible.

## 3.5 CLEANING AND PROTECTION

A. At end of each workday, remove rubbish, empty cans, rags, and other discarded materials from Project site.

B. After completing paint application, clean spattered surfaces. Remove spattered paints by washing, scraping, or other methods. Do not scratch or damage adjacent finished surfaces.

C. Protect work of other trades against damage from paint application. Correct damage to work of other trades by cleaning, repairing, replacing, and refinishing, as approved by Architect, and leave in an undamaged condition.

D. At completion of construction activities of other trades, touch up and restore damaged or defaced painted surfaces.

## 3.6 INTERIOR PAINTING SCHEDULE

A. Concrete Substrates, Nontraffic Surfaces:

1. Latex System: MPI INT 3.1E.

    a. Prime Coat: Interior latex matching topcoat.
    b. Intermediate Coat: Interior latex matching topcoat.
    c. Topcoat: Interior latex **(flat**).

2. Latex Over Sealer System: MPI INT 3.1A.

    a. Prime Coat: Interior latex primer/sealer.
    b. Intermediate Coat: Interior latex matching topcoat.
    c. Topcoat: Interior latex **(flat)**

3. Latex Over Latex Aggregate System: MPI INT 3.1B.

    a. Prime Coat: Latex stucco and masonry textured coating.
    b. Intermediate Coat: Exterior latex matching topcoat.
    c. Topcoat: Exterior latex **(flat)**

4. Alkyd System: MPI INT 3.1D.

a. Prime Coat: Interior latex primer/sealer.
b. Intermediate Coat: Interior alkyd matching topcoat.
c. Topcoat: Interior alkyd **(flat)**

5. Institutional Low-Odor/VOC Latex System: MPI INT 3.1M.

a. Prime Coat: Institutional low-odor/VOC interior latex matching topcoat.
b. Intermediate Coat: Institutional low-odor/VOC interior latex matching topcoat.
c. Topcoat: Institutional low-odor/VOC interior latex **(flat)**.

6. High-Performance Architectural Latex System: MPI INT 3.1C.

a. Prime Coat: Interior latex primer/sealer.
b. Intermediate Coat: High-performance architectural latex matching topcoat.
c. Topcoat: High-performance architectural latex **(low sheen)**.

B. Concrete Substrates, Traffic Surfaces:

1. Latex Floor Enamel System: MPI INT 3.2A.

a. Prime Coat: Interior/exterior latex floor and porch paint (low gloss).
b. Intermediate Coat: Interior/exterior latex floor and porch paint (low gloss).
c. Topcoat: Interior/exterior latex floor and porch paint (low gloss).

2. Alkyd Floor Enamel System: MPI INT 3.2B.

a. Prime Coat: Exterior/interior alkyd floor enamel (gloss).
b. Intermediate Coat: Exterior/interior alkyd floor enamel (gloss).
c. Topcoat: Exterior/interior alkyd floor enamel (gloss).

3. Concrete Stain System: MPI INT 3.2E.

a. First Coat: Interior concrete floor stain.
b. Topcoat: Interior concrete floor stain.

4. Clear Sealer System: MPI INT 3.2F.

a. First Coat: Interior/exterior clear concrete floor sealer (solvent based).
b. Topcoat: Interior/exterior clear concrete floor sealer (solvent based).

5. Water-Based Clear Sealer System: MPI INT 3.2G.

a. First Coat: Interior/exterior clear concrete floor sealer (water based).
b. Topcoat: Interior/exterior clear concrete floor sealer (water based).

C. Clay-Masonry Substrates:

1. Latex System: MPI INT 4.1A.

a. Prime Coat: Interior latex matching topcoat.
b. Intermediate Coat: Interior latex matching topcoat.
c. Topcoat: Interior latex **(flat)**.

2. Alkyd System: MPI INT 4.1D.

    a. Prime Coat: Interior latex primer/sealer.
    b. Intermediate Coat: Interior alkyd matching topcoat.
    c. Topcoat: Interior alkyd **(flat)**.

3. Latex Aggregate System: MPI INT 4.1B.

    a. Prime Coat: As recommended in writing by topcoat manufacturer.
    b. Intermediate Coat: As recommended in writing by topcoat manufacturer.
    c. Topcoat: Latex stucco and masonry textured coating.

4. Institutional Low-Odor/VOC Latex System: MPI INT 4.1M.

    a. Prime Coat: Institutional low-odor/VOC interior latex matching topcoat.
    b. Intermediate Coat: Institutional low-odor/VOC interior latex matching topcoat.
    c. Topcoat: Institutional low-odor/VOC interior latex **(flat)**.

5. High-Performance Architectural Latex System: MPI INT 4.1L.

    a. Prime Coat: High-performance architectural latex matching topcoat.
    b. Intermediate Coat: High-performance architectural latex matching topcoat.
    c. Topcoat: High-performance architectural latex **(low sheen)**.

D. CMU Substrates:

1. Latex System: MPI INT 4.2A.

    a. Prime Coat: Interior/exterior latex block filler.
    b. Intermediate Coat: Interior latex matching topcoat.
    c. Topcoat: Interior latex **(flat)**

2. Alkyd System: MPI INT 4.2C.

    a. Prime Coat: Interior/exterior latex block filler.
    b. Intermediate Coat: Interior alkyd matching topcoat.
    c. Topcoat: Interior alkyd **(flat)**

3. Alkyd Over Latex Sealer System: MPI INT 4.2N.

    a. Prime Coat: Interior/exterior latex block filler.
    b. Sealer Coat: Interior latex primer/sealer.
    c. Intermediate Coat: Interior alkyd matching topcoat.
    d. Topcoat: Interior alkyd **(flat)**

4. Institutional Low-Odor/VOC Latex System: MPI INT 4.2E.

    a. Prime Coat: Interior/exterior latex block filler.
    b. Intermediate Coat: Institutional low-odor/VOC interior latex matching topcoat.
    c. Topcoat: Institutional low-odor/VOC interior latex **(flat)**.

5. High-Performance Architectural Latex System: MPI INT 4.2D.

a. Prime Coat: Interior/exterior latex block filler.
b. Intermediate Coat: High-performance architectural latex matching topcoat.
c. Topcoat: High-performance architectural latex **(semigloss)**.

E. Steel Substrates:

1. Quick-Drying Enamel System: MPI INT 5.1A.

a. Prime Coat: Quick-drying alkyd metal primer.
b. Intermediate Coat: Quick-drying enamel matching topcoat.
c. Topcoat: Quick-drying enamel **semigloss**

2. Water-Based Dry-Fall System: MPI INT 5.1C.

a. Prime Coat: **Quick-drying alkyd** metal primer.
b. Topcoat: **Waterborne dry fall**.

3. Alkyd Dry-Fall System: MPI INT 5.1D.

a. Prime Coat: [**Quick-drying alkyd** metal primer.
b. Topcoat: Interior alkyd dry fog/fall.

4. Latex Over Alkyd Primer System: MPI INT 5.1Q.

a. Prime Coat: **Quick-drying alkyd** metal primer.
b. Intermediate Coat: Interior latex matching topcoat.
c. Topcoat: Interior latex **(flat)**.

5. Alkyd System: MPI INT 5.1E.

a. Prime Coat: **Quick-drying alkyd** metal primer.
b. Intermediate Coat: Interior alkyd matching topcoat.
c. Topcoat: Interior alkyd **(flat)**.

6. Aluminum Paint System: MPI INT 5.1M.

a. Prime Coat: **Quick-drying alkyd** metal primer.
b. Intermediate Coat: Aluminum paint.
c. Topcoat: Aluminum paint.

7. Institutional Low-Odor/VOC Latex System: MPI INT 5.1S.

a. Prime Coat: Rust-inhibitive primer (water based).
b. Intermediate Coat: Institutional low-odor/VOC interior latex matching topcoat.
c. Topcoat: Institutional low-odor/VOC interior latex **(flat)**.

8. High-Performance Architectural Latex System: MPI INT 5.1R.

a. Prime Coat: **Quick-drying alkyd** metal primer.
b. Intermediate Coat: High-performance architectural latex matching topcoat.
c. Topcoat: High-performance architectural latex **(low sheen)**.

F. Galvanized-Metal Substrates:

1. Water-Based Dry-Fall System: MPI INT 5.3H.

a. Prime Coat: Waterborne dry fall.
b. Topcoat: Waterborne dry fall.

2. Alkyd Dry-Fall System: MPI INT 5.3F.

a. Prime Coat: Cementitious galvanized-metal primer.
b. Topcoat: Interior alkyd dry fog/fall.

3. Latex System: MPI INT 5.3A.

a. Prime Coat: Cementitious galvanized-metal primer.
b. Intermediate Coat: Interior latex matching topcoat.
c. Topcoat: Interior latex **(flat)**.

4. Latex Over Waterborne Primer System: MPI INT 5.3J.

a. Prime Coat: Waterborne galvanized-metal primer.
b. Intermediate Coat: Interior latex matching topcoat.
c. Topcoat: Interior latex **(flat)**.

5. Alkyd System: MPI INT 5.3C.

a. Prime Coat: Cementitious galvanized-metal primer.
b. Intermediate Coat: Interior alkyd matching topcoat.
c. Topcoat: Interior alkyd **(flat)**

6. Aluminum Paint System: MPI INT 5.3G.

a. Prime Coat: Cementitious galvanized-metal primer.
b. Intermediate Coat: Aluminum paint.
c. Topcoat: Aluminum paint.

7. Institutional Low-Odor/VOC Latex System: MPI INT 5.3N.

a. Prime Coat: Waterborne galvanized-metal primer.
b. Intermediate Coat: Institutional low-odor/VOC interior latex matching topcoat.
c. Topcoat: Institutional low-odor/VOC interior latex **(flat)**

8. High-Performance Architectural Latex System: MPI INT 5.3M.

a. Prime Coat: Waterborne galvanized-metal primer.
b. Intermediate Coat: High-performance architectural latex matching topcoat.
c. Topcoat: High-performance architectural latex **(low sheen)**

G. Aluminum (Not Anodized or Otherwise Coated) Substrates:

1. Latex System: MPI INT 5.4H.

a. Prime Coat: Quick-drying primer for aluminum.
b. Intermediate Coat: Interior latex matching topcoat.
c. Topcoat: Interior latex **(flat)**

2. Alkyd Over Vinyl Wash Primer System: MPI INT 5.4A.

a. Prime Coat: Vinyl wash primer.
b. Intermediate Coat: Interior alkyd matching topcoat.
c. Topcoat: Interior alkyd **(flat)**

3. Alkyd Over Quick-Drying Primer System: MPI INT 5.4J.

a. Prime Coat: Quick-drying primer for aluminum.
b. Intermediate Coat: Interior alkyd matching topcoat.
c. Topcoat: Interior alkyd **(flat)**

4. Aluminum Paint System: MPI INT 5.4D.

a. Prime Coat: Vinyl wash primer.
b. Intermediate Coat: Aluminum paint.
c. Topcoat: Aluminum paint.

5. Institutional Low-Odor/VOC Latex System: MPI INT 5.4G.

a. Prime Coat: Quick-drying primer for aluminum.
b. Intermediate Coat: Institutional low-odor/VOC interior latex matching topcoat.
c. Topcoat: Institutional low-odor/VOC interior latex **(flat)**

6. High-Performance Architectural Latex System: MPI INT 5.4F.

a. Prime Coat: Quick-drying primer for aluminum.
b. Intermediate Coat: High-performance architectural latex matching topcoat.
c. Topcoat: High-performance architectural latex **(low sheen)**

H. Glue-Laminated Beam and Column Substrates:

1. Latex System: MPI INT 6.1M.

a. Prime Coat: Interior latex-based wood primer.
b. Intermediate Coat: Interior latex matching topcoat.
c. Topcoat: Interior latex **(flat)**

2. Latex Over Alkyd Primer System: MPI INT 6.1A.

a. Prime Coat: Interior alkyd primer/sealer.
b. Intermediate Coat: Interior latex matching topcoat.
c. Topcoat: Interior latex **(flat)**.

3. Alkyd System: MPI INT 6.1B.

a. Prime Coat: Interior alkyd primer/sealer.
b. Intermediate Coat: Interior alkyd matching topcoat.

c. Topcoat: Interior alkyd **(flat)**, **(eggshell)**, **(semigloss)**, **(gloss)**.

4. Institutional Low-Odor/VOC Latex System: MPI INT 6.1Q.

a. Prime Coat: Interior latex-based wood primer.
b. Intermediate Coat: Institutional low-odor/VOC interior latex matching topcoat.
c. Topcoat: Institutional low-odor/VOC interior latex **(flat)**.

5. High-Performance Architectural Latex System: MPI INT 6.1N.

a. Prime Coat: Interior latex-based wood primer.
b. Intermediate Coat: High-performance architectural latex matching topcoat.
c. Topcoat: High-performance architectural latex **(low sheen)**.

I. Dressed Lumber Substrates: Including **architectural woodwork**.

1. Latex System: MPI INT 6.3T.

a. Prime Coat: Interior latex-based wood primer.
b. Intermediate Coat: Interior latex matching topcoat.
c. Topcoat: Interior latex **(semigloss)**

2. Latex Over Alkyd Primer System: MPI INT 6.3U.

a. Prime Coat: Interior alkyd primer/sealer.
b. Intermediate Coat: Interior latex matching topcoat.
c. Topcoat: Interior latex **(semigloss)**

3. Alkyd System: MPI INT 6.3B.

a. Prime Coat: Interior alkyd primer/sealer.
b. Intermediate Coat: Interior alkyd matching topcoat.
c. Topcoat: Interior alkyd [**(semigloss)**

4. Institutional Low-Odor/VOC Latex System: MPI INT 6.3V.

a. Prime Coat: Interior latex-based wood primer.
b. Intermediate Coat: Institutional low-odor/VOC interior latex matching topcoat.
c. Topcoat: Institutional low-odor/VOC interior latex [**(flat)**] [**(low sheen)**] [**(eggshell)**] [**(semigloss)**].

5. High-Performance Architectural Latex System: MPI INT 6.3A.

a. Prime Coat: Interior latex-based wood primer.
b. Intermediate Coat: High-performance architectural latex matching topcoat.
c. Topcoat: High-performance architectural latex **(low sheen)**.

J. Wood Panel Substrates: Including **painted plywood**, **medium-density fiberboard**, **hardboard**.

1. Latex System: MPI INT 6.4R.

a. Prime Coat: Interior latex-based wood primer.
b. Intermediate Coat: Interior latex matching topcoat.
c. Topcoat: Interior latex **(semigloss)**.

2. Latex Over Alkyd Primer System: MPI INT 6.4A.

a. Prime Coat: Interior alkyd primer/sealer.
b. Intermediate Coat: Interior latex matching topcoat.
c. Topcoat: Interior latex **(flat)**

3. Alkyd System: MPI INT 6.4B.

a. Prime Coat: Interior alkyd primer/sealer.
b. Intermediate Coat: Interior alkyd matching topcoat.
c. Topcoat: Interior alkyd **(flat)**.

4. Institutional Low-Odor/VOC Latex System: MPI INT 6.4T.

a. Prime Coat: Interior latex-based wood primer.
b. Intermediate Coat: Institutional low-odor/VOC interior latex matching topcoat.
c. Topcoat: Institutional low-odor/VOC interior latex **(flat)**.

5. High-Performance Architectural Latex System: MPI INT 6.4S.

a. Prime Coat: Interior latex-based wood primer.
b. Intermediate Coat: High-performance architectural latex matching topcoat.
c. Topcoat: High-performance architectural latex **(low sheen)**.

K. Dimension Lumber Substrates, Nontraffic Surfaces: Including **exposed joists**, **exposed beams**

1. Latex System: MPI INT 6.2D.

a. Prime Coat: Interior latex-based wood primer.
b. Intermediate Coat: Interior latex matching topcoat.
c. Topcoat: Interior latex [**(flat)**] [**(low sheen)**] [**(eggshell)**] [**(satin)**] [**(semigloss)**] [**(gloss)**].

2. Latex Over Alkyd Primer System: MPI INT 6.2A.

a. Prime Coat: Interior alkyd primer/sealer.
b. Intermediate Coat: Interior latex matching topcoat.
c. Topcoat: Interior latex **(flat)**

3. Alkyd System: MPI INT 6.2C.

a. Prime Coat: Interior alkyd primer/sealer.
b. Intermediate Coat: Interior alkyd matching topcoat.
c. Topcoat: Interior alkyd **(flat)**

4. Institutional Low-Odor/VOC Latex System: MPI INT 6.2L.

a. Prime Coat: Interior latex-based wood primer.

b. Intermediate Coat: Institutional low-odor/VOC interior latex matching topcoat.
c. Topcoat: Institutional low-odor/VOC interior latex **(flat)**.

5. High-Performance Architectural Latex System: MPI INT 6.2B.

a. Prime Coat: Interior alkyd primer/sealer.
b. Intermediate Coat: High-performance architectural latex matching topcoat.
c. Topcoat: High-performance architectural latex **(low sheen)**

L. Wood Substrates, Traffic Surfaces:

1. Latex Floor Paint System: MPI INT 6.5G.

a. Prime Coat: Interior alkyd primer/sealer.
b. Intermediate Coat: Interior/exterior latex floor and porch paint (low gloss).
c. Topcoat: Interior/exterior latex floor and porch paint (low gloss).

2. Alkyd Floor Enamel System: MPI INT 6.5A.

a. Prime Coat: Exterior/interior alkyd floor enamel (gloss).
b. Intermediate Coat: Exterior/interior alkyd floor enamel (gloss).
c. Topcoat: Exterior/interior alkyd floor enamel (gloss).

M. Gypsum Board Substrates:

1. Latex System: MPI INT 9.2A.

a. Prime Coat: Interior latex **primer/sealer**.
b. Intermediate Coat: Interior latex matching topcoat.
c. Topcoat: Interior latex **(flat)**

2. Alkyd Over Latex Primer System: MPI INT 9.2C.

a. Prime Coat: Interior latex primer/sealer.
b. Intermediate Coat: Interior alkyd matching topcoat.
c. Topcoat: Interior alkyd **(flat)**.

3. Institutional Low-Odor/VOC Latex System: MPI INT 9.2M.

a. Prime Coat: Interior latex primer/sealer.
b. Intermediate Coat: Institutional low-odor/VOC interior latex matching topcoat.
c. Topcoat: Institutional low-odor/VOC interior latex **(flat)**.

4. High-Performance Architectural Latex System: MPI INT 9.2B.

a. Prime Coat: Interior latex primer/sealer.
b. Intermediate Coat: High-performance architectural latex matching topcoat.
c. Topcoat: High-performance architectural latex **(low sheen)**.

N. Plaster Substrates:

1. Latex System: MPI INT 9.2A.

a. Prime Coat: Interior latex **primer/sealer**.
b. Intermediate Coat: Interior latex matching topcoat.
c. Topcoat: Interior latex **(flat)**

2. Latex Over Alkyd Primer System: MPI INT 9.2K.

a. Prime Coat: Interior alkyd primer/sealer.
b. Intermediate Coat: Interior latex matching topcoat.
c. Topcoat: Interior latex **(flat)**.

3. Alkyd Over Latex Primer System: MPI INT 9.2C.

a. Prime Coat: Interior latex primer/sealer.
b. Intermediate Coat: Interior alkyd matching topcoat.
c. Topcoat: Interior alkyd **(flat)**.

4. Institutional Low-Odor/VOC Latex System: MPI INT 9.2M.

a. Prime Coat: Interior latex primer/sealer.
b. Intermediate Coat: Institutional low-odor/VOC interior latex matching topcoat.
c. Topcoat: Institutional low-odor/VOC interior latex **(flat)**.

5. High-Performance Architectural Latex System: MPI INT 9.2B.

a. Prime Coat: Interior latex primer/sealer.
b. Intermediate Coat: High-performance architectural latex matching topcoat.
c. Topcoat: High-performance architectural latex **(low sheen)**

END OF SECTION 099123

**SECTION 23 37 00**
**AIR OUTLETS AND INLETS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

A. Roof Curbs

B. Air Outlets and Inlets: Diffusers, Registers, and Grilles.

**1.2 RELATED WORK**

A. Outdoor and Exhaust Louvers: Section 08 90 00, LOUVERS AND VENTS.

B. Kitchen Hoods: Section 23 38 13, COMMERCIAL-KITCHEN HOODS.

C. Fume Hoods: Section 11 53 13, LABORATORY FUME HOODS.

D. Seismic Reinforcing: Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

E. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

F. Noise Level Requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

G. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

**1.3 QUALITY ASSURANCE**

A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

B. Fire Safety Code: Comply with NFPA 90A.

**1.4 SUBMITTALS**

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Air intake/exhaust hoods.

2. Diffusers, registers, grilles and accessories.

C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

**1.5 APPLICABLE PUBLICATIONS**

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air Diffusion Council Test Code:

1062 GRD-84.....Certification, Rating, and Test Manual 4th Edition

C. American Society of Civil Engineers (ASCE):

ASCE7-05.....Minimum Design Loads for Buildings and Other Structures

D. American Society for Testing and Materials (ASTM):

A167-99 (2004).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip

B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

E. National Fire Protection Association (NFPA):

90A-09.....Standard for the Installation of Air Conditioning and Ventilating Systems

F. Underwriters Laboratories, Inc. (UL):

181-08.....UL Standard for Safety Factory-Made Air Ducts and Connectors

**PART 2 - PRODUCTS**

**2.1 GRAVITY INTAKE/EXHAUST VENTILATORS (ROOF MOUNTED)**

A. Aluminum, ASTM B209, louvered, spun, or fabricated using panel sections with roll-formed edges, 13 mm (1/2 inch) mesh aluminum welded wire bird screen, with gravity or motorized dampers where shown, accessible interior, designed for wind velocity specified in Paragraph 3.3.

1. Spun Intake/Exhaust Ventilators: Spun aluminum structural components shall be constructed of minimum 1.3 mm (16 Gauge) marine alloy aluminum, bolted to a rigid aluminum support structure. The aluminum base shall have continuously welded curb cap corners for maximum leak protection. The spun aluminum baffle shall have a rolled bead for added strength.
2. Louvered Intake/Exhaust Hoods: Louvered hood constructed from 0.081 Gauge extruded aluminum tiers welded to a minimum 3.3 mm (8 Gauge) aluminum support structure. The aluminum hood shall be constructed of a minimum 0.064 marine alloy aluminum and provided with a layer of anti-condensate coating. The aluminum base shall have continuously welded curb cap corners for maximum leak protection.
3. Low Silhouette Intake/Exhaust Ventilator: The unit shall be of bolted and welded construction utilizing corrosion resistant fasteners. The aluminum hood shall be constructed of minimum 1.60 mm (14 Gauge) marine alloy aluminum, bolted to a minimum 3.25 mm (8 Gauge) aluminum support structure. The aluminum base shall have continuously welded curb cap corners for maximum leak protection.

Birdscreen constructed of 13 mm (1/2 inch) mesh shall be mounted across the relief opening.

B. See ventilator schedule on the drawings. Sizes shown on the drawings designate throat size. Area of ventilator perimeter opening shall be not less than the throat area.

C. Dampers for Gravity Ventilators without Duct Connection: Construct damper of the same material as the ventilator and of the design to completely close opening or remain wide open. Hold damper in closed position by a brass chain and catch. Extend chains 300 mm (12 inches) below and engage catch when damper is closed.

D. See paragraph 3.3 for Intake/Exhaust exposed to high wind velocities.

E. Provide Roof Curb by unit manufacturer. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION for additional requirements.

**2.2 EQUIPMENT SUPPORTS**

Refer to Section 21 05 11, COMMON WORK RESULTS FOR FIRE SUPPRESSION, Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

**2.3 AIR OUTLETS AND INLETS**

A. Materials:

1. Steel or aluminum except that all supply air outlets installed in operating rooms and Cystoscopy rooms (see Article 2.3C.3) shall be stainless steel. Use aluminum air outlets and inlets for facilities located in high-humidity areas. Exhaust air registers located in combination toilets and shower stalls shall be constructed from aluminum. Provide manufacturer's standard gasket.
2. Exposed Fastenings: The same material as the respective inlet or outlet. Fasteners for aluminum may be stainless steel.
3. Contractor shall review all ceiling drawings and details and provide all ceiling mounted devices with appropriate dimensions and trim for the specific locations.

B. Performance Test Data: In accordance with Air Diffusion Council Code 1062GRD. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT for NC criteria.

C. Air Supply Outlets:

1. Ceiling Diffusers: Suitable for surface mounting, exposed T-bar or special tile ceilings, off-white finish, square or round neck

connection as shown on the drawings. Provide plaster frame for units in plaster ceilings.

a. Square, louver, fully adjustable pattern: Round neck, surface mounting unless shown otherwise on the drawings. Provide equalizing or control grid and volume control damper.

b. Louver face type: Square or rectangular, removable core for 1, 2, 3, or 4 way directional pattern. Provide equalizing or control grid and opposed blade damper.

c. Perforated face type: Manual adjustment for one-, two-, three-, or four-way horizontal air distribution pattern without change of air volume or pressure. Provide equalizing or control grid and opposed blade over overlapping blade damper. Perforated face diffusers for VAV systems shall have the pattern controller on the inner face, rather than in the neck and designed to discharge air horizontally at the ceiling maintaining a Coanda effect.

d. Slot diffuser/plenum:

1) Diffuser: Frame and support bars shall be constructed of heavy gauge extruded aluminum. Form slots or use adjustable pattern controllers, to provide stable, horizontal air flow pattern over a wide range of operating conditions.

2) Galvanized steel boot lined with 13 mm (1/2 inch) thick fiberglass conforming to NFPA 90A and complying with UL 181 for erosion. The internal lining shall be factory-fabricated, anti-microbial, and non-friable.

3) Provide inlet connection diameter equal to duct diameter shown on drawings or provide transition coupling if necessary. Inlet duct and plenum size shall be as recommended by the manufacturer.

4) Maximum pressure drop at design flow rate: 37 Pa (0.15 inch W.G.)

2. Linear Bar Grilles and Diffusers: Extruded aluminum, manufacturer's standard finish, and positive holding concealed fasteners.

a. Margin Frame: Flat, 20 mm (3/4 inch) wide.

b. Bars: Minimum 5 mm (3/16 inch) wide by 20 mm (3/4 inch) deep, zero deflection unless otherwise shown. Bar spacing shall be a minimum of 3 mm (1/8 inch) on center. Reinforce bars on 450 mm (18 inch) center for sidewall units and on 150 mm (6 inch) center for units installed in floor or sills.

c. Provide opposed blade damper and equalizing or control grid where shown.

3. Supply Registers: Double deflection type with horizontal face bars and opposed blade damper with removable key operator.
   a. Margin: Flat, 30 mm (1-1/4 inches) wide.
   b. Bar spacing: 20 mm (3/4 inch) maximum.
   c. Finish: Off white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded with manufacturer's standard finish.
4. Supply Grilles: Same as registers but without the opposed blade damper.

DESIGNER'S NOTE:
1. Drum Louvers are typically provided in high bay/Long throw applications.

5. Drum Louvers: Aluminum construction, drum louver, with pivoted blades and rotating drum to adjust length of throw and direction.
   a. Register shall have integral; face adjustable, opposed blade damper constructed of heavy gauge steel. Damper shall be operable from the face of the register. Units shall be nozzle type with adjustable discharge pattern.

DESIGNER'S NOTE:
1. Designed for medium throw with low air volumes.

6. Jet Diffusers: Aluminum construction (nozzle and frame) suitable for wall or ceiling mounting or direct mounting on ducts.

D. Return and Exhaust Registers and Grilles: Provide opposed blade damper without removable key operator for registers.
   1. Finish: Off-white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded aluminum with manufacturer's standard aluminum finish.
   2. Standard Type: Fixed horizontal face bars set at 30 to 45 degrees, approximately 30 mm (1-1/4 inch) margin.
   3. Perforated Face Type: To match supply units.
   4. Grid Core Type: 13 mm by 13 mm (1/2 inch by 1/2 inch) core with 30 mm (1-1/4 inch) margin.
   5. Linear Type: To match supply units.
   6. Door Grilles: Are furnished with the doors.

7. Egg Crate Grilles: Aluminum or Painted Steel 1/2 by 1/2 by 1/2 inch grid providing 90% free area.
   a. Heavy extruded aluminum frame shall have countersunk screw mounting. Unless otherwise indicated, register blades and frame shall have factory applied white finish.
   b. Grille shall be suitable for duct or surface mounting as indicated on drawings. All necessary appurtenances shall be provided to allow for mounting.

E. Supply Registers in Psychiatric Rooms: Supply air registers shall be security type, steel with perforated faceplate, flat surface margin, extension sleeve, opposed blade damper and back mounting flanges. Faceplate shall be 5 mm (3/16 inch) (minimum) with 5x5 mm holes on 7 mm (3/16 by 3/16 inch holes on 9/32 inch) spacing and a minimum free area of 45 percent. Wall sleeve shall be 5 mm (3/16 inch) thick (minimum).

F. Air Inlet Registers in Psychiatric Rooms: Return, exhaust, transfer and relief air registers shall be security type, steel with perforated faceplate, flat surface margin, wall sleeve, opposed blade damper and back mounting flanges. Faceplate shall be 5 mm (3/16 inch) (minimum) with 5x5 mm holes on 7 mm (3/16 by 3/16 inch holes on 9/32 inch) spacing and a minimum free area of 45 percent. Wall sleeve shall be 5 mm (3/16 inch) thick (minimum).

G. Acoustic Transfer Grille: Aluminum, suitable for partition or wall mounting.

**2.4 WIRE MESH GRILLE**

A. Fabricate grille with 2 x 2 mesh 13 mm (1/2 inch) galvanized steel or aluminum hardware cloth in a spot welded galvanized steel frame with approximately 40 mm (1-1/2 inch) margin.

B. Use grilles where shown in unfinished areas such as mechanical rooms.

**2.5 FILTER RETURN/EXHAUST GRILLE**

A. Provide grille with in stream 1-inch deep MERV 4 filter and removable face.
   1. Finish: Off-white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded aluminum with manufacturer's standard aluminum finish. Stainless Steel shall be No. 4 finish.
   2. Standard Type: Fixed horizontal face bars set at 30 to 45 degrees, approximately 30 mm (1-1/4 inch) margin.

3. Steel, Aluminum, or Stainless steel as scheduled.
4. Standard face connected to a mounting frame with space for a throwaway filter. Hold face closed by a locking screw. Provide retaining clips to hold filter in place. Provide fiberglass throwaway filter.

**PART 3 - EXECUTION**

**3.1 INSTALLATION**

A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.

B. Protection and Cleaning: Protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by Resident Engineer. Protect equipment during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting.

**3.2 INTAKE/ EXHAUST HOODS EXPOSED TO WIND VELOCITY**

Provide additional support and bracing to all exposed ductwork installed on the roof or outside the building to withstand wind velocity of 145 km/h (90 mph) or, in coastal areas, as defined in ASCE 7 Fig. 1.

**3.3 TESTING, ADJUSTING AND BALANCING (TAB)**

Refer to Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

**3.4 OPERATING AND PERFORMANCE TESTS**

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION

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## SECTION 233713

## DIFFUSERS, REGISTERS, AND GRILLES

## PART 1 - GENERAL

### 1.1 SUMMARY

A. This Section includes ceiling- and wall-mounted diffusers, registers, and grilles.

### 1.2 SUBMITTALS

A. Product Data: For each product indicated, include the following:

1. Data Sheet: Indicate materials of construction, finish, and mounting details; and performance data including throw and drop, static-pressure drop, and noise ratings.
2. Diffuser, Register, and Grille Schedule: Indicate Drawing designation, room location, quantity, model number, size, and accessories furnished.

## PART 2 - PRODUCTS

### 2.1 MANUFACTURERS

A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:

1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, products specified.
2. Products: Subject to compliance with requirements, provide one of the products specified.
3. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, manufacturers specified.
4. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

### 2.2 CEILING DIFFUSER OUTLETS

A. Rectangular and Square Ceiling Diffusers :

1. Manufacturers:

a. Anemostat; a Mestek Company.
b. Carnes.
c. Krueger.
d. METALAIRE, Inc.; Metal Industries Inc.
e. Price Industries.
f. Titus.
g. Tuttle & Bailey.

2. Material: Aluminum.
3. Finish: Anodized aluminum.
4. Face Size: 24 by 24 inches
5. Face Style: Three cone
6. Mounting: Surface
7. Pattern: Fixed
8. Dampers: Combination damper and grid
9. Accessories:

a. Equaling grid.
b. Plaster ring.
c. Safety chain.
d. Wire guard.
e. Sectorizing baffles.
f. Operating rod extension.

## 2.3 SOURCE QUALITY CONTROL

A. Verification of Performance: Rate diffusers, registers, and grilles according to ASHRAE 70, "Method of Testing for Rating the Performance of Air Outlets and Inlets."

# PART 3 - EXECUTION

## 3.1 INSTALLATION

A. Install diffusers, registers, and grilles level and plumb.

B. Ceiling-Mounted Outlets and Inlets: Drawings indicate general arrangement of ducts, fittings, and accessories. Air outlet and inlet locations have been indicated to achieve design requirements for air volume, noise criteria, airflow pattern, throw, and pressure drop. Make final locations where indicated, as much as practicable. For units installed in lay-in ceiling panels, locate units in the center of panel. Where architectural features or other items conflict with installation, notify Architect for a determination of final location.

C. Install diffusers, registers, and grilles with airtight connections to ducts and to allow service and maintenance of dampers, air extractors, and fire dampers.

## 3.2 ADJUSTING

A. After installation, adjust diffusers, registers, and grilles to air patterns indicated, or as directed, before starting air balancing.

**END OF SECTION 233713**

# SECTION 260500 - COMMON WORK RESULTS FOR ELECTRICAL

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. Section Includes:

1. Electrical equipment coordination and installation.
2. Sleeves for raceways and cables.
3. Sleeve seals.
4. Grout.
5. Common electrical installation requirements.

### 1.3 DEFINITIONS

A. EPDM: Ethylene-propylene-diene terpolymer rubber.

B. NBR: Acrylonitrile-butadiene rubber.

### 1.4 SUBMITTALS

A. Product Data: For sleeve seals.

### 1.5 COORDINATION

A. Coordinate arrangement, mounting, and support of electrical equipment:

1. To allow maximum possible headroom unless specific mounting heights that reduce headroom are indicated.
2. To provide for ease of disconnecting the equipment with minimum interference to other installations.
3. To allow right of way for piping and conduit installed at required slope.
4. So connecting raceways, cables, wireways, cable trays, and busways will be clear of obstructions and of the working and access space of other equipment.

B. Coordinate installation of required supporting devices and set sleeves in cast-in-place concrete, masonry walls, and other structural components as they are constructed.

C. Coordinate location of access panels and doors for electrical items that are behind finished surfaces or otherwise concealed. Access doors and panels are specified in Division 08 Section "Access Doors and Frames".

D. Coordinate sleeve selection and application with selection and application of firestopping specified in Division 07 Section "Penetration Firestopping".

## PART 2 - PRODUCTS

### 2.1 SLEEVES FOR RACEWAYS AND CABLES

A. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, galvanized steel, plain ends.

B. Cast-Iron Pipe Sleeves: Cast or fabricated "wall pipe," equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.

C. Sleeves for Rectangular Openings: Galvanized sheet steel.

1. Minimum Metal Thickness:

a. For sleeve cross-section rectangle perimeter less than 50 inches (1270 mm) and no side more than 16 inches (400 mm), thickness shall be 0.052 inch (1.3 mm).
b. For sleeve cross-section rectangle perimeter equal to, or more than, 50 inches (1270 mm) and 1 or more sides equal to, or more than, 16 inches (400 mm), thickness shall be 0.138 inch (3.5 mm).

### 2.2 SLEEVE SEALS

A. Description: Modular sealing device, designed for field assembly, to fill annular space between sleeve and raceway or cable.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:

a. Advance Products & Systems, Inc.
b. Calpico, Inc.
c. Metraflex Co.
d. Pipeline Seal and Insulator, Inc.

3. Sealing Elements: EPDM interlocking links shaped to fit surface of cable or conduit. Include type and number required for material and size of raceway or cable.
4. Pressure Plates: Carbon steel. Include two for each sealing element.
5. Connecting Bolts and Nuts: Carbon steel with corrosion-resistant coating of length required to secure pressure plates to sealing elements. Include one for each sealing element.

2.3 GROUT

A. Nonmetallic, Shrinkage-Resistant Grout: ASTM C 1107, factory-packaged, nonmetallic aggregate grout, noncorrosive, nonstaining, mixed with water to consistency suitable for application and a 30-minute working time.

PART 3 - EXECUTION

3.1 COMMON REQUIREMENTS FOR ELECTRICAL INSTALLATION

A. Comply with NECA 1.

B. Measure indicated mounting heights to bottom of unit for suspended items and to center of unit for wall-mounting items.

C. Headroom Maintenance: If mounting heights or other location criteria are not indicated, arrange and install components and equipment to provide maximum possible headroom consistent with these requirements.

D. Equipment: Install to facilitate service, maintenance, and repair or replacement of components of both electrical equipment and other nearby installations. Connect in such a way as to facilitate future disconnecting with minimum interference with other items in the vicinity.

E. Right of Way: Give to piping systems installed at a required slope.

3.2 SLEEVE INSTALLATION FOR ELECTRICAL PENETRATIONS

A. Electrical penetrations occur when raceways, cables, wireways, cable trays, or busways penetrate concrete slabs, concrete or masonry walls, or fire-rated floor and wall assemblies.

B. Concrete Slabs and Walls: Install sleeves for penetrations unless core-drilled holes or formed openings are used. Install sleeves during erection of slabs and walls.

C. Use pipe sleeves unless penetration arrangement requires rectangular sleeved opening.

D. Fire-Rated Assemblies: Install sleeves for penetrations of fire-rated floor and wall assemblies unless openings compatible with firestop system used are fabricated during construction of floor or wall.

E. Cut sleeves to length for mounting flush with both surfaces of walls.

F. Extend sleeves installed in floors 2 inches (50 mm) above finished floor level.

G. Size pipe sleeves to provide 1/4-inch (6.4-mm) annular clear space between sleeve and raceway or cable, unless indicated otherwise.

H. Seal space outside of sleeves with grout for penetrations of concrete and masonry

1. Promptly pack grout solidly between sleeve and wall so no voids remain. Tool exposed surfaces smooth; protect grout while curing.

I. Interior Penetrations of Non-Fire-Rated Walls and Floors: Seal annular space between sleeve and raceway or cable, using joint sealant appropriate for size, depth, and location of joint. Comply with requirements in Division 07 Section "Joint Sealants.".

J. Fire-Rated-Assembly Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at raceway and cable penetrations. Install sleeves and seal raceway and cable penetration sleeves with firestop materials. Comply with requirements in Division 07 Section "Penetration Firestopping."

K. Roof-Penetration Sleeves: Seal penetration of individual raceways and cables with flexible boot-type flashing units applied in coordination with roofing work.

L. Aboveground, Exterior-Wall Penetrations: Seal penetrations using steel pipe sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch (25-mm) annular clear space between pipe and sleeve for installing mechanical sleeve seals.

M. Underground, Exterior-Wall Penetrations: Install cast-iron pipe sleeves. Size sleeves to allow for 1-inch (25-mm) annular clear space between raceway or cable and sleeve for installing mechanical sleeve seals.

## 3.3 SLEEVE-SEAL INSTALLATION

A. Install to seal exterior wall penetrations.

B. Use type and number of sealing elements recommended by manufacturer for raceway or cable material and size. Position raceway or cable in center of sleeve. Assemble mechanical sleeve seals and install in annular space between raceway or cable and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

## 3.4 FIRESTOPPING

A. Apply firestopping to penetrations of fire-rated floor and wall assemblies for electrical installations to restore original fire-resistance rating of assembly. Firestopping materials and installation requirements are specified in Division 07 Section "Penetration Firestopping."

END OF SECTION 260500

# SECTION 260533 - RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. This Section includes raceways, fittings, boxes, enclosures, and cabinets for electrical wiring.

B. Related Sections include the following:

1. Division 26 Section "Underground Ducts and Raceways for Electrical Systems" for exterior duct banks, manholes, and underground utility construction.

### 1.3 DEFINITIONS

A. EMT: Electrical metallic tubing.

B. ENT: Electrical nonmetallic tubing.

C. EPDM: Ethylene-propylene-diene terpolymer rubber.

D. FMC: Flexible metal conduit.

E. IMC: Intermediate metal conduit.

F. LFMC: Liquidtight flexible metal conduit.

G. LFNC: Liquidtight flexible nonmetallic conduit.

H. NBR: Acrylonitrile-butadiene rubber.

I. RNC: Rigid nonmetallic conduit.

### 1.4 SUBMITTALS

A. Product Data: For surface raceways, wireways and fittings, floor boxes, hinged-cover enclosures, and cabinets.

B. Shop Drawings: For the following raceway components. Include plans, elevations, sections, details, and attachments to other work.

1. Custom enclosures and cabinets.
2. For handholes and boxes for underground wiring, including the following:

    a. Duct entry provisions, including locations and duct sizes.
    b. Frame and cover design.
    c. Grounding details.
    d. Dimensioned locations of cable rack inserts, and pulling-in and lifting irons.
    e. Joint details.

C. Samples for Initial Selection: For wireways, nonmetallic wireways, and, surface raceways with factory-applied texture and color finishes.

D. Samples for Verification: For each type of exposed finish required for wireways, nonmetallic wireways, and, surface raceways, prepared on Samples of size indicated below.

E. Coordination Drawings: Conduit routing plans, drawn to scale, on which the following items are shown and coordinated with each other, based on input from installers of the items involved:

1. Structural members in the paths of conduit groups with common supports.
2. HVAC and plumbing items and architectural features in the paths of conduit groups with common supports.

F. Manufacturer Seismic Qualification Certification: Submit certification that enclosures and cabinets and their mounting provisions, including those for internal components, will withstand seismic forces defined in Division 26 Section "Vibration and Seismic Controls for Electrical Systems." Include the following:

1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.

    a. The term "withstand" means "the cabinet or enclosure will remain in place without separation of any parts when subjected to the seismic forces specified and the unit will retain its enclosure characteristics, including its interior accessibility, after the seismic event."

2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.

G. Qualification Data: For professional engineer and testing agency.

H. Source quality-control test reports.

## 1.5 QUALITY ASSURANCE

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

B. Comply with NFPA 70.

## PART 2 - PRODUCTS

### 2.1 METAL CONDUIT AND TUBING

A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. AFC Cable Systems, Inc.
2. Alflex Inc.
3. Allied Tube & Conduit; a Tyco International Ltd. Co.
4. Anamet Electrical, Inc.; Anaconda Metal Hose.
5. Electri-Flex Co.
6. Manhattan/CDT/Cole-Flex.
7. Maverick Tube Corporation.
8. O-Z Gedney; a unit of General Signal.
9. Wheatland Tube Company.

C. Rigid Steel Conduit: ANSI C80.1.

D. Aluminum Rigid Conduit: ANSI C80.5.

E. IMC: ANSI C80.6.

F. PVC-Coated Steel Conduit: PVC-coated rigid steel conduit.

1. Comply with NEMA RN 1.
2. Coating Thickness: 0.040 inch (1 mm), minimum.

G. EMT: ANSI C80.3.

H. FMC: Zinc-coated steel.

I. LFMC: Flexible steel conduit with PVC jacket.

J. Fittings for Conduit (Including all Types and Flexible and Liquidtight), EMT, and Cable: NEMA FB 1; listed for type and size raceway with which used, and for application and environment in which installed.

1. Conduit Fittings for Hazardous (Classified) Locations: Comply with UL 886.
2. Fittings for EMT: Steel or die-cast, set-screw or compression type.
3. Coating for Fittings for PVC-Coated Conduit: Minimum thickness, 0.040 inch (1 mm), with overlapping sleeves protecting threaded joints.

K. Joint Compound for Rigid Steel Conduit or IMC: Listed for use in cable connector assemblies, and compounded for use to lubricate and protect threaded raceway joints from corrosion and enhance their conductivity.

## 2.2 NONMETALLIC CONDUIT AND TUBING

A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. AFC Cable Systems, Inc.
2. Anamet Electrical, Inc.; Anaconda Metal Hose.
3. Arnco Corporation.
4. CANTEX Inc.
5. CertainTeed Corp.; Pipe & Plastics Group.
6. Condux International, Inc.
7. ElecSYS, Inc.
8. Electri-Flex Co.
9. Lamson & Sessions; Carlon Electrical Products.
10. Manhattan/CDT/Cole-Flex.
11. RACO; a Hubbell Company.
12. Thomas & Betts Corporation.

C. ENT: NEMA TC 13.

D. RNC: NEMA TC 2, Type EPC-40-PVC, unless otherwise indicated.

E. LFNC: UL 1660.

F. Fittings for ENT and RNC: NEMA TC 3; match to conduit or tubing type and material.

G. Fittings for LFNC: UL 514B.

## 2.3 OPTICAL FIBER/COMMUNICATIONS CABLE RACEWAY AND FITTINGS

A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Arnco Corporation.
2. Endot Industries Inc.
3. IPEX Inc.
4. Lamson & Sessions; Carlon Electrical Products.

C. Description: Comply with UL 2024; flexible type, approved for general-use installation.

## 2.4 METAL WIREWAYS

A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Cooper B-Line, Inc.
2. Hoffman.
3. Square D; Schneider Electric.

C. Description: Sheet metal sized and shaped as indicated, NEMA 250, Type 3R, unless otherwise indicated.

D. Fittings and Accessories: Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for complete system.

E. Wireway Covers: As indicated.

F. Finish: Manufacturer's standard enamel finish.

## 2.5 NONMETALLIC WIREWAYS

A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Hoffman.
2. Lamson & Sessions; Carlon Electrical Products.

C. Description: Fiberglass polyester, extruded and fabricated to size and shape indicated, with no holes or knockouts. Cover is gasketed with oil-resistant gasket material and fastened with captive screws treated for corrosion resistance. Connections are flanged, with stainless-steel screws and oil-resistant gaskets.

D. Description: PVC plastic, extruded and fabricated to size and shape indicated, with snap-on cover and mechanically coupled connections with plastic fasteners.

E. Fittings and Accessories: Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for complete system.

## 2.6 SURFACE RACEWAYS

A. Surface Metal Raceways: Galvanized steel with Snap-on covers. Manufacturer's standard enamel finish in color selected by Architect.

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Thomas & Betts Corporation.
    b. Walker Systems, Inc.; Wiremold Company (The).
    c. Wiremold Company (The); Electrical Sales Division.

B. Surface Nonmetallic Raceways: Two-piece construction, manufactured of rigid PVC with texture and color selected by Architect from manufacturer's standard colors.

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Butler Manufacturing Company; Walker Division.
    b. Enduro Systems, Inc.; Composite Products Division.
    c. Hubbell Incorporated; Wiring Device-Kellems Division.
    d. Lamson & Sessions; Carlon Electrical Products.
    e. Panduit Corp.
    f. Walker Systems, Inc.; Wiremold Company (The).
    g. Wiremold Company (The); Electrical Sales Division.

## 2.7 BOXES, ENCLOSURES, AND CABINETS

A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Cooper Crouse-Hinds; Div. of Cooper Industries, Inc.
2. EGS/Appleton Electric.
3. Erickson Electrical Equipment Company.
4. Hoffman.
5. Hubbell Incorporated; Killark Electric Manufacturing Co. Division.
6. O-Z/Gedney; a unit of General Signal.
7. RACO; a Hubbell Company.
8. Robroy Industries, Inc.; Enclosure Division.
9. Scott Fetzer Co.; Adalet Division.
10. Spring City Electrical Manufacturing Company.
11. Thomas & Betts Corporation.
12. Walker Systems, Inc.; Wiremold Company (The).
13. Woodhead, Daniel Company; Woodhead Industries, Inc. Subsidiary.

C. Sheet Metal Outlet and Device Boxes: NEMA OS 1.

D. Cast-Metal Outlet and Device Boxes: NEMA FB 1, aluminum, Type FD, with gasketed cover.

E. Nonmetallic Outlet and Device Boxes: NEMA OS 2.

F. Metal Floor Boxes: Cast or sheet metal, fully adjustable, rectangular.

G. Nonmetallic Floor Boxes: Nonadjustable, round.

H. Small Sheet Metal Pull and Junction Boxes: NEMA OS 1.

I. Cast-Metal Access, Pull, and Junction Boxes: NEMA FB 1, galvanized, cast iron with gasketed cover.

J. Hinged-Cover Enclosures: NEMA 250, Type 1, with continuous-hinge cover with flush latch, unless otherwise indicated.

1. Metal Enclosures: Steel, finished inside and out with manufacturer's standard enamel.
2. Nonmetallic Enclosures: Plastic, finished inside with radio-frequency-resistant paint.

K. Cabinets:

1. NEMA 250, Type 1, galvanized-steel box with removable interior panel and removable front, finished inside and out with manufacturer's standard enamel.
2. Hinged door in front cover with flush latch and concealed hinge.
3. Key latch to match panelboards.
4. Metal barriers to separate wiring of different systems and voltage.
5. Accessory feet where required for freestanding equipment.

## 2.8 HANDHOLES AND BOXES FOR EXTERIOR UNDERGROUND WIRING

A. Description: Comply with SCTE 77.

1. Color of Frame and Cover: Gray.
2. Configuration: Units shall be designed for flush burial and have open bottom, unless otherwise indicated.
3. Cover: Weatherproof, secured by tamper-resistant locking devices and having structural load rating consistent with enclosure.
4. Cover Finish: Nonskid finish shall have a minimum coefficient of friction of 0.50.
5. Cover Legend: Molded lettering, as indicated for each service.
6. Conduit Entrance Provisions: Conduit-terminating fittings shall mate with entering ducts for secure, fixed installation in enclosure wall.
7. Handholes 12 inches wide by 24 inches long (300 mm wide by 600 mm long), larger shall have inserts for cable racks, and pulling-in irons installed before concrete is poured.

B. Polymer-Concrete Handholes and Boxes with Polymer-Concrete Cover: Molded of sand and aggregate, bound together with polymer resin, and reinforced with steel or fiberglass or a combination of the two.

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:

    a. Armorcast Products Company.
    b. Carson Industries LLC.
    c. CDR Systems Corporation.
    d. NewBasis.

C. Fiberglass Handholes and Boxes with Polymer-Concrete Frame and Cover: Sheet-molded, fiberglass-reinforced, polyester-resin enclosure joined to polymer-concrete top ring or frame.

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:

    a. Armorcast Products Company.
    b. Carson Industries LLC.
    c. Christy Concrete Products.
    d. Synertech Moulded Products, Inc.; a division of Oldcastle Precast.

D. Fiberglass Handholes and Boxes: Molded of fiberglass-reinforced polyester resin, with covers of polymer concrete.

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:

    a. Carson Industries LLC.
    b. Christy Concrete Products.
    c. Nordic Fiberglass, Inc.

## 2.9 SLEEVES FOR RACEWAYS

A. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, galvanized steel, plain ends.

B. Cast-Iron Pipe Sleeves: Cast or fabricated "wall pipe," equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.

C. Sleeves for Rectangular Openings: Galvanized sheet steel with minimum 0.052- or 0.138-inch (1.3- or 3.5-mm) thickness as indicated and of length to suit application.

D. Coordinate sleeve selection and application with selection and application of firestopping specified in Division 07 Section "Penetration Firestopping."

## 2.10 SLEEVE SEALS

A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:

1. Advance Products & Systems, Inc.
2. Calpico, Inc.
3. Metraflex Co.
4. Pipeline Seal and Insulator, Inc.

D. Description: Modular sealing device, designed for field assembly, to fill annular space between sleeve and cable.

1. Sealing Elements: EPDM interlocking links shaped to fit surface of cable or conduit. Include type and number required for material and size of raceway or cable.
2. Pressure Plates: Carbon steel. Include two for each sealing element.
3. Connecting Bolts and Nuts: Carbon steel with corrosion-resistant coating of length required to secure pressure plates to sealing elements. Include one for each sealing element.

## 2.11 SOURCE QUALITY CONTROL FOR UNDERGROUND ENCLOSURES

A. Handhole and Pull-Box Prototype Test: Test prototypes of handholes and boxes for compliance with SCTE 77. Strength tests shall be for specified tier ratings of products supplied.

1. Tests of materials shall be performed by a independent testing agency.
2. Strength tests of complete boxes and covers shall be by either an independent testing agency or manufacturer. A qualified registered professional engineer shall certify tests by manufacturer.
3. Testing machine pressure gages shall have current calibration certification complying with ISO 9000 and ISO 10012, and traceable to NIST standards.

PART 3 - EXECUTION

3.1 RACEWAY APPLICATION

A. Outdoors: Apply raceway products as specified below, unless otherwise indicated:

1. Exposed Conduit: Rigid steel conduit.
2. Concealed Conduit, Aboveground: Rigid steel conduit.
3. Underground Conduit: RNC, Type EPC-40-PVC, direct buried.
4. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): LFMC.
5. Boxes and Enclosures, Aboveground: NEMA 250, Type 4.
6. Application of Handholes and Boxes for Underground Wiring:

    a. Handholes and Pull Boxes in Driveway, Parking Lot, and Off-Roadway Locations, Subject to Occasional, Nondeliberate Loading by Heavy Vehicles: Polymer concrete, SCTE 77, Tier 15 structural load rating.
    b. Handholes and Pull Boxes in Sidewalk and Similar Applications with a Safety Factor for Nondeliberate Loading by Vehicles: Polymer-concrete units, SCTE 77, Tier 8 structural load rating.
    c. Handholes and Pull Boxes Subject to Light-Duty Pedestrian Traffic Only: Fiberglass-reinforced polyester resin, structurally tested according to SCTE 77 with 3000-lbf (13 345-N) vertical loading.

B. Comply with the following indoor applications, unless otherwise indicated:

1. Exposed, Not Subject to Physical Damage: EMT.
2. Exposed, Not Subject to Severe Physical Damage: EMT.
3. Exposed and Subject to Severe Physical Damage: Rigid steel conduit. Includes raceways in the following locations:

    a. Loading dock.
    b. Corridors used for traffic of mechanized carts, forklifts, and pallet-handling units.
    c. Mechanical rooms.

4. Concealed in Ceilings and Interior Walls and Partitions: EMT.
5. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): FMC, except use LFMC in damp or wet locations.
6. Damp or Wet Locations: Rigid steel conduit.
7. Raceways for Optical Fiber or Communications Cable in Spaces Used for Environmental Air: Plenum-type, optical fiber/communications cable raceway.
8. Raceways for Optical Fiber or Communications Cable Risers in Vertical Shafts: Riser-type, optical fiber/communications cable raceway.
9. Raceways for Concealed General-Purpose Distribution of Optical Fiber or Communications Cable: General-use, optical fiber/communications cable raceway.
10. Boxes and Enclosures: NEMA 250, Type 1, except use NEMA 250, Type 4, nonmetallic in damp or wet locations.

C. Minimum Raceway Size: 3/4-inch (21-mm) trade size.

D. Raceway Fittings: Compatible with raceways and suitable for use and location.

1. Rigid and Intermediate Steel Conduit: Use threaded rigid steel conduit fittings, unless otherwise indicated.
2. PVC Externally Coated, Rigid Steel Conduits: Use only fittings listed for use with that material. Patch and seal all joints, nicks, and scrapes in PVC coating after installing conduits and fittings. Use sealant recommended by fitting manufacturer.

E. Install nonferrous conduit or tubing for circuits operating above 60 Hz. Where aluminum raceways are installed for such circuits and pass through concrete, install in nonmetallic sleeve.

F. Do not install aluminum conduits in contact with concrete.

3.2 INSTALLATION

A. Comply with NECA 1 for installation requirements applicable to products specified in Part 2 except where requirements on Drawings or in this Article are stricter.

B. Keep raceways at least 6 inches (150 mm) away from parallel runs of flues and steam or hot-water pipes. Install horizontal raceway runs above water and steam piping.

C. Complete raceway installation before starting conductor installation.

D. Support raceways as specified in Division 26 Section "Hangers and Supports for Electrical Systems."

E. Arrange stub-ups so curved portions of bends are not visible above the finished slab.

F. no more than the equivalent of three 90-degree bends in any conduit run except for communications conduits, for which fewer bends are allowed.

G. Conceal conduit and EMT within finished walls, ceilings, and floors, unless otherwise indicated.

H. Raceways Embedded in Slabs:

1. Run conduit larger than 1-inch (27-mm) trade size, parallel or at right angles to main reinforcement. Where at right angles to reinforcement, place conduit close to slab support.
2. Arrange raceways to cross building expansion joints at right angles with expansion fittings.
3. Change from ENT to RNC, Type EPC-40-PVC, rigid steel conduit, or IMC before rising above the floor.

I. Threaded Conduit Joints, Exposed to Wet, Damp, Corrosive, or Outdoor Conditions: Apply listed compound to threads of raceway and fittings before making up joints. Follow compound manufacturer's written instructions.

J. Raceway Terminations at Locations Subject to Moisture or Vibration: Use insulating bushings to protect conductors, including conductors smaller than No. 4 AWG.

K. Install pull wires in empty raceways. Use polypropylene or monofilament plastic line with not less than 200-lb (90-kg) tensile strength. Leave at least 12 inches (300 mm) of slack at each end of pull wire.

L. Raceways for Optical Fiber and Communications Cable: Install raceways, metallic and nonmetallic, rigid and flexible, as follows:

1. 3/4-Inch (19-mm) Trade Size and Smaller: Install raceways in maximum lengths of 50 feet (15 m).
2. 1-Inch (25-mm) Trade Size and Larger: Install raceways in maximum lengths of 75 feet (23 m).
3. Install with a maximum of two 90-degree bends or equivalent for each length of raceway unless Drawings show stricter requirements. Separate lengths with pull or junction boxes or terminations at distribution frames or cabinets where necessary to comply with these requirements.

M. Install raceway sealing fittings at suitable, approved, and accessible locations and fill them with listed sealing compound. For concealed raceways, install each fitting in a flush steel box with a blank cover plate having a finish similar to that of adjacent plates or surfaces. Install raceway sealing fittings at the following points:

1. Where conduits pass from warm to cold locations, such as boundaries of refrigerated spaces.
2. Where otherwise required by NFPA 70.

N. Expansion-Joint Fittings for RNC: Install in each run of aboveground conduit that is located where environmental temperature change may exceed 30 deg F (17 deg C), and that has straight-run length that exceeds 25 feet (7.6 m).

1. Install expansion-joint fittings for each of the following locations, and provide type and quantity of fittings that accommodate temperature change listed for location:

    a. Outdoor Locations Not Exposed to Direct Sunlight: 125 deg F (70 deg C) temperature change.
    b. Outdoor Locations Exposed to Direct Sunlight: 155 deg F (86 deg C) temperature change.
    c. Indoor Spaces: Connected with the Outdoors without Physical Separation: 125 deg F (70 deg C) temperature change.
    d. Attics: 135 deg F (75 deg C) temperature change.

2. Install fitting(s) that provide expansion and contraction for at least 0.00041 inch per foot of length of straight run per deg F (0.06 mm per meter of length of straight run per deg C) of temperature change.
3. Install each expansion-joint fitting with position, mounting, and piston setting selected according to manufacturer's written instructions for conditions at specific location at the time of installation.

O. Flexible Conduit Connections: Use maximum of 72 inches (1830 mm) of flexible conduit for recessed and semirecessed lighting fixtures, equipment subject to vibration, noise transmission, or movement; and for transformers and motors.

1. Use LFMC in damp or wet locations subject to severe physical damage.
2. Use LFMC or LFNC in damp or wet locations not subject to severe physical damage.

P. Recessed Boxes in Masonry Walls: Saw-cut opening for box in center of cell of masonry block, and install box flush with surface of wall.

Q. Set metal floor boxes level and flush with finished floor surface.

R. Set nonmetallic floor boxes level. Trim after installation to fit flush with finished floor surface.

## 3.3 INSTALLATION OF UNDERGROUND CONDUIT

A. Direct-Buried Conduit:

1. Excavate trench bottom to provide firm and uniform support for conduit. Prepare trench bottom as specified in Division 31 Section "Earth Moving" for pipe less than 6 inches (150 mm) in nominal diameter.
2. Install backfill as specified in Division 31 Section "Earth Moving."
3. After installing conduit, backfill and compact. Start at tie-in point, and work toward end of conduit run, leaving conduit at end of run free to move with expansion and contraction as temperature changes during this process. Firmly hand tamp backfill around conduit to provide maximum supporting strength. After placing controlled backfill to within 12 inches (300 mm) of finished grade, make final conduit connection at end of run and complete backfilling with normal compaction as specified in Division 31 Section "Earth Moving."
4. Install manufactured duct elbows for stub-ups at poles and equipment and at building entrances through the floor, unless otherwise indicated. Encase elbows for stub-up ducts throughout the length of the elbow.
5. Install manufactured rigid steel conduit elbows for stub-ups at poles and equipment and at building entrances through the floor.

    a. Couple steel conduits to ducts with adapters designed for this purpose, and encase coupling with 3 inches (75 mm) of concrete.
    b. For stub-ups at equipment mounted on outdoor concrete bases, extend steel conduit horizontally a minimum of 60 inches (1500 mm) from edge of equipment pad or foundation. Install insulated grounding bushings on terminations at equipment.

6. Warning Planks: Bury warning planks approximately 12 inches (300 mm) above direct-buried conduits, placing them 24 inches (600 mm) o.c. Align planks along the width and along the centerline of conduit.

## 3.4 INSTALLATION OF UNDERGROUND HANDHOLES AND BOXES

A. Install handholes and boxes level and plumb and with orientation and depth coordinated with connecting conduits to minimize bends and deflections required for proper entrances.

B. Unless otherwise indicated, support units on a level bed of crushed stone or gravel, graded from 1/2-inch (12.5-mm) sieve to No. 4 (4.75-mm) sieve and compacted to same density as adjacent undisturbed earth.

C. Elevation: In paved areas, set so cover surface will be flush with finished grade. Set covers of other enclosures 1 inch (25 mm) above finished grade.

D. Install handholes and boxes with bottom below the frost line.

E. eyes, cable stanchions, cable arms, and insulators, as required for installation and support of cables and conductors and as indicated. Select arm lengths to be long enough to provide spare space for future cables, but short enough to preserve adequate working clearances in the enclosure.

F. Field-cut openings for conduits according to enclosure manufacturer's written instructions. Cut wall of enclosure with a tool designed for material to be cut. Size holes for terminating fittings to be used, and seal around penetrations after fittings are installed.

## 3.5 SLEEVE INSTALLATION FOR ELECTRICAL PENETRATIONS

A. Coordinate sleeve selection and application with selection and application of firestopping specified in Division 07 Section "Penetration Firestopping."

B. Concrete Slabs and Walls: Install sleeves for penetrations unless core-drilled holes or formed openings are used. Install sleeves during erection of slabs and walls.

C. Use pipe sleeves unless penetration arrangement requires rectangular sleeved opening.

D. Rectangular Sleeve Minimum Metal Thickness:

1. For sleeve cross-section rectangle perimeter less than 50 inches (1270 mm) and no side greater than 16 inches (400 mm), thickness shall be 0.052 inch (1.3 mm).
2. For sleeve cross-section rectangle perimeter equal to, or greater than, 50 inches (1270 mm) and 1 or more sides equal to, or greater than, 16 inches (400 mm), thickness shall be 0.138 inch (3.5 mm).

E. Fire-Rated Assemblies: Install sleeves for penetrations of fire-rated floor and wall assemblies unless openings compatible with firestop system used are fabricated during construction of floor or wall.

F. Cut sleeves to length for mounting flush with both surfaces of walls.

G. Extend sleeves installed in floors 2 inches (50 mm) above finished floor level.

H. Size pipe sleeves to provide 1/4-inch (6.4-mm) annular clear space between sleeve and raceway unless sleeve seal is to be installed.

I. Seal space outside of sleeves with grout for penetrations of concrete and masonry and with approved joint compound for gypsum board assemblies.

J. Interior Penetrations of Non-Fire-Rated Walls and Floors: Seal annular space between sleeve and raceway, using joint sealant appropriate for size, depth, and location of joint. Refer to Division 07 Section "Joint Sealants" for materials and installation.

K. Fire-Rated-Assembly Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at raceway penetrations. Install sleeves and seal with firestop materials. Comply with Division 07 Section "Penetration Firestopping."

L. Roof-Penetration Sleeves: Seal penetration of individual raceways with flexible, boot-type flashing units applied in coordination with roofing work.

M. Aboveground, Exterior-Wall Penetrations: Seal penetrations using sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch (25-mm) annular clear space between pipe and sleeve for installing mechanical sleeve seals.

N. Underground, Exterior-Wall Penetrations: Install cast-iron "wall pipes" for sleeves. Size sleeves to allow for 1-inch (25-mm) annular clear space between raceway and sleeve for installing mechanical sleeve seals.

## 3.6 SLEEVE-SEAL INSTALLATION

A. Install to seal underground, exterior wall penetrations.

B. Use type and number of sealing elements recommended by manufacturer for raceway material and size. Position raceway in center of sleeve. Assemble mechanical sleeve seals and install in annular space between raceway and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

## 3.7 FIRESTOPPING

A. Apply firestopping to electrical penetrations of fire-rated floor and wall assemblies to restore original fire-resistance rating of assembly. Firestopping materials and installation requirements are specified in Division 07 Section "Penetration Firestopping".

## 3.8 PROTECTION

A. Provide final protection and maintain conditions that ensure coatings, finishes, and cabinets are without damage or deterioration at time of Substantial Completion.

1. Repair damage to galvanized finishes with zinc-rich paint recommended by manufacturer.
2. Repair damage to PVC or paint finishes with matching touchup coating recommended by manufacturer.

END OF SECTION 260533

# SECTION 260539 - UNDERFLOOR RACEWAYS FOR ELECTRICAL SYSTEMS

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. This Section includes the following:

1. Flat-top, single-channel, underfloor raceways.
2. Flat-top, multichannel, underfloor raceways.
3. Flush, flat-top underfloor raceways.
4. Cellular metal underfloor raceways.
5. Trench-type underfloor raceways.
6. Electrical connection components for precast concrete, hollow-core, floor decks.
7. Electrical connection components for electrified cellular steel floor decks.
8. Service fittings.

### 1.3 DEFINITIONS

A. Flush Outlet: Underfloor raceway outlet installed so the top of the fixed portions of the receptacles, jacks, and connector assemblies is located approximately at the surface of the floor or floor covering, and with the bodies of connected plugs exposed above the surface of the floor.

B. Flush Underfloor Raceway: Rectangular cross-section, flat-top raceway installed with the top of the raceway flush with the surface of the concrete in which it is embedded.

C. Header Raceway: Rectangular cross-section, single-channel or multichannel, underfloor raceway arranged as feeder raceway to bring wires and cables to service raceways from panelboards and communication terminal components.

D. Recessed Outlet: Underfloor raceway outlet installed with the top of the fixed portion of the connector assemblies located below the surface of the floor or floor covering and arranged to receive plug connectors with the bodies of the plugs concealed below the floor level.

E. Service Raceway: Underfloor distribution raceway providing direct connection to service fittings using preset or afterset inserts.

F. Trench Header: Trench-type raceway arranged as feeder raceway to bring wires and cables to service raceways from panelboards and communication terminal equipment.

G. Underfloor Raceway: A conduit, duct, or cell assembly, or trench located within the floor material or with its top at the floor surface.

## 1.4 SUBMITTALS

A. Product Data: For underfloor raceway components, fittings, and accessories.

B. Shop Drawings: For underfloor raceways. Include floor plans, assembly drawings, sections, and details.

1. Identify components and accessories such as expansion-joint assemblies, straight raceway lengths, preset and afterset inserts, and service fittings.
2. Provide dimensions locating raceway header and distribution elements. Include spacing between preset inserts and between preset inserts and ends of duct runs, walls, columns, junction boxes, and header duct connections.
3. Show connections between raceway elements and relationships between components and adjacent structural and architectural elements including slab reinforcement, floor finish work, permanent partitions, architectural module lines, and pretensioning or post-tensioning components.
4. Indicate height of preset inserts, junction boxes, and raceways coordinated with depth of concrete slab and floor fill.
5. Indicate thickening of slabs where required for adequate encasement of raceway components.
6. Document coordination of exposed components with floor-covering materials to ensure that fittings and trim are suitable for indicated floor-covering material.
7. Revise locations from those indicated in the Contract Documents, as required to suit field conditions and to ensure a functioning layout. Identify proposed deviations from the Contract Documents.
8. Show details of connections and terminations of underfloor raceways at panelboards and communication terminal equipment in equipment rooms, wire closets, and similar spaces.
9. Identify those cells of cellular floor deck that are to be connected and fitted for the following underfloor distribution:

    a. Power.
    b. Voice.
    c. Data.
    d. Signal.
    e. Communications.

C. Samples: For typical underfloor raceway products, in specified finish, including the following:

1. Service fittings and flush and recessed outlet and junction-box covers.
2. A section of each service raceway configuration with specified preset insert and service fitting installed.
3. A junction box of each size and type for use with underfloor raceway.
4. A section of each header raceway configuration, complete with provisions for connection with service raceway.
5. A section of trench-type raceway, complete with cover and required trim.
6. A junction box of each size and type, complete with cover and trim.

D. Field quality-control test reports.

E. Operation and Maintenance Data: For underfloor raceways, to include in emergency, operation, and maintenance manuals. In addition to items specified in Division 01 Section "Operation And Maintenance Data," include the following:

1. Manufacturer's written instructions for locating preset inserts and for installing afterset inserts.

## 1.5 QUALITY ASSURANCE

A. Testing Agency Qualifications: Member company of NETA or an NRTL.

1. Testing Agency's Field Supervisor: Currently certified by NETA to supervise on-site testing.

B. Source Limitations for Electrified Cellular Steel Floor-Deck Components: Obtain electrical components such as preset inserts, afterset inserts, service fittings, header ducts, and trench header ducts from the cellular steel floor-deck manufacturer.

C. Source Limitations: Obtain underfloor raceway components for each system through one source from single manufacturer.

D. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

E. Comply with NFPA 70.

## 1.6 EXTRA MATERIALS

A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Afterset Inserts: Furnish quantity equal to 10 percent of service fittings installed.
2. Afterset Inserts: Furnish quantity equal to 5 > percent of each type of preset insert installed.
3. Service Fittings: Furnish 3 of each type of service fitting indicated for each 100 feet (30 m) of distribution raceway or active-floor-cell length.
4. Outlet Blanking Covers: Furnish quantity equal to 10 percent of each type of floor opening installed for outlets.

B. Furnish one electronic instrument(s) as recommended by underfloor raceway manufacturer for detecting and locating preset inserts in metal raceway under floor covering and up to 3/8 inch (10 mm) of concrete fill.

C. Furnish one set(s) of tools needed for installing afterset inserts in underfloor service raceway, including the following:

1. Electric Drill: Variable speed, 1/2-inch (13-mm) capacity.
2. Hole Saw: Diamond bit, 2-inch (50-mm) size.

3. Insert installation tool.

## PART 2 - PRODUCTS

### 2.1 FLAT-TOP, SINGLE-CHANNEL, UNDERFLOOR RACEWAYS

A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:

1. Square D; Schneider Electric.
2. Thomas & Betts Corporation; Steel City Division.
3. Walker Systems, Inc.; a Wiremold company.

D. Description:

1. Material: Steel.
2. Cross-Section Shape: Rectangular.
3. Number of Levels: One.
4. Minimum Bending Radius for Communication Cables: Combination of raceways, fittings, inserts, junction boxes, service fittings, and mounting and connection arrangements for wiring devices and jacks shall provide a 2-inch- (50-mm-) minimum bending radius for communication cables.

E. Service Raceways: Fitted with preset inserts.

1. Nominal Raceway Dimensions:

a. Depth: 1-1/2 inches (38 mm).
b. Power Service Raceway Width: 3-1/2 inches (90 mm).
c. Communication Service Raceway Width: 3-1/2 inches (90 mm)

2. Number of Single-Channel Raceways per Run: One unless otherwise indicated.
3. Preset Inserts: Rectangular.

a. Spacing: 24 inches (600 mm) o.c.
b. Size: Rectangular dimensions as required to accommodate mounting and connection of flush-mounted, duplex receptacle or dual communication-jack or connector service fitting.
c. Size: 2 inches (50 mm) in diameter.
d. Equip each insert with a disposable cover and select insert height so cover is 1/8 inch (3 mm) below surface of concrete.
e. Arrange insert for optional attachment of flush-, surface-, or wiring- extension service fitting to replace disposable cover.

F. Header Raceways: Single channel, without preset inserts (blank raceway).

1. Nominal Raceway Dimensions:

a. Depth: 1-1/2 inches (38 mm).
b. Power Header Raceway Width: 3-1/2 inches (90 mm).
c. Communication Header Raceway Width: [3-1/2 inches (90 mm)

2. Arrangement: In same plane as service raceways.
3. Connections: Arranged to connect with service raceways at single-level junction boxes.

## 2.2 FLAT-TOP, MULTICHANNEL, UNDERFLOOR RACEWAYS

A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings] or a comparable product by one of the following:

1. Square D; Schneider Electric.
2. Thomas & Betts Corporation; Steel City Division.

D. Description:

1. Material: Steel.
2. Cross-Section Shape: Rectangular.
3. Number of Longitudinal Channels: Two, separated by steel wall(s).
4. Number of Levels: One.
5. Minimum Bending Radius for Communication Cables: Combination of raceways, fittings, inserts, junction boxes, service fittings, and mounting and connection arrangements for wiring devices and jacks shall provide a 2-inch- (50-mm-) minimum bending radius for communication cables.

E. Service Raceways: Fitted with preset inserts.

1. Nominal Raceway Dimensions:

a. Depth: 1-3/8 inches (35 mm).
b. Power Service Channel Width: 3-1/2 inches (90 mm)
c. Communication Service Channel Width: 3-1/2 inches (90 mm)

2. Preset Inserts:

a. Spacing: 24 inches (600 mm) o.c.
b. Size: Dimensions as required to accommodate mounting and connection of flush- and surface-mounted, single- and multiple-system service fittings or to connect to wiring extensions for feeding wall outlets for power and communications.

c. Equip each insert with a disposable cover arranged for installation with top 1/8 inch (3 mm) below surface of concrete.
d. Arrange inserts for optional attachment of flush-, surface-, or wiring-extension service fitting to replace disposable cover. Arrange brackets, mountings, barriers, and floor access covers to support, isolate, and provide access to flush outlet-mounting connector, jack, and receptacle devices.

F. Header Raceways: Multichannel, without preset inserts (blank raceway).

1. Nominal Raceway Dimensions:

a. Header Raceway Depth: Same as service raceways
b. Power Header Channel Width: 3-1/2 inches (90 mm)
c. Communication Header Channel Width: 3-1/2 inches (90 mm)

2. Arrangement: In same plane as service raceways.
3. Connections: Arranged to connect with service raceways at single-level junction boxes.

## 2.3 FLUSH, FLAT-TOP UNDERFLOOR RACEWAYS

A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:

1. Walker Systems, Inc.; a Wiremold company.

D. Description:

1. Material: Steel.
2. Cross-Section Shape: Rectangular, single channel and multichannel, separated by steel wall(s).
3. Listed and labeled for installation with top flush with concrete floor.
4. Number of Levels: One.

E. Service Raceways: Fitted with preset inserts.

1. Number of Longitudinal Channels per Multichannel Raceway: Two.
2. Number of Single-Channel Raceways per Run: One unless otherwise indicated.
3. Nominal Channel Dimensions: 3 inches (76 mm) wide by 1-1/4 inches (32 mm) deep.
4. Preset Inserts: Threaded opening with removable steel plug that is flush with top of raceway when screwed in place.

a. Spacing: 24 inches (600 mm) o.c., full length of each service raceway.
b. Arrangement: Stagger insert locations on parallel raceways or channels to accommodate placement of adjacent service fittings.

c. Size: 1-5/8-inch (41-mm) diameter.

F. Header Raceways: Raceways same as service raceways except without preset inserts (blank raceway).

1. Nominal Channel Dimensions: Same as service raceways.
2. Arrangement: In same plane as service raceways.
3. Connections: Arranged to connect with service raceways at junction boxes.

## 2.4 CELLULAR METAL UNDERFLOOR RACEWAYS

A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:

1. HH Robertson; Division of CENTRIA.
2. Walker Systems, Inc.; a Wiremold company.

D. Service Raceways: Fitted with preset inserts.

1. Material: Steel.
2. Number of Longitudinal Cells: Three, separated by steel walls.
3. Nominal Dimensions of Cells:

a. Overall Depth: 1-1/4 inches (32 mm) unless otherwise indicated.
b. Cross-Sectional Area of Cells: Power cells: 5-1/2 sq. in. (35.5 sq. cm); communication system cells: 16 sq. in. (103 sq. cm).

4. Minimum Bending Radius for Communication Cables: Combination of raceways, fittings, inserts, junction boxes, service fittings, and mounting and connection arrangements for wiring devices and jacks shall provide a 2-inch- (50-mm-) minimum bending radius for communication cables.
5. Preset Inserts: Rectangular-shaped metal housing assemblies arranged to provide electrical outlet access to each cell of each raceway designated for service raceway use. Inserts shall be provided throughout the entire length of each such raceway.

a. Spacing: 30 inches (762 mm) o.c.
b. Include housing and connecting provisions for a flush or recessed, single-, double-, or triple-system service fitting.
c. Include mounting and connecting provisions for a surface, single- or multiple-system service fitting.
d. Include connecting provisions for a wiring-extension service fitting to feed wall outlets.

e. Equip each insert with a disposable cover plate arranged for installation with top 1/8 inch (3 mm) below surface of concrete. Arrange insert to receive a flush-, recessed-, or wiring-extension service fitting to replace disposable top.

E. Header Assembly: A junction box and raceway arrangement arranged to feed wires and cables to service raceways.

1. Three-compartment junction box connecting blank, multicell cellular header raceway (no inserts) with cellular service raceways.

a. Arrange junction box in the center of a 60-inch (152-cm) length of header raceway.
b. Cellular header raceway shall have same dimensions as service raceways.
c. Provide capability for service raceways to be run in both directions from intersection with header raceway.

2. Three-compartment junction box preassembled with blank, flat-top, multichannel header raceway (no inserts) and fitted to connect with cellular service raceway at right angles to header raceway.

a. Arrange junction box in the center of a 60-inch (152-cm) length of header raceway.
b. Provide capability for service raceways to be run in both directions from intersection with header raceway.

## 2.5 TRENCH-TYPE UNDERFLOOR RACEWAYS

A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:

1. HH Robertson; Division of CENTRIA.
2. Square D; Schneider Electric.
3. Thomas & Betts Corporation; Steel City Division.
4. Walker Systems, Inc.; a Wiremold company.

D. Trench: Steel, shop or factory welded and fabricated to indicated sizes. Include the following features:

1. Slab Depth Adjustment: Minimum of minus 1/8 inch (3 mm) to plus 5/8 inch (16 mm) before and during concrete placement.
2. Cover Supports: Height adjustable, with leveling screws to rigidly support cover assembly.
3. Screed Strip: Extruded aluminum along both edges at proper elevation without requiring shim material.
4. Trim Strip: Select to accommodate floor finish material.
5. Partitions: Arranged to separate channels and isolate wiring of different systems.

6. Grommeted openings in active floor cells or service raceways.
7. Manufacturer's standard corrosion-resistant finish, applied after fabrication.

E. Cover Plates: Removable, steel plates, 1/4 inch (6 mm) thick, each weighing 60 lb (27 kg) or less with full gasket attached to side units. Fabricate intermediate supports to limit unsupported spans to 15 inches (380 mm) or less. Fabricate covers with appropriate depth recess to receive indicated floor finish.

## 2.6 ELECTRICAL CONNECTION COMPONENTS FOR CELLULAR STEEL FLOOR DECK

A. Preset Inserts: Rectangular metal-housing assemblies.

1. Spacing: 30 inches (762 mm o.c.
2. Size: As required to provide electrical outlet access to each cell of each group of three cells that is designated for electrical service raceway use.
3. Equip each insert with a disposable cover arranged for installation with top 1/8 inch (3 mm) below surface of concrete. Arrange insert to receive a flush-, recessed-, or wiring-extension service fitting to replace disposable cover.
4. Include housing and connecting provisions for a flush or recessed, single-, double-, or triple-system service fitting.
5. Include mounting and connecting provisions for a surface, single-, double-, or triple-system service fitting.
6. Include connecting provisions for a wiring-extension service fitting to feed wall outlets.

## 2.7 ELECTRICAL CONNECTION COMPONENTS FOR CELLULAR CONCRETE FLOOR DECK

A. Afterset Inserts: Round metal-nipple assembly with internal and external threading, arranged to screw into plug driven into 1-7/8-inch (48-mm) hole drilled through floor fill, where present, and deck-cell wall into floor raceway cell.

1. Inserts shall be compatible with floor-mounting service fittings.
2. Inserts shall provide wiring path from cell to power and communication wall and ceiling outlets.
3. Inserts shall provide wiring path from cell to header raceway.

## 2.8 SUPPORTS, FITTINGS, AND HARDWARE

A. Supports, fittings, and hardware shall be compatible with raceway and outlet system and shall be listed for use with raceway systems and components specified.

B. Supports: Adjustable for height and arranged to maintain alignment and spacing of raceways during concrete placement. Include hold-down straps.

C. Raceway Fittings: Couplings, expansion-joint sleeves, cross-under offsets, vertical and horizontal elbows, grounding screws, adapters, end caps, and other fittings suitable for use with basic components to form a complete installation.

## 2.9 JUNCTION BOXES

A. Description: Manufacturer's standard enclosure for indicated type, quantity, arrangement, and configuration of raceways at each raceway junction, intersection, and access location. Include the following accessories and features:

1. Mounting brackets.
2. Escutcheons and holders to accommodate surrounding floor covering.
3. Means for leveling and height adjustment more than 3/8 inch (10 mm) before and after concrete is placed.
4. Raceway Openings: For underfloor raceways and conduits arranged to accommodate raceway layout.
5. Covers shall have appropriate depth recess to receive specific floor finish material.
6. Partitions to separate wiring of different systems.

## 2.10 SERVICE FITTINGS

A. Exposed Parts Finish: Brushed Aluminum

B. Flush, Single-System Service Fitting for Round Inserts: Include mounting and cover to support and provide access to single connector, jack, or receptacle device; mounted flush with floor within body of insert.

1. Connector, Jack, and Receptacle Devices: Single modular type; complying with Division 26 Sections "Wiring Devices" and "Voice and Data Communication Cabling."
2. Power Receptacle Outlet: Suitable for 20-A device.

C. Flush, Single or Multiple System Service Fitting for Rectangular Inserts: Include mounting, hinged cover, and trim to support and provide access to connector, jack, or receptacle devices mounted flush with floor within insert.

1. Connector, Jack, and Receptacle Devices: Modular type; complying with Division 26 Sections "Wiring Devices" and "Voice and Data Communication Cabling."
2. Power Receptacle Rating: 20 A, 120 V unless otherwise indicated.

D. Recess-Mounted Service Fitting: Modular fittings compatible with preset inserts and shall include covers; provisions for receptacles, jacks, and connectors; and associated device plates for indicated systems. Include hinged flush handhole covers with recessed depth to match thickness of floor finish material. Provide for internally mounted receptacle- and communication-jack and connector assemblies complying with requirements in Division 26 Sections "Wiring Devices" and "Voice and Data Communication Cabling."

1. Duplex receptacle.
2. Duplex telephone-data jacks.
3. Double duplex receptacles.
4. Duplex receptacle and duplex telephone-data jacks.
5. Double duplex telephone-data jacks, Category 5e.
6. Fiber-optic cable connector.

E. Surface-Mounted Service Fitting: Modular pedestal type, with locking attachment matched to insert floor opening.

1. Power-outlet, double-faced, surface-mounted unit for duplex receptacle on both sides.
2. Power-outlet, single-faced, surface-mounted unit for duplex receptacle on one side.
3. Communication-outlet, double-faced, surface-mounted unit.

    a. Include bushed openings on both sides; 1-inch (25-mm) minimum diameter; insulated with nonconducting material.
    b. Include provisions for modular dual fiber-optic connector assembly on both sides.
    c. Include provisions for modular dual jack-connector assembly, rated for Category 5e on both sides.

4. Communication-outlet, single-faced, surface-mounted unit with bushed opening on one side; 1-inch (25-mm) minimum diameter; insulated with nonconducting material.
5. Combination surface-mounted unit for duplex receptacle on one side and with communication cable connection provision on opposite side.

    a. Communication Side: Include bushed opening; 1-inch (25-mm) minimum diameter; insulated with nonconducting material.
    b. Communication Side: Include provisions for modular dual fiber-optic connector assembly.
    c. Communication Side: Include provisions for modular dual jack-connector assembly, rated for Category 5e

F. Flush-Mounted Service Fittings: Modular fittings compatible with preset inserts and shall include covers, provisions for receptacles jacks and connector assemblies and wiring extensions to wall-mounted outlets, and associated device plates for indicated systems. Include flush handhole covers, recessed to suit floor finish material. Internally mounted, modular, receptacle, jack and connector assemblies shall comply with requirements in Division 26 Sections "Wiring Devices" and "Voice and Data Communication Cabling."

1. Duplex convenience receptacle.
2. Duplex telephone-data outlets.
3. Double duplex convenience receptacles.
4. Duplex convenience receptacle and duplex telephone-data outlets.
5. Double duplex telephone-data outlets.
6. Duplex communication jack, rated for Category 5e.
7. Duplex fiber-optic communication connector.
8. Wiring-Extension Service Fittings: Arrangement of brackets and mountings to support, and provide access to wiring or cabling of a cell, and to connect the cable or raceway that extends the system to an individual wall outlet. Provide for connection of ENT for power extensions, and optical fiber/communication cable raceway for communication system extensions.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 INSTALLATION

A. Install raceways aligned and leveled and, unless otherwise indicated, parallel or perpendicular to building walls.

B. Provide a concrete base for support of cellular metal raceway.

C. Arrange supports to attain proper elevation, alignment, and spacing of raceways. Install supports securely at ends and at intervals not to exceed 60 inches (1500 mm), to prevent movement during concrete pour.

D. Level raceway components with finished slab and make adjustments for floor finishes.

E. Adjust supports to maintain a 1/16- to 3/8-inch (1.6- to 10-mm) finished concrete cover over preset inserts.

F. Remove burrs, sharp edges, dents, and mechanical defects.

G. Cap or plug boxes, insert- and service-fitting openings, and open ends of raceways.

H. Seal raceways, cells, junction boxes, and inserts to prevent water, concrete, or foreign matter from entering raceways before and during pouring slab or placing fill. Tape joints, or seal with compound, as recommended in writing by underfloor raceway manufacturer.

I. Junction Boxes: Install tops level and flush with finished floor. Install blank closure plates or plugs to close unused junction-box openings. Grout boxes in place to prevent movement during construction. Place top covers in inverted position during construction to prevent damage to surface of cover. Reinstall covers in proper position prior to final acceptance of Work.

J. Afterset Inserts: Cut, hole saw, and drill slab and raceways to allow for installation.

K. Ground underfloor raceway components.

L. Install a marker at the center of the last insert of each cell and channel of each straight run of metal underfloor service raceway to locate the insert and identify the system.

1. Install markers at last inserts on both sides of permanent walls and at first inserts adjacent to each junction box.
2. Install markers flush at screed line before pouring slab or placing fill. Extend marker with grommeted screw when floor covering is placed. Do not extend through carpet.

3. Use slotted-head screw to identify electrical power; use Phillips-head screw to identify conventional communications.
4. Use another distinctive screw head to identify third system such as special-purpose wiring.

M. Level raceway components with finished slab and make adjustments in raceway component elevation to accommodate indicated floor finishes.

## 3.3 FIELD QUALITY CONTROL

A. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections and prepare test reports.

B. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust components, assemblies, and equipment installations, including connections; and prepare test reports.

C. Perform tests and inspections.

1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.

D. Tests and Inspections:

1. Perform visual inspection of interior of each junction box to verify absence of dirt, dust, construction debris, and moisture. Replace damaged and malfunctioning components.
2. Perform point-to-point tests of ground continuity and resistance of ground path between the most remote accessible fitting on each branch of each underfloor raceway system and the main electrical distribution grounding system.

a. Determine cause and perform correction of any point-to-point resistance value that exceeds 0.05 ohms.
b. Comply with NETA Acceptance Testing Specifications about safety, suitability of test equipment, test instrument calibration, and test report and records.

## 3.4 CLEANING

A. Clean and swab out underfloor raceways, inserts, and junction boxes after finish has been applied to floor slab, and remove foreign material, dirt, and moisture. Leave interiors clean and dry.

END OF SECTION 260539

# SECTION 260543 - UNDERGROUND DUCTS AND RACEWAYS FOR ELECTRICAL SYSTEMS

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. This Section includes the following:

1. Conduit, ducts, and duct accessories for direct-buried and concrete-encased duct banks.
2. Handholes and boxes.
3. Manholes.

### 1.3 DEFINITION

A. RNC: Rigid nonmetallic conduit.

### 1.4 SUBMITTALS

A. Product Data: For the following:

1. Duct-bank materials, including separators and miscellaneous components.
2. Ducts and conduits and their accessories, including elbows, end bells, bends, fittings, and solvent cement.
3. Accessories for manholes, handholes, boxes, and other utility structures.
4. Warning tape.
5. Warning planks.

B. Shop Drawings for Precast or Factory-Fabricated Underground Utility Structures: Include plans, elevations, sections, details, attachments to other work, and accessories, including the following:

1. Duct entry provisions, including locations and duct sizes.
2. Reinforcement details.
3. Frame and cover design and manhole frame support rings.
4. Ladder details.
5. Grounding details.
6. Dimensioned locations of cable rack inserts, pulling-in and lifting irons, and sumps.
7. Joint details.

C. Shop Drawings for Factory-Fabricated Handholes and Boxes Other Than Precast Concrete: Include dimensioned plans, sections, and elevations, and fabrication and installation details, including the following:

1. Duct entry provisions, including locations and duct sizes.
2. Cover design.
3. Grounding details.
4. Dimensioned locations of cable rack inserts, and pulling-in and lifting irons.

D. Duct-Bank Coordination Drawings: Show duct profiles and coordination with other utilities and underground structures.

1. Include plans and sections, drawn to scale, and show bends and locations of expansion fittings.
2. Drawings shall be signed and sealed by a qualified professional engineer.

E. Product Certificates: For concrete and steel used in precast concrete manholes and handholes, as required by ASTM C 858.

F. Qualification Data: For professional engineer and testing agency.

G. Source quality-control test reports.

H. Field quality-control test reports.

## 1.5 QUALITY ASSURANCE

A. Testing Agency Qualifications: Qualified according to ASTM E 329 for testing indicated.

B. Comply with ANSI C2.

C. Comply with NFPA 70.

## 1.6 DELIVERY, STORAGE, AND HANDLING

A. Deliver ducts to Project site with ends capped. Store nonmetallic ducts with supports to prevent bending, warping, and deforming.

B. Store precast concrete and other factory-fabricated underground utility structures at Project site as recommended by manufacturer to prevent physical damage. Arrange so identification markings are visible.

C. Lift and support precast concrete units only at designated lifting or supporting points.

## 1.7 PROJECT CONDITIONS

A. Interruption of Existing Electrical Service: Do not interrupt electrical service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary electrical service according to requirements indicated:

1. Notify Architect and Construction Manager no fewer than 2 days in advance of proposed interruption of electrical service.
2. Do not proceed with interruption of electrical service without Architect's and Construction Manager's written permission.

1.8 COORDINATION

A. Coordinate layout and installation of ducts, manholes, handholes, and boxes with final arrangement of other utilities, site grading, and surface features as determined in the field.

B. Coordinate elevations of ducts and duct-bank entrances into manholes, handholes, and boxes with final locations and profiles of ducts and duct banks as determined by coordination with other utilities, underground obstructions, and surface features. Revise locations and elevations from those indicated as required to suit field conditions and to ensure that duct runs drain to manholes and handholes, and as approved by Architect.

1.9 EXTRA MATERIALS

A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

B. Furnish cable-support stanchions, arms, insulators, and associated fasteners in quantities equal to 5 percent of quantity of each item installed.

PART 2 - PRODUCTS

2.1 CONDUIT

A. Rigid Steel Conduit: Galvanized. Comply with ANSI C80.1.

B. RNC: NEMA TC 2, Type EPC-40-PVC, UL 651, with matching fittings by same manufacturer as the conduit, complying with NEMA TC 3 and UL 514B.

2.2 NONMETALLIC DUCTS AND DUCT ACCESSORIES

A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:

1. ARNCO Corp.
2. Beck Manufacturing.
3. Cantex, Inc.

4. CertainTeed Corp.; Pipe & Plastics Group.
5. Condux International, Inc.
6. ElecSys, Inc.
7. Electri-Flex Company.
8. IPEX Inc.
9. Lamson & Sessions; Carlon Electrical Products.
10. Manhattan/CDT; a division of Cable Design Technologies.
11. Spiraduct/AFC Cable Systems, Inc.

D. Underground Plastic Utilities Duct: NEMA TC 6 & 8, Type EB-20-PVC, ASTM F 512, UL 651A, with matching fittings by the same manufacturer as the duct, complying with NEMA TC 9.

E. Underground Plastic Utilities Duct: NEMA TC 6 & 8, Type DB-60-PVC ASTM F 512, with matching fittings by the same manufacturer as the duct, complying with NEMA TC 9.

F. Duct Accessories:

1. Duct Separators: Factory-fabricated rigid PVC interlocking spacers, sized for type and sizes of ducts with which used, and selected to provide minimum duct spacings indicated while supporting ducts during concreting or backfilling.
2. Warning Tape: Underground-line warning tape specified in Division 26 Section "Identification for Electrical Systems."
3. Concrete Warning Planks: Nominal 12 by 24 by 3 inches (300 by 600 by 76 mm) in size, manufactured from 6000-psi (41-MPa) concrete.

    a. Color: Red dye added to concrete during batching.
    b. Mark each plank with "ELECTRIC" in 2-inch- (50-mm-) high, 3/8-inch- (10-mm-) deep letters.

## 2.3 PRECAST CONCRETE HANDHOLES AND BOXES

A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Carder Concrete Products.
2. Christy Concrete Products.
3. Elmhurst-Chicago Stone Co.
4. Oldcastle Precast Group.
5. Riverton Concrete Products; a division of Cretex Companies, Inc.
6. Utility Concrete Products, LLC.
7. Utility Vault Co.
8. Wausau Tile, Inc.

C. Comply with ASTM C 858 for design and manufacturing processes.

D. Description: Factory-fabricated, reinforced-concrete, monolithically poured walls and bottom unless open-bottom enclosures are indicated. Frame and cover shall form top of enclosure and shall have load rating consistent with that of handhole or box.

1. Frame and Cover: Weatherproof cast-iron frame, with cast-iron cover with recessed cover hook eyes and tamper-resistant, captive, cover-securing bolts.
2. Frame and Cover: Weatherproof steel frame, with steel cover with recessed cover hook eyes and tamper-resistant, captive, cover-securing bolts.
3. Frame and Cover: Weatherproof steel frame, with hinged steel access door assembly with tamper-resistant, captive, cover-securing bolts.

    a. Cover Hinges: Concealed, with hold-open ratchet assembly.
    b. Cover Handle: Recessed.

4. Frame and Cover: Weatherproof aluminum frame with hinged aluminum access door assembly with tamper-resistant, captive, cover-securing bolts.

    a. Cover Hinges: Concealed, with hold-open ratchet assembly.
    b. Cover Handle: Recessed.

5. Cover Finish: Nonskid finish shall have a minimum coefficient of friction of 0.50.
6. Cover Legend: Molded lettering, As indicated for each service.
7. Configuration: Units shall be designed for flush burial and have open bottom, unless otherwise indicated.
8. Extensions and Slabs: Designed to mate with bottom of enclosure. Same material as enclosure.

    a. Extension shall provide increased depth of 12 inches (300 mm).
    b. Slab: Same dimensions as bottom of enclosure, and arranged to provide closure.

9. Windows: Precast openings in walls, arranged to match dimensions and elevations of approaching ducts and duct banks plus an additional 12 inches (300 mm) vertically and horizontally to accommodate alignment variations.

    a. Windows shall be located no less than 6 inches (150 mm) from interior surfaces of walls, floors, or frames and covers of handholes, but close enough to corners to facilitate racking of cables on walls.
    b. Window opening shall have cast-in-place, welded wire fabric reinforcement for field cutting and bending to tie in to concrete envelopes of duct banks.
    c. Window openings shall be framed with at least two additional No. 4 steel reinforcing bars in concrete around each opening.

10. Duct Entrances in Handhole Walls: Cast end-bell or duct-terminating fitting in wall for each entering duct.

    a. Type and size shall match fittings to duct or conduit to be terminated.
    b. Fittings shall align with elevations of approaching ducts and be located near interior corners of handholes to facilitate racking of cable.

11. Handholes 12 inches wide by 24 inches long (300 mm wide by 600 mm long) and larger shall have inserts for cable racks and pulling-in irons installed before concrete is poured.

## 2.4 HANDHOLES AND BOXES OTHER THAN PRECAST CONCRETE

A. Description: Comply with SCTE 77.

1. Color: Gray.
2. Configuration: Units shall be designed for flush burial and have open bottom, unless otherwise indicated.
3. Cover: Weatherproof, secured by tamper-resistant locking devices and having structural load rating consistent with enclosure.
4. Cover Finish: Nonskid finish shall have a minimum coefficient of friction of 0.50.
5. Cover Legend: Molded lettering. As indicated for each service.
6. Direct-Buried Wiring Entrance Provisions: Knockouts equipped with insulated bushings or end-bell fittings, selected to suit box material, sized for wiring indicated, and arranged for secure, fixed installation in enclosure wall.
7. Duct Entrance Provisions: Duct-terminating fittings shall mate with entering ducts for secure, fixed installation in enclosure wall.
8. Handholes 12 inches wide by 24 inches long (300 mm wide by 600 mm long) and larger shall have factory-installed inserts for cable racks and pulling-in irons.

B. Polymer Concrete Handholes and Boxes with Polymer Concrete Cover: Molded of sand and aggregate, bound together with a polymer resin, and reinforced with steel or fiberglass or a combination of the two.

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:

    a. Armorcast Products Company.
    b. Carson Industries LLC.
    c. CDR Systems Corporation.
    d. NewBasis.

C. Fiberglass Handholes and Boxes with Polymer Concrete Frame and Cover: Sheet-molded, fiberglass-reinforced, polyester resin enclosure joined to polymer concrete top ring or frame.

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:

    a. Armorcast Products Company.
    b. Carson Industries LLC.
    c. Christy Concrete Products.
    d. Synertech Moulded Products, Inc.; a division of Oldcastle Precast.

D. Fiberglass Handholes and Boxes: Molded of fiberglass-reinforced polyester resin, with covers of polymer concrete.

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:

a. Carson Industries LLC.
b. Christy Concrete Products.
c. Nordic Fiberglass, Inc.

E. High-Density Plastic Boxes: Injection molded of high-density polyethylene or copolymer-polypropylene. Cover shall be polymer concrete.

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:

a. Carson Industries LLC.
b. Nordic Fiberglass, Inc.
c. PenCell Plastics.

## 2.5 PRECAST MANHOLES

A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Carder Concrete Products.
2. Christy Concrete Products.
3. Elmhurst-Chicago Stone Co.
4. Oldcastle Precast Group.
5. Riverton Concrete Products; a division of Cretex Companies, Inc.
6. Utility Concrete Products, LLC.
7. Utility Vault Co.
8. Wausau Tile, Inc.

C. Comply with ASTM C 858, with structural design loading as specified in Part 3 "Underground Enclosure Application" Article and with interlocking mating sections, complete with accessories, hardware, and features.

1. Windows: Precast openings in walls, arranged to match dimensions and elevations of approaching ducts and duct banks plus an additional 12 inches (300 mm) vertically and horizontally to accommodate alignment variations.

    a. Windows shall be located no less than 6 inches (150 mm) from interior surfaces of walls, floors, or roofs of manholes, but close enough to corners to facilitate racking of cables on walls.
    b. Window opening shall have cast-in-place, welded wire fabric reinforcement for field cutting and bending to tie in to concrete envelopes of duct banks.
    c. Window openings shall be framed with at least two additional No. 4 steel reinforcing bars in concrete around each opening.

2. Duct Entrances in Manhole Walls: Cast end-bell or duct-terminating fitting in wall for each entering duct.

    a. Type and size shall match fittings to duct or conduit to be terminated.
    b. Fittings shall align with elevations of approaching ducts and be located near interior corners of manholes to facilitate racking of cable.

D. Concrete Knockout Panels: 1-1/2 to 2 inches (38 to 50 mm) thick, for future conduit entrance and sleeve for ground rod.

E. Joint Sealant: Asphaltic-butyl material with adhesion, cohesion, flexibility, and durability properties necessary to withstand maximum hydrostatic pressures at the installation location with the ground-water level at grade.

## 2.6 CAST-IN-PLACE MANHOLES

A. Description: Underground utility structures, constructed in place, complete with accessories, hardware, and features. Include concrete knockout panels for conduit entrance and sleeve for ground rod.

B. Materials: Comply with ASTM C 858 and with Division 03 Section "Cast-in-Place Concrete."

C. Structural Design Loading: As specified in Part 3 "Underground Enclosure Application" Article.

## 2.7 UTILITY STRUCTURE ACCESSORIES

A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Bilco Company (The).
2. Campbell Foundry Company.
3. Carder Concrete Products.
4. Christy Concrete Products.

5. East Jordan Iron Works, Inc.
6. Elmhurst-Chicago Stone Co.
7. McKinley Iron Works, Inc.
8. Neenah Foundry Company.
9. New Basis.
10. Oldcastle Precast Group.
11. Osburn Associates, Inc.
12. Pennsylvania Insert Corporation.
13. Riverton Concrete Products; a division of Cretex Companies, Inc..
14. Strongwell Corporation; Lenoir City Division.
15. Underground Devices, Inc.
16. Utility Concrete Products, LLC.
17. Utility Vault Co.
18. Wausau Tile, Inc.

C. Manhole Frames, Covers, and Chimney Components: Comply with structural design loading specified for manhole.

1. Frame and Cover: Weatherproof, gray cast iron complying with ASTM A 48/A 48M, Class 30B with milled cover-to-frame bearing surfaces; diameter, 29 inches (737 mm).

a. Cover Finish: Nonskid finish shall have a minimum coefficient of friction of 0.50.
b. Special Covers: Recess in face of cover designed to accept finish material in paved areas.

2. Cover Legend: Cast in. Selected to suit system.

a. Legend: "ELECTRIC-LV" for duct systems with power wires and cables for systems operating at 600 V and less.
b. Legend: "ELECTRIC-HV" for duct systems with medium-voltage cables.
c. Legend: "SIGNAL" for communications, data, and telephone duct systems.

3. Manhole Chimney Components: Precast concrete rings with dimensions matched to those of roof opening.

a. Mortar for Chimney Ring and Frame and Cover Joints: Comply with ASTM C 270, Type M, except for quantities less than 2.0 cu. ft. (60 L) where packaged mix complying with ASTM C 387, Type M, may be used.

D. Manhole Sump Frame and Grate: ASTM A 48/A 48M, Class 30B, gray cast iron.

E. Pulling Eyes in Concrete Walls: Eyebolt with reinforcing-bar fastening insert, 2-inch- (50-mm-) diameter eye, and 1-by-4-inch (25-by-100-mm) bolt.

1. Working Load Embedded in 6-Inch (150-mm), 4000-psi (27.6-MPa) Concrete: 13,000-lbf (58-kN) minimum tension.

F. Pulling Eyes in Nonconcrete Walls: Eyebolt with reinforced fastening, 1-1/4-inch- (32-mm-) diameter eye, rated 2500-lbf (11-kN) minimum tension.

G. Pulling-In and Lifting Irons in Concrete Floors: 7/8-inch- (22-mm-) diameter, hot-dip galvanized, bent steel rod; stress relieved after forming; and fastened to reinforcing rod. Exposed triangular opening.

1. Ultimate Yield Strength: 40,000-lbf (180-kN) shear and 60,000-lbf (270-kN) tension.

H. Bolting Inserts for Concrete Utility Structure Cable Racks and Other Attachments: Flared, threaded inserts of noncorrosive, chemical-resistant, nonconductive thermoplastic material; 1/2-inch (13-mm) ID by 2-3/4 inches (69 mm) deep, flared to 1-1/4 inches (32 mm) minimum at base.

1. Tested Ultimate Pullout Strength: 12,000 lbf (53 kN) minimum.

I. Expansion Anchors for Installation after Concrete Is Cast: Zinc-plated, carbon-steel-wedge type with stainless-steel expander clip with 1/2-inch (13-mm) bolt, 5300-lbf (24-kN) rated pullout strength, and minimum 6800-lbf (30-kN) rated shear strength.

J. Cable Rack Assembly: Steel, hot-dip galvanized, except insulators.

1. Stanchions: T-section or channel; 2-1/4-inch (57-mm) nominal size; punched with 14 holes on 1-1/2-inch (38-mm) centers for cable-arm attachment.
2. Arms: 1-1/2 inches (38 mm) wide, lengths ranging from 3 inches (75 mm) with 450-lb (204-kg) minimum capacity to 18 inches (460 mm) with 250-lb (114-kg) minimum capacity. Arms shall have slots along full length for cable ties and be arranged for secure mounting in horizontal position at any vertical location on stanchions.
3. Insulators: High-glaze, wet-process porcelain arranged for mounting on cable arms.

K. Cable Rack Assembly: Nonmetallic. Components fabricated from nonconductive, fiberglass-reinforced polymer.

1. Stanchions: Nominal 36 inches (900 mm) high by 4 inches (100 mm) wide, with minimum of 9 holes for arm attachment.
2. Arms: Arranged for secure, drop-in attachment in horizontal position at any location on cable stanchions, and capable of being locked in position. Arms shall be available in lengths ranging from 3 inches (75 mm) with 450-lb (204-kg) minimum capacity to 20 inches (508 mm) with 250-lb (114-kg) minimum capacity. Top of arm shall be nominally 4 inches (100 mm) wide, and arm shall have slots along full length for cable ties.

L. Duct-Sealing Compound: Nonhardening, safe for contact with human skin, not deleterious to cable insulation, and workable at temperatures as low as 35 deg F (2 deg C). Capable of withstanding temperature of 300 deg F (150 deg C) without slump and adhering to clean surfaces of plastic ducts, metallic conduits, conduit coatings, concrete, masonry, lead, cable sheaths, cable jackets, insulation materials, and common metals.

M. Fixed Manhole Ladders: Arranged for attachment to wall of manhole. Ladder and mounting brackets and braces shall be fabricated from nonconductive, structural-grade, fiberglass-reinforced resin.

N. Portable Manhole Ladders: UL-listed, heavy-duty fiberglass specifically designed for portable use for access to electrical manholes. Minimum length equal to distance from deepest manhole floor to grade plus 36 inches (900 mm). One required.

O. Cover Hooks: Heavy duty, designed for lifts 60 lbf (270 N) and greater. Two required.

## 2.8 SOURCE QUALITY CONTROL

A. Test and inspect precast concrete utility structures according to ASTM C 1037.

B. Nonconcrete Handhole and Pull-Box Prototype Test: Test prototypes of manholes and boxes for compliance with SCTE 77. Strength tests shall be for specified tier ratings of products supplied.

1. Tests of materials shall be performed by a independent testing agency.
2. Strength tests of complete boxes and covers shall be by either an independent testing agency or the manufacturer. A qualified registered professional engineer shall certify tests by manufacturer.
3. Testing machine pressure gages shall have current calibration certification complying with ISO 9000 and ISO 10012, and traceable to NIST standards.

# PART 3 - EXECUTION

## 3.1 UNDERGROUND DUCT APPLICATION

A. Ducts for Electrical Cables Over 600 V: RNC, NEMA Type EPC-40-PVC, in concrete-encased duct bank, unless otherwise indicated.

B. Ducts for Electrical Feeders 600 V and Less: RNC, NEMA Type EPC-40-PVC, in concrete-encased duct bank, unless otherwise indicated.

C. Ducts for Electrical Feeders 600 V and Less: RNC, NEMA Type EPC-40-PVC, in direct-buried duct bank, unless otherwise indicated.

D. Ducts for Electrical Branch Circuits: RNC, NEMA Type EPC-40-PVC, in direct-buried duct bank, unless otherwise indicated.

E. Underground Ducts for Telephone, Communications, or Data Utility Service Cables: RNC, NEMA Type EPC-40-PVC, in concrete-encased duct bank, unless otherwise indicated.

F. Underground Ducts for Telephone, Communications, or Data Utility Service Cables: RNC, NEMA Type EPC-40-PVC, installed in direct-buried duct bank, unless otherwise indicated.

G. Underground Ducts for Telephone, Communications, or Data Circuits: RNC, NEMA Type EPC-40-PVC, in direct-buried duct bank, unless otherwise indicated.

H. Underground Ducts for Telephone, Communications, or Data Circuits: RNC, NEMA Type EB-20-PVC, in concrete-encased duct bank, unless otherwise indicated.

I. Underground Ducts Crossing Paved Paths, Walks and Driveways, Roadways and Railroads: RNC, NEMA Type EPC-40-PVC, encased in reinforced concrete.

## 3.2 UNDERGROUND ENCLOSURE APPLICATION

A. Handholes and Boxes for 600 V and Less.

1. Units in Roadways and Other Deliberate Traffic Paths: Precast concrete. AASHTO HB 17, H-10 structural load rating.
2. Units in Driveway, Parking Lot, and Off-Roadway Locations, Subject to Occasional, Nondeliberate Loading by Heavy Vehicles: Precast concrete, AASHTO HB 17, H-20 or Fiberglass enclosures with polymer concrete frame and cover, SCTE 77, Tier 15 structural load rating.
3. Units in Sidewalk and Similar Applications with a Safety Factor for Nondeliberate Loading by Vehicles: Precast concrete, AASHTO HB 17, H-10 or Heavy-duty fiberglass units with polymer concrete frame and cover, SCTE 77, Tier 8 structural load rating.
4. Units Subject to Light-Duty Pedestrian Traffic Only: Fiberglass-reinforced polyester resin, structurally tested according to SCTE 77 with 3000-lbf (13 345-N) vertical loading.

B. Manholes: Precast concrete.

1. Units Located in Roadways and Other Deliberate Traffic Paths by Heavy or Medium Vehicles: H-20 structural load rating according to AASHTO HB 17.
2. Units Not Located in Deliberate Traffic Paths by Heavy or Medium Vehicles: H-10 load rating according to AASHTO HB 17.

## 3.3 EARTHWORK

A. Excavation and Backfill: Comply with Division 22 Section "Earth Moving," but do not use heavy-duty, hydraulic-operated, compaction equipment.

B. Restore surface features at areas disturbed by excavation and reestablish original grades, unless otherwise indicated. Replace removed sod immediately after backfilling is completed.

C. Restore areas disturbed by trenching, storing of dirt, cable laying, and other work. Restore vegetation and include necessary topsoiling, fertilizing, liming, seeding, sodding, sprigging, and mulching. Comply with Division 32 Sections "Turfs and Grasses" and "Plants."

D. Cut and patch existing pavement in the path of underground ducts and utility structures according to Division 01 Section "Cutting and Patching."

## 3.4 DUCT INSTALLATION

A. Slope: Pitch ducts a minimum slope of 1:300 down toward manholes and handholes and away from buildings and equipment. Slope ducts from a high point in runs between two manholes to drain in both directions.

B. Curves and Bends: Use 5-degree angle couplings for small changes in direction. Use manufactured long sweep bends with a minimum radius of [48 inches (1220 mm)] [12.5 feet

(4 m)] [25 feet (7.5 m)], both horizontally and vertically, at other locations, unless otherwise indicated.

C. Joints: Use solvent-cemented joints in ducts and fittings and make watertight according to manufacturer's written instructions. Stagger couplings so those of adjacent ducts do not lie in same plane.

D. Duct Entrances to Manholes and Concrete and Polymer Concrete Handholes: Use end bells, spaced approximately 10 inches (250 mm) o.c. for 5-inch (125-mm) ducts, and vary proportionately for other duct sizes.

1. Begin change from regular spacing to end-bell spacing 10 feet (3 m) from the end bell without reducing duct line slope and without forming a trap in the line.
2. Direct-Buried Duct Banks: Install an expansion and deflection fitting in each conduit in the area of disturbed earth adjacent to manhole or handhole.
3. Grout end bells into structure walls from both sides to provide watertight entrances.

E. Building Wall Penetrations: Make a transition from underground duct to rigid steel conduit at least 10 feet (3 m) outside the building wall without reducing duct line slope away from the building, and without forming a trap in the line. Use fittings manufactured for duct-to-conduit transition. Install conduit penetrations of building walls as specified in Division 26 Section "Common Work Results for Electrical/Common Work Results for Communications/Common Work Results for Electronic Safety and Security."

F. Sealing: Provide temporary closure at terminations of ducts that have cables pulled. Seal spare ducts at terminations. Use sealing compound and plugs to withstand at least 15-psig (1.03-MPa) hydrostatic pressure.

G. Pulling Cord: Install 100-lbf- (445-N-) test nylon cord in ducts, including spares.

H. Concrete-Encased Ducts: Support ducts on duct separators.

1. Separator Installation: Space separators close enough to prevent sagging and deforming of ducts, with not less than 5 spacers per 20 feet (6 m) of duct. Secure separators to earth and to ducts to prevent floating during concreting. Stagger separators approximately 6 inches (150 mm) between tiers. Tie entire assembly together using fabric straps; do not use tie wires or reinforcing steel that may form conductive or magnetic loops around ducts or duct groups.
2. Concreting Sequence: Pour each run of envelope between manholes or other terminations in one continuous operation.

    a. Start at one end and finish at the other, allowing for expansion and contraction of ducts as their temperature changes during and after the pour. Use expansion fittings installed according to manufacturer's written recommendations, or use other specific measures to prevent expansion-contraction damage.
    b. If more than one pour is necessary, terminate each pour in a vertical plane and install 3/4-inch (19-mm) reinforcing rod dowels extending 18 inches (450 mm) into concrete on both sides of joint near corners of envelope.

3. Pouring Concrete: Spade concrete carefully during pours to prevent voids under and between conduits and at exterior surface of envelope. Do not allow a heavy mass of

concrete to fall directly onto ducts. Use a plank to direct concrete down sides of bank assembly to trench bottom. Allow concrete to flow to center of bank and rise up in middle, uniformly filling all open spaces. Do not use power-driven agitating equipment unless specifically designed for duct-bank application.

4. Reinforcement: Reinforce concrete-encased duct banks where they cross disturbed earth and where indicated. Arrange reinforcing rods and ties without forming conductive or magnetic loops around ducts or duct groups.
5. Forms: Use walls of trench to form side walls of duct bank where soil is self-supporting and concrete envelope can be poured without soil inclusions; otherwise, use forms.
6. Minimum Space between Ducts: 3 inches (75 mm) between ducts and exterior envelope wall, 2 inches (50 mm) between ducts for like services, and 4 inches (100 mm) between power and signal ducts.
7. Depth: Install top of duct bank at least 24 inches (600 mm) below finished grade in areas not subject to deliberate traffic, and at least 30 inches (750 mm) below finished grade in deliberate traffic paths for vehicles, unless otherwise indicated.
8. Stub-Ups: Use manufactured duct elbows for stub-ups at poles and equipment and at building entrances through the floor, unless otherwise indicated. Extend concrete encasement throughout the length of the elbow.
9. Stub-Ups: Use manufactured rigid steel conduit elbows for stub-ups at poles and equipment and at building entrances through the floor.

    a. Couple steel conduits to ducts with adapters designed for this purpose, and encase coupling with 3 inches (75 mm) of concrete.
    b. Stub-Ups to Equipment: For equipment mounted on outdoor concrete bases, extend steel conduit horizontally a minimum of 60 inches (1500 mm) from edge of base. Install insulated grounding bushings on terminations at equipment.

10. Warning Tape: Bury warning tape approximately 12 inches (300 mm) above all concrete-encased ducts and duct banks. Align tape parallel to and within 3 inches (75 mm) of the centerline of duct bank. Provide an additional warning tape for each 12-inch (300-mm) increment of duct-bank width over a nominal 18 inches (450 mm). Space additional tapes 12 inches (300 mm) apart, horizontally.

I. Direct-Buried Duct Banks:

1. Support ducts on duct separators coordinated with duct size, duct spacing, and outdoor temperature.
2. Space separators close enough to prevent sagging and deforming of ducts, with not less than 5 spacers per 20 feet (6 m) of duct. Secure separators to earth and to ducts to prevent displacement during backfill and yet permit linear duct movement due to expansion and contraction as temperature changes. Stagger spacers approximately 6 inches (150 mm) between tiers.
3. Excavate trench bottom to provide firm and uniform support for duct bank. Prepare trench bottoms as specified in Division 22 Section "Earth Moving" for pipes less than 6 inches (150 mm) in nominal diameter.
4. Install backfill as specified in Division 22 Section "Earth Moving."
5. After installing first tier of ducts, backfill and compact. Start at tie-in point and work toward end of duct run, leaving ducts at end of run free to move with expansion and contraction as temperature changes during this process. Repeat procedure after placing each tier. After placing last tier, hand-place backfill to 4 inches (100 mm) over ducts and hand tamp. Firmly tamp backfill around ducts to provide maximum supporting strength.

Use hand tamper only. After placing controlled backfill over final tier, make final duct connections at end of run and complete backfilling with normal compaction as specified in Division 22 Section "Earth Moving."

6. Install ducts with a minimum of 3 inches (75 mm) between ducts for like services and 6 inches (150 mm) between power and signal ducts.
7. Depth: Install top of duct bank at least 36 inches (900 mm) below finished grade, unless otherwise indicated.
8. Set elevation of bottom of duct bank below the frost line.
9. Install manufactured duct elbows for stub-ups at poles and equipment and at building entrances through the floor, unless otherwise indicated. Encase elbows for stub-up ducts throughout the length of the elbow.
10. Install manufactured rigid steel conduit elbows for stub-ups at poles and equipment and at building entrances through the floor.

    a. Couple steel conduits to ducts with adapters designed for this purpose, and encase coupling with 3 inches (75 mm) of concrete.
    b. For equipment mounted on outdoor concrete bases, extend steel conduit horizontally a minimum of 60 inches (1500 mm) from edge of equipment pad or foundation. Install insulated grounding bushings on terminations at equipment.

11. Warning Planks: Bury warning planks approximately 12 inches (300 mm) above direct-buried ducts and duct banks, placing them 24 inches (600 mm) o.c. Align planks along the width and along the centerline of duct bank. Provide an additional plank for each 12-inch (300-mm) increment of duct-bank width over a nominal 18 inches (450 mm). Space additional planks 12 inches (300 mm) apart, horizontally.

## 3.5 INSTALLATION OF CONCRETE MANHOLES, HANDHOLES, AND BOXES

A. Cast-in-Place Manhole Installation:

1. Finish interior surfaces with a smooth-troweled finish.
2. Windows for Future Duct Connections: Form and pour concrete knockout panels 1-1/2 to 2 inches (38 to 50 mm) thick, arranged as indicated.
3. Cast-in-place concrete, formwork, and reinforcement are specified in Division 03 Section "Cast-in-Place Concrete."

B. Precast Concrete Handhole and Manhole Installation:

1. Comply with ASTM C 891, unless otherwise indicated.
2. Install units level and plumb and with orientation and depth coordinated with connecting ducts to minimize bends and deflections required for proper entrances.
3. Unless otherwise indicated, support units on a level bed of crushed stone or gravel, graded from 1-inch (25-mm) sieve to No. 4 (4.75-mm) sieve and compacted to same density as adjacent undisturbed earth.

C. Elevations:

1. Manhole Roof: Install with rooftop at least 15 inches (380 mm) below finished grade.
2. Manhole Frame: In paved areas and trafficways, set frames flush with finished grade. Set other manhole frames 1 inch (25 mm) above finished grade.

3. Install handholes with bottom below the frost line, grade.
4. Handhole Covers: In paved areas and trafficways, set surface flush with finished grade. Set covers of other handholes 1 inch (25 mm) above finished grade.
5. Where indicated, cast handhole cover frame integrally with handhole structure.

D. Drainage: Install drains in bottom of manholes where indicated. Coordinate with drainage provisions indicated.

E. Manhole Access: Circular opening in manhole roof; sized to match cover size.

1. Manholes with Fixed Ladders: Offset access opening from manhole centerlines to align with ladder.
2. Install chimney, constructed of precast concrete collars and rings to support frame and cover and to connect cover with manhole roof opening. Provide moisture-tight masonry joints and waterproof grouting for cast-iron frame to chimney.

F. Waterproofing: Apply waterproofing to exterior surfaces of manholes and handholes after concrete has cured at least three days. Waterproofing materials and installation are specified in Division 07 Section Thermoplastic Sheet Waterproofing."After ducts have been connected and grouted, and before backfilling, waterproof joints and connections and touch up abrasions and scars. Waterproof exterior of manhole chimneys after mortar has cured at least three days.

G. Dampproofing: Apply dampproofing to exterior surfaces of manholes and handholes after concrete has cured at least three days. Dampproofing materials and installation are specified in Division 07 Section "Bituminous Dampproofing." After ducts have been connected and grouted, and before backfilling, dampproof joints and connections and touch up abrasions and scars. Dampproof exterior of manhole chimneys after mortar has cured at least three days.

H. Hardware: Install removable hardware, including pulling eyes, cable stanchions, cable arms, and insulators, as required for installation and support of cables and conductors and as indicated.

I. Fixed Manhole Ladders: Arrange to provide for safe entry with maximum clearance from cables and other items in manholes.

J. Field-Installed Bolting Anchors in Manholes and Concrete Handholes: Do not drill deeper than 3-7/8 inches (98 mm) for manholes and 2 inches (50 mm) for handholes, for anchor bolts installed in the field. Use a minimum of two anchors for each cable stanchion.

K. Warning Sign: Install "Confined Space Hazard" warning sign on the inside surface of each manhole cover.

## 3.6 INSTALLATION OF HANDHOLES AND BOXES OTHER THAN PRECAST CONCRETE

A. Install handholes and boxes level and plumb and with orientation and depth coordinated with connecting ducts to minimize bends and deflections required for proper entrances. Use box extension if required to match depths of ducts, and seal joint between box and extension as recommended by the manufacturer.

B. Unless otherwise indicated, support units on a level bed of crushed stone or gravel, graded from 1/2-inch (12.7-mm) sieve to No. 4 (4.75-mm) sieve and compacted to same density as adjacent undisturbed earth.

C. Elevation: In paved areas and trafficways, set so cover surface will be flush with finished grade. Set covers of other handholes 1 inch (25 mm) above finished grade.

D. Install handholes and boxes with bottom below the frost line.

E. Install removable hardware, including pulling eyes, cable stanchions, cable arms, and insulators, as required for installation and support of cables and conductors and as indicated. Select arm lengths to be long enough to provide spare space for future cables, but short enough to preserve adequate working clearances in the enclosure.

F. Field-cut openings for ducts and conduits according to enclosure manufacturer's written instructions. Cut wall of enclosure with a tool designed for material to be cut. Size holes for terminating fittings to be used, and seal around penetrations after fittings are installed.

G. For enclosures installed in asphalt paving and subject to occasional, nondeliberate, heavy-vehicle loading, form and pour a concrete ring encircling, and in contact with, enclosure and with top surface screeded to top of box cover frame. Bottom of ring shall rest on compacted earth.

1. Concrete: 3000 psi (20 kPa), 28-day strength, complying with Division 03 Section "Cast-in-Place Concrete," with a troweled finish.
2. Dimensions: 10 inches wide by 12 inches deep (250 mm wide by 300 mm deep).

## 3.7 GROUNDING

A. Ground underground ducts and utility structures according to Division 26 Section "Grounding and Bonding for Electrical Systems."

## 3.8 FIELD QUALITY CONTROL

A. Perform the following tests and inspections and prepare test reports:

1. Demonstrate capability and compliance with requirements on completion of installation of underground ducts and utility structures.
2. Pull aluminum or wood test mandrel through duct to prove joint integrity and test for out-of-round duct. Provide mandrel equal to 80 percent fill of duct. If obstructions are indicated, remove obstructions and retest.
3. Test manhole and handhole grounding to ensure electrical continuity of grounding and bonding connections. Measure and report ground resistance as specified in Division 26 Section "Grounding and Bonding for Electrical Systems."

B. Correct deficiencies and retest as specified above to demonstrate compliance.

3.9 CLEANING

A. Pull leather-washer-type duct cleaner, with graduated washer sizes, through full length of ducts. Follow with rubber duct swab for final cleaning and to assist in spreading lubricant throughout ducts.

B. Clean internal surfaces of manholes, including sump. Remove foreign material.

END OF SECTION 260543

# SECTION 261116 - SECONDARY UNIT SUBSTATIONS

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. This Section includes indoor and outdoor secondary unit substations, each consisting of the following:

1. Primary incoming section.
2. Transformer.
3. Secondary distribution section.

B. Related Sections include the following:

1. Division 26 Section "Medium-Voltage Cables" for requirements of terminating cables in incoming section of substation.
2. Division 26 Section "Overcurrent Protective Device Coordination Study" for short-circuit rating of devices and for setting of overcurrent protective devices.
3. Division 26 Section "Electrical Power Monitoring and Control" for communication features of power distribution system devices.
4. Division 26 Section "Medium-Voltage Switchgear" for metering and instrument transformers.
5. Division 26 Section "Enclosed Bus Assemblies" for busway connections between transformers and secondary distribution equipment.
6. Division 26 Section "Power Factor Correction Equipment" for capacitors to be located in secondary section.
7. Division 26 Section "Transfer Switches" for transfer switches that may be located in secondary distribution section.
8. Division 26 Section "Transient-Voltage Suppression for Low-Voltage Electrical Power Circuits" for transient voltage surge suppressors for low-voltage power, control, and communication equipment that may be located in secondary section.

### 1.3 DEFINITIONS

A. NETA ATS: Acceptance Testing Specification.

### 1.4 SUBMITTALS

A. Product Data: Include rated capacities, furnished specialties, and accessories.

B. Shop Drawings: Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.

1. Wiring Diagrams: Power, signal, and control wiring.
2. Dimensioned plans and elevations showing major components and features.
3. One-line diagram.
4. List of materials.
5. Nameplate legends.
6. Size and number of bus bars and current rating for each bus, including mains and branches of phase, neutral, and ground buses.
7. Short-time and short-circuit current ratings of secondary unit substations and components.
8. Ratings of individual protective devices.

C. Time-Current Characteristic Curves: For overcurrent protective devices.

D. Primary Fuses: Submit recommendations and size calculations.

E. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which the following items are shown and coordinated with each other, based on input from installers of the items involved:

1. Dimensioned concrete base, outline of secondary unit substation, conduit entries, and ground rod locations.
2. Location of structural supports for structure-supported raceways**,** busways.
3. Location of lighting fixtures, sprinkler piping and heads, ducts, and diffusers.

F. Manufacturer Seismic Qualification Certification: Submit certification that transformer assembly and components will withstand seismic forces defined in Division 26 Section "Vibration and Seismic Controls for Electrical Systems." Include the following:

1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.

a. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified."
b. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operational after the seismic event."

2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.

G. Product Certificates: For secondary unit substations, signed by product manufacturer.

H. Qualification Data: For testing agency.

I. Material Test Reports: For secondary unit substations.

J. Factory test reports.

K. Field quality-control test reports.

L. Operation and Maintenance Data: For secondary unit substations and accessories to include in emergency, operation, and maintenance manuals.

## 1.5 QUALITY ASSURANCE

A. Testing Agency Qualifications: An independent agency, with the experience and capability to conduct the testing indicated, that is a member company of the International Electrical Testing Association or is a nationally recognized testing laboratory (NRTL) as defined by OSHA in 29 CFR 1910.7, and that is acceptable to authorities having jurisdiction.

1. Testing Agency's Field Supervisor: Person currently certified by the International Electrical Testing Association or the National Institute for Certification in Engineering Technologies to supervise on-site testing specified in Part 3.

B. Source Limitations: Obtain secondary unit substation through one source from a single manufacturer.

C. Product Options: Drawings indicate size, profiles, and dimensional requirements of secondary unit substations and are based on the specific system indicated. Refer to Division 01 Section "Product Requirements."

D. Electrical Components, Devices and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

E. Comply with IEEE C2.

F. Comply with IEEE C37.121.

G. Comply with NFPA 70.

## 1.6 DELIVERY, STORAGE, AND HANDLING

A. Deliver in shipping splits in sizes that can be moved past obstructions in delivery path.

B. Coordinate delivery of secondary unit substations to allow movement into designated space.

C. Store secondary unit substation components so condensation will not form on or in units. Provide temporary heating according to manufacturer's written instructions.

D. Handle secondary unit substation components according to manufacturer's written instructions. Use factory-installed lifting provisions.

## 1.7 PROJECT CONDITIONS

A. Field Measurements: Indicate measurements on Shop Drawings.

B. Interruption of Existing electric Service: Do not interrupt electric service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary electric service according to requirements indicated:

1. Notify Architect and Construction Manager no fewer than 2 days in advance of proposed interruption of electric service.
2. Do not proceed with interruption of electric service without Architect's and Construction Manager's written permission.

C. Service Conditions: IEEE C37.121, usual service conditions, except for the following:

1. Exposure to significant solar radiation.
2. Altitudes above 3300 feet (1000 m).
3. Exposure to fumes, vapors, or dust.
4. Exposure to explosive environments.
5. Exposure to hot and humid climate or to excessive moisture, including steam, salt spray, and dripping water.
6. Exposure to seismic shock or to abnormal vibration, shock, or tilting.
7. Exposure to excessively high or low temperatures.
8. Unusual transportation or storage conditions.
9. Unusual grounding resistance conditions.
10. Unusual space limitations.

## 1.8 COORDINATION

A. Coordinate layout and installation of secondary unit substations with other construction that penetrates floors and ceilings, or is supported by them, including light fixtures, HVAC equipment, and fire-suppression-system components.

B. Coordinate size and location of concrete bases. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified in Division 03.

## 1.9 EXTRA MATERIALS

A. Furnish extra materials described below, before installation begins, that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Spare fuses: Six of each type and rating of fuse and fusible device used, except for medium-voltage fuses and fuses associated with network protector. Include spares for the following:

a. Primary disconnect fuses.
b. Potential transformer fuses.
c. Control power fuses.

d. Fuses and fusible devices for fused circuit breakers.
e. Fuses for secondary fusible devices.

2. Spare Indicating Lights: Six of each type installed.
3. Touchup Paint: Three half-pint containers of paint matching enclosure's exterior finish.
4. Primary Switch Contact Lubricant: One container(s).
5. One set(s) of spare mounting gaskets for bushings, handholes, and the gasket between relief cover and flange of pressure relief device.

## PART 2 - PRODUCTS

### 2.1 MANUFACTURERS

A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. ABB Control, Inc.
2. Cooper Industries, Inc.; Cooper Power Systems Division.
3. Cutler-Hammer.
4. GE Electrical Distribution & Control.
5. Siemens Energy & Automation, Inc.
6. Square D; Schneider Electric.

### 2.2 MANUFACTURED UNITS

A. Indoor Unit Arrangement: Single assembly.

B. Indoor Unit Arrangement: Separate secondary distribution equipment connected with busway.

C. Outdoor Unit Arrangement: Separate secondary distribution equipment connected with busway.

1. Weatherproof, listed for installation outdoors, complying with IEEE C37.20.1.
2. Aisleless Construction: Full-height doors in front of basic weatherproof equipment.

D. Enclosure Finish: Factory-applied finish in manufacturer's standard color, including under surfaces treated with corrosion-resistant undercoating.

E. Enclosure Finish: Factory-applied finish in manufacturer's standard gray over a rust-inhibiting primer on treated metal surface.

### 2.3 INCOMING SECTION

A. Primary Incoming Section: Terminal assembly with adequate space for incoming-cable terminations and surge arresters.

B. Primary Incoming Section: Transformer cover-mounted bushings.

C. Primary Incoming Section: Enclosed, air-interrupter, dual primary switch.

1. Three pole, single throw, dead front, metal enclosed, with manual stored energy operator, with fuses mounted on a single frame, complying with IEEE C37.20.3.
2. Key interlocking system to prevent fuse access door from being opened unless switch is open. Additionally, interlock air-interrupter switch with transformer secondary main circuit breaker, preventing switch from being opened or closed unless secondary main circuit breaker is open.
3. Phase Barriers: Located between blades and fuses of each phase, designed for easy removal, allows visual inspection of switch components when barrier is in place.
4. Window: Permits viewing switch-blade positions when door is closed.
5. Accessory Set: Tools and miscellaneous items required for interrupter switchgear test, inspection, maintenance, and operation. Include fuse-handling tool as recommended by switchgear manufacturer.
6. Continuous-Current Rating: 600 A.
7. Short-Circuit Rating:

    a. Short-time momentary asymmetrical fault rating of 40 kA.
    b. 3-second symmetrical rating of 25-kA RMS.
    c. Fault close asymmetrical rating of 40 kA.

8. Fuses: Sizes recommended by secondary unit substation manufacturer, considering fan cooling, temperature-rise specification, and cycle loading. Comply with the following:

    a. Current-limiting type, rated for not less than 50-kA RMS symmetrical current-interrupting capacity.
    b. Indicator integral with each fuse to show when it has blown.
    c. Spares: Include three fuses in use and three spare fuses in storage clips in each switch.

D. Surge Arresters: Comply with IEEE C62.11, Distribution class; metal-oxide-varistor type, with ratings as indicated, connected in each phase of incoming circuit and ahead of any disconnecting device.

## 2.4 LIQUID-FILLED TRANSFORMER SECTION

A. Description: IEEE C57.12.00 and UL 1062, liquid-filled, 2-winding, secondary unit substation transformer.

B. Insulating Liquid: Mineral oil complying with ASTM D 3487, Type II, and tested according to ASTM D 117.

C. Insulating Liquid: Less flammable, edible-seed-oil based, and UL listed as complying with NFPA 70 requirements for fire point of not less than 300 deg C when tested according to ASTM D 92. Liquid shall be biodegradable and nontoxic.

D. Insulating Liquid: Less flammable, dielectric, and UL listed as complying with NFPA 70 requirements for fire point of not less than 300 deg C when tested according to ASTM D 92. Liquid shall be biodegradable and nontoxic.

E. Insulating Liquid: Less flammable, silicone-based dielectric, and UL listed as complying with NFPA 70 requirements for fire point of not less than 300 deg C when tested according to ASTM D 92. Liquid shall have low toxicity and be nonhazardous.

F. Insulation Temperature Rise: 65/55 deg C, based on an average ambient temperature of 30 deg C, over 24 hours with a maximum ambient temperature of 40 deg C. Insulation system shall be rated to continuously allow an additional 12-percent kVA output, at 65 deg C temperature rise, without decreasing rated transformer life.

G. Insulation Temperature Rise: 65 deg C, based on an average ambient temperature of 30 deg C, over 24 hours with a maximum ambient temperature of 40 deg C.

H. Basic Impulse Level: Comply with UL 1062.

I. Basic Impulse Level: 95 kV.

J. Full-Capacity Voltage Taps: 4 nominal 2.5 percent taps, 2 above and 2 below rated primary voltage; with externally operable tap changer for de-energized use and with position indicator and padlock hasp.

K. Full-Capacity Voltage Taps: 4 nominal 2.5 percent taps below rated primary voltage, with externally operable tap changer for de-energized use and with position indicator and padlock hasp.

L. Cooling System: Class OA/FFA, liquid cooled, and with provisions for future forced-air rating. Cooling systems shall include auxiliary cooling equipment, automatic controls, and status indicating lights.

M. Sound level may not exceed 58 dB, without fans.

N. Impedance: four percent.

O. Accessories: Grounding pads, lifting lugs, and provisions for jacking under base. Transformers shall have a steel base and frame allowing use of pipe rollers in any direction, and an insulated, low-voltage, neutral bushing with removable ground strap. Include the following additional accessories:

1. Liquid-level gage.
2. Pressure-vacuum gage.
3. Liquid temperature indicator.
4. Drain and filter valves.
5. Pressure relief device.

## 2.5 DRY-TYPE TRANSFORMER SECTION

A. Description: IEEE C57.12.01, IEEE C57.12.50, IEEE C57.12.51, IEEE C57.12.52], NEMA ST 20, and dry-type, 2-winding, secondary unit substation transformer.

B. Enclosure: Totally enclosed, nonventilated, cast coil/encapsulated coil, with primary and secondary windings individually cast in epoxy; with insulation system rated at 185 deg C with an 80 deg C average winding temperature rise above a maximum ambient temperature of 40 deg C.

C. Enclosure: Totally enclosed, nonventilated, vacuum-pressure, impregnated type and with insulation system rated at 220 deg C with an 80 deg C average winding temperature rise above a maximum ambient temperature of 40 deg C.

D. Cooling System: Class AA/FFA, air cooled with provisions for future forced-air rating, complying with IEEE C57.12.01.

1. Automatic forced-air cooling system controls, including thermal sensors, fans, control wiring, temperature controller with test switch, power panel with current-limiting fuses, indicating lights, alarm, and alarm silencing relay.
2. Include mounting provision for fans.

E. Insulation Materials: IEEE C57.12.01, rated 220 deg C.

F. Insulation Temperature Rise: 80 deg C, maximum rise above 40 deg C.

G. Basic Impulse Level: 95 kV.

H. Full-Capacity Voltage Taps: 4 nominal 2.5 percent taps, 2 above and 2 below rated primary voltage.

I. Full-Capacity Voltage Taps: 4 nominal 2.5 percent taps below rated primary voltage.

J. Sound level may not exceed the maximum dBA level, without fans operating.

K. Impedance: four percent.

L. High-Temperature Alarm: Sensor at transformer with local audible and visual alarm and contacts for remote alarm.

## 2.6 SECONDARY DISTRIBUTION SECTION

A. Secondary Terminal Compartment: Bus bars mounted on standoff insulators.

B. Secondary Distribution: Low-voltage switchgear as specified in Division 26 Section "Low-Voltage Switchgear."

C. Secondary Distribution: Low-voltage switchboard as specified in Division 26 Section "Switchboards."

D. Secondary Distribution: Motor-control center as specified in Division 26 Section "Motor-Control Centers."

E. Distribution Panelboard: Panelboards as specified in Division 26 Section "Panelboards."

F. Network Protectors:

1. Rated for continuous service in an ambient temperature of up to 40 deg C, applied to 3-phase, 4-wire, solidly grounded wye secondary networks. Comply with IEEE C57.12.44.
2. Dead-front, draw out design with externally mounted fuses, using hand-cranked rail system. Relay and control panel located on a separate draw out module.
3. Protector Operator: Spring-close or stored-energy mechanism, rated to close on a 25,000 RMS symmetrical load.
4. Control Voltage: Not more than 125 V.
5. Control microprocessor-based, three-phase, tripping relay with features and functions as follows:

    a. Close protector if positive sequence power flows into the network. Adjustable closing range shall be from 0.5 to 3.5 V in phase difference between network and transformer voltages.
    b. Trip protector if there is a net, three-phase, reverse power flow through protector. Trip protectors shall be adjustable from 0.05 to 5 percent of continuous-current rating of current transformers within protector.
    c. Trip protector if there is a flow of reverse magnetizing current of its associated transformer.
    d. Field-adjustable relay parameters and watt or watt-var trip values.

6. Protector shall not open under any fault on network side of protector.
7. Current-limiting fuses shall have interrupted either capacity of 150,000 A on network side of protector for protection against switchboard bus faults.
8. Mechanical interlocks shall prevent racking in and racking out when protector is closed.
9. Auxiliary contacts shall be remotely tripped and locked out by four-wire remote pilot devices.
10. Network protectors shall have not less than two spare auxiliary dry contacts.
11. Network Switchgear-Mounted Disconnect Switch: Supply each network-protector circuit with a switchgear-mounted fuse truck, with Class L fuses rated for 200-kA interrupting capacity, and key interlocked with each associated protector.
12. Network Switchgear-Mounted Disconnect Switch: Supply each network-protector circuit with a switchgear-mounted main circuit breaker rated for fault current that can be delivered by the network transformers, less one. Use draw out type to provide a means of isolating the load side of each protector from the network bus.

## 2.7 IDENTIFICATION DEVICES

A. Compartment Nameplates: Engraved, laminated-plastic or metal nameplate for each compartment, mounted with corrosion-resistant screws. Nameplates and label products are specified in Division 26 Section "Identification for Electrical Systems."

## 2.8 SOURCE QUALITY CONTROL

A. Factory Tests: Perform design and routine tests according to standards specified for components. Conduct transformer tests according to IEEE C57.12.90. Conduct switchgear and switchboard tests according to ANSI C37.51.

B. Factory Tests: Perform the following factory-certified tests on each secondary unit substation:

1. Resistance measurements of all windings on the rated voltage connection and on tap extreme connections.
2. Ratios on the rated voltage connection and on tap extreme connections.
3. Polarity and phase relation on the rated voltage connection.
4. No-load loss at rated voltage on the rated voltage connection.
5. Exciting current at rated voltage on the rated voltage connection.
6. Impedance and load loss at rated current on the rated voltage connection and on tap extreme connections.
7. Applied potential.
8. Induced potential.
9. Temperature Test: If a transformer is supplied with auxiliary cooling equipment to provide more than one rating, test at lowest kilovolt-ampere Class OA or Class AA rating and highest kilovolt-ampere Class FA rating.

    a. Temperature test is not required if a record of a temperature test on an essentially duplicate unit is available.

10. Owner will witness all required factory tests. Notify Architect at least 14 days before date of tests and indicate their approximate duration.

# PART 3 - EXECUTION

## 3.1 EXAMINATION

A. Examine areas and space conditions for compliance with requirements for secondary unit substations and other conditions affecting performance of work.

B. Examine roughing-in of conduits and grounding systems to verify the following:

1. Wiring entries comply with layout requirements.
2. Entries are within conduit-entry tolerances specified by manufacturer and no feeders will have to cross section barriers to reach load or line lugs.

C. Examine walls, floors, roofs, and concrete bases for suitable conditions for secondary unit substation installation.

D. Verify that ground connections are in place and that requirements in Division 26 Section "Grounding and Bonding for Electrical Systems" have been met. Maximum ground resistance shall be 5 ohms at secondary unit substation location.

E. Proceed with installation only after unsatisfactory conditions have been corrected.

## 3.2 INSTALLATION

A. Install secondary unit substations on concrete bases.

1. Anchor secondary unit substations to concrete bases according to manufacturer's written instructions, seismic codes at Project, and requirements in Division 26 Sections "Hangers and Supports for Electrical Systems" and "Vibration and Seismic Controls for Electrical Systems."
2. Construct concrete bases of dimensions indicated, but not less than 4 inches (100 mm) larger in both directions than supported unit and 4 inches (100 mm) high.
3. Use [3000-psi (20.7-MPa)], 28-day compressive-strength concrete and reinforcement as specified in Division 03 Section "Miscellaneous Cast-in-Place Concrete".
4. Install dowel rods to connect concrete bases to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch (450-mm) centers around full perimeter of base.
5. Install epoxy-coated anchor bolts for anchoring equipment to the concrete base.
6. Place and secure anchorage devices. Use supported equipment manufacturer's setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
7. Bolt transformers to channel-iron sills embedded in concrete bases. Install sills level and grout flush with floor or base.

B. Maintain minimum clearances and workspace at equipment according to manufacturer's written instructions and NFPA 70.

## 3.3 IDENTIFICATION

A. Identify field-installed wiring and components and provide warning signs as specified in Division 26 Section "Identification for Electrical Systems."

B. Operating Instructions: Frame printed operating instructions for secondary unit substations, including key interlocking, control sequences, elementary single-line diagram, and emergency procedures. Fabricate frame of finished wood or metal and cover instructions with clear acrylic plastic. Mount on front of secondary unit substation.

## 3.4 CONNECTIONS

A. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."

B. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

## 3.5 CLEANING

A. After completing equipment installation and before energizing, inspect unit components. Remove paint splatters and other spots, dirt, and debris. Repair damaged finish to match original finish. Vacuum interiors of secondary unit substation sections.

## 3.6 FIELD QUALITY CONTROL

A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect test, and adjust field-assembled components and equipment installation, including connections, and to assist in field testing. Report results in writing.

B. Testing: Owner will engage a qualified testing and inspecting agency to perform field tests and inspections and prepare test reports.

C. Testing: Engage a qualified testing and inspecting agency to perform the following field tests and inspections and prepare test reports:

D. Perform the following field tests and inspections and prepare test reports:

1. Perform each visual and mechanical inspection and electrical test according to NETA ATS. Certify compliance with test parameters.
2. After installing secondary unit substation but before primary is energized, verify that grounding system at the substation tested at the specified value or less.
3. After installing secondary unit substation and after electrical circuitry has been energized, test for compliance with requirements.
4. Set field-adjustable switches and circuit-breaker trip ranges as indicated.

    a. Remove and replace malfunctioning units and retest as specified above.

## 3.7 FOLLOW-UP SERVICE

A. Voltage Monitoring and Adjusting: After Substantial Completion, if requested by Owner, but not more than six months after Final Acceptance, perform the following voltage monitoring:

1. During a period of normal load cycles as evaluated by Owner, perform seven days of three-phase voltage recording at the outgoing section of each secondary unit substation. Use voltmeters with calibration traceable to the National Institute of Science and Technology standards and with a chart speed of not less than 1 inch (25 mm) per hour. Voltage unbalance greater than 1 percent between phases, or deviation of any phase voltage from the nominal value by more than plus or minus 5 percent during the test period, is unacceptable.
2. Corrective Action: If test results are unacceptable, perform the following corrective action, as appropriate:

    a. Adjust transformer taps.
    b. Rebalance loads.
    c. Prepare written request for voltage adjustment by electric utility.

3. Retests: Repeat monitoring, after corrective action has been performed, until satisfactory results are obtained.
4. Report: Prepare a written report covering monitoring performed and corrective action taken.

B. Infrared Scanning: Perform as specified in Division 26 Section "Medium-Voltage Switchgear."

## 3.8 DEMONSTRATION

A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain systems. Refer to Division 01 Section "Demonstration and Training."

END OF SECTION 261116

# SECTION 262416 - PANELBOARDS

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. Section Includes:

1. Distribution panelboards.
2. Lighting and appliance branch-circuit panelboards.
3. Load centers.
4. Electronic-grade panelboards.

### 1.3 DEFINITIONS

A. SVR: Suppressed voltage rating.

B. TVSS: Transient voltage surge suppressor.

### 1.4 PERFORMANCE REQUIREMENTS

A. Seismic Performance: Panelboards shall withstand the effects of earthquake motions determined according to SEI/ASCE 7.

1. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operational after the seismic event."

### 1.5 SUBMITTALS

A. Product Data: For each type of panelboard, switching and overcurrent protective device, transient voltage suppression device, accessory, and component indicated. Include dimensions and manufacturers' technical data on features, performance, electrical characteristics, ratings, and finishes.

B. Shop Drawings: For each panelboard and related equipment.

1. Include dimensioned plans, elevations, sections, and details. Show tabulations of installed devices, equipment features, and ratings.
2. Detail enclosure types and details for types other than NEMA 250, Type 1.

3. Detail bus configuration, current, and voltage ratings.
4. Short-circuit current rating of panelboards and overcurrent protective devices.
5. Include evidence of NRTL listing for series rating of installed devices.
6. Detail features, characteristics, ratings, and factory settings of individual overcurrent protective devices and auxiliary components.
7. Include wiring diagrams for power, signal, and control wiring.
8. Include time-current coordination curves for each type and rating of overcurrent protective device included in panelboards. Submit on translucent log-log graft paper; include selectable ranges for each type of overcurrent protective device.

C. Qualification Data: For qualified testing agency.

D. Seismic Qualification Certificates: Submit certification that panelboards, overcurrent protective devices, accessories, and components will withstand seismic forces defined in Division 26 Section "Vibration and Seismic Controls for Electrical Systems." Include the following:

1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.

E. Field Quality-Control Reports:

1. Test procedures used.
2. Test results that comply with requirements.
3. Results of failed tests and corrective action taken to achieve test results that comply with requirements.

F. Panelboard Schedules: For installation in panelboards. Submit final versions after load balancing.

G. Operation and Maintenance Data: For panelboards and components to include in emergency, operation, and maintenance manuals. In addition to items specified in Division 01 Section "Operation and Maintenance Data," include the following:

1. Manufacturer's written instructions for testing and adjusting overcurrent protective devices.
2. Time-current curves, including selectable ranges for each type of overcurrent protective device that allows adjustments.

## 1.6 QUALITY ASSURANCE

A. Testing Agency Qualifications: Member company of NETA or an NRTL.

1. Testing Agency's Field Supervisor: Currently certified by NETA to supervise on-site testing.

B. Source Limitations: Obtain panelboards, overcurrent protective devices, components, and accessories from single source from single manufacturer.

C. Product Selection for Restricted Space: Drawings indicate maximum dimensions for panelboards including clearances between panelboards and adjacent surfaces and other items. Comply with indicated maximum dimensions.

D. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

E. Comply with NEMA PB 1.

F. Comply with NFPA 70.

## 1.7 DELIVERY, STORAGE, AND HANDLING

A. Remove loose packing and flammable materials from inside panelboards; install temporary electric heating (250 W per panelboard) to prevent condensation.

B. Handle and prepare panelboards for installation according to NECA 407.

## 1.8 PROJECT CONDITIONS

A. Environmental Limitations:

1. Do not deliver or install panelboards until spaces are enclosed and weathertight, wet work in spaces is complete and dry, work above panelboards is complete, and temporary HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during the remainder of the construction period.
2. Rate equipment for continuous operation under the following conditions unless otherwise indicated:

    a. Ambient Temperature: Not exceeding 23 deg F (minus 5 deg C) to plus 104 deg F (plus 40 deg C).
    b. Altitude: Not exceeding 6600 feet (2000 m).

B. Service Conditions: NEMA PB 1, usual service conditions, as follows:

1. Ambient temperatures within limits specified.
2. Altitude not exceeding 6600 feet (2000 m).

C. Interruption of Existing Electric Service: Do not interrupt electric service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary electric service according to requirements indicated:

1. Notify Architect and Construction Manager no fewer than 2 days in advance of proposed interruption of electric service.
2. Do not proceed with interruption of electric service without Architect’s and Construction Manager’s written permission.
3. Comply with NFPA 70E.

1.9 COORDINATION

A. Coordinate layout and installation of panelboards and components with other construction that penetrates walls or is supported by them, including electrical and other types of equipment, raceways, piping, encumbrances to workspace clearance requirements, and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.

B. Coordinate sizes and locations of concrete bases with actual equipment provided. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified in Division 03.

1.10 WARRANTY

A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace transient voltage suppression devices that fail in materials or workmanship within specified warranty period.

1. Warranty Period: 5 years from date of Substantial Completion.

1.11 EXTRA MATERIALS

A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Keys: 2 spares for each type of panelboard cabinet lock.
2. Circuit Breakers Including GFCI and Ground Fault Equipment Protection (GFEP) Types: 2 spares for each panelboard.
3. Fuses for Fused Switches: Equal to 10 percent of quantity installed for each size and type, but no fewer than three of each size and type.
4. Fuses for Fused Power-Circuit Devices: Equal to 10 percent of quantity installed for each size and type, but no fewer than three of each size and type.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR PANELBOARDS

A. Fabricate and test panelboards according to IEEE 344 to withstand seismic forces defined in Division 26 Section "Vibration and Seismic Controls for Electrical Systems."

B. Enclosures: Flush- and surface-mounted cabinets.

1. Rated for environmental conditions at installed location.

a. Indoor Dry and Clean Locations: NEMA 250, Type 1.
b. Outdoor Locations: NEMA 250, Type 4X.
c. Kitchen Areas: NEMA 250, Type 4X, stainless steel
d. Other Wet or Damp Indoor Locations: NEMA 250, Type 4X.

e. Indoor Locations Subject to Dust, Falling Dirt, and Dripping Noncorrosive Liquids: NEMA 250, Type 5.

2. Front: Secured to box with concealed trim clamps. For surface-mounted fronts, match box dimensions; for flush-mounted fronts, overlap box.
3. Hinged Front Cover: Entire front trim hinged to box and with standard door within hinged trim cover.
4. Skirt for Surface-Mounted Panelboards: Same gage and finish as panelboard front with flanges for attachment to panelboard, wall, and ceiling or floor.
5. Gutter Extension and Barrier: Same gage and finish as panelboard enclosure; integral with enclosure body. Arrange to isolate individual panel sections.
6. Finishes:

   a. Panels and Trim: Galvanized steel, factory finished immediately after cleaning and pretreating with manufacturer's standard two-coat, baked-on finish consisting of prime coat and thermosetting topcoat.
   b. Back Boxes: Same finish as panels and trim.
   c. Fungus Proofing: Permanent fungicidal treatment for overcurrent protective devices and other components.

7. Directory Card: Inside panelboard door, mounted in transparent card holder.

C. Incoming Mains Location: Top and bottom.

D. Phase, Neutral, and Ground Buses:

1. Material: Tin-plated aluminum.
2. Equipment Ground Bus: Adequate for feeder and branch-circuit equipment grounding conductors; bonded to box.
3. Isolated Ground Bus: Adequate for branch-circuit isolated ground conductors; insulated from box.
4. Extra-Capacity Neutral Bus: Neutral bus rated 200 percent of phase bus and UL listed as suitable for nonlinear loads.
5. Split Bus: Vertical buses divided into individual vertical sections.

E. Conductor Connectors: Suitable for use with conductor material and sizes.

1. Material: Tin-plated aluminum.
2. Main and Neutral Lugs: Mechanical type.
3. Ground Lugs and Bus-Configured Terminators: Mechanical type.
4. Feed-Through Lugs: Mechanical type, suitable for use with conductor material. Locate at opposite end of bus from incoming lugs or main device.
5. Subfeed (Double) Lugs: Mechanical type suitable for use with conductor material. Locate at same end of bus as incoming lugs or main device.
6. Gutter-Tap Lugs: Mechanical type suitable for use with conductor material. Locate at same end of bus as incoming lugs or main device.
7. Extra-Capacity Neutral Lugs: Rated 200 percent of phase lugs mounted on extra-capacity neutral bus.

F. Service Equipment Label: NRTL labeled for use as service equipment for panelboards or load centers with one or more main service disconnecting and overcurrent protective devices.

G. Future Devices: Mounting brackets, bus connections, filler plates, and necessary appurtenances required for future installation of devices.

H. Panelboard Short-Circuit Current Rating: Rated for series-connected system with integral or remote upstream overcurrent protective devices and labeled by an NRTL. Include size and type of allowable upstream and branch devices, listed and labeled for series-connected short-circuit rating by an NRTL.

I. Panelboard Short-Circuit Current Rating: Fully rated to interrupt symmetrical short-circuit current available at terminals.

## 2.2 DISTRIBUTION PANELBOARDS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:

1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
2. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
3. Siemens Energy & Automation, Inc.
4. Square D; a brand of Schneider Electric.

C. Panelboards: NEMA PB 1, power and feeder distribution type.

D. Doors: Secured with vault-type latch with tumbler lock; keyed alike.

1. For doors more than 36 inches (914 mm) high, provide two latches, keyed alike.

E. Mains: Circuit breaker

F. Branch Overcurrent Protective Devices for Circuit-Breaker Frame Sizes 125 A and Smaller: Bolt-on circuit breakers.

G. Branch Overcurrent Protective Devices for Circuit-Breaker Frame Sizes Larger Than 125 A: Bolt-on circuit breakers; plug-in circuit breakers where individual positive-locking device requires mechanical release for removal.

H. Branch Overcurrent Protective Devices: Fused switches.

I. Contactors in Main Bus: NEMA ICS 2, Class A, electrically held, general-purpose controller, with same short-circuit interrupting rating as panelboard.

1. Internal Control-Power Source: Control-power transformer, with fused primary and secondary terminals, connected to main bus ahead of contactor connection.

## 2.3 LIGHTING AND APPLIANCE BRANCH-CIRCUIT PANELBOARDS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:

1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
2. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
3. Siemens Energy & Automation, Inc.
4. Square D; a brand of Schneider Electric.

C. Panelboards: NEMA PB 1, lighting and appliance branch-circuit type.

D. Mains: Circuit breaker

E. Branch Overcurrent Protective Devices: Bolt-on circuit breakers, replaceable without disturbing adjacent units.

F. Contactors in Main Bus: NEMA ICS 2, Class A, electrically held, general-purpose controller, with same short-circuit interrupting rating as panelboard.

1. Internal Control-Power Source: Control-power transformer, with fused primary and secondary terminals, connected to main bus ahead of contactor connection.

G. Doors: Concealed hinges; secured with flush latch with tumbler lock; keyed alike.

H. Column-Type Panelboards: Narrow gutter extension, with cover, to overhead junction box equipped with ground and neutral terminal buses.

## 2.4 LOAD CENTERS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:

1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
2. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
3. Siemens Energy & Automation, Inc.
4. Square D; a brand of Schneider Electric.

C. Load Centers: Comply with UL 67.

D. Mains: Circuit breaker.

E. Branch Overcurrent Protective Devices: Plug-in circuit breakers, replaceable without disturbing adjacent units.

F. Conductor Connectors: Mechanical type for main, neutral, and ground lugs and buses.

## 2.5 ELECTRONIC-GRADE PANELBOARDS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:

1. Current Technology; a subsidiary of Danahar Corporation.
2. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
3. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
4. Liebert Corporation.
5. Siemens Energy & Automation, Inc.
6. Square D; a brand of Schneider Electric.

C. Panelboards: NEMA PB 1; with factory-installed, integral TVSS; labeled by an NRTL for compliance with UL 67 after installing TVSS.

D. Doors: Secured with vault-type latch with tumbler lock; keyed alike.

E. Main Overcurrent Protective Devices: Bolt-on thermal-magnetic circuit breakers.

F. Branch Overcurrent Protective Devices: Bolt-on thermal-magnetic circuit breakers.

G. Buses:

1. Copper phase and neutral buses; 200 percent capacity neutral bus and lugs.
2. Copper equipment and isolated ground buses.

H. Surge Protection Device: IEEE C62.41-compliant, integrally mounted, bolt-on, solid-state, parallel-connected, modular (with field-replaceable modules) type, with sine-wave tracking suppression and filtering modules, short-circuit current rating complying with UL 1449, second edition, and matching or exceeding the panelboard short-circuit rating, redundant suppression circuits, with individually fused metal-oxide varistors.

1. Accessories:

a. Fuses rated at 200-kA interrupting capacity.
b. Fabrication using bolted compression lugs for internal wiring.
c. Integral disconnect switch.
d. Redundant suppression circuits.
e. Redundant replaceable modules.
f. Arrangement with wire connections to phase buses, neutral bus, and ground bus.
g. LED indicator lights for power and protection status.
h. Audible alarm, with silencing switch, to indicate when protection has failed.
i. Form-C contacts rated at 5 A and 250-V ac, one normally open and one normally closed, for remote monitoring of system operation. Contacts shall reverse position

on failure of any surge diversion module or on opening of any current-limiting device. Coordinate with building power monitoring and control system.

j. Six-digit, transient-event counter set to totalize transient surges.

2. Peak Single-Impulse Surge Current Rating: 160 kA per mode/320 kA per phase.
3. Minimum single-impulse current ratings, using 8-by-20-mic.sec. waveform described in IEEE C62.41.2.

a. Line to Neutral: 70,000 A.
b. Line to Ground: 70,000 A.
c. Neutral to Ground: 50,000 A.

4. Withstand Capabilities: 12,000 IEEE C62.41, Category C3 (10 kA), 8-by-20-mic.sec. surges with less than 5 percent change in clamping voltage.
5. Protection modes and UL 1449 SVR for grounded wye circuits with 208Y/120-V, three-phase, four-wire circuits shall be as follows:

a. Line to Neutral: 400 V for 208Y/120.
b. Line to Ground: 400 V for 208Y/120.
c. Neutral to Ground: 400 V for 208Y/120.

6. Protection modes and UL 1449 SVR for 240/120-V, single-phase, three-wire circuits shall be as follows:

a. Line to Neutral: 400 V.
b. Line to Ground: 400 V.
c. Neutral to Ground: 400 V.

7. Protection modes and UL 1449 SVR for 240/120-V, three-phase, four-wire circuits with high leg shall be as follows:

a. Line to Neutral: 400 V, 800 V from high leg.
b. Line to Ground: 400 V.
c. Neutral to Ground: 400 V.

8. Protection modes and UL 1449 SVR for 240-, 480-, or 600-V, three-phase, three-wire, delta circuits shall be as follows:

a. Line to Line: 2000 V for 480 V.
b. Line to Ground: 1500 V for 480 V.

## 2.6 DISCONNECTING AND OVERCURRENT PROTECTIVE DEVICES

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:

1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.

2. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
3. Siemens Energy & Automation, Inc.
4. Square D; a brand of Schneider Electric.

C. Molded-Case Circuit Breaker (MCCB): Comply with UL 489, with series-connected rating interrupting capacity to meet available fault currents.

1. Thermal-Magnetic Circuit Breakers: Inverse time-current element for low-level overloads, and instantaneous magnetic trip element for short circuits. Adjustable magnetic trip setting for circuit-breaker frame sizes 250 A and larger.
2. Adjustable Instantaneous-Trip Circuit Breakers: Magnetic trip element with front-mounted, field-adjustable trip setting.
3. Electronic trip circuit breakers with rms sensing; field-replaceable rating plug or field-replicable electronic trip; and the following field-adjustable settings:

    a. Instantaneous trip.
    b. Long- and short-time pickup levels.
    c. Long- and short-time time adjustments.
    d. Ground-fault pickup level, time delay, and $I^2t$ response.

4. Current-Limiting Circuit Breakers: Frame sizes 400 A and smaller; let-through ratings less than NEMA FU 1, RK-5.
5. GFCI Circuit Breakers: Single- and two-pole configurations with Class A ground-fault protection (6-mA trip).
6. Ground-Fault Equipment Protection (GFEP) Circuit Breakers: Class B ground-fault protection (30-mA trip).
7. Arc-Fault Circuit Interrupter (AFCI) Circuit Breakers: Comply with UL 1699; 120/240-V, single-pole configuration.
8. Molded-Case Circuit-Breaker (MCCB) Features and Accessories:

    a. Standard frame sizes, trip ratings, and number of poles.
    b. Lugs: Mechanical style, suitable for number, size, trip ratings, and conductor materials.
    c. Application Listing: Appropriate for application; Type SWD for switching fluorescent lighting loads; Type HID for feeding fluorescent and high-intensity discharge (HID) lighting circuits.
    d. Ground-Fault Protection: Integrally mounted relay and trip unit with adjustable pickup and time-delay settings, push-to-test feature, and ground-fault indicator.
    e. Communication Capability: Circuit-breaker-mounted communication module with functions and features compatible with power monitoring and control system specified in Division 26 Section "Electrical Power Monitoring and Control."
    f. Shunt Trip: **120**-V trip coil energized from separate circuit, set to trip at **75** percent of rated voltage.
    g. Undervoltage Trip: Set to operate at 35 to 75 percent of rated voltage without intentional time delay.
    h. Auxiliary Contacts: One SPDT switch with "a" and "b" contacts; "a" contact's mimic circuit-breaker contacts and "b" contacts operate in reverse of circuit-breaker contacts.
    i. Alarm Switch: Single-pole, normally open contact that actuates only when circuit breaker trips.

j. Key Interlock Kit: Externally mounted to prohibit circuit-breaker operation; key shall be removable only when circuit breaker is in off position.
k. Zone-Selective Interlocking: Integral with electronic trip unit; for interlocking ground-fault protection function with other upstream or downstream devices.
l. Multipole units enclosed in a single housing or factory assembled to operate as a single unit.
m. Handle Padlocking Device: Fixed attachment, for locking circuit-breaker handle in on or off position.
n. Handle Clamp: Loose attachment, for holding circuit-breaker handle in on position.

D. Fused Switch: NEMA KS 1, Type HD; clips to accommodate specified fuses; lockable handle.

1. Fuses, and Spare-Fuse Cabinet: Comply with requirements specified in Division 26 Section "Fuses."
2. Fused Switch Features and Accessories: Standard ampere ratings and number of poles.
3. Auxiliary Contacts: One normally open and normally closed contact(s) that operate with switch handle operation.

## 2.7 PANELBOARD SUPPRESSORS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:

1. Current Technology; a subsidiary of Danaher Corporation.
2. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
3. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
4. Liebert Corporation.
5. Siemens Energy & Automation, Inc.
6. Square D; a brand of Schneider Electric.

C. Surge Protection Device: IEEE C62.41-compliant, integrally mounted, solid-state, parallel-connected, non-modular type, with sine-wave tracking suppression and filtering modules, UL 1449, second edition, short-circuit current rating matching or exceeding the panelboard short-circuit rating, and with the following features and accessories:

1. Accessories:

a. LED indicator lights for power and protection status.
b. Audible alarm, with silencing switch, to indicate when protection has failed.
c. One set of dry contacts rated at 5 A and 250-V ac, for remote monitoring of protection status.

D. Surge Protection Device: IEEE C62.41-compliant, integrally mounted, bolt-on, solid-state, parallel-connected, non-modular type, with sine-wave tracking suppression and filtering modules, UL 1449, second edition, short-circuit current rating matching or exceeding the panelboard short-circuit rating, and with the following features and accessories:

1. Accessories:

    a. Fuses rated at 200-kA interrupting capacity.
    b. Fabrication using bolted compression lugs for internal wiring.
    c. Integral disconnect switch.
    d. Redundant suppression circuits.
    e. Redundant replaceable modules.
    f. Arrangement with wire connections to phase buses, neutral bus, and ground bus.
    g. LED indicator lights for power and protection status.
    h. Audible alarm, with silencing switch, to indicate when protection has failed.
    i. Form-C contacts rated at 5 A and 250-V ac, one normally open and one normally closed, for remote monitoring of system operation. Contacts shall reverse position on failure of any surge diversion module or on opening of any current-limiting device. Coordinate with building power monitoring and control system.
    j. Four-digit, transient-event counter set to totalize transient surges.

2. Peak Single-Impulse Surge Current Rating: 160 kA per mode/320 kA per phase.
3. Minimum single-impulse current ratings, using 8-by-20-mic.sec. waveform described in IEEE C62.41.2.

    a. Line to Neutral: 70,000 A.
    b. Line to Ground: 70,000 A.
    c. Neutral to Ground: 50,000 A.

4. Withstand Capabilities: 12,000 IEEE C62.41, Category C3 (10 kA), 8-by-20-mic.sec. surges with less than 5 percent change in clamping voltage.
5. Protection modes and UL 1449 SVR for grounded wye circuits with 208Y/120-V, three-phase, four-wire circuits shall be as follows:

    a. Line to Neutral: 400 V for 208Y/120.
    b. Line to Ground: 400 V for 208Y/120.
    c. Neutral to Ground: 400 V for 208Y/120.

6. Protection modes and UL 1449 SVR for 240/120-V, single-phase, three-wire circuits shall be as follows:

    a. Line to Neutral: 400 V.
    b. Line to Ground: 400 V.
    c. Neutral to Ground: 400 V.

7. Protection modes and UL 1449 SVR for 240/120-V, three-phase, four-wire circuits with high leg shall be as follows:

    a. Line to Neutral: 400 V, 800 V from high leg.
    b. Line to Ground: 400 V.
    c. Neutral to Ground: 400 V.

8. Protection modes and UL 1449 SVR for 240-, 480-, or 600-V, three-phase, three-wire, delta circuits shall be as follows:

    a. Line to Line: 1000 V for 240 V.

b. Line to Ground: 800 V for 240 V.

2.8 ACCESSORY COMPONENTS AND FEATURES

A. Accessory Set: Include tools and miscellaneous items required for overcurrent protective device test, inspection, maintenance, and operation.

B. Portable Test Set: For testing functions of solid-state trip devices without removing from panelboard. Include relay and meter test plugs suitable for testing panelboard meters and switchboard class relays.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Receive, inspect, handle, and store panelboards according to NECA 407.

B. Examine panelboards before installation. Reject panelboards that are damaged or rusted or have been subjected to water saturation.

C. Examine elements and surfaces to receive panelboards for compliance with installation tolerances and other conditions affecting performance of the Work.

D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Install panelboards and accessories according to NEMA PB 1.1.

B. Equipment Mounting: Install panelboards on concrete bases, 4-inch (100-mm) nominal thickness.

1. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch (450-mm) centers around full perimeter of base.
2. For panelboards, install epoxy-coated anchor bolts that extend through concrete base and anchor into structural concrete floor.
3. Place and secure anchorage devices. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
4. Install anchor bolts to elevations required for proper attachment to panelboards.
5. Attach panelboard to the vertical finished or structural surface behind the panelboard.

C. Temporary Lifting Provisions: Remove temporary lifting eyes, channels, and brackets and temporary blocking of moving parts from panelboards.

D. Comply with mounting and anchoring requirements specified in Division 26 Section "Vibration and Seismic Controls for Electrical Systems."

E. Mount top of trim 90 inches (2286 mm) above finished floor unless otherwise indicated.

F. Mount panelboard cabinet plumb and rigid without distortion of box. Mount recessed panelboards with fronts uniformly flush with wall finish and mating with back box.

G. Install overcurrent protective devices and controllers not already factory installed.

1. Set field-adjustable, circuit-breaker trip ranges.

H. Install filler plates in unused spaces.

I. Stub four 1-inch (27-GRC) empty conduits from panelboard into accessible ceiling space or space designated to be ceiling space in the future. Stub four 1-inch (27-GRC) empty conduits into raised floor space or below slab not on grade.

J. Arrange conductors in gutters into groups and bundle and wrap with wire ties after completing load balancing.

K. Comply with NECA 1.

## 3.3 IDENTIFICATION

A. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs complying with Division 26 Section "Identification for Electrical Systems."

B. Create a directory to indicate installed circuit loads after balancing panelboard loads; incorporate Owner's final room designations. Obtain approval before installing. Use a computer or typewriter to create directory; handwritten directories are not acceptable.

C. Panelboard Nameplates: Label each panelboard with a nameplate complying with requirements for identification specified in Division 26 Section "Identification for Electrical Systems."

D. Device Nameplates: Label each branch circuit device in distribution panelboards with a nameplate complying with requirements for identification specified in Division 26 Section "Identification for Electrical Systems."

## 3.4 FIELD QUALITY CONTROL

A. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.

B. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust components, assemblies, and equipment installations, including connections.

C. Perform tests and inspections.

1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.

D. Acceptance Testing Preparation:

1. Test insulation resistance for each panelboard bus, component, connecting supply, feeder, and control circuit.
2. Test continuity of each circuit.

E. Tests and Inspections:

1. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
2. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.
3. Perform the following infrared scan tests and inspections and prepare reports:

a. Initial Infrared Scanning: After Substantial Completion, but not more than 60 days after Final Acceptance, perform an infrared scan of each panelboard. Remove front panels so joints and connections are accessible to portable scanner.
b. Follow-up Infrared Scanning: Perform an additional follow-up infrared scan of each panelboard 11 months after date of Substantial Completion.
c. Instruments and Equipment:

1) Use an infrared scanning device designed to measure temperature or to detect significant deviations from normal values. Provide calibration record for device.

F. Panelboards will be considered defective if they do not pass tests and inspections.

G. Prepare test and inspection reports, including a certified report that identifies panelboards included and that describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.

## 3.5 ADJUSTING

A. Adjust moving parts and operable component to function smoothly, and lubricate as recommended by manufacturer.

B. Set field-adjustable circuit-breaker trip ranges as indicated.

C. Load Balancing: After Substantial Completion, but not more than 60 days after Final Acceptance, measure load balancing and make circuit changes.

1. Measure as directed during period of normal system loading.
2. Perform load-balancing circuit changes outside normal occupancy/working schedule of the facility and at time directed. Avoid disrupting critical 24-hour services such as fax machines and on-line data processing, computing, transmitting, and receiving equipment.
3. After circuit changes, recheck loads during normal load period. Record all load readings before and after changes and submit test records.
4. Tolerance: Difference exceeding 20 percent between phase loads, within a panelboard, is not acceptable. Rebalance and recheck as necessary to meet this minimum requirement.

3.6 PROTECTION

A. Temporary Heating: Apply temporary heat to maintain temperature according to manufacturer's written instructions.

END OF SECTION 262416

# SECTION 265100 - INTERIOR LIGHTING

## 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

## 1.2 SUMMARY

A. This Section includes the following:

1. Interior lighting fixtures, lamps, and ballasts.
2. Emergency lighting units.
3. Exit signs.
4. Lighting fixture supports.
5. Retrofit kits for fluorescent lighting fixtures.

B. Related Sections include the following:

1. Division 26 Section "Lighting Control Devices" for automatic control of lighting, including time switches, photoelectric relays, occupancy sensors, and multipole lighting relays and contactors.
2. Division 26 Section " Modular Dimming Controls "for architectural dimming systems.
3. Division 26 Section "Network Lighting Controls" for manual or programmable control systems with low-voltage control wiring or data communication circuits.
4. Division 26 Section "Wiring Devices" for manual wall-box dimmers for incandescent lamps.
5. Division 26 Section "Theatrical Lighting" for theatrical lighting fixtures and their controls.

## 1.3 DEFINITIONS

A. BF: Ballast factor.

B. CRI: Color-rendering index.

C. CU: Coefficient of utilization.

D. HID: High-intensity discharge.

E. LER: Luminaire efficacy rating.

F. Luminaire: Complete lighting fixture, including ballast housing if provided.

G. RCR: Room cavity ratio.

1.4 SUBMITTALS

A. Product Data: For each type of lighting fixture, arranged in order of fixture designation. Include data on features, accessories, finishes, and the following:

1. Physical description of lighting fixture including dimensions.
2. Emergency lighting units including battery and charger.
3. Ballast.
4. Energy-efficiency data.
5. Air and Thermal Performance Data: For air-handling lighting fixtures. Furnish data required in "Submittals" Article in Division 23 Section "Diffusers, Registers, and Grilles."
6. Sound Performance Data: For air-handling lighting fixtures. Indicate sound power level and sound transmission class in test reports certified according to standards specified in Division 23 Section "Diffusers, Registers, and Grilles."
7. Life, output, and energy-efficiency data for lamps.
8. Photometric data, in IESNA format, based on laboratory tests of each lighting fixture type, outfitted with lamps, ballasts, and accessories identical to those indicated for the lighting fixture as applied in this Project.

    a. For indicated fixtures, photometric data shall be certified by a qualified independent testing agency. Photometric data for remaining fixtures shall be certified by the manufacturer.
    b. Photometric data shall be certified by a manufacturer's laboratory with a current accreditation under the National Voluntary Laboratory Accreditation Program (NVLAP) for Energy Efficient Lighting Products.

B. Shop Drawings: Show details of nonstandard or custom lighting fixtures. Indicate dimensions, weights, methods of field assembly, components, features, and accessories.

1. Wiring Diagrams: Power and control wiring.

C. Coordination Drawings: Reflected ceiling plan(s) and other details, drawn to scale, on which the following items are shown and coordinated with each other, based on input from installers of the items involved:

1. Lighting fixtures.
2. Suspended ceiling components.
3. Structural members to which suspension systems for lighting fixtures will be attached.
4. Other items in finished ceiling including the following:

    a. Air outlets and inlets.
    b. Speakers.
    c. Sprinklers.
    d. Smoke and fire detectors.
    e. Occupancy sensors.
    f. Access panels.

5. Perimeter moldings.

D. Samples for Verification: Interior lighting fixtures designated for sample submission in Interior Lighting Fixture Schedule. Each sample shall include the following:

1. Lamps: Specified units installed.
2. Accessories: Cords and plugs.

E. Product Certificates: For each type of ballast for bi-level and dimmer-controlled fixtures, signed by product manufacturer.

F. Qualification Data: For agencies providing photometric data for lighting fixtures.

G. Field quality-control test reports.

H. Operation and Maintenance Data: For lighting equipment and fixtures to include in emergency, operation, and maintenance manuals.

I. Warranties: Special warranties specified in this Section.

1.5 QUALITY ASSURANCE

A. Luminaire Photometric Data Testing Laboratory Qualifications: Provided by manufacturers' laboratories that are accredited under the National Volunteer Laboratory Accreditation Program for Energy Efficient Lighting Products.

B. Luminaire Photometric Data Testing Laboratory Qualifications: Provided by an independent agency, with the experience and capability to conduct the testing indicated, that is an NRTL as defined by OSHA in 29 CFR 1910.7.

C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

D. Comply with NFPA 70.

E. FMG Compliance: Lighting fixtures for hazardous locations shall be listed and labeled for indicated class and division of hazard by FMG.

F. Mockups: Provide interior lighting fixtures for room or module mockups, complete with power and control connections.

1. Obtain Architect's approval of fixtures for mockups before starting installations.
2. Maintain mockups during construction in an undisturbed condition as a standard for judging the completed Work.
3. Approved fixtures in mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

## 1.6 COORDINATION

A. Coordinate layout and installation of lighting fixtures and suspension system with other construction that penetrates ceilings or is supported by them, including HVAC equipment, fire-suppression system, and partition assemblies.

## 1.7 WARRANTY

A. Special Warranty for Emergency Lighting Batteries: Manufacturer's standard form in which manufacturer of battery-powered emergency lighting unit agrees to repair or replace components of rechargeable batteries that fail in materials or workmanship within specified warranty period.

1. Warranty Period for Emergency Lighting Unit Batteries: 10 years from date of Substantial Completion. Full warranty shall apply for first year, and prorated warranty for the remaining nine years.
2. Warranty Period for Emergency Fluorescent Ballast and Self-Powered Exit Sign Batteries: 7 years from date of Substantial Completion. Full warranty shall apply for first year, and prorated warranty for the remaining six years.

B. Special Warranty for Ballasts: Manufacturer's standard form in which ballast manufacturer agrees to repair or replace ballasts that fail in materials or workmanship within specified warranty period.

1. Warranty Period for Electronic Ballasts: 5 years from date of Substantial Completion.
2. Warranty Period for Electromagnetic Ballasts: 3 years from date of Substantial Completion.

C. Special Warranty for T5 and T8 Fluorescent Lamps: Manufacturer's standard form, made out to Owner and signed by lamp manufacturer agreeing to replace lamps that fail in materials or workmanship, f.o.b. the nearest shipping point to Project site, within specified warranty period indicated below.

1. Warranty Period: 1 year(s) from date of Substantial Completion.

## 1.8 EXTRA MATERIALS

A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Lamps: 10 for every 100 of each type and rating installed. Furnish at least one of each type.
2. Plastic Diffusers and Lenses: 1 for every 100 of each type and rating installed. Furnish at least one of each type.
3. Battery and Charger Data: 1 for each emergency lighting unit.
4. Ballasts: 1 for every 100 of each type and rating installed. Furnish at least one of each type.
5. Globes and Guards: 1 for every 20 of each type and rating installed. Furnish at least one of each type.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:

B. In Interior Lighting Fixture Schedule where titles below are column or row headings that introduce lists, the following requirements apply to product selection:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, manufacturers specified.
2. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.
3. Basis-of-Design Product: The design for each lighting fixture is based on the product named. Subject to compliance with requirements, provide either the named product or a comparable product by one of the other manufacturers specified.

2.2 LIGHTING FIXTURES AND COMPONENTS, GENERAL REQUIREMENTS

A. Recessed Fixtures: Comply with NEMA LE 4 for ceiling compatibility for recessed fixtures.

B. Incandescent Fixtures: Comply with UL 1598. Where LER is specified, test according to NEMA LE 5A.

C. Fluorescent Fixtures: Comply with UL 1598. Where LER is specified, test according to NEMA LE 5 and NEMA LE 5A as applicable.

D. HID Fixtures: Comply with UL 1598. Where LER is specified, test according to NEMA LE 5B.

E. Metal Parts: Free of burrs and sharp corners and edges.

F. Sheet Metal Components: Steel, unless otherwise indicated. Form and support to prevent warping and sagging.

G. Doors, Frames, and Other Internal Access: Smooth operating, free of light leakage under operating conditions, and designed to permit relamping without use of tools. Designed to prevent doors, frames, lenses, diffusers, and other components from falling accidentally during relamping and when secured in operating position.

H. Reflecting surfaces shall have minimum reflectance as follows, unless otherwise indicated:

1. White Surfaces: 85 percent.
2. Specular Surfaces: 83 percent.
3. Diffusing Specular Surfaces: 75 percent.
4. Laminated Silver Metallized Film: 90 percent.

I. Plastic Diffusers, Covers, and Globes:

1. Acrylic Lighting Diffusers: 100 percent virgin acrylic plastic. High resistance to yellowing and other changes due to aging, exposure to heat, and UV radiation.

    a. Lens Thickness: At least 0.125-inch (3.175 mm) minimum unless different thickness is indicated.
    b. UV stabilized.

2. Glass: Annealed crystal glass, unless otherwise indicated.

J. Electromagnetic-Interference Filters: Factory installed to suppress conducted electromagnetic-interference as required by MIL-STD-461E. Fabricate lighting fixtures with one filter on each ballast indicated to require a filter.

K. Air-Handling Fluorescent Fixtures: For use with plenum ceiling for air return and heat extraction and for attaching an air-diffuser-boot assembly specified in Division 23 Section "Diffusers, Registers, and Grilles".

1. Air Supply Units: Slots in one or both side trims join with air-diffuser-boot assemblies.
2. Heat Removal Units: Air path leads through lamp cavity.
3. Combination Heat Removal and Air Supply Unit: Heat is removed through lamp cavity at both ends of the fixture door with air supply same as for air supply units.
4. Dampers: Operable from outside fixture for control of return-air volume.
5. Static Fixture: Air supply slots are blanked off, and fixture appearance matches active units.

## 2.3 BALLASTS FOR LINEAR FLUORESCENT LAMPS

A. Electronic Ballasts: Comply with ANSI C82.11; instant-start type, unless otherwise indicated, and designed for type and quantity of lamps served. Ballasts shall be designed for full light output unless dimmer or bi-level control is indicated.

1. Sound Rating: A, except B for T12/HO and T12/Slimline lamp ballasts.
2. Total Harmonic Distortion Rating: Less than 20 percent.
3. Transient Voltage Protection: IEEE C62.41, Category A or better.
4. Operating Frequency: 20 kHz or higher.
5. Lamp Current Crest Factor: 1.7 or less.
6. BF: 0.85 or higher.
7. Power Factor: 0.95 or higher.
8. Parallel Lamp Circuits: Multiple lamp ballasts shall comply with ANSI C 82.11 and shall be connected to maintain full light output on surviving lamps if one or more lamps fail.

B. Electronic Programmed-Start Ballasts for T5 and T5HO Lamps: Comply with ANSI C82.11 and the following:

1. Lamp end-of-life detection and shutdown circuit for T5 diameter lamps.
2. Automatic lamp starting after lamp replacement.
3. Sound Rating: A.
4. Total Harmonic Distortion Rating: Less than 20 percent.
5. Transient Voltage Protection: IEEE C62.41, Category A or better.

6. Operating Frequency: 20 kHz or higher.
7. Lamp Current Crest Factor: 1.7 or less.
8. BF: 0.95 or higher, unless otherwise indicated.
9. Power Factor: 0.95 or higher.

C. Electromagnetic Ballasts: Comply with ANSI C82.1; energy saving, high-power factor, Class P, and having automatic-reset thermal protection.

1. Ballast Manufacturer Certification: Indicated by label.

D. Single Ballasts for Multiple Lighting Fixtures: Factory-wired with ballast arrangements and bundled extension wiring to suit final installation conditions without modification or rewiring in the field.

E. Ballasts for Low-Temperature Environments:

1. Temperatures 0 Deg F (Minus 17 Deg C) and Higher: Electronic or electromagnetic type rated for 0 deg F (minus 17 deg C) starting and operating temperature with indicated lamp types.
2. Temperatures Minus 20 Deg F (Minus 29 Deg C) and Higher: Electromagnetic type designed for use with indicated lamp types.

F. Ballasts for Low Electromagnetic-Interference Environments: Comply with 47 CFR, Chapter 1, Part 18, Subpart C, for limitations on electromagnetic and radio-frequency interference for consumer equipment.

G. Ballasts for Dimmer-Controlled Lighting Fixtures: Electronic type.

1. Dimming Range: 100 to 5 percent of rated lamp lumens.
2. Ballast Input Watts: Can be reduced to 20 percent of normal.
3. Compatibility: Certified by manufacturer for use with specific dimming control system and lamp type indicated.

H. Ballasts for Bi-Level Controlled Lighting Fixtures: Electronic type.

1. Operating Modes: Ballast circuit and leads provide for remote control of the light output of the associated lamp between high- and low-level and off.

a. High-Level Operation: 100 percent of rated lamp lumens.
b. Low-Level Operation: 50 percent of rated lamp lumens.

2. Ballast shall provide equal current to each lamp in each operating mode.
3. Compatibility: Certified by manufacturer for use with specific bi-level control system and lamp type indicated.

## 2.4 BALLASTS FOR COMPACT FLUORESCENT LAMPS

A. Description: Electronic programmed rapid-start type, complying with ANSI C 82.11, designed for type and quantity of lamps indicated. Ballast shall be designed for full light output unless dimmer or bi-level control is indicated:

1. Lamp end-of-life detection and shutdown circuit.
2. Automatic lamp starting after lamp replacement.
3. Sound Rating: A.
4. Total Harmonic Distortion Rating: Less than 20 percent.
5. Transient Voltage Protection: IEEE C62.41, Category A or better.
6. Operating Frequency: 20 kHz or higher.
7. Lamp Current Crest Factor: 1.7 or less.
8. BF: 0.95 or higher, unless otherwise indicated.
9. Power Factor: 0.95 or higher.
10. Interference: Comply with 47 CFR, Chapter 1, Part 18, Subpart C, for limitations on electromagnetic and radio-frequency interference for Nonconsumer equipment.
11. Ballast Case Temperature: 75 deg C, maximum.

B. Ballasts for Dimmer-Controlled Lighting Fixtures: Electronic type.

1. Dimming Range: 100 to 5 percent of rated lamp lumens.
2. Ballast Input Watts: Can be reduced to 20 percent of normal.
3. Compatibility: Certified by manufacturer for use with specific dimming control system and lamp type indicated.

## 2.5 EMERGENCY FLUORESCENT POWER UNIT

A. Internal Type: Self-contained, modular, battery-inverter unit, factory mounted within lighting fixture body and compatible with ballast. Comply with UL 924.

1. Emergency Connection: Operate 1 fluorescent lamp(s) continuously at an output of 1100 lumens each. Connect unswitched circuit to battery-inverter unit and switched circuit to fixture ballast.
2. Night-Light Connection: Operate one fluorescent lamp continuously.
3. Test Push Button and Indicator Light: Visible and accessible without opening fixture or entering ceiling space.

    a. Push Button: Push-to-test type, in unit housing, simulates loss of normal power and demonstrates unit operability.
    b. Indicator Light: LED indicates normal power on. Normal glow indicates trickle charge; bright glow indicates charging at end of discharge cycle.

4. Battery: Sealed, maintenance-free, nickel-cadmium type.
5. Charger: Fully automatic, solid-state, constant-current type with sealed power transfer relay.
6. Remote Test: Switch in hand-held remote device aimed in direction of tested unit initiates coded infrared signal. Signal reception by factory-installed infrared receiver in tested unit triggers simulation of loss of its normal power supply, providing visual confirmation of either proper or failed emergency response.
7. Integral Self-Test: Factory-installed electronic device automatically initiates code-required test of unit emergency operation at required intervals. Test failure is annunciated by an integral audible alarm and flashing red LED.

B. External Type: Self-contained, modular, battery-inverter unit, suitable for powering one or more fluorescent lamps, remote mounted from lighting fixture. Comply with UL 924.

1. Emergency Connection: Operate one fluorescent lamp continuously. Connect unswitched circuit to battery-inverter unit and switched circuit to fixture ballast.
2. Night-Light Connection: Operate one fluorescent lamp in a remote fixture continuously.
3. Battery: Sealed, maintenance-free, nickel-cadmium type.
4. Charger: Fully automatic, solid-state, constant-current type.
5. Housing: NEMA 250, Type 1 enclosure.
6. Test Push Button: Push-to-test type, in unit housing, simulates loss of normal power and demonstrates unit operability.
7. LED Indicator Light: Indicates normal power on. Normal glow indicates trickle charge; bright glow indicates charging at end of discharge cycle.
8. Remote Test: Switch in hand-held remote device aimed in direction of tested unit initiates coded infrared signal. Signal reception by factory-installed infrared receiver in tested unit triggers simulation of loss of its normal power supply, providing visual confirmation of either proper or failed emergency response.
9. Integral Self-Test: Factory-installed electronic device automatically initiates code-required test of unit emergency operation at required intervals. Test failure is annunciated by an integral audible alarm and flashing red LED.

## 2.6 BALLASTS FOR HID LAMPS

A. Electromagnetic Ballast for Metal-Halide Lamps: Comply with ANSI C82.4 and UL 1029. Include the following features, unless otherwise indicated:

1. Ballast Circuit: Constant-wattage autotransformer or regulating high-power-factor type.
2. Minimum Starting Temperature: Minus 22 deg F (Minus 30 deg C) for single-lamp ballasts.
3. Normal Ambient Operating Temperature: 104 deg F (40 deg C).
4. Open-circuit operation that will not reduce average life.
5. Low-Noise Ballasts: Manufacturers' standard epoxy-encapsulated models designed to minimize audible fixture noise.

B. Electronic Ballast for Metal-Halide Lamps: Include the following features unless otherwise indicated:

1. Lamp end-of-life detection and shutdown circuit.
2. Sound Rating: A.
3. Total Harmonic Distortion Rating: Less than 15 percent.
4. Transient Voltage Protection: IEEE C62.41, Category A or better.
5. Lamp Current Crest Factor: 1.5 or less.
6. Power Factor: .90 or higher.
7. Interference: Comply with 47 CFR, Chapter 1, Part 18, Subpart C, for limitations on electromagnetic and radio-frequency interference for Nonconsumer equipment.
8. Protection: Class P thermal cutout.
9. Retain subparagraph and associated subparagraphs below for bi-level ballasts.
10. Bi-Level Dimming Ballast: Ballast circuit and leads provide for remote control of the light output of the associated fixture between high- and low-level and off.

    a. High-Level Operation: 100 percent of rated lamp lumens.
    b. Low-Level Operation: 50 percent of rated lamp lumens.

c. Compatibility: Certified by ballast manufacturer for use with specific bi-level control system and lamp type indicated. Certified by lamp manufacturer that ballast operating modes are free from negative effect on lamp life and color-rendering capability.

11. Continuous Dimming Ballast: Dimming range shall be from 100 to 35 percent of rated lamp lumens without flicker.

a. Ballast Input Watts: Reduced to a maximum of 50 percent of normal at lowest dimming setting.
b. Compatibility: Certified by manufacturer for use with specific dimming control system and lamp type indicated. Certified by lamp manufacturer that ballast operating modes are free from negative effect on lamp life and color-rendering capability.

C. Auxiliary Instant-On Quartz System: Factory-installed feature automatically switches quartz lamp on when fixture is initially energized and when power outages occur. System automatically turns quartz lamp off when HID lamp reaches approximately 60 percent light output.

D. High-Pressure Sodium Ballasts: Electromagnetic type, with solid-state igniter/starter. Igniter-starter shall have an average life in pulsing mode of 10,000 hours at an igniter/starter-case temperature of 90 deg C.

1. Instant-Restrike Device: Integral with ballast, or solid-state potted module, factory installed within fixture and compatible with lamps, ballasts, and mogul sockets up to 150 W.

a. Restrike Range: 105- to 130-V ac.
b. Maximum Voltage: 250-V peak or 150-V ac RMS.

2. Minimum Starting Temperature: Minus 40 deg F (Minus 40 deg C).
3. Open-circuit operation shall not reduce average lamp life.

## 2.7 EXIT SIGNS

A. Description: Comply with UL 924; for sign colors, visibility, luminance, and lettering size, comply with authorities having jurisdiction.

B. Internally Lighted Signs:

1. Lamps for AC Operation: Fluorescent, 2 for each fixture, 20,000 hours of rated lamp life.
2. Lamps for AC Operation: LEDs, 70,000 hours minimum rated lamp life.
3. Self-Powered Exit Signs (Battery Type): Integral automatic charger in a self-contained power pack.

a. Battery: Sealed, maintenance-free, nickel-cadmium type.
b. Charger: Fully automatic, solid-state type with sealed transfer relay.

c. Operation: Relay automatically energizes lamp from battery when circuit voltage drops to 80 percent of nominal voltage or below. When normal voltage is restored, relay disconnects lamps from battery, and battery is automatically recharged and floated on charger.
d. Test Push Button: Push-to-test type, in unit housing, simulates loss of normal power and demonstrates unit operability.
e. LED Indicator Light: Indicates normal power on. Normal glow indicates trickle charge; bright glow indicates charging at end of discharge cycle.
f. Remote Test: Switch in hand-held remote device aimed in direction of tested unit initiates coded infrared signal. Signal reception by factory-installed infrared receiver in tested unit triggers simulation of loss of its normal power supply, providing visual confirmation of either proper or failed emergency response.
g. Integral Self-Test: Factory-installed electronic device automatically initiates code-required test of unit emergency operation at required intervals. Test failure is annunciated by an integral audible alarm and flashing red LED.

4. Master/Remote Sign Configurations:

a. Master Unit: Comply with requirements above for self-powered exit signs, and provide additional capacity in ballast for power connection to remote unit.
b. Remote Unit: Comply with requirements above for self-powered exit signs, except omit power supply, battery and test features. Arrange to receive full power requirements from master unit. Connect for testing concurrently with master unit as a unified system.

## 2.8 EMERGENCY LIGHTING UNITS

A. Description: Self-contained units complying with UL 924.

1. Battery: Sealed, maintenance-free, lead-acid type.
2. Charger: Fully automatic, solid-state type with sealed transfer relay.
3. Operation: Relay automatically turns lamp on when power supply circuit voltage drops to 80 percent of nominal voltage or below. Lamp automatically disconnects from battery when voltage approaches deep-discharge level. When normal voltage is restored, relay disconnects lamps from battery, and battery is automatically recharged and floated on charger.
4. Test Push Button: Push-to-test type, in unit housing, simulates loss of normal power and demonstrates unit operability.
5. LED Indicator Light: Indicates normal power on. Normal glow indicates trickle charge; bright glow indicates charging at end of discharge cycle.
6. Wire Guard: Heavy-chrome-plated wire guard protects lamp heads or fixtures.
7. Integral Time-Delay Relay: Holds unit on for fixed interval of 15 minutes when power is restored after an outage.
8. Remote Test: Switch in hand-held remote device aimed in direction of tested unit initiates coded infrared signal. Signal reception by factory-installed infrared receiver in tested unit triggers simulation of loss of its normal power supply, providing visual confirmation of either proper or failed emergency response.
9. Integral Self-Test: Factory-installed electronic device automatically initiates code-required test of unit emergency operation at required intervals. Test failure is annunciated by an integral audible alarm and flashing red LED.

## 2.9 FLUORESCENT LAMPS

A. Low-Mercury Lamps: Comply with EPA's toxicity characteristic leaching procedure test; shall yield less than 0.2 mg of mercury per liter when tested according to NEMA LL 1.

B. T8 rapid-start low-mercury lamps, rated 32 W maximum, nominal length of 48 inches (1220 mm), 2800 initial lumens (minimum), CRI 75 (minimum), color temperature 3500 K, and average rated life 20,000 hours, unless otherwise indicated.

C. T8 rapid-start low-mercury lamps, rated 17 W maximum, nominal length of 24 inches (610 mm), 1300 initial lumens (minimum), CRI 75 (minimum), color temperature 3500 K, and average rated life of 20,000 hours, unless otherwise indicated.

D. T5 rapid-start low-mercury lamps, rated 28 W maximum, nominal length of 45.2 inches (1150 mm), 2900 initial lumens (minimum), CRI 85 (minimum), color temperature 3000 K, and average rated life of 20,000 hours, unless otherwise indicated.

E. T5HO rapid-start, high-output low-mercury lamps, rated 54 W maximum, nominal length of 45.2 inches (1150 mm), 5000 initial lumens (minimum), CRI 85 (minimum), color temperature 4100 K, and average rated life of 20,000 hours, unless otherwise indicated.

F. Compact Fluorescent Lamps: 4-Pin, low mercury, CRI 80 (minimum), color temperature 3500 K, average rated life of 10,000 hours at 3 hours operation per start, and suitable for use with dimming ballasts, unless otherwise indicated.

1. 13 W: T4, double or triple tube, rated 900 initial lumens (minimum).
2. 18 W: T4, double or triple tube, rated 1200 initial lumens (minimum).
3. 26 W: T4, double or triple tube, rated 1800 initial lumens (minimum).
4. 32 W: T4, triple tube, rated 2400 initial lumens (minimum).
5. 42 W: T4, triple tube, rated 3200 initial lumens (minimum).
6. 55 W: T4, triple tube, rated 4300 initial lumens (minimum).

## 2.10 HID LAMPS

A. High-Pressure Sodium Lamps: ANSI C78.42, CRI 21 (minimum), color temperature 1900 K, and average rated life of 24,000 hours, minimum.

1. Dual-Arc Tube Lamps: Arranged so only one of two arc tubes is lighted at one time and, when power is restored after an outage, the cooler arc tube, with lower internal pressure, lights instantly, providing an immediate 8 to 15 percent of normal light output.

B. Metal-Halide Lamps: ANSI C78.1372, with a minimum CRI 65, and color temperature 4000 K.

C. Pulse-Start, Metal-Halide Lamps: Minimum CRI 65, and color temperature 4000 K.

D. Ceramic, Pulse-Start, Metal-Halide Lamps: Minimum CRI 80 and color temperature 4000 K.

## 2.11 LIGHTING FIXTURE SUPPORT COMPONENTS

A. Comply with Division 26 Section "Hangers and Supports for Electrical Systems" for channel- and angle-iron supports and nonmetallic channel and angle supports.

B. Single-Stem Hangers: 1/2-inch (13-mm) steel tubing with swivel ball fittings and ceiling canopy. Finish same as fixture.

C. Twin-Stem Hangers: Two, 1/2-inch (13-mm) steel tubes with single canopy designed to mount a single fixture. Finish same as fixture.

D. Wires: ASTM A 641/A 641M, Class 3, soft temper, zinc-coated steel, 12 gage (2.68 mm).

E. Wires for Humid Spaces: ASTM A 580/A 580M, Composition 302 or 304, annealed stainless steel, 12 gage (2.68 mm).

F. Rod Hangers: 3/16-inch (5-mm) minimum diameter, cadmium-plated, threaded steel rod.

G. Hook Hangers: Integrated assembly matched to fixture and line voltage and equipped with threaded attachment, cord, and locking-type plug.

## 2.12 RETROFIT KITS FOR FLUORESCENT LIGHTING FIXTURES

A. Comply with UL 1598 listing requirements.

1. Reflector Kit: UL 1598, Type I. Suitable for two- to four-lamp, surface-mounted or recessed lighting fixtures by improving reflectivity of fixture surfaces.
2. Ballast and Lamp Change Kit: UL 1598, Type II. Suitable for changing existing ballast, lamps, and sockets.

# PART 3 - EXECUTION

## 3.1 INSTALLATION

A. Lighting fixtures: Set level, plumb, and square with ceilings and walls. Install lamps in each fixture.

B. Support for Lighting Fixtures in or on Grid-Type Suspended Ceilings: Use grid as a support element.

1. Install a minimum of four ceiling support system rods or wires for each fixture. Locate not more than 6 inches (150 mm) from lighting fixture corners.
2. Support Clips: Fasten to lighting fixtures and to ceiling grid members at or near each fixture corner with clips that are UL listed for the application.
3. Fixtures of Sizes Less Than Ceiling Grid: Install as indicated on reflected ceiling plans or center in acoustical panel, and support fixtures independently with at least two 3/4-inch (20-mm) metal channels spanning and secured to ceiling tees.

4. Install at least one independent support rod or wire from structure to a tab on lighting fixture. Wire or rod shall have breaking strength of the weight of fixture at a safety factor of 3.

C. Suspended Lighting Fixture Support:

1. Pendants and Rods: Where longer than 48 inches (1200 mm), brace to limit swinging.
2. Stem-Mounted, Single-Unit Fixtures: Suspend with twin-stem hangers.
3. Continuous Rows: Use tubing or stem for wiring at one point and tubing or rod for suspension for each unit length of fixture chassis, including one at each end.

D. Air-Handling Lighting Fixtures: Install with dampers closed and ready for adjustment.

E. Adjust aimable lighting fixtures to provide required light intensities.

F. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

## 3.2 FIELD QUALITY CONTROL

A. Test for Emergency Lighting: Interrupt power supply to demonstrate proper operation. Verify transfer from normal power to battery and retransfer to normal.

B. Prepare a written report of tests, inspections, observations, and verifications indicating and interpreting results. If adjustments are made to lighting system, retest to demonstrate compliance with standards.

END OF SECTION 265100

# SECTION 283111 - DIGITAL, ADDRESSABLE FIRE-ALARM SYSTEM

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. Section Includes:

1. Fire-alarm control unit.
2. Manual fire-alarm boxes.
3. System smoke detectors.
4. Nonsystem smoke detectors.
5. Heat detectors.
6. Notification appliances.
7. Firefighters' two-way telephone communication service.
8. Magnetic door holders.
9. Remote annunciator.
10. Addressable interface device.
11. Digital alarm communicator transmitter.
12. Radio alarm transmitter.
13. System printer.

### 1.3 DEFINITIONS

A. LED: Light-emitting diode.

B. NICET: National Institute for Certification in Engineering Technologies.

### 1.4 SYSTEM DESCRIPTION

A. Noncoded, UL-certified addressable system, with multiplexed signal transmission, dedicated to fire-alarm service only.

B. Noncoded addressable system, with automatic sensitivity control of certain smoke detectors and multiplexed signal transmission, dedicated to fire-alarm service only.

### 1.5 PERFORMANCE REQUIREMENTS

A. Seismic Performance: Fire-alarm control unit and raceways shall withstand the effects of earthquake motions determined according to SEI/ASCE 7.

1. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operational after the seismic event."

1.6 SUBMITTALS

A. General Submittal Requirements:

1. Submittals shall be approved by authorities having jurisdiction prior to submitting them to Architect.
2. Shop Drawings shall be prepared by persons with the following qualifications:

a. Trained and certified by manufacturer in fire-alarm system design.
b. NICET-certified fire-alarm technician, Level III minimum.
c. Licensed or certified by authorities having jurisdiction.

B. Product Data: For each type of product indicated.

C. Shop Drawings: For fire-alarm system. Include plans, elevations, sections, details, and attachments to other work.

1. Comply with recommendations in the "Documentation" Section of the "Fundamentals of Fire Alarm Systems" Chapter in NFPA 72.
2. Include voltage drop calculations for notification appliance circuits.
3. Include battery-size calculations.
4. Include performance parameters and installation details for each detector, verifying that each detector is listed for complete range of air velocity, temperature, and humidity possible when air-handling system is operating.
5. Include plans, sections, and elevations of heating, ventilating, and air-conditioning ducts, drawn to scale and coordinating installation of duct smoke detectors and access to them. Show critical dimensions that relate to placement and support of sampling tubes, detector housing, and remote status and alarm indicators. Locate detectors according to manufacturer's written recommendations.
6. Include voice/alarm signaling-service equipment rack or console layout, grounding schematic, amplifier power calculation, and single-line connection diagram.
7. Include floor plans to indicate final outlet locations showing address of each addressable device. Show size and route of cable and conduits.

D. Delegated-Design Submittal: For smoke and heat detectors indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1. Drawings showing the location of each smoke and heat detector, ratings of each, and installation details as needed to comply with listing conditions of the detector.
2. Design Calculations: Calculate requirements for selecting the spacing and sensitivity of detection, complying with NFPA 72.

E. Qualification Data: For qualified Installer.

F. Seismic Qualification Certificates: For fire-alarm control unit, accessories, and components, from manufacturer.

1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.

G. Field quality-control reports.

H. Operation and Maintenance Data: For fire-alarm systems and components to include in emergency, operation, and maintenance manuals. In addition to items specified in Division 01 Section "Operation and Maintenance Data," include the following:

1. Comply with the "Records" Section of the "Inspection, Testing and Maintenance" Chapter in NFPA 72.
2. Provide "Record of Completion Documents" according to NFPA 72 article "Permanent Records" in the "Records" Section of the "Inspection, Testing and Maintenance" Chapter.
3. Record copy of site-specific software.
4. Provide "Maintenance, Inspection and Testing Records" according to NFPA 72 article of the same name and include the following:

    a. Frequency of testing of installed components.
    b. Frequency of inspection of installed components.
    c. Requirements and recommendations related to results of maintenance.
    d. Manufacturer's user training manuals.

5. Manufacturer's required maintenance related to system warranty requirements.
6. Abbreviated operating instructions for mounting at fire-alarm control unit.
7. Copy of NFPA 25.

I. Software and Firmware Operational Documentation:

1. Software operating and upgrade manuals.
2. Program Software Backup: On magnetic media or compact disk, complete with data files.
3. Device address list.
4. Printout of software application and graphic screens.

## 1.7 QUALITY ASSURANCE

A. Installer Qualifications: Personnel shall be trained and certified by manufacturer for installation of units required for this Project.

B. Installer Qualifications: Installation shall be by personnel certified by NICET as fire-alarm Level III technician.

C. Source Limitations for Fire-Alarm System and Components: Obtain fire-alarm system from single source from single manufacturer. Components shall be compatible with, and operate as, an extension of existing system.

D. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

E. NFPA Certification: Obtain certification according to NFPA 72 by an NRTL.

F. NFPA Certification: Obtain certification according to NFPA 72 by a UL-listed alarm company.

G. NFPA Certification: Obtain certification according to NFPA 72 in the form of a placard by an FMG-approved alarm company.

## 1.8 PROJECT CONDITIONS

A. Interruption of Existing Fire-Alarm Service: Do not interrupt fire-alarm service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary guard service according to requirements indicated:

1. Notify Architect and Construction Manager no fewer than 2 days in advance of proposed interruption of fire-alarm service.
2. Do not proceed with interruption of fire-alarm service without Architect’s and Construction Manager’s written permission.

## 1.9 SEQUENCING AND SCHEDULING

A. Existing Fire-Alarm Equipment: Maintain existing equipment fully operational until new equipment has been tested and accepted. As new equipment is installed, label it "NOT IN SERVICE" until it is accepted. Remove labels from new equipment when put into service and label existing fire-alarm equipment "NOT IN SERVICE" until removed from the building.

B. Equipment Removal: After acceptance of new fire-alarm system, remove existing disconnected fire-alarm equipment and wiring.

## 1.10 SOFTWARE SERVICE AGREEMENT

A. Comply with UL 864.

B. Technical Support: Beginning with Substantial Completion, provide software support for 2 years.

C. Upgrade Service: Update software to latest version at Project completion. Install and program software upgrades that become available within 2 years from date of Substantial Completion. Upgrading software shall include operating system. Upgrade shall include new or revised licenses for use of software.

1. Provide 30 days' notice to Owner to allow scheduling and access to system and to allow Owner to upgrade computer equipment if necessary.

1.11 EXTRA MATERIALS

A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Lamps for Remote Indicating Lamp Units: Quantity equal to 10 percent of amount installed, but no fewer than 1 unit.
2. Lamps for Strobe Units: Quantity equal to 10 percent of amount installed, but no fewer than 1 unit.
3. Smoke Detectors, Fire Detectors: Quantity equal to 10 percent of amount of each type installed, but no fewer than 1 unit of each type.
4. Detector Bases: Quantity equal to 2 percent of amount of each type installed, but no fewer than 1 unit of each type.
5. Keys and Tools: One extra set for access to locked and tamper proofed components.
6. Audible and Visual Notification Appliances: 1 of each type installed.
7. Fuses: 2 of each type installed in the system.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:

1. Amseco - a Potter brand; Potter Electric Signal Company.
2. Bosch Security Systems.
3. Commercial Products Group/CPG Life Safety Signals.
4. Faraday; Siemens Building Technologies, Inc.
5. Federal Signal Corporation.
6. Fire Control Instruments, Inc.; a Honeywell company.
7. Fire Lite Alarms; a Honeywell company.
8. Game well; a Honeywell company.
9. GE Infrastructure; a unit of General Electric Company.
10. Gentex Corporation.
11. Harrington Signal, Inc.
12. NOTIFIER; a Honeywell company.
13. Siemens Building Technologies, Inc.; Fire Safety Division.
14. Silent Knight; a Honeywell company.
15. SimplexGrinnell LP; a Tyco International company.

2.2 SYSTEMS OPERATIONAL DESCRIPTION

A. Fire-alarm signal initiation shall be by one or more of the following devices and systems:

1. Manual stations.

2. Heat detectors.
3. Flame detectors.
4. Smoke detectors.
5. Duct smoke detectors.
6. Verified automatic alarm operation of smoke detectors.
7. Automatic sprinkler system water flow.
8. Heat detectors in elevator shaft and pit.
9. Fire-extinguishing system operation.
10. Fire standpipe system.

B. Fire-alarm signal shall initiate the following actions:

1. Continuously operate alarm notification appliances.
2. Identify alarm at fire-alarm control unit and remote annunciators.
3. Transmit an alarm signal to the remote alarm receiving station.
4. Unlock electric door locks in designated egress paths.
5. Release fire and smoke doors held open by magnetic door holders.
6. Activate voice/alarm communication system.
7. Switch heating, ventilating, and air-conditioning equipment controls to fire-alarm mode.
8. Activate smoke-control system (smoke management) at firefighter smoke-control system panel.
9. Activate stairwell and elevator-shaft pressurization systems.
10. Close smoke dampers in air ducts of designated air-conditioning duct systems.
11. Recall elevators to primary or alternate recall floors.
12. Activate emergency lighting control.
13. Activate emergency shutoffs for gas and fuel supplies.
14. Record events in the system memory.
15. Record events by the system printer.

C. Supervisory signal initiation shall be by one or more of the following devices and actions:

1. Valve supervisory switch.
2. Low-air-pressure switch of a dry-pipe sprinkler system.
3. Elevator shunt-trip supervision.

D. System trouble signal initiation shall be by one or more of the following devices and actions:

1. Open circuits, shorts, and grounds in designated circuits.
2. Opening, tampering with, or removing alarm-initiating and supervisory signal-initiating devices.
3. Loss of primary power at fire-alarm control unit.
4. Ground or a single break in fire-alarm control unit internal circuits.
5. Abnormal ac voltage at fire-alarm control unit.
6. Break in standby battery circuitry.
7. Failure of battery charging.
8. Abnormal position of any switch at fire-alarm control unit or annunciator.
9. Fire-pump power failure, including a dead-phase or phase-reversal condition.
10. Low-air-pressure switch operation on a dry-pipe or preaction sprinkler system.

E. System Trouble and Supervisory Signal Actions: Initiate notification appliance and annunciate at fire-alarm control unit and remote annunciator. Record the event on system printer.

2.3 FIRE-ALARM CONTROL UNIT

A. General Requirements for Fire-Alarm Control Unit:

1. Field-programmable, microprocessor-based, modular, power-limited design with electronic modules, complying with UL 864 and listed and labeled by an NRTL.

a. System software and programs shall be held in flash electrically erasable programmable read-only memory (EEPROM), retaining the information through failure of primary and secondary power supplies.
b. Include a real-time clock for time annotation of events on the event recorder and printer.

2. Addressable initiation devices that communicate device identity and status.

a. Smoke sensors shall additionally communicate sensitivity setting.
b. Temperature sensors shall additionally test for and communicate the sensitivity range of the device.

3. Addressable control circuits for operation of mechanical equipment.

B. Alphanumeric Display and System Controls: Arranged for interface between human operator at fire-alarm control unit and addressable system components including annunciation and supervision. Display alarm, supervisory, and component status messages and the programming and control menu.

1. Annunciator and Display: Liquid-crystal type, 2 line(s) of 80 characters, minimum.
2. Keypad: Arranged to permit entry and execution of programming, display, and control commands.

C. Circuits:

1. Initiating Device, Notification Appliance, and Signaling Line Circuits: NFPA 72, Class A.

a. Initiating Device Circuits: Style D.
b. Notification Appliance Circuits: Style Z.
c. Signaling Line Circuits: Style 5.
d. Install no more than 50 address able devices on each signaling line circuit.

2. Initiating Device, Notification Appliance, and Signaling Line Circuits: NFPA 72, Class B.

a. Initiating Device Circuits: Style B.
b. Notification Appliance Circuits: Style Y.
c. Signaling Line Circuits: Style 3.
d. Install no more than 50 addressable devices on each signaling line circuit.

3. Serial Interfaces: 2 RS-232 ports for printers.

D. Stairwell Pressurization: Provide an output signal using an addressable relay to start the stairwell pressurization system. Signal shall remain on until alarm conditions are cleared and fire-alarm system is reset. Signal shall not stop in response to alarm acknowledge or signal silence commands.

1. Pressurization starts when any alarm is received at fire-alarm control unit.
2. Alarm signals from smoke detectors at pressurization air supplies have a higher priority than other alarm signals that start the system.

E. Smoke-Alarm Verification:

1. Initiate audible and visible indication of an "alarm-verification" signal at fire-alarm control unit.
2. Activate an NRTL-listed and -approved "alarm-verification" sequence at fire-alarm control unit and detector.
3. Record events by the system printer.
4. Sound general alarm if the alarm is verified.
5. Cancel fire-alarm control unit indication and system reset if the alarm is not verified.

F. Elevator Recall:

1. Smoke detectors at the following locations shall initiate automatic elevator recall.

    a. Elevator lobby detectors except the lobby detector on the designated floor.
    b. Smoke detector in elevator machine room.
    c. Smoke detectors in elevator Hostway.

2. Elevator lobby detectors located on the designated recall floors shall be programmed to move the cars to the alternate recall floor.
3. Water-flow alarm connected to sprinkler in an elevator shaft and elevator machine room shall shut down elevators associated with the location without time delay.

    a. Water-flow switch associated with the sprinkler in the elevator pit may have a delay to allow elevators to move to the designated floor.

G. Door Controls: Door hold-open devices that are controlled by smoke detectors at doors in smoke barrier walls shall not be connected to fire-alarm system.

H. Remote Smoke-Detector Sensitivity Adjustment: Controls shall select specific addressable smoke detectors for adjustment, display their current status and sensitivity settings, and change those settings. Allow controls to be used to program repetitive, time-scheduled, and automated changes in sensitivity of specific detector groups. Record sensitivity adjustments and sensitivity-adjustment schedule changes in system memory, and print out the final adjusted values on system printer.

I. Transmission to Remote Alarm Receiving Station: Automatically transmit alarm, supervisory, and trouble signals to a remote alarm station.

J. Voice/Alarm Signaling Service: Central emergency communication system with redundant microphones, preamplifiers, amplifiers, and tone generators provided as a special module that is part of fire-alarm control unit.

1. Indicated number of alarm channels for automatic, simultaneous transmission of different announcements to different zones or for manual transmission of announcements by use of the central-control microphone. Amplifiers shall comply with UL 1711 and be listed by an NRTL.

    a. Allow the application of and evacuation signal to indicated number of zones and, at same time, allow voice paging to the other zones selectively or in any combination.
    b. Programmable tone and message sequence selection.
    c. Standard digitally recorded messages for "Evacuation" and "All Clear."
    d. Generate tones to be sequenced with audio messages of type recommended by NFPA 72 and that are compatible with tone patterns of notification appliance circuits of fire-alarm control unit.

2. Status Annunciator: Indicate the status of various voice/alarm speaker zones and the status of firefighters' two-way telephone communication zones.
3. Preamplifiers, amplifiers, and tone generators shall automatically transfer to backup units, on primary equipment failure.

K. Printout of Events: On receipt of signal, print alarm, supervisory, and trouble events. Identify zone, device, and function. Include type of signal (alarm, supervisory, or trouble) and date and time of occurrence. Differentiate alarm signals from all other printed indications. Also print system reset event, including same information for device, location, date, and time. Commands initiate the printing of a list of existing alarm, supervisory, and trouble conditions in the system and a historical log of events.

L. Primary Power: 24-V dc obtained from 120-V ac service and a power-supply module. Initiating devices, notification appliances, signaling lines, trouble signals, supervisory and digital alarm communicator transmitters shall be powered by 24-V dc source.

1. Alarm current draw of entire fire-alarm system shall not exceed 80 percent of the power-supply module rating.

M. Secondary Power: 24-V dc supply system with batteries, automatic battery charger, and automatic transfer switch.

1. Batteries: Sealed, valve-regulated, recombinant lead acid.

N. Instructions: Computer printout or typewritten instruction card mounted behind a plastic or glass cover in a stainless-steel or aluminum frame. Include interpretation and describe appropriate response for displays and signals. Briefly describe the functional operation of the system under normal, alarm, and trouble conditions.

## 2.4 MANUAL FIRE-ALARM BOXES

A. General Requirements for Manual Fire-Alarm Boxes: Comply with UL 38. Boxes shall be finished in red with molded, raised-letter operating instructions in contrasting color; shall show visible indication of operation; and shall be mounted on recessed outlet box. If indicated as surface mounted, provide manufacturer's surface back box.

1. Single-action mechanism, breaking-glass or plastic-rod type; with integral addressable module arranged to communicate manual-station status (normal, alarm, or trouble) to fire-alarm control unit.
2. Double-action mechanism requiring two actions to initiate an alarm, breaking-glass or plastic-rod type; with integral addressable module arranged to communicate manual-station status (normal, alarm, or trouble) to fire-alarm control unit.
3. Station Reset: Key- or wrench-operated switch.
4. Indoor Protective Shield: Factory-fabricated clear plastic enclosure hinged at the top to permit lifting for access to initiate an alarm. Lifting the cover actuates an integral battery-powered audible horn intended to discourage false-alarm operation.
5. Weatherproof Protective Shield: Factory-fabricated clear plastic enclosure hinged at the top to permit lifting for access to initiate an alarm.

## 2.5 SYSTEM SMOKE DETECTORS

A. General Requirements for System Smoke Detectors:

1. Comply with UL 268; operating at 24-V dc, nominal.
2. Detectors shall be four-wire type.
3. Integral Addressable Module: Arranged to communicate detector status (normal, alarm, or trouble) to fire-alarm control unit.
4. Base Mounting: Detector and associated electronic components shall be mounted in a twist-lock module that connects to a fixed base. Provide terminals in the fixed base for connection to building wiring.
5. Self-Restoring: Detectors do not require resetting or readjustment after actuation to restore them to normal operation.
6. Integral Visual-Indicating Light: LED type indicating detector has operated and power-on status.
7. Remote Control: Unless otherwise indicated, detectors shall be analog-addressable type, individually monitored at fire-alarm control unit for calibration, sensitivity, and alarm condition and individually adjustable for sensitivity by fire-alarm control unit.

    a. Rate-of-rise temperature characteristic shall be selectable at fire-alarm control unit for 15 or 20 deg F (8 or 11 deg C) per minute.
    b. Fixed-temperature sensing shall be independent of rate-of-rise sensing and shall be settable at fire-alarm control unit to operate at 135 or 155 deg F (57 or 68 deg C).
    c. Provide multiple levels of detection sensitivity for each sensor.

B. Photoelectric Smoke Detectors:

1. Detector address shall be accessible from fire-alarm control unit and shall be able to identify the detector's location within the system and its sensitivity setting.
2. An operator at fire-alarm control unit, having the designated access level, shall be able to manually access the following for each detector:

    a. Primary status.
    b. Device type.
    c. Present average value.
    d. Present sensitivity selected.
    e. Sensor range (normal, dirty, etc.).

C. Ionization Smoke Detector:

1. Detector address shall be accessible from fire-alarm control unit and shall be able to identify the detector's location within the system and its sensitivity setting.
2. An operator at fire-alarm control unit, having the designated access level, shall be able to manually access the following for each detector:

    a. Primary status.
    b. Device type.
    c. Present average value.
    d. Present sensitivity selected.
    e. Sensor range (normal, dirty, etc.).

D. Duct Smoke Detectors: Photoelectric type complying with UL 268A.

1. Detector address shall be accessible from fire-alarm control unit and shall be able to identify the detector's location within the system and its sensitivity setting.
2. An operator at fire-alarm control unit, having the designated access level, shall be able to manually access the following for each detector:

    a. Primary status.
    b. Device type.
    c. Present average value.
    d. Present sensitivity selected.
    e. Sensor range (normal, dirty, etc.).

3. Weatherproof Duct Housing Enclosure: NEMA 250, Type 4X; NRTL listed for use with the supplied detector.
4. Each sensor shall have multiple levels of detection sensitivity.
5. Sampling Tubes: Design and dimensions as recommended by manufacturer for specific duct size, air velocity, and installation conditions where applied.
6. Relay Fan Shutdown: Rated to interrupt fan motor-control circuit.

## 2.6 NONSYSTEM SMOKE DETECTORS

A. Single-Station Smoke Detectors:

1. Comply with UL 217; suitable for NFPA 101, residential occupancies; operating at 120-V ac with 9-V dc battery as the secondary power source. Provide with "low" or "missing" battery chirping-sound device.
2. Auxiliary Relays: One Form A and one Form C, both rated at 0.5 A.
3. Audible Notification Appliance: Piezoelectric sounder rated at 90 dBA at 10 feet (3 m) according to UL 464.
4. Visible Notification Appliance: 177-cd strobe.
5. Heat sensor, 135 deg F (57 deg C) combination rate-of-rise and fixed temperature.
6. Test Switch: Push to test; simulates smoke at rated obscuration.
7. Tandem Connection: Allow tandem connection of number of indicated detectors; alarm on one detector shall actuate notification on all connected detectors.

8. Plug-in Arrangement: Detector and associated electronic components shall be mounted in a plug-in module that connects to a fixed base. Provide terminals in the fixed base for connection to building wiring.
9. Self-Restoring: Detectors shall not require resetting or readjustment after actuation to restore them to normal operation.
10. Integral Visual-Indicating Light: LED type indicating detector has operated and power-on status.

B. Single-Station Duct Smoke Detectors:

1. Comply with UL 268A; operating at 120-V ac.
2. Sensor: LED or infrared light source with matching silicon-cell receiver.

    a. Detector Sensitivity: Smoke obscuration between 2.5 and 3.5 percent/foot (0.008 and 0.011 percent/mm) when tested according to UL 268A.

3. Base Mounting: Detector and associated electronic components shall be mounted in a twist-lock module that connects to a fixed base. The fixed base shall be designed for mounting directly to air duct. Provide terminals in the fixed base for connection to building wiring.

    a. Weatherproof Duct Housing Enclosure: NEMA 250, Type 4X; NRTL listed for use with the supplied detector.

4. Sampling Tubes: Design and dimensions as recommended by manufacturer for specific duct size, air velocity, and installation conditions where applied.
5. Relay Fan Shutdown: Rated to interrupt fan motor-control circuit.

## 2.7 HEAT DETECTORS

A. General Requirements for Heat Detectors: Comply with UL 521.

B. Heat Detector, Combination Type: Actuated by either a fixed temperature of 135 deg F (57 deg C) or a rate of rise that exceeds 15 deg F (8 deg C) per minute unless otherwise indicated.

1. Mounting: Twist-lock base interchangeable with smoke-detector bases.
2. Integral Addressable Module: Arranged to communicate detector status (normal, alarm, or trouble) to fire-alarm control unit.

C. Heat Detector, Fixed-Temperature Type: Actuated by temperature that exceeds a fixed temperature of 190 deg F (88 deg C).

1. Mounting: Adapter plate for outlet box mounting.
2. Integral Addressable Module: Arranged to communicate detector status (normal, alarm, or trouble) to fire-alarm control unit.

D. Continuous Linear Heat-Detector System:

1. Detector Cable: Rated detection temperature 155 deg F (68 deg C). NRTL listed for "regular" service and a standard environment. Cable includes two steel actuator wires

twisted together with spring pressure, wrapped with protective tape, and finished with PVC outer sheath. Each actuator wire is insulated with heat-sensitive material that reacts with heat to allow the cable twist pressure to short- circuit wires at the location of elevated temperature.

2. Control Unit: Two-zone or multizone unit as indicated. Provide same system power supply, supervision, and alarm features as specified for fire-alarm control unit.
3. Signals to Fire-Alarm Control Unit: Any type of local system trouble shall be reported to fire-alarm control unit as a composite "trouble" signal. Alarms on each detection zone shall be individually reported to central fire-alarm control unit as separately identified zones.
4. Integral Addressable Module: Arranged to communicate detector status (normal, alarm, or trouble) to fire-alarm control unit.

## 2.8 NOTIFICATION APPLIANCES

A. General Requirements for Notification Appliances: Individually addressed, connected to a signaling line circuit, equipped for mounting as indicated and with screw terminals for system connections.

B. General Requirements for Notification Appliances: Connected to notification appliance signal circuits, zoned as indicated, equipped for mounting as indicated and with screw terminals for system connections.

1. Combination Devices: Factory-integrated audible and visible devices in a single-mounting assembly, equipped for mounting as indicated and with screw terminals for system connections.

C. Chimes, Low-Level Output: Vibrating type, 75-dBA minimum rated output.

D. Chimes, High-Level Output: Vibrating type, 81-dBA minimum rated output.

E. Horns: Electric-vibrating-polarized type, 24-V dc; with provision for housing the operating mechanism behind a grille. Comply with UL 464. Horns shall produce a sound-pressure level of 90 dBA, measured 10 feet (3 m) from the horn, using the coded signal prescribed in UL 464 test protocol.

F. Visible Notification Appliances: Xenon strobe lights comply with UL 1971, with clear or nominal white polycarbonate lens mounted on an aluminum faceplate. The word "FIRE" is engraved in minimum 1-inch- (25-mm-) high letters on the lens.

1. Rated Light Output:

a. 30 cd.
b. 15/30/75/110 cd, selectable in the field.

2. Mounting: Wall mounted unless otherwise indicated.
3. For units with guards to prevent physical damage, light output ratings shall be determined with guards in place.
4. Flashing shall be in a temporal pattern, synchronized with other units.
5. Strobe Leads: Factory connected to screw terminals.

6. Mounting Faceplate: Factory finished, red.

G. Voice/Tone Notification Appliances:

1. Appliances shall comply with UL 1480 and shall be listed and labeled by an NRTL.
2. High-Range Units: Rated 2 to 15 W.
3. Low-Range Units: Rated 1 to 2 W.
4. Mounting: surface mounted and bidirectional.
5. Matching Transformers: Tap range matched to acoustical environment of speaker location.

## 2.9 FIREFIGHTERS' TWO-WAY TELEPHONE COMMUNICATION SERVICE

A. Dedicated, two-way, supervised, telephone voice communication links between fire-alarm control unit, the fire command center, and remote firefighters' telephone stations. Supervised telephone lines shall be connected to talk circuits by controls in a control module. Provide the following:

1. Common-talk type for firefighter use only.
2. Selective-talk type for use by firefighters and fire wardens.
3. Controls to disconnect phones from talk circuits if too many phones are in use simultaneously.
4. Audible Pulse and Tone Generator, and High-Intensity Lamp: When a remote telephone is activated, it causes audible signal to sound and high-intensity lamp to flash.
5. Selector panel controls shall provide for simultaneous operation of up to six telephones in selected zones. Indicate ground faults and open or shorted telephone lines on the panel front by individual LEDs.
6. Display: Liquid-crystal digital to indicate location of caller.
7. Remote Telephone Cabinet: Flush- or surface-mounted cabinet as indicated, factory-standard red finish, with handset.

    a. Install one-piece handset to cabinet with vandal-resistant armored cord. Silk-screened or engraved label on cabinet door, designating "Fire Warden Phone" or "Fire Emergency Phone."
    b. With "break-glass" type door access lock.

8. Remote Telephone Jack Stations: Single-gang, stainless-steel-plate mounted plug, engraved "Fire Warden Phone" or "Fire Emergency Phone."
9. Handsets: push-to-talk-type sets with noise-canceling microphone stored in a cabinet in the fire command center.

## 2.10 MAGNETIC DOOR HOLDERS

A. Description: Units are equipped for wall or floor mounting as indicated and are complete with matching doorplate.

1. Electromagnet: Requires no more than 3 W to develop 25-lbf (111-N) holding force.
2. Wall-Mounted Units: Flush mounted unless otherwise indicated.
3. Rating: 120-V ac.

B. Material and Finish: Match door hardware.

## 2.11 REMOTE ANNUNCIATOR

A. Description: Annunciator functions shall match those of fire-alarm control unit for alarm, supervisory, and trouble indications. Manual switching functions shall match those of fire-alarm control unit, including acknowledging, silencing, resetting, and testing.

1. Mounting: Surface cabinet, NEMA 250, Type 1.

B. Display Type and Functional Performance: Alphanumeric display and LED indicating lights shall match those of fire-alarm control unit. Provide controls to acknowledge, silence, reset, and test functions for alarm, supervisory, and trouble signals.

## 2.12 ADDRESSABLE INTERFACE DEVICE

A. Description: Microelectronic monitor module, NRTL listed for use in providing a system address for alarm-initiating devices for wired applications with normally open contacts.

B. Integral Relay: Capable of providing a direct signal to circuit-breaker shunt trip for power shutdown.

## 2.13 DIGITAL ALARM COMMUNICATOR TRANSMITTER

A. Digital alarm communicator transmitter shall be acceptable to the remote central station and shall comply with UL 632 and be listed and labeled by an NRTL.

B. Functional Performance: Unit shall receive an alarm, supervisory, or trouble signal from fire-alarm control unit and automatically capture one telephone line(s) and dial a preset number for a remote central station. When contact is made with central station(s), signals shall be transmitted. If service on either line is interrupted for longer than 45 seconds, transmitter shall initiate a local trouble signal and transmit the signal indicating loss of telephone line to the remote alarm receiving station over the remaining line. Transmitter shall automatically report telephone service restoration to the central station. If service is lost on both telephone lines, transmitter shall initiate the local trouble signal.

C. Local functions and display at the digital alarm communicator transmitter shall include the following:

1. Verification that both telephone lines are available.
2. Programming device.
3. LED display.
4. Manual test report function and manual transmission clear indication.
5. Communications failure with the central station or fire-alarm control unit.

D. Digital data transmission shall include the following:

1. Address of the alarm-initiating device.
2. Address of the supervisory signal.

3. Address of the trouble-initiating device.
4. Loss of ac supply or loss of power.
5. Low battery.
6. Abnormal test signal.
7. Communication bus failure.

E. Secondary Power: Integral rechargeable battery and automatic charger.

F. Self-Test: Conducted automatically every 24 hours with report transmitted to central station.

## 2.14 RADIO ALARM TRANSMITTER

A. Transmitter shall comply with NFPA 1221 and shall be listed and labeled by an NRTL.

B. Comply with 47 CFR 90.

C. Description: Manufacturer's standard commercial product; factory assembled, wired, tested, and ready for installation and operation.

1. Packaging: A single, modular, NEMA 250, Type 1 metal enclosure with a tamper-resistant flush tumbler lock.
2. Signal Transmission Mode and Frequency: VHF or UHF 2-W power output, coordinated with operating characteristics of the established remote alarm receiving station designated by Owner.
3. Normal Power Input: 120-V ac.
4. Secondary Power: Integral-sealed, rechargeable, 12-V battery and charger. Comply with NFPA 72 requirements for battery capacity; submit calculations.
5. Antenna: Omnidirectional, coaxial half-wave, dipole type with driving point impedance matched to transmitter and antenna cable output impedance. Wind-load strength of antenna and mounting hardware and supports shall withstand 100 mph (160 km/h) with a gust factor of 1.3 without failure.
6. Antenna Cable: Coaxial cable with impedance matched to the transmitter output impedance.
7. Antenna-Cable Connectors: Weatherproof.
8. Alarm Interface Devices: Circuit boards, modules, and other auxiliary devices, integral to the transmitter, matching fire-alarm and other system outputs to message-generating inputs of the transmitter that produce required message transmissions.

D. Functional Performance: Unit shall receive an alarm, supervisory, or trouble signal from fire-alarm control unit or from its own internal sensors or controls and shall automatically transmit signal along with a unique code that identifies the transmitting station to the remote alarm receiving station. Transmitted messages shall correspond to standard designations for fire-reporting system to which the signal is being transmitted and shall include separately designated messages in response to the following events or conditions:

1. Transmitter Low-Battery Condition: Sent when battery voltage is below 85 percent of rated value.
2. System Test Message: Initiated manually by a test switch within the transmitter cabinet, or automatically at an optionally preselected time, once every 24 hours, with transmission time controlled by a programmed timing device integral to transmitter controls.

3. Transmitter Trouble Message: Actuated by failure, in excess of one-minute duration, of the transmitter normal power source, derangement of the wiring of the transmitter, or any alarm input interface circuit or device connected to it.
4. Local Fire-Alarm-System Trouble Message: Initiated by events or conditions that cause a trouble signal to be indicated on the building system.
5. Local Fire-Alarm-System Alarm Message: Actuated when the building system goes into an alarm state. Identifies device that initiated the alarm.
6. Local Fire-Alarm-System Supervisory-Alarm Message: Actuated when the building alarm system indicates a supervisory alarm.

## 2.15 SYSTEM PRINTER

A. Printer shall be listed and labeled by an NRTL as an integral part of fire-alarm system.

## 2.16 DEVICE GUARDS

A. Description: Welded wire mesh of size and shape for the manual station, smoke detector, gong, or other device requiring protection.

1. Factory fabricated and furnished by manufacturer of device.
2. Finish: Paint of color to match the protected device.

# PART 3 - EXECUTION

## 3.1 EQUIPMENT INSTALLATION

A. Comply with NFPA 72 for installation of fire-alarm equipment.

B. Equipment Mounting: Install fire-alarm control unit on concrete base with tops of cabinets not more than 72 inches (1830 mm) above the finished floor. Comply with requirements for concrete base specified in Division 03 Section "Miscellaneous Cast-in-Place Concrete".

1. Install seismic bracing. Comply with requirements in Division 26 Section "Vibration and Seismic Controls for Electrical Systems."
2. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch (450-mm) centers around the full perimeter of concrete base.
3. For supported equipment, install epoxy-coated anchor bolts that extend through concrete base and anchor into structural concrete floor.
4. Place and secure anchorage devices. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
5. Install anchor bolts to elevations required for proper attachment to supported equipment.

C. Equipment Mounting: Install fire-alarm control unit on finished floor with tops of cabinets not more than 72 inches (1830 mm) above the finished floor.

1. Comply with requirements for seismic-restraint devices specified in Division 26 Section "Vibration and Seismic Controls for Electrical Systems".

2. Comply with requirements for seismic-restraint devices specified in Division 26 Section "Vibration and Seismic Controls for Electrical Systems".

D. Connecting to Existing Equipment: Verify that existing fire-alarm system is operational before making changes or connections.

1. Connect new equipment to existing control panel in existing part of the building.
2. Connect new equipment to existing monitoring equipment at the supervising station.
3. Expand, modify, and supplement existing control equipment as necessary to extend existing control functions to the new points. New components shall be capable of merging with existing configuration without degrading the performance of either system.

E. Smoke- or Heat-Detector Spacing:

1. Comply with NFPA 72, "Smoke-Sensing Fire Detectors" Section in the "Initiating Devices" Chapter, for smoke-detector spacing.
2. Comply with NFPA 72, "Heat-Sensing Fire Detectors" Section in the "Initiating Devices" Chapter, for heat-detector spacing.
3. Smooth ceiling spacing shall not exceed 30 feet (9 m).
4. Spacing of detectors for irregular areas, for irregular ceiling construction, and for high ceiling areas shall be determined according to Appendix A or Appendix B in NFPA 72.
5. HVAC: Locate detectors not closer than 5 feet (1.5 m) from air-supply diffuser or return-air opening.
6. Lighting Fixtures: Locate detectors not closer than 12 inches (300 mm) from any part of a lighting fixture.

F. Duct Smoke Detectors: Comply with NFPA 72 and NFPA 90A. Install sampling tubes so they extend the full width of duct.

G. Heat Detectors in Elevator Shafts: Coordinate temperature rating and location with sprinkler rating and location.

H. Single-Station Smoke Detectors: Where more than one smoke alarm is installed within a dwelling or suite, they shall be connected so that the operation of any smoke alarm causes the alarm in all smoke alarms to sound.

I. Remote Status and Alarm Indicators: Install near each smoke detector and each sprinkler water-flow switch and valve-tamper switch that is not readily visible from normal viewing position.

J. Audible Alarm-Indicating Devices: Install not less than 6 inches (150 mm) below the ceiling. Install bells and horns on flush-mounted back boxes with the device-operating mechanism concealed behind a grille.

K. Visible Alarm-Indicating Devices: Install adjacent to each alarm bell or alarm horn and at least 6 inches (150 mm) below the ceiling.

L. Device Location-Indicating Lights: Locate in public space near the device they monitor.

M. Fire-Alarm Control Unit: Surface mounted, with tops of cabinets not more than 72 inches (1830 mm) above the finished floor.

N. Annunciator: Install with top of panel not more than 72 inches (1830 mm) above the finished floor.

## 3.2 CONNECTIONS

A. For fire-protection systems related to doors in fire-rated walls and partitions and to doors in smoke partitions, comply with requirements in Division 08 Section "Door Hardware." Connect hardware and devices to fire-alarm system.

1. Verify that hardware and devices are NRTL listed for use with fire-alarm system in this Section before making connections.

B. Make addressable connections with a supervised interface device to the following devices and systems. Install the interface device less than 3 feet (1 m) from the device controlled. Make an addressable confirmation connection when such feedback is available at the device or system being controlled.

1. Alarm-initiating connection to smoke-control system (smoke management) at firefighter smoke-control system panel.
2. Alarm-initiating connection to stairwell and elevator-shaft pressurization systems.
3. Smoke dampers in air ducts of designated air-conditioning duct systems.
4. Alarm-initiating connection to elevator recall system and components.
5. Alarm-initiating connection to activate emergency lighting control.
6. Alarm-initiating connection to activate emergency shutoffs for gas and fuel supplies.
7. Supervisory connections at valve supervisory switches.
8. Supervisory connections at low-air-pressure switch of each dry-pipe sprinkler system.
9. Supervisory connections at elevator shunt trip breaker.
10. Supervisory connections at fire-pump power failure including a dead-phase or phase-reversal condition.
11. Supervisory connections at fire-pump engine control panel.

## 3.3 IDENTIFICATION

A. Identify system components, wiring, cabling, and terminals. Comply with requirements for identification specified in Division 26 Section "Identification for Electrical Systems."

B. Install framed instructions in a location visible from fire-alarm control unit.

## 3.4 GROUNDING

A. Ground fire-alarm control unit and associated circuits; comply with IEEE 1100. Install a ground wire from main service ground to fire-alarm control unit.

## 3.5 FIELD QUALITY CONTROL

A. Field tests shall be witnessed by authorities having jurisdiction.

B. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust components, assemblies, and equipment installations, including connections.

C. Perform tests and inspections.

1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.

D. Tests and Inspections:

1. Visual Inspection: Conduct visual inspection prior to testing.

a. Inspection shall be based on completed Record Drawings and system documentation that is required by NFPA 72 in its "Completion Documents, Preparation" Table in the "Documentation" Section of the "Fundamentals of Fire Alarm Systems" Chapter.
b. Comply with "Visual Inspection Frequencies" Table in the "Inspection" Section of the "Inspection, Testing and Maintenance" Chapter in NFPA 72; retain the "Initial/Reacceptance" column and list only the installed components.

2. System Testing: Comply with "Test Methods" Table in the "Testing" Section of the "Inspection, Testing and Maintenance" Chapter in NFPA 72.
3. Test audible appliances for the public operating mode according to manufacturer's written instructions. Perform the test using a portable sound-level meter complying with Type 2 requirements in ANSI S1.4.
4. Test audible appliances for the private operating mode according to manufacturer's written instructions.
5. Test visible appliances for the public operating mode according to manufacturer's written instructions.
6. Factory-authorized service representative shall prepare the "Fire Alarm System Record of Completion" in the "Documentation" Section of the "Fundamentals of Fire Alarm Systems" Chapter in NFPA 72 and the "Inspection and Testing Form" in the "Records" Section of the "Inspection, Testing and Maintenance" Chapter in NFPA 72.

E. Reacceptance Testing: Perform reacceptance testing to verify the proper operation of added or replaced devices and appliances.

F. Fire-alarm system will be considered defective if it does not pass tests and inspections.

G. Prepare test and inspection reports.

H. Maintenance Test and Inspection: Perform tests and inspections listed for weekly, monthly, quarterly, and semiannual periods. Use forms developed for initial tests and inspections.

I. Annual Test and Inspection: One year after date of Substantial Completion, test fire-alarm system complying with visual and testing inspection requirements in NFPA 72. Use forms developed for initial tests and inspections.

## 3.6 DEMONSTRATION

A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain fire-alarm system.

END OF SECTION 283111